

A

B

C

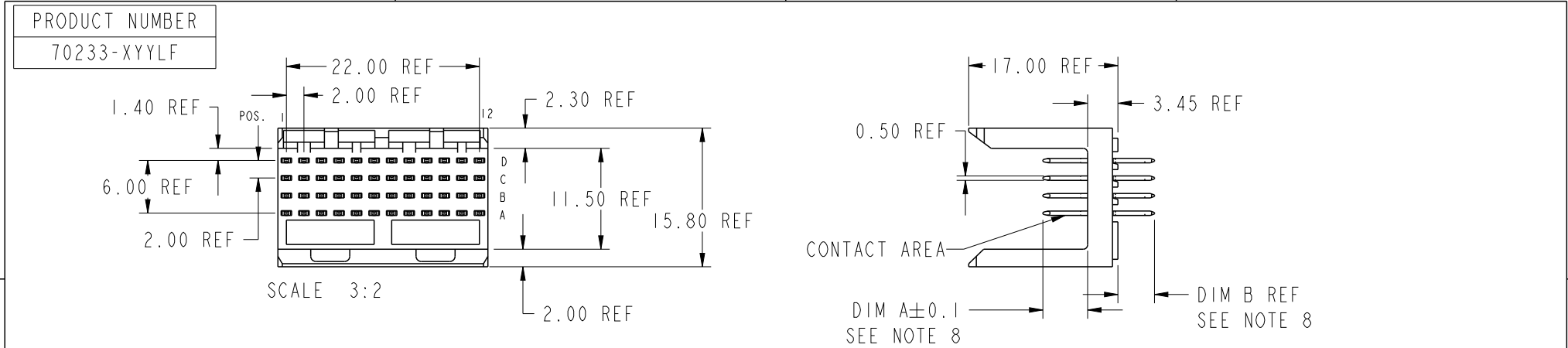
D

A

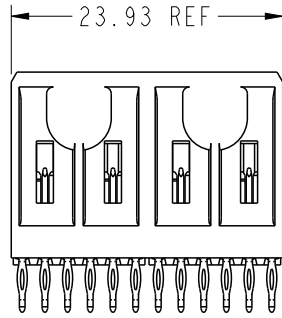
B

C

D



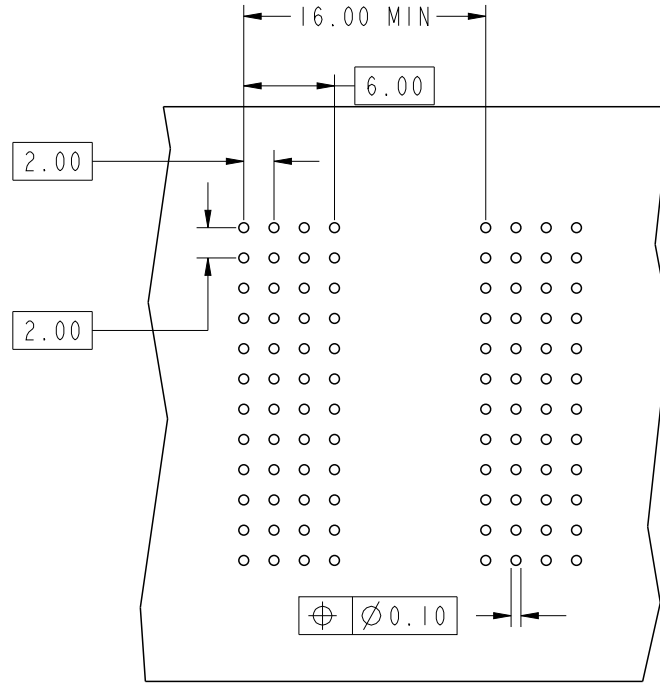
SCALE 3:2



NOTES:

1. FOR DIM A AND B REFER SHEET-2.
2. BODY MATERIAL: LCP- UL 94-V0.
3. PIN MATERIAL: COPPER ALLOY.
4. FOR PLATING PERFORMANCE REFER DRAWING #10159408
6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER. EXAMPLE: XXXXX-XXXPLF
7. PRODUCT SPECIFICATION GS-12-180
APPLICATION SPECIFICATION BUS-20-073
8. AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
9. THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004.
10. ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. Au CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

spec ref	*	dr	Terran Huang	2010/07/09	projection 	MM 	size	A4	scale	2:1
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	Narayanan, Aru	2020/09/26			ecn no	ELX-I-38478-1		
ISO 406 ISO 1101		chr	-	-						
surface	linear	appr	Kuriakose, San	2020/09/29	product family	METRAL		rel level	Released	
ISO 1302		angular	0°	±2°	Amphenol FCi	part no	70233		rev	AL
					cat. no.	*	Product - Customer Drw	sheet 1 of 9		



KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00

REQUIRED PC BOARD LAYOUT
COMPONENT SIDE

SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

spec ref *		dr	Terran Huang	2010/07/09	projection 	MM 	size	A4	scale	2:1		
tolerance std		eng	Narayanan, Aru	2020/09/26			ecn no	ELX-I-38478-1				
ISO 406 ISO 1101		chr	-	-				rel level	Released			
TOLERANCES UNLESS OTHERWISE SPECIFIED		appr	Kuriakose, San	2020/09/29	product family		METRAL					
surface	linear	0.X	± 0.3		Amphenol FCi	part no	METRAL SIGNAL HEADER		dwg no	70233	rev	AL
		0.XX	± 0.13									
		0.XXX	± 0.051									
ISO 1302	angular	0°	$\pm 2^\circ$		cat. no.	-	Product - Customer Drw		sheet 2 of 9			

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X10LF	D	1	1	1	1	1	1	1	1
	C	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X11LF	D	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X12LF	D	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X13LF	D	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X14LF	D	4	4	4	4	4	4	4	4
	C	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3
	A	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X15LF	D	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X16LF	D	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X17LF	D	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2
	A	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X18LF	D	3	3	3	3	3	3	3	3
	C	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X19LF	D	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X20LF	D	5	5	5	5	5	5	5	5
	C	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X21LF	D	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X22LF	D	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X23LF	D	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X24LF	D	8	8	8	8	8	8	8	8
	C	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7
	A	8	8	8	8	8	8	8	8

spec ref	*	dr	Terran Huang	2010/07/09	projection		size	A4	scale	1:1										
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	Narayanan, Aru	2020/09/26				ecn no	ELX-I-38478-1	rel level	Released									
ISO 406 ISO 1101		chr	-	-				product family	METRAL											
surface	<table border="1"> <tr> <td>linear</td> <td>0.X</td> <td>±0.3</td> </tr> <tr> <td></td> <td>0.XX</td> <td>±0.13</td> </tr> <tr> <td></td> <td>0.XXX</td> <td>±0.051</td> </tr> <tr> <td>angular</td> <td>0°</td> <td>±2°</td> </tr> </table>	linear	0.X	±0.3		0.XX	±0.13		0.XXX	±0.051	angular	0°	±2°	appr	Kuriakose, San	2020/09/29	product family	METRAL	rel level	Released
linear	0.X	±0.3																		
	0.XX	±0.13																		
	0.XXX	±0.051																		
angular	0°	±2°																		
ISO 1302		Amphenol FCi	METRAL SIGNAL HEADER			dwg no	70233		rev	AL										
			2 MOD, 4 ROW PRESS-FIT				Product - Customer Drw		sheet 3 of 9											

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X25LF	D	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X26LF	D	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X27LF	D	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6
	A	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X28LF	D	7	7	7	7	7	7	7	7
	C	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X29LF	D	8	8	8	8	8	8	8	8
	C	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8
	A	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X30LF	D	9	9	9	9	9	9	9	9
	C	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X31LF	D	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9
	A	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X32LF	D	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X33LF	D	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X34LF	D	12	12	12	12	12	12	12	12
	C	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11
	A	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X35LF	D	11	11	11	11	11	11	11	11
	C	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X36LF	D	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X37LF	D	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10
	A	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X38LF	D	11	11	11	11	11	11	11	11
	C	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9
	A	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X39LF	D	12	12	12	12	12	12	12	12
	C	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12
	A	12	12	12	12	12	12	12	12

spec ref	*	dr	Terran Huang	2010/07/09	projection	MM	size	A4	scale	1:1				
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	Narayanan, Aru	2020/09/26			ecn no	ELX-I-38478-1						
ISO 406		chr	-	-				rel level	Released					
ISO 1101		appr	Kuriakose, San	2020/09/29	product family		METRAL		rev	AL				
surface	linear	Amphenol FCI			METRAL SIGNAL HEADER			dwg no		70233				
	0.X											±0.3	Product - Customer Drw	
	0.XX											±0.13		
	0.XXX	±0.051												
ISO 1302	angular	0°	±2°	cat. no.	-	sheet 4 of 9								

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X40LF	D	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2
	B	4	4	4	4	4	4	4	4
	A	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X41LF	D	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2
	A	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X42LF	D	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1
	A	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X43LF	D	13	13	13	13	13	13	13	13
	C	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X44LF	D	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3
	B	4	4	4	4	4	4	4	4
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X45LF	D	1	1	1	1	1	1	1	1
	C	2	2	2	2	2	2	2	2
	B	3	3	3	3	3	3	3	3
	A	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X46LF	D	19	19	19	19	19	19	19	19
	C	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X47LF	D	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4
	B	13	13	13	13	13	13	13	13
	A	13	13	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X48LF	D	19	19	19	19	19	19	19	19
	C	19	19	19	19	19	19	19	19
	B	19	19	19	19	19	19	19	19
	A	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X49LF	D	4	4	4	4	4	4	4	4
	C	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X50LF	D	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6
	B	8	8	8	8	8	8	8	8
	A	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X51LF	D	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6
	A	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X52LF	D	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5
	A	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X53LF	D	14	14	14	14	14	14	14	14
	C	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X54LF	D	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7
	B	8	8	8	8	8	8	8	8
	A	7	7	7	7	7	7	7	7

spec ref	*	dr	Terran Huang	2010/07/09	projection	MM	size	A4	scale	1:1						
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	Narayanan, Aru	2020/09/26			ecn no		ELX-I-38478-1							
ISO 406		chr	-	-			rel level		Released							
ISO 1101		appr	Kuriakose, San	2020/09/29	product family		METRAL									
surface	linear	Amphenol FCI			METRAL SIGNAL HEADER			dwg no		70233						
	0.X											±0.3	rev		AL	
	0.XX											±0.13				
	0.XXX	±0.051														
ISO 1302	angular	0°	±2°	cat. no.	-	Product - Customer Drw			sheet 5 of 9							

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X55LF	D	5	5	5	5	5	5	5	5
	C	6	6	6	6	6	6	6	6
	B	7	7	7	7	7	7	7	7
	A	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X56LF	D	20	20	20	20	20	20	20	20
	C	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X57LF	D	8	8	8	8	8	8	8	8
	C	8	8	8	8	8	8	8	8
	B	14	14	14	14	14	14	14	14
	A	14	14	14	14	14	14	14	14

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X58LF	D	20	20	20	20	20	20	20	20
	C	20	20	20	20	20	20	20	20
	B	20	20	20	20	20	20	20	20
	A	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X59LF	D	8	8	8	8	8	8	8	8
	C	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X60LF	D	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10
	B	12	12	12	12	12	12	12	12
	A	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X61LF	D	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10
	A	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X62LF	D	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9
	A	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X63LF	D	15	15	15	15	15	15	15	15
	C	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X64LF	D	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11
	B	12	12	12	12	12	12	12	12
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X65LF	D	9	9	9	9	9	9	9	9
	C	10	10	10	10	10	10	10	10
	B	11	11	11	11	11	11	11	11
	A	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X66LF	D	21	21	21	21	21	21	21	21
	C	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X67LF	D	12	12	12	12	12	12	12	12
	C	12	12	12	12	12	12	12	12
	B	15	15	15	15	15	15	15	15
	A	15	15	15	15	15	15	15	15

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X68LF	D	21	21	21	21	21	21	21	21
	C	21	21	21	21	21	21	21	21
	B	21	21	21	21	21	21	21	21
	A	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X69LF	D	12	12	12	12	12	12	12	12
	C	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11

spec ref	*	dr	Terran Huang	2010/07/09	projection	MM	size	A4	scale	1:1
tolerance std	ISO 406 ISO 1101	eng	Narayanan, Aru	2020/09/26			ecn no		ELX-I-38478-1	
	TOLERANCES UNLESS OTHERWISE SPECIFIED	chr	-	-			rel level		Released	
surface	linear	appr	Kuriakose, San	2020/09/29	product family			METRAL		
	angular	Amphenol FCI		METRAL SIGNAL HEADER			dwg no		70233	
	0.X ±0.3	2 MOD, 4 ROW PRESS-FIT			rev			AL		
	0.XX ±0.13	cat. no.			-			Product - Customer Drw		
	0.XXX ±0.051							sheet 6 of 9		
	0° ±2°									

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X70LF	D	4	4	4	4	4	4	4	4
	C	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X71LF	D	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3
	B	1	1	1	1	1	1	1	1
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X72LF	D	2	2	2	2	2	2	2	2
	C	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4
	A	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X73LF	D	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3
	B	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X74LF	D	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X75LF	D	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X76LF	D	19	19	19	19	19	19	19	19
	C	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1
	A	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X77LF	D	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3
	B	19	19	19	19	19	19	19	19
	A	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X78LF	D	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1
	B	3	3	3	3	3	3	3	3
	A	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X79LF	D	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X80LF	D	8	8	8	8	8	8	8	8
	C	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X81LF	D	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7
	B	5	5	5	5	5	5	5	5
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X82LF	D	6	6	6	6	6	6	6	6
	C	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8
	A	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X83LF	D	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7
	B	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X84LF	D	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7

spec ref	*	dr	Terran Huang	2010/07/09	projection		size	A4	scale	1:1											
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	Narayanan, Aru	2020/09/26				ecn no		ELX-I-38478-1											
ISO 406 ISO 1101		chr	-	-				rel level		Released											
surface	<table border="1"> <tr> <td>linear</td> <td>0.X</td> <td>±0.3</td> </tr> <tr> <td></td> <td>0.XX</td> <td>±0.13</td> </tr> <tr> <td></td> <td>0.XXX</td> <td>±0.051</td> </tr> <tr> <td>angular</td> <td>0°</td> <td>±2°</td> </tr> </table>	linear	0.X	±0.3		0.XX	±0.13		0.XXX	±0.051	angular	0°	±2°	appr	Kuriakose, San	2020/09/29	product family	METRAL	rev		AL
linear	0.X	±0.3																			
	0.XX	±0.13																			
	0.XXX	±0.051																			
angular	0°	±2°																			
ISO 1302					METRAL SIGNAL HEADER 2 MOD, 4 ROW PRESS-FIT		dwg no 70233		sheet 7 of 9												
cat. no.			-			Product - Customer Drw		-													

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X85LF	D	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X86LF	D	20	20	20	20	20	20	20	20
	C	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5
	A	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X87LF	D	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7
	B	20	20	20	20	20	20	20	20
	A	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X88LF	D	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5
	B	7	7	7	7	7	7	7	7
	A	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X89LF	D	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X90LF	D	12	12	12	12	12	12	12	12
	C	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X91LF	D	11	11	11	11	11	11	11	11
	C	11	11	11	11	11	11	11	11
	B	9	9	9	9	9	9	9	9
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X92LF	D	10	10	10	10	10	10	10	10
	C	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12
	A	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X93LF	D	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11
	B	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X94LF	D	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X95LF	D	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X96LF	D	21	21	21	21	21	21	21	21
	C	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9
	A	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X97LF	D	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11
	B	21	21	21	21	21	21	21	21
	A	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X98LF	D	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9
	B	11	11	11	11	11	11	11	11
	A	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1				MOD. 2			
		1	2	3	4	5	6	7	8
70233-X99LF	D	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10

spec ref	*	dr	Terran Huang	2010/07/09	projection	MM	size	A4	scale	1:1					
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	Narayanan, Aru	2020/09/26			ecn no		ELX-I-38478-1						
ISO 406		chr	-	-			rel level		Released						
ISO 1101		appr	Kuriakose, San	2020/09/29	product family		METRAL								
surface	linear	Amphenol FCI			METRAL SIGNAL HEADER			dwg no		70233					
	0.X											±0.3		rev	
	0.XX											±0.13			
	0.XXX	±0.051													
ISO 1302	angular	0°	±2°		cat. no.			-		Product - Customer Drw					

A

B

C

D

A

B

C

D

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X100LF	D	7	6	6	6	6	6	6	6	6	6	6	6
	C	7	6	6	6	6	6	6	6	6	6	6	6
	B	20	6	6	6	6	6	6	6	6	6	6	6
	A	7	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X104LF	D	7	6	6	6	6	6	6	6	6	6	6	6
	C	7	6	6	6	6	6	6	6	6	6	6	6
	B	20	6	6	6	6	6	6	6	6	6	6	6
	A	7	6	6	6	6	6	6	6	6	6	6	6



METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X101LF	D	7	6	5	5	5	5	5	5	5	5	7	5
	C	7	6	5	5	5	5	5	5	5	5	7	5
	B	20	6	5	5	5	5	5	5	5	5	7	5
	A	7	6	5	5	5	5	5	5	5	5	7	5

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X105LF	D	2	1	1	2	2	2	1	1	2	2	2	3
	C	2	1	1	2	2	2	1	1	2	2	2	3
	B	2	1	1	2	2	2	2	2	2	4	4	19
	A	2	1	1	2	2	2	2	2	2	2	2	3



METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X102LF	D	1	1	1	1	1	2	2	1	1	2	2	3
	C	1	1	1	1	1	2	2	1	1	2	2	3
	B	1	1	1	1	1	2	2	1	1	4	4	19
	A	1	1	1	1	1	2	2	1	1	2	2	3

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
70233-X103LF	D	2	2	2	2	2	3	3	4	2	2	2	2
	C	2	2	2	2	2	3	3	4	2	2	2	2
	B	2	2	2	2	2	3	3	4	2	2	2	2
	A	2	2	2	2	2	3	3	4	2	2	2	2

spec ref	*	dr	Terran Huang	2010/07/09	projection			size	A4	scale	1:1
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	Narayanan, Aru	2020/09/26	ecn no			ELX-I-38478-1			
ISO 406 ISO 1101		chr	-	-	rel level			Released			
surface	linear 0.X ±0.3 0.XX ±0.13 0.XXX ±0.051 angular 0° ±2°	appr	Kuriakose, San	2020/09/29	product family	METRAL	rev				
ISO 1302		Amphenol FCI METRAL SIGNAL HEADER 2 MOD, 4 ROW PRESS-FIT				dwg no	70233	AL			
		cat. no.	-	Product - Customer Drw	sheet 9 of 9						