Gripper and vacuum technology → Vacuum suction grippers

Flat suction gripper, Series FSG

► F = 8.5 - 350 N ► external diameter: 14.5 - 95 mm ► external thread ► low-wear



Ambient temperature min./max.

-40°C/+80°C

Min./max. temporary ambient temperature

-40°C/+100°C

Hardness according to standard ISO 7619-

72 ± 5 Shore A

1:2004

Abrasion value according to DIN 535 10-12 mm³

16 ISO 4649:2002

Materials:

Connector Vacuum

Aluminum Polyurethane

Technical Remarks

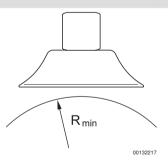
■ To be used on even and smooth to slightly rough surfaces.

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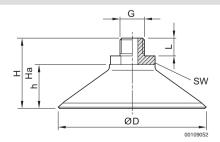
	Com- pressed air connection	external diameter	Holding force*)	Volume	Max. curving on object Rmin	Weight	Delivery unit	Part No.
		[mm]	[N]	[cm ³]	[mm]	[kg]	[Piece(s)]	
	G 1/8	14.5	8.5	0.5	15	0.0064	1	1820455012
	G 1/8	30	32	1.7	25	0.0064		1820455013
	G 1/4	50	95	6	75	0.0149		1820455015
	G 1/4	60	130	15	75	0.0211		1820415173
> <	G 1/4	80	260	30	100	0.0472		1820455018
	G 1/4	95	350	42	140	0.0728		1820455111

^{*)} Theoretical value at 60% vacuum level, without safety factor

Max. curving on object Rmin



Dimensions



Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for detailed information Pneumatics catalog, online PDF, as of 2010-02-27, © Bosch Rexroth AG, subject to change

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Part No.	ØD	G	Н	Ha*)	h	L	SW			
1820455012	14.5	G 1/8	22.5	21	9.5	8	14			
1820455013	30	G 1/8	26	23	13	8	14			
1820455015	50	G 1/4	32	27.5	17	10	17			
1820415173	60	G 1/4	33.5	27.5	18.5	10	17			
1820455018	80	G 1/4	40	34	25	10	22			
1820455111	95	G 1/4	40	34	25	10	22			

^{*)} Height for vacuum operation