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RoHS

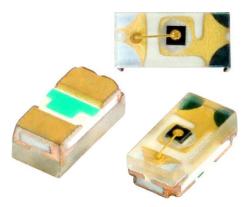
HALOGEN

FREE

GREEN

(5-2008)

Ultrabright 0402 ChipLED



DESCRIPTION

The new ChipLED series have been designed in the smallest SMD package. This innovative ChipLED technology opens the way to

- smaller products of higher performance
- · more design in flexibility
- · enhanced applications

The 0402 LED is an obvious solution for small-scale, high brightness products that are expected to work reliable in an arduous environment.

PRODUCT GROUP AND PACKAGE DATA

• Product group: LED

Package: SMD 0402 ChipLED
Product series: standard
Angle of half intensity: ± 65°

FEATURES

- Super thin ChipLED with exceptional brightness 1.0 mm x 0.5 mm x 0.35 mm (L x W x H)
- High reliability PCB based
- Wavelength (470 to 475) nm (blue), typ. 571 nm (yellow green), (587 to 597) nm (yellow), typ. 605 nm (soft orange), typ. 631 nm (super red)
- AllnGaP and InGaN technology
- Viewing angle: extremely wide 130°
- Grouping parameter: luminous intensity, wavelength (except super red and soft orange), V_F
- Available in 8 mm tape on 7" diameter reel
- Compatible to IR reflow soldering
- Preconditioning according to JEDEC[®] level 2a
- Material categorization: for definitions of compliance please see <u>www.vishav.com/doc?99912</u>

APPLICATIONS

- · Backlight keypads
- Navigation systems
- · Cellular phone displays
- · Displays for industrial control systems
- · Miniaturized color effects
- Traffic displays

PARTS TABLE															
PART	COLOR		JMINO ITENSI (mcd)	TY	at I _F (mA)	WAY	/ELEN	ELENGTH (nm) at I _F (mA)		VOLTAG				at I _F (mA)	TECHNOLOGY
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.			
VLMS1500-GS08	Super red	18	54	180	20	-	631	-	20	1.80	2.00	2.40	20	AllnGaP	
VLMS1501-GS08	Super red	28	54	180	20	-	631	-	20	1.80	2.00	2.40	20	AllnGaP	
VLMS1502-GS08	Super red	45	-	112	20	624	631	636	20	1.80	2.00	2.40	20	AllnGaP	
VLMO1500-GS08	Soft orange	45	90	280	20	598	605	612	20	1.80	2.00	2.40	20	AllnGaP	
VLMY1500-GS08	Yellow	28	90	180	20	587	590	597	20	1.80	2.00	2.40	20	AllnGaP	
VLMY1501-GS08	Yellow	45	90	180	20	587	590	597	20	1.80	2.00	2.40	20	AllnGaP	
VLMG1500-GS08	Yellow green	18	35	112	20	567.5	571	576.5	20	1.90	2.00	2.40	20	AllnGaP	
VLMTG1500-GS08	True green	28	-	280	5	520	-	535	5	2.50	-	3.10	5	InGaN	
VLMTG1501-GS08	True green	56	-	180	5	520	-	535	5	2.50	-	3.10	5	InGaN	
VLMB1500-GS08	Blue	11.2	28	45	5	470	472	475	5	2.65	2.80	3.15	5	InGaN	
VLMB1501-GS08	Blue	22.4	28	71	5	470	472	475	5	2.65	2.80	3.15	5	InGaN	



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ABSOLUTE MAXIMUM RATINGS ($T_{amb} = 25$ °C, unless otherwise specified) VLMS150., VLMO1500, VLMY150., VLMG1500 (AllnGaP technology)						
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT		
Reverse voltage (1)		V _R	5	V		
DC forward current		I _F	30	mA		
Surge forward current	1/10 duty cycle, 0.1 ms pulse width	I _{FSM}	80	mA		
Power dissipation	T _{amb} ≤ 25 °C	P _V	75	mW		
Operating temperature range		T _{amb}	-30 to +85	°C		
Storage temperature range		T _{stg}	-40 to +85	°C		
IRED solder conditions	According Vishay specifications	T _{st}	260	°C		

Note

⁽¹⁾ Driving the LED in reverse direction is suitable for short term application

ABSOLUTE MAXIMUM RATINGS (T _{amb} = 25 °C, unless otherwise specified) VLMB150., VLMTG150. (InGaN technology)						
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT		
DC forward current		I _F	20	mA		
Surge forward current	1/10 duty cycle, 0.1 ms pulse width	I _{FSM}	100	mA		
Power dissipation	T _{amb} ≤ 25 °C	P _V	76	mW		
Operating temperature range		T _{amb}	-20 to +80	°C		
Storage temperature range		T _{stg}	-30 to +100	°C		
IRED solder conditions	According Vishay specifications	T _{st}	260	°C		

OPTICAL AND ELECTRICAL CHARACTERISTICS (T _{amb} = 25 °C, unless otherwise specified) VLMS150., SUPER RED									
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT		
	$I_F = 20 \text{ mA}$	VLMS1500	Ι _V	18	54	180	mcd		
Luminous intensity	$I_F = 20 \text{ mA}$	VLMS1501	I _V	28	54	180	mcd		
	$I_F = 20 \text{ mA}$	VLMS1502	I _V	45	-	112	mcd		
	$I_F = 20 \text{ mA}$	VLMS1500	λ_{d}	-	631	-	nm		
Dominant wavelength	$I_F = 20 \text{ mA}$	VLMS1501	λ_{d}	-	631	-	nm		
	$I_F = 20 \text{ mA}$	VLMS1502	λ_{d}	624	631	636	nm		
Peak wavelength	$I_F = 20 \text{ mA}$		λ_{p}	-	639	-	nm		
Angle of half intensity	$I_F = 20 \text{ mA}$		φ	-	± 65	-	0		
Spectral line half width	$I_F = 20 \text{ mA}$		Δλ	-	20	-	nm		
Forward voltage	$I_F = 20 \text{ mA}$		V_{F}	1.80	2.0	2.4	V		
Reverse current	V _R = 5 V		I _R	-	-	10	μΑ		

OPTICAL AND ELECTRICAL CHARACTERISTICS (T _{amb} = 25 °C, unless otherwise specified) VLMO1500, SOFT ORANGE								
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT	
Luminous intensity	$I_F = 20 \text{ mA}$	VLMO1500	Ι _V	45	90	280	mcd	
Dominant wavelength	I _F = 20 mA		λ_{d}	598	605	612	nm	
Peak wavelength	I _F = 20 mA		λ_{p}	-	611	-	nm	
Angle of half intensity	$I_F = 20 \text{ mA}$		φ	-	± 65	-	٥	
Spectral line half width	I _F = 20 mA		Δλ	-	17	-	nm	
Forward voltage	I _F = 20 mA		V _F	1.80	2.0	2.4	V	
Reverse current	V _R = 5 V		I _R	-	-	10	μΑ	



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OPTICAL AND ELECTRICAL CHARACTERISTICS (T _{amb} = 25 °C, unless otherwise specified) VLMY150., YELLOW								
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT	
Luminous intensity	$I_F = 20 \text{ mA}$	VLMY1500	Ι _V	28	90	180	mcd	
	I _F = 20 mA	VLMY1501	Ι _V	45	90	180	mcd	
Dominant wavelength	I _F = 20 mA		λ_{d}	587	590	597	nm	
Peak wavelength	I _F = 20 mA		λ_{p}	-	588	-	nm	
Angle of half intensity	I _F = 20 mA		φ	-	± 65	-	0	
Spectral line half width	I _F = 20 mA		Δλ	-	15	-	nm	
Forward voltage	I _F = 20 mA		V _F	1.80	2.0	2.4	V	
Reverse current	V _R = 5 V		I _R	-	-	10	μΑ	

OPTICAL AND ELECTRICAL CHARACTERISTICS (T _{amb} = 25 °C, unless otherwise specified) VLMG1500, YELLOW GREEN								
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT	
Luminous intensity	$I_F = 20 \text{ mA}$	VLMG1500	Ι _V	18	35	112	mcd	
Dominant wavelength	I _F = 20 mA		λ_{d}	567.5	571	576.5	nm	
Peak wavelength	I _F = 20 mA		λ_{p}	-	574	-	nm	
Angle of half intensity	$I_F = 20 \text{ mA}$		φ	-	± 65	-	٥	
Spectral line half width	I _F = 20 mA		Δλ	-	15	-	nm	
Forward voltage	I _F = 20 mA		V_{F}	1.9	2.0	2.4	V	
Junction capacitance	V _R = 0 V, f = 1 MHz		C _j	-	40	-	pF	
Reverse current	V _R = 5 V		I _R	-	-	10	μΑ	

OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb} = 25 ^{\circ}C$, unless otherwise specified) VLMTG150., TRUE GREEN								
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT	
Luminous intensity	$I_F = 5 \text{ mA}$	VLMTG1500	I _V	28.0	-	280	mcd	
	$I_F = 5 \text{ mA}$	VLMTG1501	I _V	56	-	180	mcd	
Dominant wavelength	$I_F = 5 \text{ mA}$		λ_{d}	520	-	535	nm	
Peak wavelength	$I_F = 5 \text{ mA}$		λ_{p}	-	525	-	nm	
Angle of half intensity	$I_F = 5 \text{ mA}$		φ	-	± 65	-	0	
Spectral line half width	$I_F = 5 \text{ mA}$		Δλ	-	35	-	nm	
Forward voltage	$I_F = 5 \text{ mA}$		V _F	2.50	-	3.10	V	
Reverse current	V _R = 5 V		I _R	-	-	10	μA	

OPTICAL AND ELECTRICAL CHARACTERISTICS (T _{amb} = 25 °C, unless otherwise specified) VLMB150., BLUE								
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT	
Luminous intensity	$I_F = 5 \text{ mA}$	VLMB1500	Ι _V	11.2	28	45	mcd	
	$I_F = 5 \text{ mA}$	VLMB1501	I _V	22.4	28	71	mcd	
Dominant wavelength	I _F = 5 mA		λ_{d}	470	472	475	nm	
Peak wavelength	$I_F = 5 \text{ mA}$		λ_{p}	-	468	-	nm	
Angle of half intensity	I _F = 5 mA		φ	-	± 65	-	0	
Spectral line half width	I _F = 5 mA		Δλ	-	25	-	nm	
Forward voltage	I _F = 5 mA		V _F	2.65	2.80	3.15	V	
Reverse current	V _R = 5 V		I _R	-	-	10	μΑ	

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LUMINOUS INTENSITY CLASSIFICATION						
GROUP	LUMINOUS INTENSITY (mcd)					
GROUP	MIN.	MAX.				
VLMS150x, VLMO1 VLMB1500	500, VLMY150x, VLM	TG1500, VLMG1500,				
L	11.2	18				
M	18	28				
N	28	45				
Р	45	71				
Q	71	112				
R	112	180				
S	180	280				
Т	280	450				
VLMB1501, VLMTG	1501					
M2	22.4	28				
N1	28	35.5				
N2	35.5	45				
P1	45	56				
P2	56	71				
Q1	71	90				
Q2	90	112				
R1	112	140				
R2	140	180				

Note

 Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of ± 15 %.

The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single brightness groups will not be orderable.

In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped in any one reel.

In order to ensure availability, single wavelength groups will not be orderable

COLOR CLASSIFICATION							
COLOR	GROUP	DOMINANT WAVELENGTH (nm)					
		MIN.	MAX.				
	J	587	589.5				
Yellow	K	589.5	592				
reliow	L	592	594.5				
	M	594.5	597				
	С	567.5	570.5				
Yellow green	D	570.5	573.5				
	Е	573.5	576.5				
	AP	520	525				
True green	AQ	525	530				
	AR	530	535				
Blue	AD	470	475				

Note

 Wavelengths are tested at a current pulse duration of 25 ms and an accuracy of ± 1 nm.

FORWARD	FORWARD VOLTAGE CLASSIFICATION							
001.00	OPOLID	FORWARD VOLTAGE (V)						
COLOR	GROUP	MIN.	MAX.					
	D2	1.8	2.0					
Yellow	D3	2.0	2.2					
	D4	2.2	2.4					
	4	1.9	2					
	5	2	2.1					
Yellow green	6	2.1	2.2					
	7	2.2	2.3					
	8	2.3	2.4					
	E6	2.50	2.70					
True green	E7	2.70	2.90					
	E8	2.90	3.10					
	1	2.65	2.75					
	2	2.75	2.85					
Blue	3	2.85	2.95					
	4	2.95	3.05					
	5	3.05	3.15					

Note

• Forward voltage is measured with a tolerance of ± 0.1 V

TYPICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified)

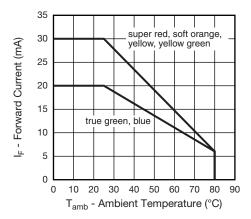


Fig. 1 - Forward Current vs. Ambient Temperature

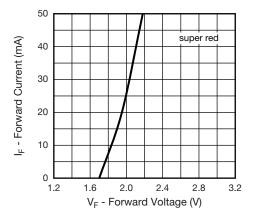


Fig. 2 - Forward Current vs. Forward Voltage (super red)

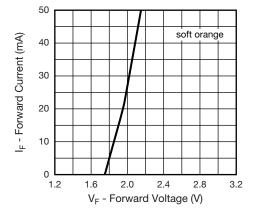


Fig. 3 - Forward Current vs. Forward Voltage (soft orange)

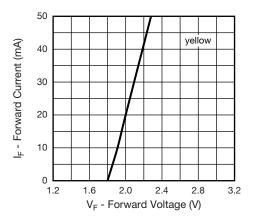


Fig. 4 - Forward Current vs. Forward Voltage (yellow)

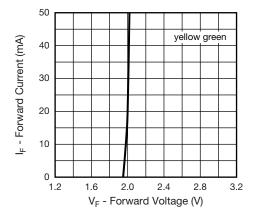


Fig. 5 - Forward Current vs. Forward Voltage (yellow green)

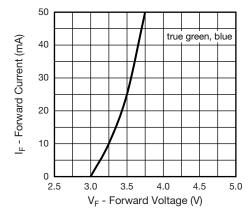


Fig. 6 - Forward Current vs. Forward Voltage (true green, blue)

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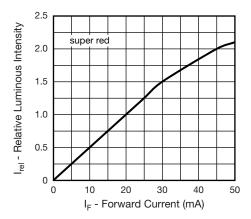


Fig. 7 - Relative Luminous Intensity vs. Forward Current (super red)

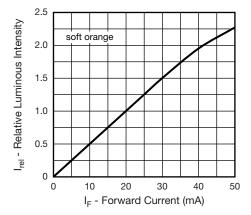


Fig. 8 - Relative Luminous Intensity vs. Forward Current (soft orange)

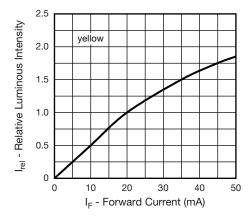


Fig. 9 - Relative Luminous Intensity vs. Forward Current (yellow)

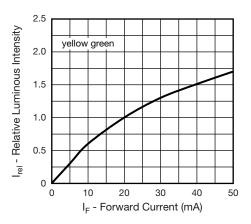


Fig. 10 - Relative Luminous Intensity vs. Forward Current (yellow green)

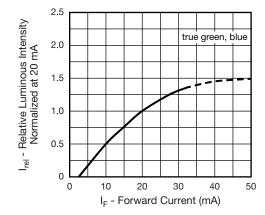


Fig. 11 - Relative Luminous Intensity vs. Forward Current (true green, blue)

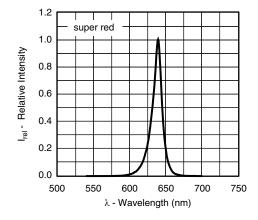


Fig. 12 - Relative Intensity vs. Wavelength (super red)

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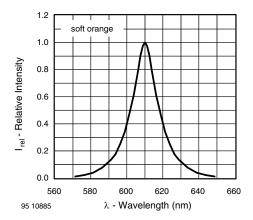


Fig. 13 - Relative Intensity vs. Wavelength (soft orange)

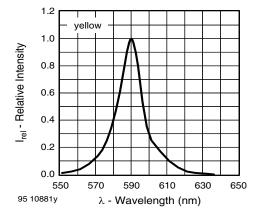


Fig. 14 - Relative Intensity vs. Wavelength (yellow)

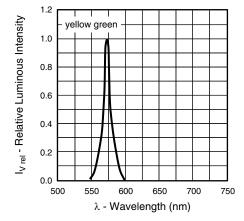


Fig. 15 - Relative Intensity vs. Wavelength (yellow green)

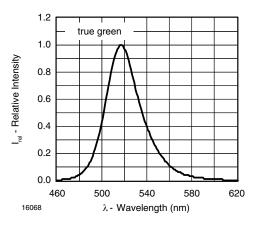


Fig. 16 - Relative Intensity vs. Wavelength (true green)

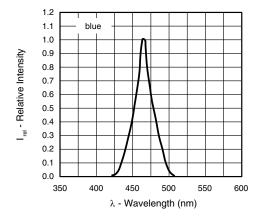


Fig. 17 - Relative Intensity vs. Wavelength (blue)

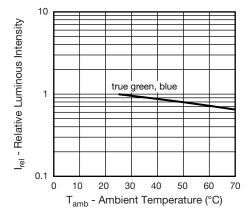


Fig. 18 - Relative Luminous Intensity vs. Ambient Temperature

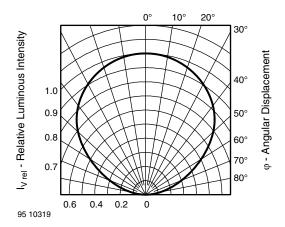
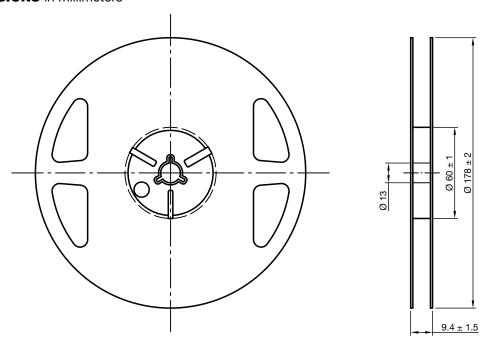


Fig. 19 - Relative Luminous Intensity vs. Angular Displacement

REEL DIMENSIONS in millimeters



Drawing-No.: 9.800-5122.01-4

Issue: 2; 03.11.11

22611

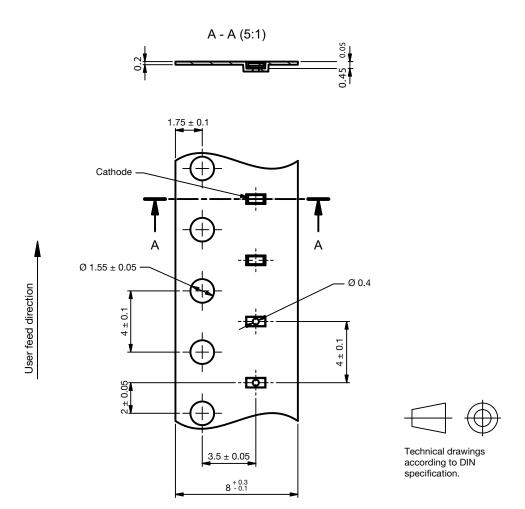
technical drawings according to DIN specifications

Reels come in quantity of 3000 units. MOQ: 3 reels (9000 pcs)

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TAPE DIMENSIONS in millimeters

VLMx150x-Series



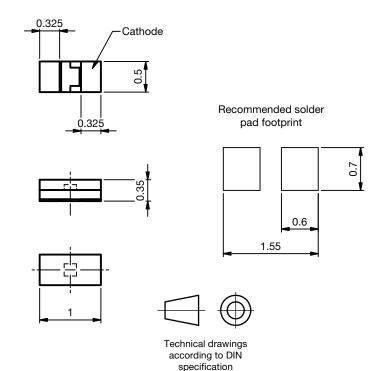
Drawing-No.: 9.700-5388.01-4

Issue: 1; 20.03.12

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PACKAGE DIMENSIONS in millimeters

VLMx150x-Series



Not indicated tolerances ± 0.1

Drawing-No.: 6.541-5096.01-4

Issue: 2; 10.03.21

SOLDERING PROFILE

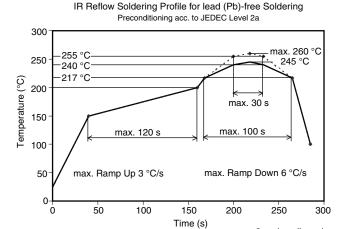
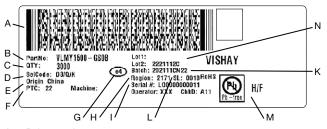


Fig. 20 - Vishay Lead (Pb)-free Reflow Soldering Profile (according to J-STD-020C)

BAR CODE PRODUCT LABEL (Example only)



- A. 2D barcode
- B. Part No: Vishay part number
- C. QTY: quantity
- D. SelCode: selection bin code
- E. Country of origin
- F. PTC: product plant code
- G. Termination finish
- H. Region code
- I. Serial#: serial number
- K. Batch Number: year, week, country code, plant code
- L. SL: storage location
- M. Environmental Symbols: RoHS, lead (Pb)-free, halogen-free
- N. Lot numbers

Rev. 1.5, 19-Mar-2021 10 Document Number: 82554

For technical questions, contact: LED@vishay.com

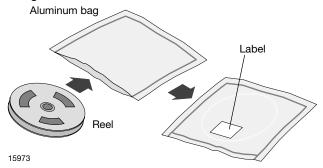
max. 2 cycles allowed



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DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

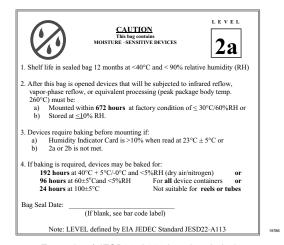
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air/nitrogen) or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.



Example of JESD22-A112 Level 2a Label

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electrostatic sensitive devices warning labels are on the packaging.

VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.

Legal Disclaimer Notice



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