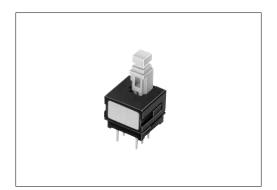
# Vertical push switch with two types of knob available







# Typical Specifications

Ite	ms	Specifications		
Rating (max.)/(mi (Resistive load)	n.)	0.1A 30V DC / 50μA 3V DC		
Contact resistance (Initial/After opera	•	$20$ m $\Omega$ max. $/$ $40$ m $\Omega$ max.		
Operating force		Refer to the products line		
Operating life	Without load	10,000 cycles		
Operating me	With load	10,000 cycles (0.1A 30V DC)		

#### Product Line

Changeover	Travel	Total travel	Mounting	Poles	knob	Operating	Operation	Uneration I				Drawing
timing	(mm)	(mm)	method		style	force		type	ype Japan E			No.
					Ctandard	andard Latching  Momentary	Latching			4,000	SPPH110800	1
Non shorting 1.5					Stanuaru		Momentary  Latching	Straight	800		SPPH110300	
					Short			- Straight			SPPH120400	- 2
					SHOLL	2 + 1 2 - 0.7 N	Momentary				SPPH120100	
					Standard 2	2 -0.7 N	Latching  Momentary  Latching				SPPH130400	1
	1.5	1.5 2.5	2.5 PC board								SPPH130100	
					Short						SPPH140300	2
							Momentary				SPPH140100	
					Standard			Straight			SPPH110900	,
						3 + 1 N	Latching	Snap-in			SPPH130500	
					Short			Jilap-iil			SPPH140400	2

### Packing Specifications

Bulk

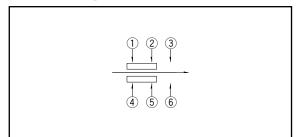
Number of pa	ckages (pcs.)	Export package measurements		
1 case / Japan	1 case / export packing	(mm)		
800	4,000	400×270×290		



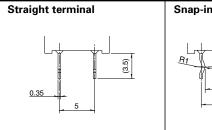
Unit:mm

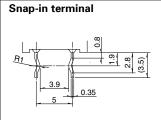
Dimensions Unit:mm PC board mounting hole dimensions (Viewed from the direction A) No. Style Straight terminal Snap-in terminal Travel Total travel 1 ø0.9 hole ø0.9 hole Thickness of PC board t=1.6mm Terminal No.4 Straight terminal Snap-in terminal Total travel 2 Terminal No.4 ø0.9 hole ø0.9 hole Thickness of PC board t=1.6mm

#### Circuit Diagram (Viewed from Direction A)



# Terminal Configuration





Series			Vertical							
,			SPEH	SPEJ	SPPH4	SPPH1				
Photo										
		W	6	7	6.5	10				
Dimensio (mm)					6	7	8.5	10		
			5	5.95	8.5					
Tra	vel (mm	1)	_	_	2.2	1.5				
Total	travel (r	nm)	1.6	1.7	3	2.5				
Numb	er of po	oles	1		2					
	perating rature ra		−40°C to +90°C	−40°C to +85°C	-10°C to	p +60℃				
Auto	motive ι	ıse	•	•	_	•				
Life cycle			<b>1</b> 3	<b>**</b> 3	**3	<b>*</b> 3				
Rating (max.) (Resistive load)			50mA 16V DC	0.2A 14V DC	0.1A 30V DC					
	ing (min		10µA 1V DC	_	50μA 3V DC					
D. makilik		ating life out load	100,000cycles 400mΩ max.	10,000cycles 150mΩ max.	10,000cycles 100mΩ max.	10,000cycles 40mΩ max.				
Durability	Operating life with load (at max. rated load)		100,000cycles 400mΩ max.	10,000cycles 150mΩ max.	10,000cycles 100mΩ max.	10,000cycles 40mΩ max.				
	Initial contact resistance		200mΩ max.	150mΩ max.	100mΩ max.	20mΩ max.				
Electrical performance		ulation stance	100MΩ min. 100V DC	100MΩ min. 500V DC						
	Volta	ge proof	250V AC for 1minute		500V AC for 1minute					
		minal ength	_	_	5N for	lminute				
Mechanical performance	Actuator strength	Operating direction	50N	49N	30N	50N				
			_	_	10N	_				
	Cold		-40℃ 1000h	-40℃ 500h	-20°C	96h				
Environmental performance	Dry heat		90°C 1000h	85°C 500h	85°C	96h				
	Damp heat		60°C, 90 to 95%RH 1000h	60℃, 90 to 95%RH 500h	40°C, 90 to 9	95%RH 96h				
	Page		119	120	121	122				

## Note

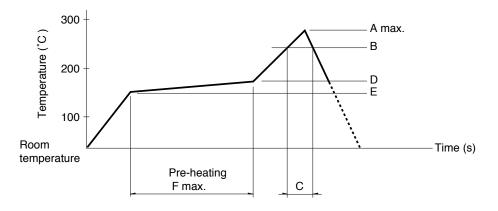
Indicates applicability to all products in the series.

# ■ Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple  $\phi$  0.1 to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.

Push Switches / Soldering Conditions

3. Temperature profile



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (s)	D (°C)	E (℃)	F(s)
SPEJ						
SPEF	260	230	40	180	150	120
SPEH						

#### Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc.

  The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

#### Reference for Hand Soldering

Series	Soldering temperature	Soldering time	
SPPJ3, SPPJ2, SPUN, SPPH4, SPPH1	350±10℃	3+1/0s	
SPED2, SPED4	350±10℃	3±0.5s	
SPEJ	350±10℃	4s max.	
SPEF	350±5℃	3s max.	
SPEH	350°C max.	3s max.	
SPUJ	300±10℃	3+1/0s	

# Reference for Dip Soldering (For PC board terminal types)

Series	Ite	ms	Dip soldering		
Jenes	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion	
SPPJ3	100℃ max.	60s max.	260±5℃	5±1s	
SPUN	100°C max. 60s max.		260±5℃	10±1s	
SPUJ, SPPH4	_		260±5℃	5±1s	
SPPJ2, SPPH1, SPED2, SPED4, SPEF	_		260±5℃	10±1s	

