

**HLMP-3707, HLMP-3907, HLMP-3750,
HLMP-3850, HLMP-3950, HLMP-3960,
HLMP-3390, HLMP-3490, HLMP-3590,
HLMP-1340, HLMP-1440, HLMP-1540,
HLMP-K640**

**T-1¾ (5 mm), T-1 (3 mm), Ultra-Bright LED
Lamps**



Description

These non-diffused lamps out-perform conventional LED lamps. By using new higher intensity material, superior product performance is achieved.

Features

- Improved brightness
- Improved color performance
- Available in popular T-1 and T-1¾ packages
- New sturdy leads
- IC compatible/low current capability
- Reliable and rugged
- Choice of three bright colors
 - Red
 - Yellow
 - Green

Applications

- Lighted switches
- Backlighting front panels
- Light pipe sources
- Keyboard indicators

Package Dimensions

Figure 1: Package Outline "A"
 HLMP-3750/3850/3950

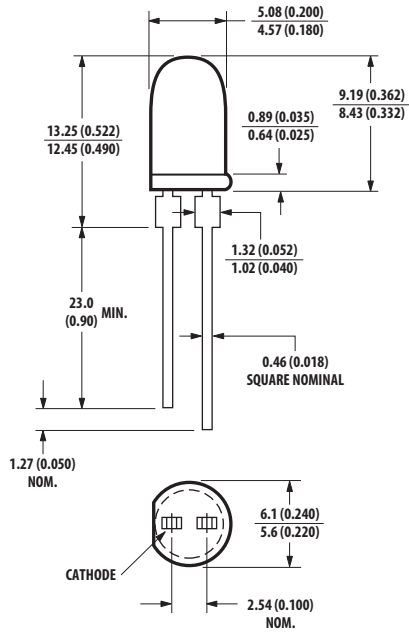


Figure 2: Package Outline "B"
 HLMP-3390/3490/3590

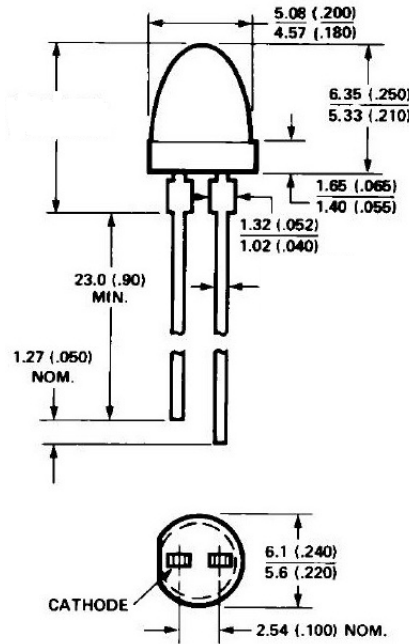
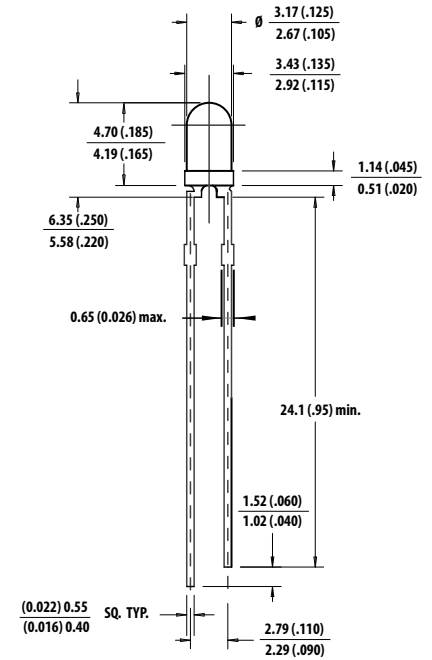


Figure 3: Package Outline "C"
 HLMP-1340/1440/1540/K640



NOTE:

1. All dimensions are in millimeters (inches).
2. An epoxy meniscus may extend about 1 mm (0.40 in.) down the leads.
3. For PCB hole recommendations, see [Precautions](#).

Figure 4: Package Outline “D”
HLMP-3914

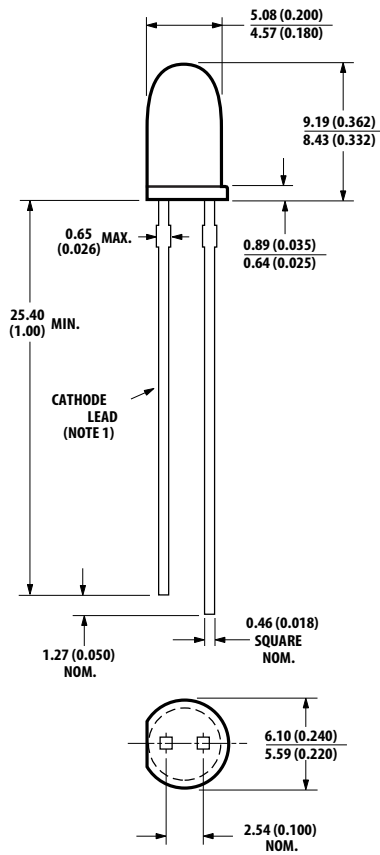


Figure 5: Package Outline “E”
HLMP-3960

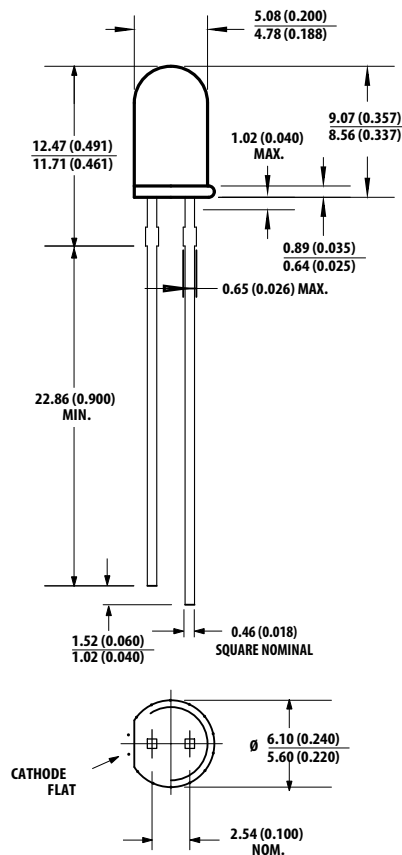
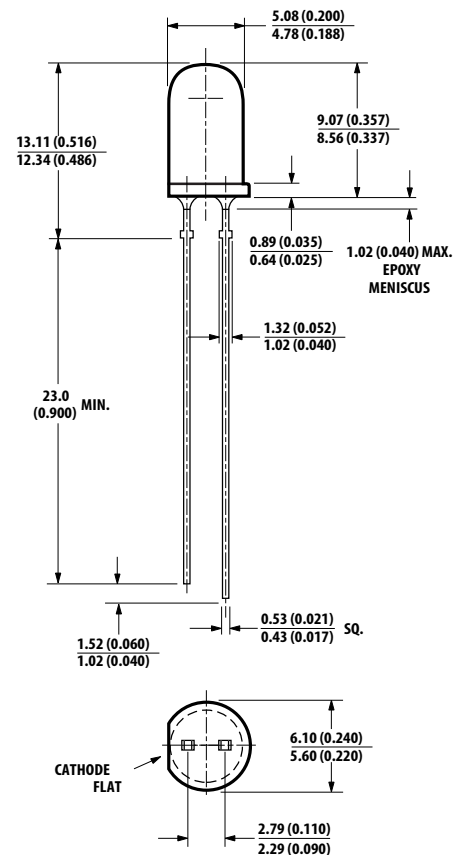


Figure 6: Package Outline “F”
HLMP-3707/3907



NOTE:

1. All dimensions are in millimeters (inches).
2. An epoxy meniscus may extend about 1 mm (0.40 in.) down the leads.
3. For PCB hole recommendations, see [Precautions](#).

Device Selection Guide

| Package Description | Color | Device HLMP- | Luminous Intensity I _v (mcd) @ 20 mA | | | Viewing Angle 2θ _{1/2} (Degrees) | Package Outline |
|---------------------|---------------|--------------|---|-------|-------|---|-----------------|
| | | | Min. | Typ. | Max. | | |
| T-1¼ | Red | 3707-L00xx | 90.2 | — | — | 24 | F |
| | | 3750 | 90.2 | 125.0 | — | 24 | A |
| | | 3750-L00xx | 90.2 | 125.0 | — | 24 | A |
| | Yellow | 3850 | 96.2 | 140.0 | — | 24 | A |
| | | 3850-K00xx | 96.2 | 140.0 | — | 24 | A |
| | Green | 3914 | 111.7 | — | — | 24 | D |
| | | 3950 | 111.7 | 265.0 | — | 24 | A |
| | | 3950-K00xx | 111.7 | 265.0 | — | 24 | A |
| 3960-K0xxx | | 111.7 | 265.0 | — | 24 | E | |
| T-1¼ Low Profile | Red | 3390 | 35.2 | 55.0 | — | 32 | B |
| | Yellow | 3490 | 37.6 | 55.0 | — | 32 | B |
| | Green | 3590 | 43.6 | 55.0 | — | 32 | B |
| T-1 | Red | 1340 | 35.2 | 55.0 | — | 45 | C |
| | | 1340-J00xx | 35.2 | 55.0 | — | 45 | C |
| | Yellow | 1440 | 23.5 | 45.0 | — | 45 | C |
| | | 1440-H00xx | 23.5 | 45.0 | — | 45 | C |
| | Green | 1540 | 27.3 | 45.0 | — | 45 | C |
| | | 1540-H00xx | 27.3 | 45.0 | — | 45 | C |
| | | 1540-IJ000 | 43.6 | 60.0 | 139.6 | 45 | C |
| | Emerald Green | K640 | 4.2 | 21.0 | — | 45 | C |

Absolute Maximum Ratings at T_A = 25°C

| Parameter | Red | Yellow | Green/Emerald Green | Units |
|---|-------------|-------------|---------------------|-------|
| Peak Forward Current | 90 | 60 | 90 | mA |
| Average Forward Current ^a | 25 | 20 | 25 | mA |
| DC Current ^b | 30 | 20 | 30 | mA |
| Reverse Voltage (I _R = 100 μA) | 5 | 5 | 5 | V |
| LED Junction Temperature | 110 | 110 | 110 | °C |
| Operating Temperature Range | -40 to +100 | -40 to +100 | -20 to +100 | °C |
| Storage Temperature Range | -40 to +100 | -40 to +100 | -40 to +100 | °C |

a. See Figure 8 to establish pulsed operating conditions.

b. For Red and Green series, derate linearly from 50°C at 0.5 mA/°C. For Yellow series, derate linearly from 50°C at 0.2 mA/°C.

Electrical/Optical Characteristics at $T_A = 25^\circ\text{C}$

| Parameter | Symbol | T-1¼ | T-1¼ Low Dome | T-1 | Min. | Typ. | Max. | Units | Test Conditions |
|---------------------------|-------------------------------|------|---------------|------|------|------|------|-------------|------------------------------|
| Peak Wavelength | λ_{PEAK} | 37xx | 3390 | 1340 | — | 632 | — | nm | Measurement at Peak |
| | | 38xx | 3490 | 1440 | — | 590 | — | | |
| | | 39xx | 3590 | 1540 | — | 570 | — | | |
| | | | | K640 | — | 560 | — | | |
| Dominant Wavelength | λ_{d} | 37xx | 3390 | 1340 | — | 626 | — | nm | Note ^a |
| | | 38xx | 3490 | 1440 | — | 589 | — | | |
| | | 39xx | 3590 | 1540 | — | 569 | — | | |
| | | | | K640 | — | 559 | — | | |
| Spectral Line Halfwidth | $\Delta\lambda_{\frac{3}{4}}$ | 37xx | 3390 | 1340 | — | 14 | — | nm | |
| | | 38xx | 3490 | 1440 | — | 12 | — | | |
| | | 39xx | 3590 | 1540 | — | 13 | — | | |
| | | | | K640 | — | 13 | — | | |
| Speed of Respond | τ_s | 37xx | 3390 | 1340 | — | 90 | — | ns | |
| | | 38xx | 3490 | 1440 | — | 90 | — | | |
| | | 39xx | 3590 | 1540 | — | 500 | — | | |
| | | | | K640 | — | 3100 | — | | |
| Capacitance | C | 37xx | 3390 | 1340 | — | 11 | — | pF | $V_F = 0, f = 1 \text{ MHz}$ |
| | | 38xx | 3490 | 1440 | — | 15 | — | | |
| | | 39xx | 3590 | 1540 | — | 18 | — | | |
| | | | | K640 | — | 35 | — | | |
| Thermal Resistance | $R_{\theta_{\text{J-PIN}}}$ | 37xx | 3390 | | — | 210 | — | °C/W | Junction to Cathode Lead |
| | | 38xx | 3490 | | — | 210 | — | | |
| | | 39xx | 3590 | | — | 210 | — | | |
| | | | | 1340 | — | 290 | — | | |
| | | | | 1440 | — | 290 | — | | |
| | | | | 1540 | — | 290 | — | | |
| Forward Voltage | V_F | 37xx | 3390 | 1340 | 1.5 | 2.0 | 2.6 | V | $I_F = 20 \text{ mA}$ |
| | | 38xx | 3490 | 1440 | 1.5 | 2.0 | 2.6 | | |
| | | 39xx | 3590 | 1540 | 1.5 | 2.1 | 3.0 | | |
| | | | | K640 | — | 2.2 | 3.0 | | |
| Reverse Breakdown Voltage | V_R | 37xx | 3390 | 1340 | 5.0 | — | — | V | $I_R = 100 \mu\text{A}$ |
| | | 38xx | 3490 | 1440 | | | | | |
| | | 39xx | 3590 | 1540 | | | | | |
| | | | | K640 | | | | | |
| Luminous Efficacy | η_v | 37xx | 3390 | 1340 | — | 180 | — | lumens/watt | Note ^b |
| | | 38xx | 3490 | 1440 | — | 500 | — | | |
| | | 39xx | 3590 | 1540 | — | 640 | — | | |
| | | | | K640 | — | 660 | — | | |

a. The dominant wavelength, λ_{d} , is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.

b. The radiant intensity, I_e , in watts per steradian, may be found from the equation $I_e = I_v / \eta_v$, where I_v is the luminous intensity in candelas and η_v is the luminous efficacy in lumens/watt.

Part Numbering System

H L M P -

| | | | |
|----------------|----------------|----------------|----------------|
| x ₁ | x ₂ | x ₃ | x ₄ |
|----------------|----------------|----------------|----------------|

 -

| | | | | |
|----------------|----------------|----------------|----------------|----------------|
| x ₅ | x ₆ | x ₇ | x ₈ | x ₉ |
|----------------|----------------|----------------|----------------|----------------|

| Code | Description | Option | |
|-------------------------------|------------------------------|--|--|
| x ₁ | Package Type | 1 | T-1 (3 mm) |
| | | K | T-1 (3 mm) |
| | | 3 | T-1¼ (5 mm) |
| x ₂ | Color | 3, 7 | Red |
| | | 4, 8 | Yellow |
| | | 5, 9 | Green |
| | | 6 | Emerald Green |
| x ₃ x ₄ | Product Specific Designation | — | |
| x ₅ | Minimum Intensity Bin | See Intensity Bin Limits | |
| x ₆ | Maximum Intensity Bin | 0 | Open (no maximum limit) |
| | | Others | See Intensity Bin Limits |
| x ₇ | Color Bin Selection | 0 | Full range |
| x ₈ x ₉ | Packaging Option | 00 | Bulk packaging |
| | | 01 | Tape and reel, crimped leads |
| | | 02 | Tape and reel, straight leads |
| | | A1 | Right angle housing, uneven leads |
| | | A2, B2 | Right angle housing, even leads |

Intensity Bin Limits

| Color | Bin | Intensity Range (mcd) | |
|--------|---------|-----------------------|---------|
| | | Min. | Max. |
| Red | G | 9.7 | 15.5 |
| | H | 15.5 | 24.8 |
| | I | 24.8 | 39.6 |
| | J | 39.6 | 63.4 |
| | K | 63.4 | 101.5 |
| | L | 101.5 | 162.4 |
| | M | 162.4 | 234.6 |
| | N | 234.6 | 340.0 |
| | O | 340.0 | 540.0 |
| | P | 540.0 | 850.0 |
| | Q | 850.0 | 1200.0 |
| | R | 1200.0 | 1700.0 |
| | S | 1700.0 | 2400.0 |
| | T | 2400.0 | 3400.0 |
| | U | 3400.0 | 4900.0 |
| | V | 4900.0 | 7100.0 |
| | W | 7100.0 | 10200.0 |
| | X | 10200.0 | 14800.0 |
| | Y | 14800.0 | 21400.0 |
| | Z | 21400.0 | 30900.0 |
| Yellow | F | 10.3 | 16.6 |
| | G | 16.6 | 26.5 |
| | H | 26.5 | 42.3 |
| | I | 42.3 | 67.7 |
| | J | 67.7 | 108.2 |
| | K | 108.2 | 173.2 |
| | L | 173.2 | 250.0 |
| | M | 250.0 | 360.0 |
| | N | 360.0 | 510.0 |
| | O | 510.0 | 800.0 |
| | P | 800.0 | 1250.0 |
| | Q | 1250.0 | 1800.0 |
| | R | 1800.0 | 2900.0 |
| | S | 2900.0 | 4700.0 |
| | T | 4700.0 | 7200.0 |
| | U | 7200.0 | 11700.0 |
| V | 11700.0 | 18000.0 | |
| W | 18000.0 | 27000.0 | |

| Color | Bin | Intensity Range (mcd) | |
|-------------------------|---------|-----------------------|---------|
| | | Min. | Max. |
| Green/ Emerald Green | A | 1.1 | 1.8 |
| | B | 1.8 | 2.9 |
| | C | 2.9 | 4.7 |
| | D | 4.7 | 7.6 |
| | E | 7.6 | 12.0 |
| | F | 12.0 | 19.1 |
| | G | 19.1 | 30.7 |
| | H | 30.7 | 49.1 |
| | I | 49.1 | 78.5 |
| | J | 78.5 | 125.7 |
| | K | 125.7 | 201.1 |
| | L | 201.1 | 289.0 |
| | M | 289.0 | 417.0 |
| | N | 417.0 | 680.0 |
| | O | 680.0 | 1100.0 |
| | P | 1100.0 | 1800.0 |
| | Q | 1800.0 | 2700.0 |
| | R | 2700.0 | 4300.0 |
| | S | 4300.0 | 6800.0 |
| | T | 6800.0 | 10800.0 |
| U | 10800.0 | 16000.0 | |
| V | 16000.0 | 25000.0 | |
| W | 25000.0 | 40000.0 | |

Maximum tolerance for each bin limit is $\pm 18\%$.

Color Categories

| Color | Cat # | Lambda (nm) | |
|---------------|-------|-------------|-------|
| | | Min. | Max. |
| Emerald Green | 9 | 552.5 | 555.5 |
| | 8 | 555.5 | 558.5 |
| | 7 | 558.5 | 561.5 |
| | 6 | 561.5 | 564.5 |
| Green | 6 | 561.5 | 564.5 |
| | 5 | 564.5 | 567.5 |
| | 4 | 567.5 | 570.5 |
| | 3 | 570.5 | 573.5 |
| | 2 | 573.5 | 576.5 |
| Yellow | 1 | 582.0 | 584.5 |
| | 3 | 584.5 | 587.0 |
| | 2 | 587.0 | 589.5 |
| | 4 | 589.5 | 592.0 |
| | 5 | 592.0 | 593.0 |

| Color | Cat # | Lambda (nm) | |
|--------|-------|-------------|-------|
| | | Min. | Max. |
| Orange | 1 | 597.0 | 599.5 |
| | 2 | 599.5 | 602.0 |
| | 3 | 602.0 | 604.5 |
| | 4 | 604.5 | 607.5 |
| | 5 | 607.5 | 610.5 |
| | 6 | 610.5 | 613.5 |
| | 7 | 613.5 | 616.5 |
| | 8 | 616.5 | 619.5 |

Tolerance for each bin limit is ± 0.5 nm.

Packaging Option Matrix

| Packaging Option Code | Definition |
|-----------------------|---|
| 00 | Bulk Packaging, minimum increment 500 pieces/bag |
| 01 | Tape and Reel, crimped leads, min. increment 1300 pieces/reel for T-1¼, 1800 pieces/reel for T-1 |
| 02 | Tape and Reel, straight leads, min. increment 1300 pieces/reel for T-1¼, 1800 pieces/reel for T-1 |
| A1 | T-1, Right Angle Housing, uneven leads, minimum increment 500 pieces/bag |
| A2 | T-1, Right Angle Housing, even leads, minimum increment 500 pieces/bag |
| B2 | T-1¼, Right Angle Housing, even leads, minimum increment 500 pieces/bag |

NOTE: All categories are established for classification of products. Products may not be available in all categories. Contact your local Broadcom representative for further clarification and information.

Figure 7: Relative Intensity vs. Wavelength

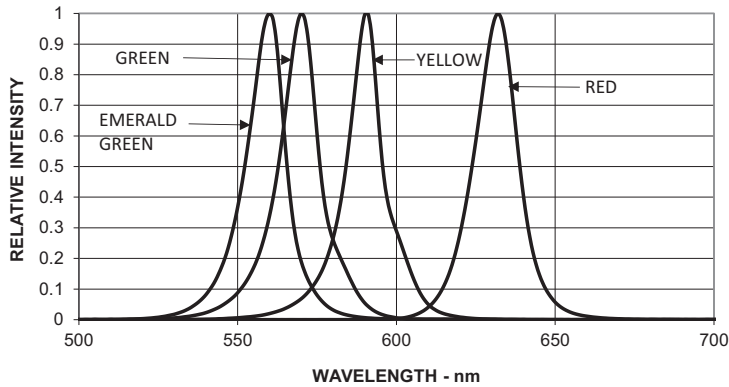


Figure 8: Maximum Tolerable Peak Current vs. Pulse Duration (I_{DC} MAX as per MAX Ratings)

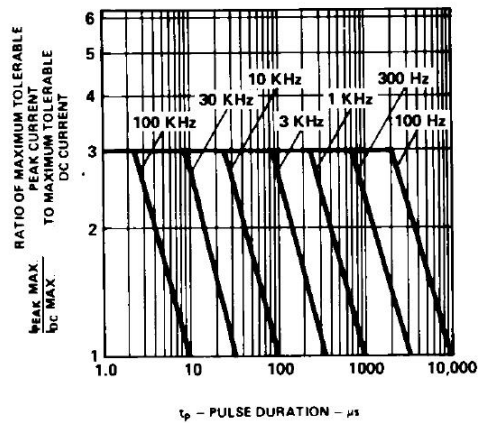


Figure 9: Forward Current vs. Forward Voltage

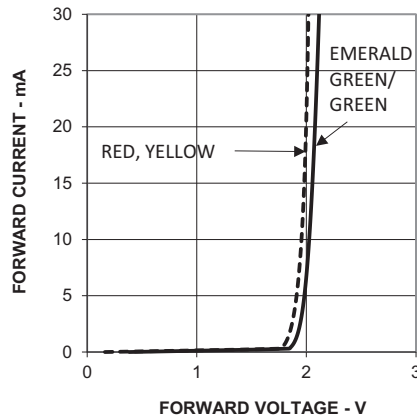


Figure 10: Relative Luminous Intensity vs. Forward Current

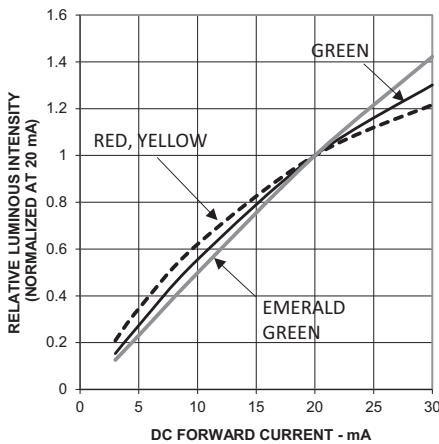


Figure 11: Relative Luminous Intensity vs. Angular Displacement, T-1¼ Lamp

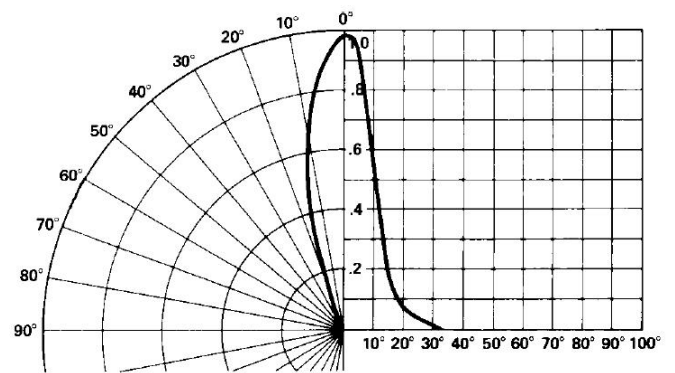


Figure 12: Relative Luminous Intensity vs. Angular Displacement, T-1 $\frac{3}{4}$ Low Profile Lamp

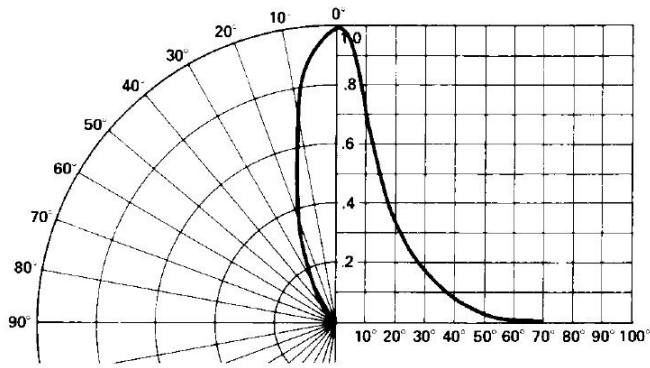
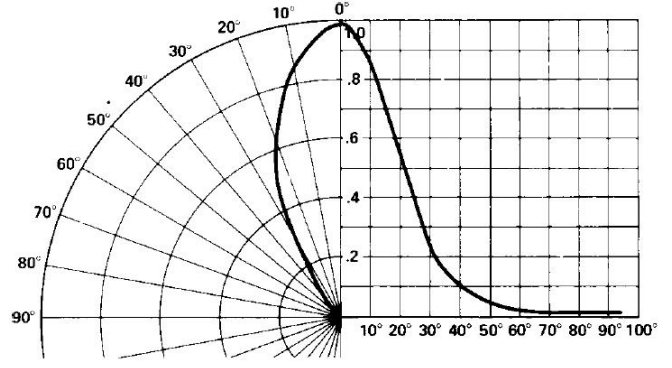












Figure 13: Relative Luminous Intensity vs. Angular Displacement, T-1 Lamp



Packaging Label

Mother Label

Available on packaging box of ammo pack and shipping box.

| | |
|--|---|
| AVAGO TECHNOLOGIES | |
| (1P) Item: Part Number  | STANDARD LABEL LS0002 RoHS Compliant e3 max temp 250C |
| (1T) Lot: Lot Number  | (Q) QTY: Quantity  |
| LPN:  | CAT: Intensity Bin  |
| (9D)MFG Date: Manufacturing Date  | BIN: Color Bin |
| <hr/> | |
| (P) Customer Item:  | |
| (V) Vendor ID:  | (9D) Date Code: Date Code  |
| <hr/> | |
| DeptID:  | Made In: Country of Origin  |

Baby Label

Only available on bulk packaging.

| | |
|--|--|
| AVAGO TECHNOLOGIES | |
| Lamps Baby Label | |
| RoHS Compliant e3 max temp 250C | |
| (1P) PART #: Part Number  | |
| (1T) LOT #: Lot Number  | |
| (9D)MFG DATE: Manufacturing Date  | QUANTITY: Packing Quantity  |
| C/O: Country of Origin | |
| <hr/> | |
| Customer P/N:  | CAT: Intensity Bin  |
| Supplier Code:  | BIN: Color Bin  |
| | DATECODE: Date Code  |

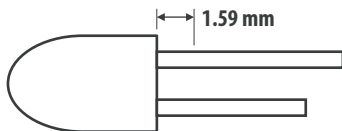
Precautions

Lead Forming

- Preform or cut the leads of an LED lamp to length prior to insertion and soldering on PC board.
- For better control, use proper tool to precisely form and cut the leads to applicable length rather than doing it manually.
- If manual lead cutting is necessary, cut the leads after the soldering process. The solder connection forms a mechanical ground that prevents mechanical stress due to lead cutting from traveling into LED package. This is highly recommended for hand solder operation, as the excess lead length also acts as small heat sink.

Soldering and Handling

- Take care during PCB assembly and soldering process to prevent damage to the LED component.
- The LED component may be effectively hand soldered to PCB. However, it is only recommended under unavoidable circumstances, such as rework. The closest manual soldering distance of the soldering heat source (soldering iron's tip) to the body is 1.59 mm. Soldering the LED using soldering iron tip closer than 1.59 mm might damage the LED.



- Apply proper ESD precaution on the soldering station and by personnel to prevent ESD damage to the LED component that is ESD sensitive. For details, refer to Broadcom application note AN 1142. The soldering iron used should have a grounded tip to ensure electrostatic charge is properly grounded.
- Recommended soldering conditions follow.

| | Wave Soldering ^{a, b} | Manual Solder Dipping |
|----------------------|--------------------------------|-----------------------|
| Pre-heat Temperature | 105°C max. | — |
| Pre-heat Time | 60s max. | — |
| Peak Temperature | 250°C max. | 260°C Max. |
| Dwell Time | 3s max. | 5s Max. |

- These conditions refer to measurement with a thermocouple mounted at the bottom of PCB.
- To reduce thermal stress experienced by the LED, it is recommended that you use only the bottom preheaters.

- Set and maintain wave soldering parameters according to the recommended temperature and dwell time. Perform daily checks on the soldering profile to ensure that it is always conforming to recommended soldering conditions.

NOTE:

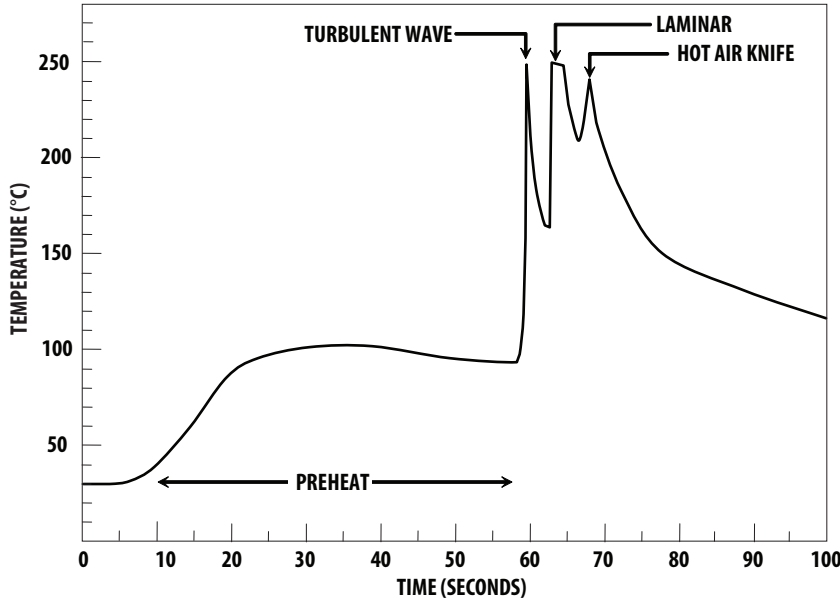
- PCBs with different size and design (component density) will have different heat mass (heat capacity). This might cause a change in temperature experienced by the board if same wave soldering setting is used. So, you should recalibrate the soldering profile again before loading a new type of PCB.
- Take extra precautions during wave soldering to ensure that the maximum wave temperature does not exceed 250°C and the solder contact time does not exceeding 3s. Over-stressing the LED during soldering process might cause premature failure to the LED due to delamination.
- Any alignment fixture that is being applied during wave soldering should be loosely fitted and should not apply weight or force on the LED. Nonmetal material is recommended as it will absorb less heat during wave soldering process.
- At elevated temperature, the LED is more susceptible to mechanical stress. Therefore, PCB must allowed to cool down to room temperature prior to handling, which includes removal of alignment fixture or pallet.
- If PCB board contains both through hole (TH) LED and other surface mount components, solder surface-mount components on the top side of the PCB. If surface-mount must be on the bottom side, solder these components using reflow soldering prior to insertion the TH LED.
- The following are the recommended PC board plated through holes (PTH) size for LED component leads.

| | LED Component Lead Size | Diagonal | Plated Through-Hole Diameter |
|------------------------------|---------------------------------------|-------------------------|---|
| Lead size (typ.) | 0.45 × 0.45 mm (0.018 × 0.018 in.) | 0.636 mm (0.025 in.) | 0.98 to 1.08 mm (0.039 to 0.043 in.) |
| Dambar shear-off area (max.) | 0.65 mm (0.026 in.) | 0.919 mm (0.036 in.) | |
| Lead size (typ.) | 0.50 × 0.50 mm (0.020 × 0.020 in.) | 0.707 mm (0.028 in.) | 1.05 to 1.15 mm (0.041 to 0.045 in.) |
| Dambar shear-off area (max.) | 0.70 mm (0.028 in.) | 0.99 mm (0.039 in.) | |

- Over-sizing the PTH can lead to a twisted LED after it is clinched. On the other hand, undersizing the PTH can make inserting the TH LED difficult.

For more information about soldering and handling of TH LED lamps, refer to application note AN5334.

Example of Wave Soldering Temperature Profile for TH LED



Recommended solder:
Sn63 (Leaded solder alloy)
SAC305 (Lead free solder alloy)

Flux: Rosin flux

Solder bath temperature:
245°C ± 5°C (maximum peak temperature = 250°C)

Dwell time: 1.5 sec – 3.0 sec (maximum = 3 sec)

Note: Allow for board to be sufficiently cooled to
room temperature before exerting mechanical force.

Recommended solder:
Sn63 (Leaded solder alloy)
SAC305 (Lead free solder alloy)

Flux: Rosin flux

Solder bath temperature:
245°C ± 5°C (maximum peak temperature = 250°C)

Dwell time: 1.5 sec – 3.0 sec (maximum = 3 sec)

Note: Allow for board to be sufficiently cooled to
room temperature before exerting mechanical force.

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Lead (Pb) Free
RoHS Compliant

Mouser Electronics

Authorized Distributor

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