SAFETY DATA SHEET



CircuitWorks® Water Soluble Flux Dispensing Pen

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: CircuitWorks® Water Soluble Flux Dispensing Pen
Product code	: CW8300
Product description	: Fluxing agents
Product type	: Liquid.
Other means of identification	: Fluxing agents soldering Industrial/Professional use UFI: U7D8-XOVR-WOOR-SGC7

1.2 Relevant identified uses of the substance or mixture and uses advised against Not applicable.

1.3 Details of the supplier of the safety data sheet

Manufacturer Chemtronics 8125 Cobb Center Drive Kennesaw, GA 30152

Tel. 770-424-4888 or toll free 800-645-5244

Distributor

Importer ITW Contamination Control BV Saffierlaan 5 VZ-2132 Hoofddorp The Netherlands

Email: info@itw-cc.com

Tel: +31 88 1307 400 FAX: +31 88 1307 499

e-mail address of person responsible for this SDS

: askchemtronics@chemtronics.com

National contact

ITW Contamination Control BV Saffierlaan 5 VZ-2132 Hoofddorp The Netherlands

Email: info@itw-cc.com

Tel: +31 88 1307 400 FAX: +31 88 1307 499

1.4 Emergency telephone number National advisory body/Poison Centre

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

Telephone number	 EMERGENCY HEALTH INFORMATION: Austria +43 1 31304 5620, Belgium +32022649636, Bulgaria +359 2 9154 409, Croatia +38514686910, Cyprus +3572240561, Czech Republic +420267082257, Denmark +45 72 54 40 00, Estonia +3726943384, Finland +358 5052 000, France +33 3 85 21 92, Germany +49-30-18412-0, Greece +302106479250, Hungary +34 (1) 476 1136, Ireland +35318092566, Italy +390649906140, Latvia +371 67032600, Lithuania +370 70662008, Luxembourg +352 24785551, Netherland +31 88 75 585 61, Norway +47 21 07 70 00, Poland +48 42 2530 400, Portugal +351213303271, Romania +40213183606, Slovakia +421 2 5465 2307, Slovenia +38614006039, Spain +34 917689800, Sweden +46104566750 United Kingdom (England or Wales) 0845 46 47 or Scotland 08454 24 24 24 (UK only).
<u>Supplier</u>	
Telephone number	: Chemtronics Product Information: 800-TECH-401 (800-832-4401) Chemtronics Customer Service: 800-645-5244
Hours of operation	: 8:00 AM to 5:00 PM
Information limitations	: EMERGENCY HEALTH INFORMATION: EMERGENCY SPILL INFORMATION: Transport information

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 2, H225 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H336 Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

Ingredients of unknown : Contains 27 % of components with unknown hazards to the aquatic environment ecotoxicity

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements Hazard pictograms	
Signal word	: Danger
Hazard statements	 Highly flammable liquid and vapour. Causes serious eye damage. Causes skin irritation. May cause drowsiness or dizziness. Harmful to aquatic life with long lasting effects.
Precautionary statements	

SECTION 2: Hazards identification

Prevention	:	Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Avoid release to the environment.
Response	:	IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF IN EYES: Immediately call a POISON CENTER or physician.
Storage	:	Keep cool.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazardous ingredients	:	propan-2-ol 2,2'-iminodiethanol
Supplemental label elements	:	FOR INDUSTRIAL USE ONLY
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	Not applicable.
Special packaging requirem	en	t <u>s</u>
Containers to be fitted with child-resistant fastenings	:	Not applicable.
Tactile warning of danger	:	Not applicable.
2.3 Other hazards		

Other hazards which do : None known. not result in classification

SECTION 3: Composition/information on ingredients

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Туре
propan-2-ol	EC: 200-661-7 CAS: 67-63-0 Index: 603-117-00-0	≥75 - ≤90	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336	[1]
glycerol	EC: 200-289-5 CAS: 56-81-5	≥10 - ≤25	Eye Irrit. 2, H319	[1]
lactic acid	EC: 200-018-0 CAS: 50-21-5	≤10	Skin Irrit. 2, H315 Eye Irrit. 2, H319	[1]
2,2'-iminodiethanol	EC: 203-868-0 CAS: 111-42-2 Index: 603-071-00-1	<10	Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT RE 2, H373 Aquatic Chronic 2, H411	[1]
dimethylammonium chloride	EC: 208-046-5 CAS: 506-59-2	≤10	Acute Tox. 4, H302	[1]
glycollic acid	EC: 201-180-5 CAS: 79-14-1	≤3	Acute Tox. 4, H302 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319	[1]
			See Section 16 for the full text of the H statements declared above.	

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2015/830

CircuitWorks® Water Soluble Flux Dispensing Pen

SECTION 3: Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

[5] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures Eye contact : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. : Get medical attention immediately. Call a poison center or physician. Remove victim Inhalation to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or selfcontained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. Skin contact Get medical attention immediately. Call a poison center or physician. Flush 5 contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately. Call a poison center or physician. Wash out Ingestion 5 mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should

4.2 Most important sym	ptoms and effects, both acute and delayed
Over-exposure signs/s	symptoms
Eye contact	: Adverse symptoms may include the following: pain watering redness

Protection of first-aiders

with water before removing it, or wear gloves.

be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly

SECTION 4: First aid measures

Inhalation	: Adverse symptoms may include the following:
	nausea or vomiting
	headache
	drowsiness/fatigue
	dizziness/vertigo
	unconsciousness
Skin contact	: Adverse symptoms may include the following: irritation
	redness
Ingestion	: Adverse symptoms may include the following:
	nausea or vomiting

Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising f	from the substance or mixture
Hazards from the	: Highly flammable liquid and vapour. In a fire or if heated, a pressure increase will

Hazards from the substance or mixture	: Highly flammable liquid and vapour. In a fire or it heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapour/gas is heavier than air and will spread along the ground. Vapours may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides halogenated compounds
5.3 Advice for firefighters	
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective	: Fire-fighters should wear appropriate protective equipment and self-contained
equipment for fire-fighters	breathing apparatus (SCBA) with a full face-piece operated in positive pressure
	mode. Clothing for fire-fighters (including helmets, protective boots and gloves)
	conforming to European standard EN 469 will provide a basic level of protection for
	chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	tective equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
6.3 Methods and material for	containment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
6.4 Reference to other sections	: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

See Section 13 for additional waste treatment information.

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2015/830

CircuitWorks® Water Soluble Flux Dispensing Pen

SECTION 7: Handling and storage

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Seveso Directive - Reporting thresholds (in tonnes)

Danger criteria

	Notification and MAPP threshold	Safety report threshold
P5c: Flammable liquids 2 and 3 not falling under P5a or P5b	5000	50000

7.3 Specific end use(s)

Recommendations	: Not available.
Industrial sector specific solutions	: Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Recommended monitoring : If this product contains ingredients with exposure limits, personal, workplace procedures atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

No DNELs/DMELs available.

PNECs

No PNECs available

8.2 Exposure controls					
Appropriate engineering controls	:	ventilation contamination also need	or other engineering con nts below any recommer	Use process enclosures, trols to keep worker exposi- ided or statutory limits. The ust concentrations below a on equipment.	sure to airborne he engineering controls
Individual protection measu	<u>ures</u>				
Hygiene measures	:	eating, smo Appropriate Wash cont	oking and using the lavat e techniques should be u	proughly after handling ch ory and at the end of the v sed to remove potentially reusing. Ensure that eye kstation location.	working period. contaminated clothing.
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SECTION 8: Exposure controls/personal protection

Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physica <u>Appearance</u>	l and chemical properties
Physical state	: Liquid.
Colour	: Amber. Clear. [Light]
Odour	: Alcohol-like. [Slight]
Odour threshold	: Not available.
рН	: 6.7
Melting point/freezing point	: Not available.
Initial boiling point and boiling range	: 82°C
Flash point	: Closed cup: 18°C [Tagliabue.]
Evaporation rate	: >1 (butyl acetate = 1)
Flammability (solid, gas)	: Extremely flammable in the presence of the following materials or conditions open flames, sparks and static discharge.
Upper/lower flammability or explosive limits	: Lower: 0.9% Upper: 12%
Vapour pressure	: 3.3 kPa [room temperature]
Vapour density	: >1 [Air = 1]
Relative density	: 0.9
Solubility(ies)	: Not available.

Partition coefficient: n-octanol/ water	: Not available.
Auto-ignition temperature	: 370°C
Decomposition temperature	: Not available.
Viscosity	: Not available.
Explosive properties	: Not available.
Oxidising properties	: Not available.
9.2 Other information	
Solubility in water	: Not available.
No additional information.	
SECTION 10: Stability a	nd reactivity
10.1 Reactivity :	lo specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability	:	The product is stable.
10.3 Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	:	Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapour to accumulate in low or confined areas. open flames, sparks and static discharge
10.5 Incompatible materials	:	Highly reactive or incompatible with the following materials: Strong oxidizing materials strong acids
10.6 Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
propan-2-ol	LD50 Dermal	Rabbit	12800 mg/kg	-
	LD50 Oral	Rat	5000 mg/kg	-
glycerol	LD50 Oral	Rat	12600 mg/kg	-
lactic acid	LD50 Oral	Rat	3543 mg/kg	-
dimethylammonium chloride	LD50 Oral	Rat	1070 mg/kg	-
glycollic acid	LC50 Inhalation Dusts and mists	Rat	3600 mg/m ³	4 hours
	LD50 Oral	Rat	1938 mg/kg	-

Conclusion/Summary : Not available.

Acute toxicity estimates

Route	ATE value
	6828.6 mg/kg
Inhalation (dusts and mists)	277.2 mg/l

Irritation/Corrosion

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2015/830

CircuitWorks® Water Soluble Flux Dispensing Pen

SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
propan-2-ol	Eyes - Moderate irritant	Rabbit	-	24 hours 100	-
				milligrams	
	Eyes - Moderate irritant	Rabbit	-	10 milligrams	-
	Eyes - Severe irritant	Rabbit	-	100	-
				milligrams	
	Skin - Mild irritant	Rabbit	-	500	-
alveerel	Even Mild irritant	Dabbit		milligrams	
glycerol	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Mild irritant	Rabbit	_	24 hours 500	-
		Rabbit		milligrams	-
lactic acid	Eyes - Severe irritant	Rabbit	-	750	-
				Micrograms	
	Skin - Moderate irritant	Rabbit	-	24 hours 100	-
				milligrams	
	Skin - Severe irritant	Rabbit	-	24 hours 5	-
				milligrams	
	Skin - Severe irritant	Rabbit	-	88 Percent	-
2,2'-iminodiethanol	Eyes - Severe irritant	Rabbit	-	24 hours 750	-
		Data		Micrograms	
	Eyes - Severe irritant	Rabbit	-	5500	-
	Skin - Mild irritant	Rabbit		milligrams 24 hours 500	
	Skin - Milu Intant	Rabbil	-	milligrams	-
	Skin - Mild irritant	Rabbit	_	50 milligrams	_
glycollic acid	Eyes - Severe irritant	Rabbit	-	2 milligrams	-
3.,	Skin - Severe irritant	Rabbit	-	0.5 Mililiters	-
Conclusion/Summary	: Not available.				
	. Not available.				
Sensitisation					
Conclusion/Summary	: Not available.				
<u>Mutagenicity</u>					
Conclusion/Summary	: Not available.				
Carcinogenicity					
Conclusion/Summary	: Not available.				
Reproductive toxicity					
Conclusion/Summary	: Not available.				
Teratogenicity					
Conclusion/Summary	: Not available.				
Specific target organ toxicit					

Product/ingredient name	Category	Route of exposure	Target organs
propan-2-ol	Category 3	Not applicable.	Narcotic effects
Creatific terret error tovicity (repeated evenesure)	•	•	•

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
2,2'-iminodiethanol	Category 2	Not determined	Not determined

Aspiration hazard

Not available.

Information on likely routes : Not available. of exposure

Potential acute health effects

Date of issue/Date of revision

SECTION 11: Toxicological information

Eye contact	: Causes serious eye damage.	
Inhalation	: Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.	
Skin contact	: May cause skin irritation.	
Ingestion	: Harmful if swallowed. Irritating to mouth, throat and stomach.	
Symptoms related to th	ne physical, chemical and toxicological characteristics	
Eye contact	: Adverse symptoms may include the following: pain watering redness	
Inhalation	: Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness	
Skin contact	: Adverse symptoms may include the following: irritation redness	
Ingestion	: Adverse symptoms may include the following: nausea or vomiting	

Delayeu anu inimeulate enec	is as well as chronic effects from short and long-term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	<u>cts</u>
Not available.	
Conclusion/Summary	: Not available.
General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Other information

: Not available.

SECTION 12: Ecological information

12.1 Toxicity

SECTION 12: Ecological information

Product/ingredient name	Result	Species	Exposure
propan-2-ol	Acute LC50 1400000 to 1950000 µg/l Marine water	Crustaceans - Crangon crangon	48 hours
	Acute LC50 4200 mg/l Fresh water	Fish - Rasbora heteromorpha	96 hours
lactic acid	Acute LC50 257.73 mg/l Fresh water	Fish - Oreochromis mossambicus - Adult	96 hours
2,2'-iminodiethanol	Acute EC50 12 mg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute LC50 28800 to 34600 µg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 2150 µg/l Fresh water	Daphnia - Daphnia pulex	48 hours
	Acute LC50 775 mg/l Fresh water	Fish - Lepomis macrochirus	96 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
propan-2-ol	0.05	-	low
glycerol	-1.76	-	low
lactic acid	-0.72	-	low
2,2'-iminodiethanol	-1.43	-	low
dimethylammonium chloride	-3.28	-	low
glycollic acid	<0.3	-	low

12.4 Mobility in soil	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT	and vPvB assessment
PBT	: Not applicable.
vPvB	: Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment method	S
Product	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: The classification of the product may meet the criteria for a hazardous waste.
Packaging	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2015/830

CircuitWorks® Water Soluble Flux Dispensing Pen

SECTION 13: Disposal considerations

Special precautions
 This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	Ш	11	11	П
14.5 Environmental hazards	No.	Yes.	No.	No.
Additional information	<u>Special provisions</u> 640 (C) <u>Tunnel code</u> (D/E)	The product is only regulated as an environmentally hazardous substance when transported in tank vessels.	Limited quantity	Dangerous Goods in Excepted Quantities

14.6 Special precautions for Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

SECTION 15: Regulatory information

: Not available.

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU Regulation (EC) No. 1907/2006 (REACH) Annex XIV - List of substances subject to authorisation Annex XIV None of the components are listed. Substances of very high concern None of the components are listed. **Annex XVII - Restrictions** : Not applicable. on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles **Other EU regulations Europe inventory** All components are listed or exempted. Date of issue/Date of revision : 10/5/2020 Date of previous issue : No previous validation Version :1

SECTION 15: Regulatory information

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P5c: Flammable liquids 2 and 3 not falling under P5a or P5b

International regulations

<u>Chemical Weapon Convention List Schedules I, II & III Chemicals</u> Not listed.

Montreal Protocol (Annexes A, B, C, E)

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

International lists	
National inventory	
Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Japan	 Japan inventory (ENCS): All components are listed or exempted. Japan inventory (ISHL): Not determined.
Malaysia	: Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Turkey	: Not determined.
United States	: All components are listed or exempted.
15.2 Chemical safety assessment	: This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Indicates information that has	changed from previously issued version.
Abbreviations and acronyms :	ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2015/830

CircuitWorks® Water Soluble Flux Dispensing Pen

SECTION 16: Other information

RRN = REACH Registration Number

vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 2, H225	On basis of test data
Skin Irrit. 2, H315	Calculation method
Eye Dam. 1, H318	Calculation method
STOT SE 3, H336	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated
	exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Acute Tox. 4, H302 Acute Tox. 4, H332 Aquatic Chronic 2, H411 Aquatic Chronic 3, H412 Eye Dam. 1, H318 Eye Irrit. 2, H319 Flam. Liq. 2, H225 Skin Irrit. 2, H315 STOT RE 2, H373 STOT SE 3, H336	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 LONG-TERM AQUATIC HAZARD - Category 2 LONG-TERM AQUATIC HAZARD - Category 3 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2 FLAMMABLE LIQUIDS - Category 2 SKIN CORROSION/IRRITATION - Category 2 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3
Date of printing	: 10/5/2020
Date of issue/ Date of revision	: 10/5/2020
Date of previous issue	: No previous validation
Version	: 1

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.