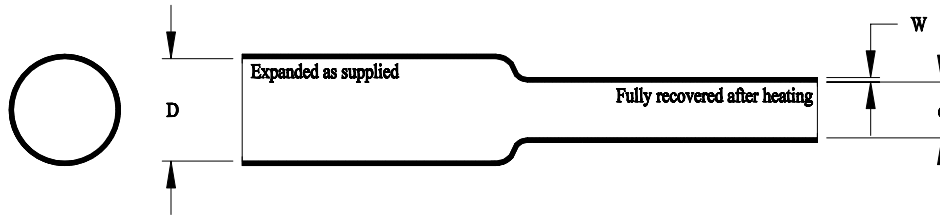


## DR-25 Heat - Shrinkable Tubing



**Table 1: Dimensions** (inches)

Size	As Supplied	Recovered	
	Expanded I.D. Minimum (D)	Recovered I.D. Maximum (d)	Recovered Wall (W)
1/8	.125	.062	.030 ± .007
3/16	.187	.094	.033 ± .007
1/4	.250	.125	.035 ± .007

**Color:** Black

**Requirements:** Shall meet all the requirements of RT-1116, except as follows:

**Flammability:** Shall be self-extinguishing when tested as follows:

An 18-inch specimen of tubing shall be recovered over a 21-inch metal rod with a diameter equivalent to the maximum recovered diameter specified above. The specimen then shall be subjected to the vertical test in accordance with ASTM D 2671, Procedure B. The tubing shall be considered self-extinguishing only if it extinguishes within 1 minute after the final removal of the gas flame, and if not more that 25 percent of the indicator flag is burned or charred. Brown scorching or soot on the indicator flag shall not be cause for rejection.

**Low Temperature Flexibility:** Shall be in accordance with RT-1116, paragraph 4.3.3, using a 3/8 inch mandrel.

**Shore Hardness:** Shall not apply.

### Specification Control Drawing

<b>tyco</b> <i>Electronics</i>	Tyco Electronics Corporation 300 Constitutional Drive Menlo Park, CA 94025 USA		<b>Raychem</b>	Title: <b>DR-25 Heat - Shrinkable Tubing</b>		
	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application			Document No : <b>DR-25</b>		
Cage Code: 06090	Scale: None	Size: A	Rev. Date: 30-Oct-96	Rev.: B	Sheet: 1 of 1	

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