

Type 0684L 40A Square Ceramic Surface Mount Fast Blow Fuse

HF 0684L 40A - 4818 Size

RoHS Compliant

Features

- 350V AC Voltage Rating
- Wide operating temperature range
- Tape & Reel for auto-insert SMD process
- 260°C IR compatible
- AEC-Q Compliant
- RoHS compliant with exemption 7(a)
- Halogen Free
- Meets Bel automotive qualification*
- * Largely based on internal AEC-Q test plan

Applications

- Lighting system
- LCD monitor
- Office electronic equipment
- Industrial equipment
- Medical equipment
- Power supply

HALOGEN FREE = HF

Physical Specifications

Materials	Body : Ceramic
Materials	Terminations : Silver Plated Caps
	On Fuse :
	"40A","350V" in green color. "bel", stamped in end caps.
Marking	On Label :
	"bel", "0684L", "Current Rating", "Voltage Rating", "Interrupting Rating", " c

Electrical Characteristics (UL/CSA STD.248-14)

Testing Current	Blow Time				
Testing Current	Minimum	Maximum			
100%	4 hrs.	N/A			
200%	N/A	60 sec			

Safety Agency Approvals

Safety Agency	Safety Agency Certificate	Voltage Rating (V)	Ampere Range / Volt @ I.R. ability*		
c 91 °us	E20624	40A / 350V AC	40A /350V @ 250A AC 125V @ 1000A AC 125V @ 1000A DC		
*I.R.= Interrupting Rating = Short Circuit Rating(Amps)					



Specifications subject to change without notice



€) ک∎ AEC-Q Compliant

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Environmental Specifications

Shock Resistance	MIL-STD-202G, Method 213B, Test Condition 1 (100 G's peak for 6 milliseconds; Sawtooth waveform)				
Vibration Resistance	MIL-STD-202G, Method 201A (10-55 Hz, 0.06 inch, total excursion).				
Salt Spray Resistance	MIL-STD-202G, Method 101E, Test Condition B (48 hrs.).				
Solderability	MIL-STD-202G, Method 208H				
Resistance to solder Heat	MIL-STD-202G, Method 210F, Test Condition J (260°C,10 sec)				
Thermal Shock	MIL-STD-202G, Method 107G, Test Condition B (-65°C to +125°C).				
Operating Temperature	-55℃ to +125℃				
Moisture Sensitivity Level	1 (According to IPC J-Std-020)				
High temperature storage	MIL-STD-202 Method 108				
Temperature cycling	JESD22 Method JA-104, Test Condition B				
Biased humidity	MIL-STD-202 Method 103, 85C/85% RH with 10% operating power for 1000 hrs.				
Operational life	MIL-STD-202 Method 108, Test Condition D				
Resistance to solvents	MIL-STD-202 Method 215				
Mechanical shock	MIL-STD-202 Method 213,Test Condition C				
Vibration	MIL-STD-202 Method 204				
Resistance to soldering heat	MIL-STD-202 Method 210, Test condition B				
Thermal shock	MIL-STD-202 Method 107				
Solderability	J-STD-002				
Board flex(SMD)	AEC-Q200-005				
Terminal strength	AEC-Q200-006				
Electrical characterization	3 temperature electrical				

Electrical Specifications

Part Number	Ampere Rating	Nominal Cold Resistance (ohms)	Nominal Volt-drop @100%In (Volt)	Voltage and Interrupting Ratings	Melting I ² T @10 In (A ² Sec) Min.	Agency Approvals
0684L9400-01	40A	0.0016	0.15	See Table of Safety Approvals on Page 1 for Voltage and associated Interrupting Ratings	195	Y

Consult manufacturer for other ratings

NOTES:

Test Conditions

All tests were conducted with fuse samples soldered on a PCB (1.6mm thick) test board with copper traces measuring 0.1mm nominal thickness (3 oz. clad), 25.4mm wide and 100mm overall length.

The maximum temperature recorded in open air was 135 $^{\circ}$ C in a 25 $^{\circ}$ C ambient (110 $^{\circ}$ C rise). Consideration should be given to checking operating temperatures in end-use application with regard to thermal index of surrounding materials and components.

Remark: The marking on fuse shall be facing upward on PCB.

Caution:

- Minimum fusing point:

The 0684L 40Å fuse is NOT intended to be operated at currents between 100% and 200% of ampere rating. Prolonged operation at currents in this range may result in overheating of the fuse and/or desoldering of the fuse caps from the PCB pad.



Specifications subject to change without notice

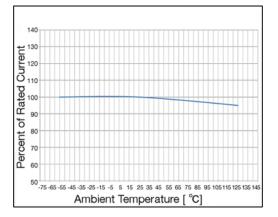
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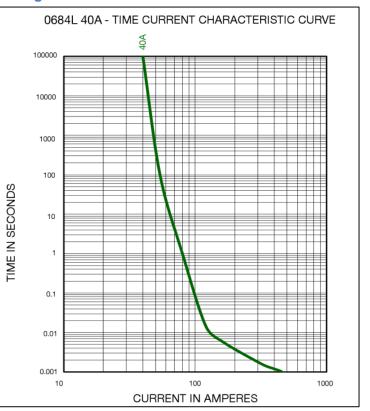
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Type 0684L 40A



Average Time Current Curve



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Soldering Parameters

IR Reflow Profile						
Preheat & Soak Temperature min (T _{smin}) Temperature max (T _{smax}) Time (T _{smin} to T _{smax}) (t _s)	150℃ 200℃ 60-120 seconds	Î	т,	↑ Max. Ramp Up Rate = 3 °C/ Max. Ramp Down Rate = 6 ⁽		-T₀ -5 °C
Average ramp-up rate(T_{smax} to T_p)	3℃ / second max.	JRE	6	Tsmax Preheat Area		
Liquidous temperature(T _L) Time at liquidous (t _L)	217℃ 60 – 150 seconds	TEMPERATURE	F	Tsmin		
Peak temperature (T _p)	260℃ max,30seconds	MPE				
Time (tp) within 5°C of the specified classification temperature (T_c)	30 seconds	Ë		/		
Average ramp-down rate(T _p to T _{smax})	6°C / second max.		25	Time 25 °C to Peak		
Time 25°C to peak temperature	8 minutes max.			TIME	⇒	

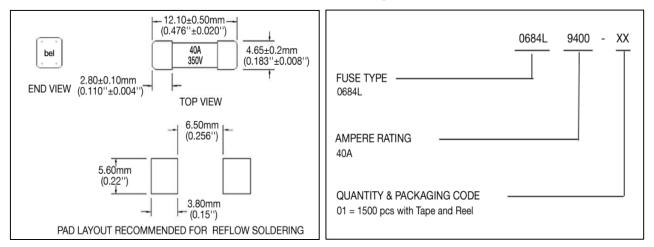


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Packaging

Packaging Tape & Reel	Packaging Specification	Quantity	Quantity & Packaging Code	
24mm wide tape with 13 inches Diameter reel	EIA Standard 481-E	1500	01	



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Authorized Distributor

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