

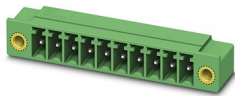
# MC 1,5/20-GF-3,5-LR - PCB header



1817796

<https://www.phoenixcontact.com/us/products/1817796>

Please be informed that the data shown in this PDF document is generated from our Online Catalog. Please find the complete data in the user documentation. Our General Terms of Use for Downloads are valid.



PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, type of contact: Male connector, number of potentials: 20, number of rows: 1, number of positions: 20, number of connections: 20, product range: MC 1,5/..-GF-LR, pitch: 3.5 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.4 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Snap-in locking, mounting: Lock & release threaded flange, type of packaging: packed in cardboard

## Your advantages

- Well-known mounting principle allows worldwide use
- Screwable flange for superior mechanical stability
- Automatic locking and intuitive release through Lock and Release operating lever in contrasting color
- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies

## Commercial Data

Item number	1817796
Packing unit	1 pc
Minimum order quantity	50 pc
Note	Made to Order (non-returnable)
Sales Key	AA02
Product Key	AABSAC
GTIN	4046356754538
Weight per Piece (including packing)	6.17 g
Weight per Piece (excluding packing)	6.17 g
Customs tariff number	85366930
Country of origin	DE

# MC 1,5/20-GF-3,5-LR - PCB header



1817796

<https://www.phoenixcontact.com/us/products/1817796>

## Technical Data

### Product properties

Type	Standard
Product line	COMBICON Connectors S
Product type	PCB headers
Product family	MC 1,5/...-GF-LR
Number of positions	20
Pitch	3.5 mm
Number of connections	20
Number of rows	1
Mounting flange	Lock & release threaded flange
Number of potentials	20
Pin layout	Linear pinning
Solder pins per potential	1

### Electrical properties

Nominal current $I_N$	8 A
Nominal voltage $U_N$	160 V
Degree of pollution	3
Contact resistance	1.3 m $\Omega$
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV

### Mounting

Mounting type	Wave soldering
Pin layout	Linear pinning

### Material specifications

#### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated
Metal surface contact area (top layer)	Tin (3 - 5 $\mu\text{m}$ Sn)
Metal surface contact area (middle layer)	Nickel (1 - 3 $\mu\text{m}$ Ni)
Metal surface soldering area (top layer)	Tin (3 - 5 $\mu\text{m}$ Sn)
Metal surface soldering area (middle layer)	Nickel (1 - 3 $\mu\text{m}$ Ni)

#### Material data - housing

# MC 1,5/20-GF-3,5-LR - PCB header



1817796

<https://www.phoenixcontact.com/us/products/1817796>

Color (Housing)	green (6021)
Insulating material	PBT
Insulating material group	IIIa
CTI according to IEC 60112	225
Flammability rating according to UL 94	V0

## Material data – actuating element

Color ()	()
----------	----

## Mechanical tests

### Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

### Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.14 mm <sup>2</sup> / solid / > 10 N
	0.14 mm <sup>2</sup> / flexible / > 10 N
	1.5 mm <sup>2</sup> / solid / > 40 N
	1.5 mm <sup>2</sup> / flexible / > 40 N

### Insertion and withdrawal forces

Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	6 N
Withdraw strength per pos. approx.	4 N

### Torque test

Specification	IEC 60999-1:1999-11
---------------	---------------------

### Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

### Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

### Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

### Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

### Dimension check

# MC 1,5/20-GF-3,5-LR - PCB header



1817796

<https://www.phoenixcontact.com/us/products/1817796>

Specification	IEC 60512-1-2:2002-02
Result	Test passed

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	20

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	IIIa
Comparative tracking index (IEC 60112)	CTI 225
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2.5 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.6 mm
Rated insulation voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	2.5 mm

## Environmental and real-life conditions

### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Sweep speed	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h

### Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R <sub>1</sub>	1.3 mΩ
Contact resistance R <sub>2</sub>	1.4 mΩ
Insertion/withdrawal cycles	25

# MC 1,5/20-GF-3,5-LR - PCB header



1817796

<https://www.phoenixcontact.com/us/products/1817796>

Insulation resistance, neighboring positions	> 5 MΩ
--	--------

## Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

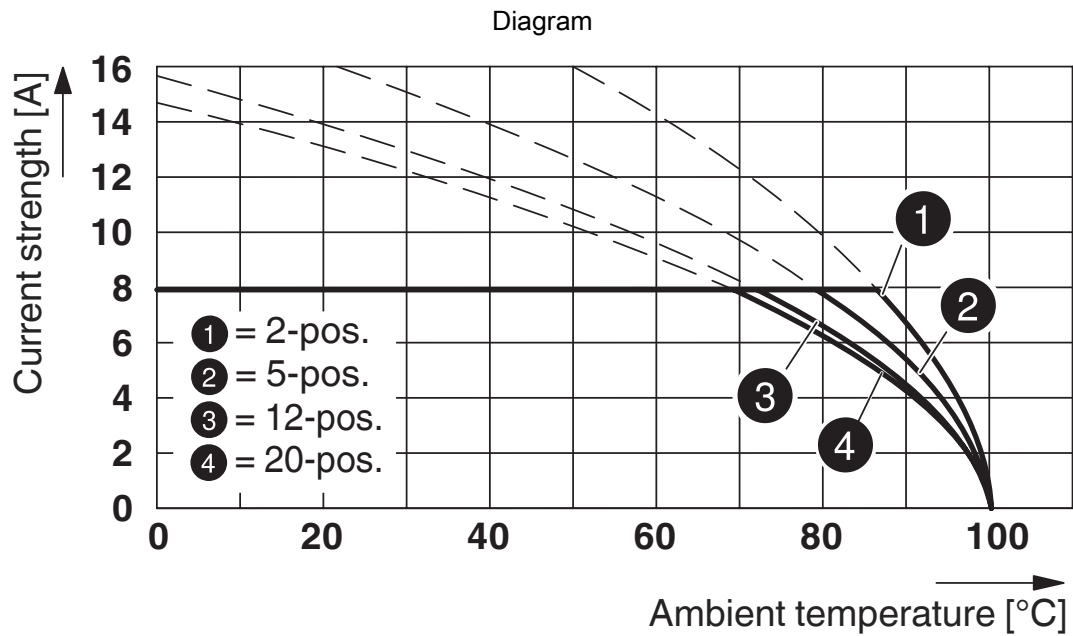
## Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

## Packaging specifications

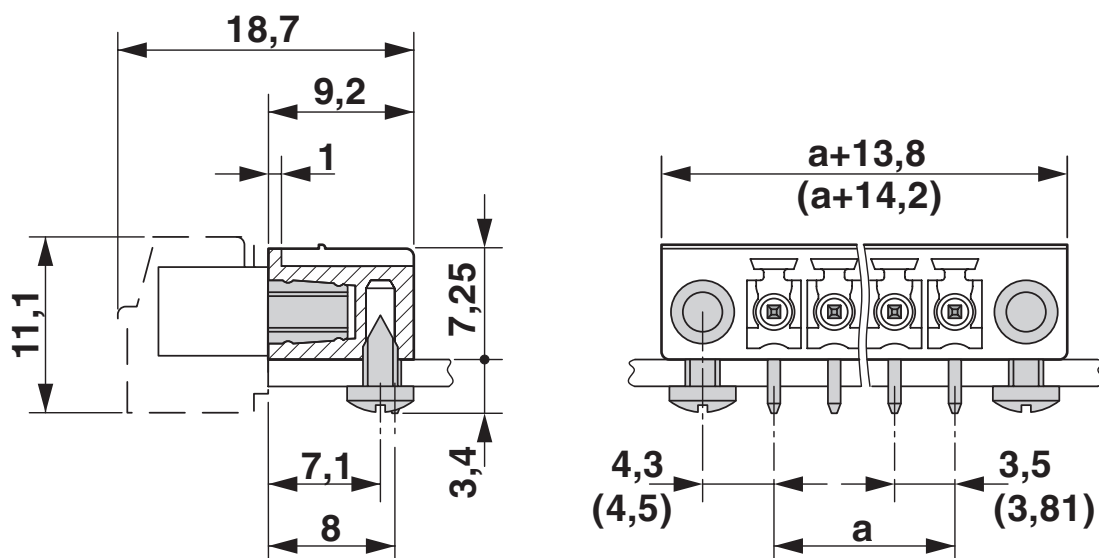
Type of packaging	packed in cardboard
-------------------	---------------------

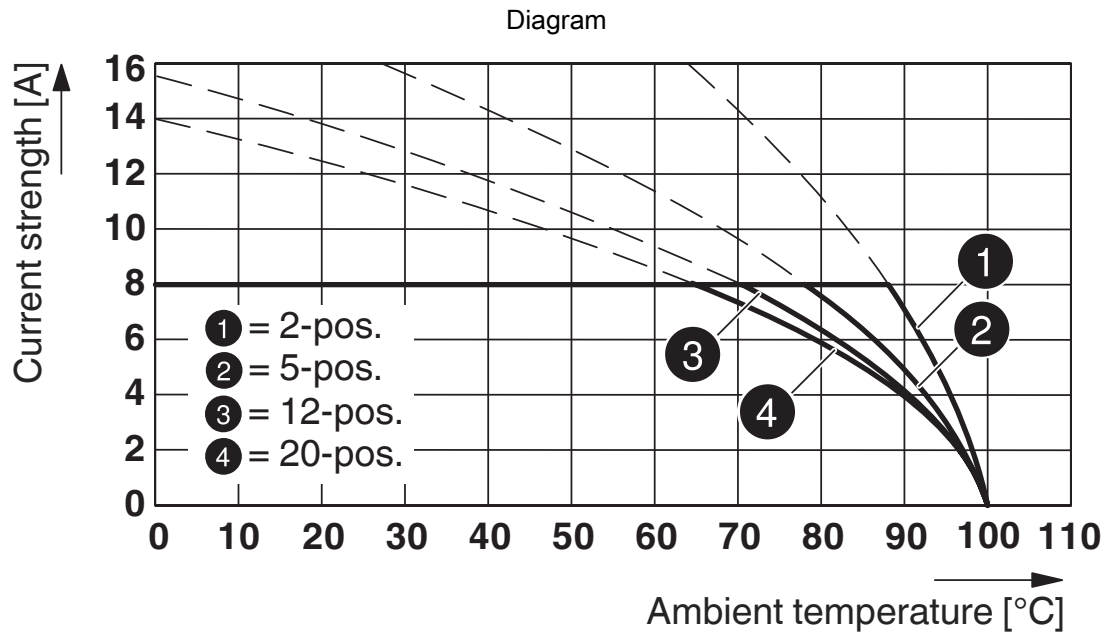
## Drawings



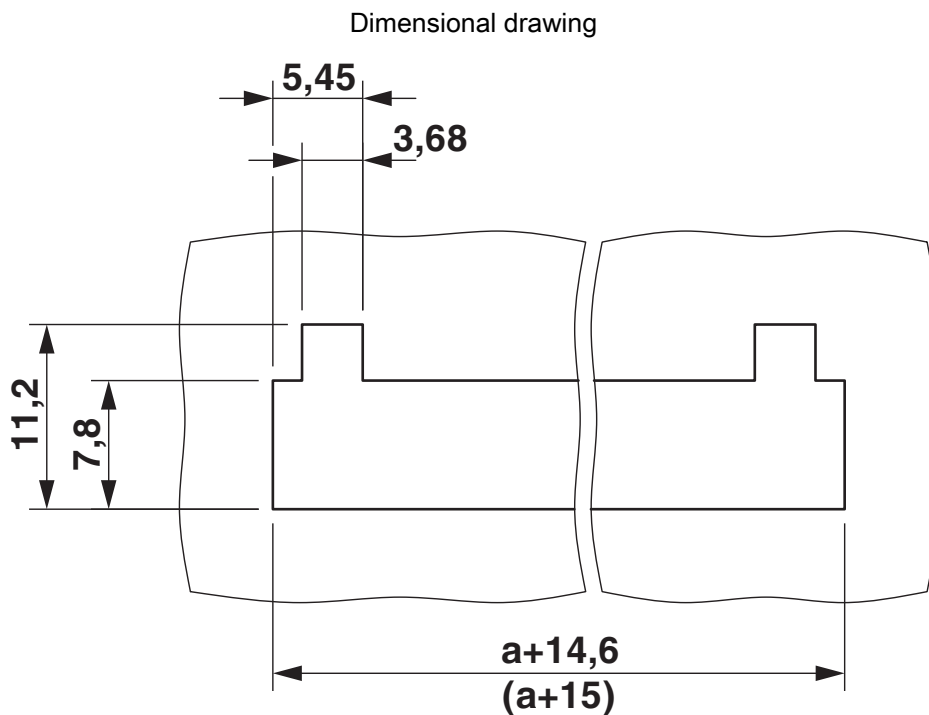
Type: MC 1,5/...-ST-3,5-LR with MC 1,5/...-GF-3,5-LR

## Dimensional drawing





Type: FK-MCP 1,5/...-ST-3,5-LR with MC 1,5/...-GF-3,5-LR



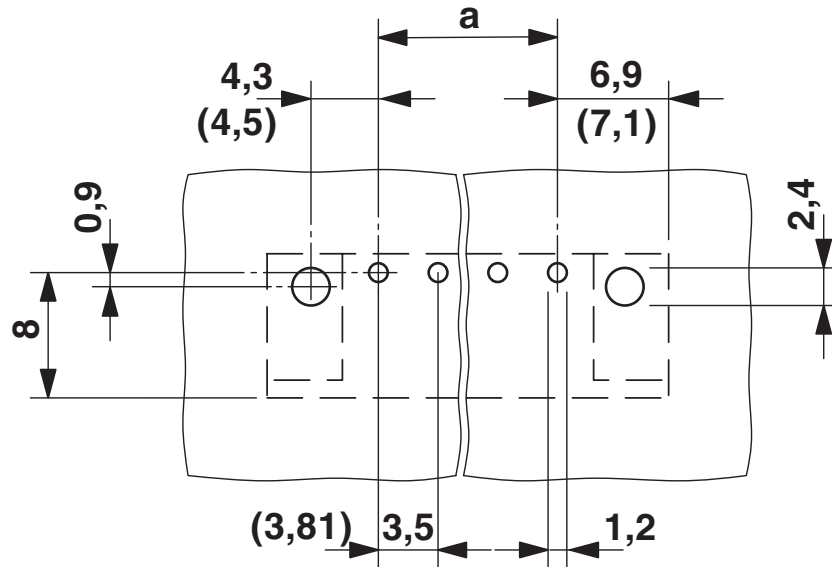
# MC 1,5/20-GF-3,5-LR - PCB header



1817796

<https://www.phoenixcontact.com/us/products/1817796>

Drilling plan/solder pad geometry





# MC 1,5/20-GF-3,5-LR - PCB header



1817796

<https://www.phoenixcontact.com/us/products/1817796>

## Approvals



**IECEE CB Scheme**

Approval ID: DE1-60987-B1B2



**EAC**

Approval ID: B.01687



**cULus Recognized**

Approval ID: E60425-20110128



**VDE Zeichengenehmigung**

Approval ID: 40011723

# MC 1,5/20-GF-3,5-LR - PCB header



1817796

<https://www.phoenixcontact.com/us/products/1817796>

## Classifications

### ECLASS

ECLASS-10.0.1	27440402
ECLASS-11.0	27460201

### ETIM

ETIM 8.0	EC002637
----------	----------

### UNSPSC

UNSPSC 21.0	39121400
-------------	----------

# MC 1,5/20-GF-3,5-LR - PCB header

1817796

<https://www.phoenixcontact.com/us/products/1817796>



## Environmental Product Compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
	No hazardous substances above threshold values

# MC 1,5/20-GF-3,5-LR - PCB header

1817796

<https://www.phoenixcontact.com/us/products/1817796>



## Accessories

### SK 3,5/2,8:FORTL.ZAHLEN - Marker card

0804073

<https://www.phoenixcontact.com/us/products/0804073>



Marker card, white, labeled, horizontal: consecutive numbers 1 ... 10, 11 ... 20, etc. up to 91 ... 99, mounting type: adhesive, for terminal block width: 3.5 mm, lettering field size: 3.5 x 2.8 mm

---

### CP-MSTB - Coding profile

1734634

<https://www.phoenixcontact.com/us/products/1734634>



Coding profile, is inserted into the slot on the plug or inverted header, red insulating material

## MC 1,5/20-GF-3,5-LR - PCB header

1817796

<https://www.phoenixcontact.com/us/products/1817796>



## MC 1,5/10-LWL 1,5-3,5 - Fiber optic

1841161

<https://www.phoenixcontact.com/us/products/1841161>

MINI COMBICON fiber optics, 3.5 mm pitch, 10-pos., separable for other numbers of positions (minimum: 2-pos.), inserts into the back of the MC header, color: transparent, dimension a: 1.5 mm



---

## MC 1,5/10-LWL 2,3-3,5 - Fiber optic

1841187

<https://www.phoenixcontact.com/us/products/1841187>

MINI COMBICON fiber optics, 3.5 mm pitch, 10-pos., separable for other numbers of positions (minimum: 2-pos.), inserts into the back of the MC header, color: transparent, dimension a: 2.3 mm



# MC 1,5/20-GF-3,5-LR - PCB header

1817796

<https://www.phoenixcontact.com/us/products/1817796>



## MC 1,5/10-LWL 4-3,5 - Fiber optic

1841200

<https://www.phoenixcontact.com/us/products/1841200>

MINI COMBICON fiber optics, 3.5 mm pitch, 10-pos., separable for other numbers of positions (minimum: 2-pos.), inserts into the back of the MC header, color: transparent, dimension a: 4 mm



---

Phoenix Contact 2023 © - all rights reserved

<https://www.phoenixcontact.com>

Phoenix Contact USA  
586 Fulling Mill Road  
Middletown, PA 17057, United States  
(+717) 944-1300  
[info@phoenixcon.com](mailto:info@phoenixcon.com)