

832C-A Translucent Epoxy (Part A) **MG Chemicals UK Limited**

Version No: A-3.00

Safety data sheet according to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Issue Date: 08/07/2021 Revision Date: 08/07/2021 L.REACH.GB.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

1.1. Product Identifier

Product name	832C-A	
Synonyms	SDS Code: 832C-Part A; 832C-375ML, 832C-450ML, 832C-3L, 832C-60L UFI:KSF0-X0CE-X006-5UPH	
Other means of identification	Translucent Epoxy (Part A)	

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Epoxy resin for use with hardeners to pot devices or encapsulate components	
Uses advised against	Not Applicable	

1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited MG Chemicals (Head office)			
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom 9347 - 193 Street Surrey V4N 4E7 British Columbia C			
Telephone	+(44) 1663 362888 +(1) 800-201-8822			
Fax	ax Not Available +(1) 800-708-9888			
Website	Website Not Available www.mgchemicals.com			
Email	sales@mgchemicals.com	Info@mgchemicals.com		

1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)	
Emergency telephone numbers	+(44) 20 35147487	
Other emergency telephone numbers	+(0) 800 680 0425	

SECTION 2 Hazards identification

2.1. Classification of the substance or mixture

Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567 [1]	H411 - Chronic Aquatic Hazard Category 2, H315 - Skin Corrosion/Irritation Category 2, H319 - Eye Irritation Category 2, H317 - Skin Sensitizer Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567

2.2. Label elements

Hazard pictogram(s)	
Signal word	Warning

Hazard statement(s)

H411	Toxic to aquatic life with long lasting effects.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.

Supplementary statement(s)

EUH205

Precautionary statement(s) Prevention

P280	Wear protective gloves, protective clothing, eye protection and face protection.	
P261	Avoid breathing mist/vapours/spray.	
P273	Avoid release to the environment.	
P264	Wash all exposed external body areas thoroughly after handling.	
P272	Contaminated work clothing should not be allowed out of the workplace.	

Precautionary statement(s) Response

P302+P352	IF ON SKIN: Wash with plenty of water and soap.	
P305+P351+P338	IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.	
P337+P313	If eye irritation persists: Get medical advice/attention.	
P362+P364	Take off contaminated clothing and wash it before reuse.	
P391	Collect spillage.	

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

2.3. Other hazards

Cumulative effects may result following exposure*.

Limited evidence of a carcinogenic effect*.

May possibly affect fertility*.

REACh - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

SECTION 3 Composition / information on ingredients

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	Nanoform Particle Characteristics
1.1675-54-3 2.216-823-5 3.603-073-00-2 603-074-00-8 4.Not Available	89	bisphenol A diglycidyl ether	Skin Corrosion/Irritation Category 2, Eye Irritation Category 2, Skin Sensitizer Category 1; H315, H319, H317 ^[2]	Not Available
1.68609-97-2 2.271-846-8 3.603-103-00-4 4.Not Available	11	(C12-14)alkylglycidyl ether	Skin Corrosion/Irritation Category 2, Skin Sensitizer Category 1; H315, H317 ^[2]	Not Available
Legend:	1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567; 3. Classification drawn from C&L * EU IOELVs available; [e] Substance identified as having endocrine disrupting properties			

SECTION 4 First aid measures

4.1. Description of first aid measures

Eye Contact	 If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	 Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

5.1. Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

5.2. Special hazards arising from the substrate or mixture

5.3. Advice for firefighters

-	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use water delivered as a fine spray to control fire and cool adjacent area. Avoid spraying water onto liquid pools. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	 Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). May emit acrid smoke. Mists containing combustible materials may be explosive. Combustion products include: carbon dioxide (CO2) aldehydes other pyrolysis products typical of burning organic material.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	 In the event of a spill of a reactive diluent, the focus is on containing the spill to prevent contamination of soil and surface or ground water. If irritating vapors are present, an approved air-purifying respirator with organic vapor canister is recommended for cleaning up spills and leaks. For small spills, reactive diluents should be absorbed with sand. Environmental hazard - contain spillage. Clean up all spills immediately. A void breathing vapors and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal.
Major Spills	 Environmental hazard - contain spillage. Industrial spills or releases of reactive diluents are infrequent and generally contained. If a large spill does occur, the material should be captured, collected, and reprocessed or disposed of according to applicable governmental requirements. An approved air-purifying respirator with organic-vapor canister is recommended for emergency work. Moderate hazard. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. No smoking, naked lights or ignition sources. Increase ventilation. Stop leak if safe to do so. Collect recoverable product into labelled containers for recycling. Absorb remaining product with sand, earth or vermiculite. Collect solid residues and seal in labelled drums for disposal.

 Wash area and prevent runoff into drains. If contamination of drains or waterways occurs, advise emergency services.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

7.1. Precautions for safe handl	ing
Safe handling	 Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. Avoid smoking, naked lights or ignition sources. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. DO NOT allow clothing wet with material to stay in contact with skin
Fire and explosion protection	See section 5
Other information	 Store in original containers. Keep containers securely sealed. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	 Metal can or drum Packaging as recommended by manufacturer. Check all containers are clearly labelled and free from leaks.
	In general, uncured epoxy resins have only poor mechanical, chemical and heat resistance properties. However, good properties are obtained by reacting the linear epoxy resin with suitable curatives to form three-dimensional cross-linked thermoset structures. This process is commonly referred to as curing or gelation process. Curing of epoxy resins is an exothermic reaction and in some cases produces sufficient heat to cause thermal degradation if not controlled. Curing may be achieved by reacting an epoxy with itself (homopolymerisation) or by forming a copolymer with polyfunctional curatives or hardeners. In principle, any molecule containing a reactive hydrogen may react with the epoxide groups of the epoxy resin. Common classes of hardeners for epoxy resins include amines, acids, acid anhydrides, phenols, alcohols and thiols. Relative reactivity (lowest first) is approximately in the order: phenol < anhydride < aromatic amine < cycloaliphatic amine < aliphatic amine < thiol. The epoxy curing reaction may be accelerated by addition of small quantities of accelerators. Tertiary amines, carboxylic acids and alcohols (especially phenols) are effective accelerators. Bisphenol A is a highly effective and widely used accelerator, but is now increasingly replaced due to health concerns with this substance. Epoxy resin may be reacted with itself in the presence of an anionic catalyst (a Lewis base such as tertiary amines or imidazoles) or a cationic catalyst (a Lewis acid such as a boron trifluoride complex) to form a cured network. This process is known as catalytic homopolymerisation. The resulting network contains only ether bridges, and exhibits high thermal and chemical resistance, but is brittle and often requires elevated temperature to effect curing, so finds only niche applications industrially. Epoxy homopolymerisation is often used when there is a requirement for UV curing, since cationic UV catalysts may be employed (e.g. for UV coatings).
Storage incompatibility	 Epoxides: are highly reactive with acids, bases, and oxidising and reducing agents. react, possibly violently, with anhydrous metal chlorides, ammonia, amines and group 1 metals. may polymerise in the presence of peroxides or heat - polymerisation may be violent may react, possibly violently, with water in the presence of acids and other catalysts. Glycidyl ethers: may form unstable peroxides on storage in air ,light, sunlight, UV light or other ionising radiation, trace metals - inhibitor should be maintained at adequate levels may polymerise in contact with heat, organic and inorganic free radical producing initiators may polymerise in contact with heat in contact with oxidisers, strong acids, bases and amines react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide attack some forms of plastics, coatings, and rubber Reactive diluents are stable under recommended storage conditions, but can decompose at elevated temperatures. In some cases, decomposition can cause pressure build-up in closed systems. Avoid cross contamination between the two liquid parts of product (kit). If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur. This excess heat may generate toxic vapour Avoid reaction with amines, mercaptans, strong acids and oxidising agents

7.3. Specific end use(s)

See section 1.2

8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
bisphenol A diglycidyl ether	Dermal 0.75 mg/kg bw/day (Systemic, Chronic) Inhalation 4.93 mg/m ³ (Systemic, Chronic) Dermal 89.3 µg/kg bw/day (Systemic, Chronic) * Inhalation 0.87 mg/m ³ (Systemic, Chronic) * Oral 0.5 mg/kg bw/day (Systemic, Chronic) *	0.006 mg/L (Water (Fresh)) 0.001 mg/L (Water - Intermittent release) 0.018 mg/L (Water (Marine)) 0.341 mg/kg sediment dw (Sediment (Fresh Water)) 0.034 mg/kg sediment dw (Sediment (Marine)) 0.065 mg/kg soil dw (Soil) 10 mg/L (STP) 11 mg/kg food (Oral)
(C12-14)alkylglycidyl ether	Dermal 1 mg/kg bw/day (Systemic, Chronic) Inhalation 3.6 mg/m ³ (Systemic, Chronic) Dermal 0.5 mg/kg bw/day (Systemic, Chronic) * Inhalation 0.87 mg/m ³ (Systemic, Chronic) * Oral 0.5 mg/kg bw/day (Systemic, Chronic) *	0.106 mg/L (Water (Fresh)) 0.011 mg/L (Water - Intermittent release) 0.072 mg/L (Water (Marine)) 307.16 mg/kg sediment dw (Sediment (Fresh Water)) 30.72 mg/kg sediment dw (Sediment (Marine)) 1.234 mg/kg soil dw (Soil) 10 mg/L (STP)

* Values for General Population

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Not Available						

Not Applicable

Emergency Limits

Ingredient	TEEL-1	TEEL-2		TEEL-3
bisphenol A diglycidyl ether	39 mg/m3	430 mg/m3		2,600 mg/m3
bisphenol A diglycidyl ether	90 mg/m3	990 mg/m3		5,900 mg/m3
Ingredient	Original IDLH		Revised IDLH	
bisphenol A diglycidyl ether	Not Available		Not Available	
(C12-14)alkylglycidyl ether	Not Available		Not Available	

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit	
bisphenol A diglycidyl ether	E	≤ 0.1 ppm	
(C12-14)alkylglycidyl ether	E	≤ 0.1 ppm	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the		

adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

MATERIAL DATA

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- + acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

For epichlorohydrin

Odour Threshold Value: 0.08 ppm

NOTE: Detector tubes for epichlorohydrin, measuring in excess of 5 ppm, are commercially available.

Exposure at or below the recommended TLV-TWA is thought to minimise the potential for adverse respiratory, liver, kidney effects. Epichlorohydrin has been implicated as a human skin sensitiser, hence individuals who are hypersusceptible or otherwise unusually responsive to certain chemicals may NOT be adequately protected from adverse health effects. Odour Safety Factor (OSF)

OSF=0.54 (EPICHLOROHYDRIN)

8.2. Exposure controls

8.2.1. Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a
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ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in specific circumstances. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

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Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

8.2.2. Personal protection	
Eye and face protection	 Safety glasses with side shields. Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
Skin protection	See Hand protection below
Hands/feet protection	 NOTE: • The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. • Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and duration of contact, trequency and duration of contact, dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. Subsci gloves should be replaced. So glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. Contaminated gloves should be replaced. So glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. Contaminate gloves should be replaced. So glove polymer types are less affected by movement

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	 consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken to assure steptication of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. When handling liquid-grade epoxy resins wear chemically protective gloves , boots and aprons. The performance, based on breakthrough times of: Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent Butyl Rubber (NBR) from excellent to fair. Neoprene from excellent to fair Polyvinyl (PVC) from excellent to poor As defined in ASTM F-739-66 Excellent breakthrough time > 480 min Good breakthrough time > 20 min Fair breakthrough time > 20 min Poor glove material degradation Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardner, individually and collectively) Do NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to u
Body protection	See Other protection below
Other protection	 Overalls. P.V.C apron. Barrier cream. Skin cleansing cream. Eye wash unit.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class1	-
up to 50	1000	-	A-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+			Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

+ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.

The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

8.2.3. Environmental exposure controls

See section 12

SECTION 9 Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Clear		
Physical state	Liquid	Relative density (Water = 1)	1.13
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	>235
pH (as supplied)	Not Available	Decomposition temperature	Not Available

Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	1800
Initial boiling point and boiling range (°C)	>150	Molecular weight (g/mol)	Not Available
Flash point (°C)	142	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (%)	Not Available
Vapour density (Air = 1)	>1	VOC g/L	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

9.2. Other information

Not Available

SECTION 10 Stability and reactivity

10.1.Reactivity	See section 7.2
10.2. Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. In animal testing, exposure to aerosols of some reactive diluents (notably o-cresol glycidyl ether, CAS RN: 2210-79-9) has been reported to affect the adrenal gland, central nervous system, kidney, liver, ovaries, spleen, testes, thymus, and respiratory tract. Inhalation hazard is increased at higher temperatures. Not normally a hazard due to non-volatile nature of product
Ingestion	Reactive diluents exhibit a range of ingestion hazards. Small amounts swallowed incidental to normal handling operations are not likely to cause injury. Male rats exposed to a single oral dose of bisphenol A diglycidyl ether (BADGE) at 750, 1000, and 2000 mg/kg/day showed a significantly increase in the number of immature and maturing sperm on the testis. There were no significant differences with respect to sperm head count, sperm motility, and sperm abnormality in the BADGE treatment groups The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.
Skin Contact	The material may accentuate any pre-existing dermatitis condition Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Bisphenol A diglycidyl ether (BADGE) may produce contact dermatitis characterised by erythema and oedema, with weeping followed by crusting and scaling. A liquid resin with a molecular weight of 350 produced severe skin irritation in rabbits when applied daily for 4 hours over 20 days. Following the initial contact there may be a discrete erythematous lesion, confined to the point of contact, which may persist for 48 hours to 10 days; the erythema may give way to a papular, vesicular rash with scaling. In animals uncured resin produces moderate ante-mortem depression, loss of body weight and diarrhoea. Local irritation, inflammation and death resulting from respiratory system depression are recorded. Higher molecular weight resins generally produce lower toxicity. Skin contact with reactive diluents may cause slight to moderate irritation with local redness. Repeated or prolonged skin contact may cause burns. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Eye	The material produces mild skin irritation; evidence exists, or practical experience predicts, that the material either produces mild inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant, but mild, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. Eye contact with reactive diluents may cause slight to severe irritation with the possibility of chemical burns or moderate to severe corneal injury. Evidence exists, or practical experience predicts, that the material may cause severe eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Eye contact may cause significant inflammation with pain. Corneal injury may occur; permanent impairment of vision may result unless treatment is prompt and adequate. Repeated or prolonged exposure to irritants may cause inflammation characterised by a temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.					
Chronic	individuals, and/or of producing a positive response in exp Substances that can cause occupational asthma (also km hyper-responsiveness via an immunological, irritant or oft the substance, sometimes even to tiny quantities, may ca asthma. Not all workers who are exposed to a sensitiser become hyper-responsive. Substances than can cuase occupational asthma should i with pre-existing air-way hyper-responsiveness. The latter Wherever it is reasonably practicable, exposure to substa possible the primary aim is to apply adequate standards of Activities giving rise to short-term peak concentrations sho surveillance is appropriate for all employees exposed or li should be appropriate consultation with an occupational h All glycidyl ethers show genotoxic potential. Alkyla the blood. Loss of the stem cell may result in pancytopeni period corresponding to the lifetime of the individual blood thrombocytopenia (a disorder involving platelets), within 1 manifest. Aplastic anaemia develops due to complete des Reported adverse effects in laboratory animals include se Testicular abnormalities (including testicular atrophy with reported. Haemopoietic abnormalities may have been conclusive with respect to the ability of glycidyl ethers to p the pattern of displayed effects is reason for concern Glycidyl ethers have been shown to cause allergic contace experimental animals. Necrosis of the mucous membrane A study of workers with mixed exposures was inconclusive n-butyl glycidyl ether, induced morphological transformati following intraperitoneal but not oral administration. Pheny chromosomal aberrations in animal cells in vitro. Alkyl CT in cultured animal cells. Allyl glycidyl ether induced mutati Bisphenol A diglycidyl ethers, floADGEs) produce sensitis of the back of the hand, the forearm and face and neck. T immediately on re-exposure. This dermatitis may persist f Lesions may develop a brownish colour and scaling occul In mice technical grades of bisphenol A diglycidyl ether pr males and of lymphoreticular/ haematopoietic tum	perimental anii own as asthma er mechanism use respirator vill become hy be distinguishe substances a f control to pro- puld receive pi able to be exp ealth professic ting agents ma a (a reduction cells. Granulu -2 weeks, whi ruction of the nsitization, an decreased spet to glycidyl eth ese abnorma in light of the g predisposing roduce perma t dermatitis in s s of the nasal a with regard 1 on in mammali d glycidyl ethe 2 or C14 glycic on in Drosoph tis lesion may or longer peric s frequently. L oduced epidei females. Subc g it is 'not clas d in epoxy res ntact may res sol diglycidyl eta s been expre-	agens and respiratory sensitisers) can induce a state of specific airway h. Once the airways have become hyper-responsive, further exposure to y symptoms. These symptoms can range in severity from a runny nose to per-responsive and it is impossible to identify in advance who are likely to ed from substances which may trigger the symptoms of asthma in people are not classified as asthmagens or respiratory sensitisers cuase occupational asthma should be prevented. Where this is not event workers from becoming hyper-responsive. articular attention when risk management is being considered. Health osed to a substance which may cause occupational asthma and there bonal over the degree of risk and level of surveillance. Is. Those glycidyl ethers that have been investigated in long term studies ay damage the stem cell which acts as the precursor to components of in the number of red and white blood cells and platelets) with a latency pacytopenia (a reduction in granular leukocytes) develops within days and lst loss of erythrocytes (red blood cells) need months to become clinically			
832C-A Translucent Epoxy	ΤΟΧΙΟΙΤΥ		IRRITATION			
	Not Available		Not Available			
	TOXICITY	IRRI	TATION			
bisphenol A diglycidyl ether	dermal (rat) LD50: >2000 mg/kg ^[1] Oral(Rat) LD50; >2000 mg/kg ^[1]	Eye: Skin	(rabbit): 2 mg/24h - SEVERE adverse effect observed (irritating) ^[1] (rabbit): 500 mg - mild : adverse effect observed (irritating) ^[1]			

		Skin (guinea pig): sensitiser
		Skin (human): Irritant
		Skin (human): non- sensitiser
		Skin (rabbit): moderate
		Skin : Moderate
		Skin: adverse effect observed (irritating) ^[1]
Legend:	Value obtained from Europe ECHA Registered Substances specified data extracted from RTECS - Register of Toxic Effect	 Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise t of chemical Substances
BISPHENOL A DIGLYCIDYL ETHER	thought to be an endocrine disruptor which can mimic oestroge mimics the structure and function of the hormone oestradiol with hormone. The presence of the p-hydroxy group on the benzeme or are under review. A 2009 study on Chinese workers in bisphenol A factories four sexual desire and overall dissatisfaction with their sex life than seven times more likely to have ejaculation difficulties. They we employment at the factory, and the higher the exposure, the mm Bisphenol A in weak concentrations is sufficient to produce a n equal to 2 ug/ litre of bisphenol A in the culture medium, a cond and amniotic fluid of the population, was sufficient to produce to A may be one of the causes of congenital mascullinisation defe doubled overall since the 70's. They also suggested that 'it is a and the increase in the incidence of testicular cancer in adults' One review has concluded that obesity may be increased as a public health officials' One study demonstrated that adverse neurological effects occi United States Environmental Protection Agency's (EPA) maxim bisphenol A and interference with brain cell connections vital to A further review concluded that tisphenol-A has been shown to functions. Carcinogenicity studies have shown increases in leu have not been considered as convincing evidence of a potentia differences in incidences from controls'. Another in vitro study th human breast epithelial cells.[whilst a further study concluded 1 increases mammary carcinogenesis in a rodent model. In vitro neuroblastoma cells and potently promotes invasion and metar (10 ug/kg) showed increased prostate cancer susceptibility whi methylation which is involved in epigenetic changes. Bisphenol A is the isopropyl adduct of 4,4dihydroxydphenyl o oestrogen receptor/anti-tumour drug carriers in the developmental from epoxy linings in metal cans which come in contact with for Many drugs, including naproxen, salicylic acid, carbamazepine (detoxification). BPA belongs to the list of compounds having this property as th weigh (obesogens).	sit sensitivity to its effects and some studies have linked prenatal exposure to later determined safety levels for humans, but those safety levels are being questioned and that workers were four times more likely to report rectile dysfunction, reduced workers with no heightened bisphenol A exposure. Bisphenol A workers were also ere also more likely to report reduced sexual function within one year of beginning or likely they were to have sexual difficulties. tegative reaction on the human testicle. The researchers found that a concentration centration equal to the average contributes to a reduction in the production of sphenol cets of the hypospadia and cryptorchidism types the frequency of which has stop possible that bisphenol A contributes to a reduction in the production of sprem that have been observed in recent decades. Incrition of bisphenol A exposure, which 'merits concern among scientists and ur in non-human primates regularly exposed to bisphenol A at levels equal to the num safe dose of 50 ug/kg/dg/T his research found a connection between o memory, learning, and modo. I olind to thyroid hormone receptor and perhaps have selective effects on its kaemia and testicular interstitial cell tumours in male rats. However, 'these studies al cancer risk because of the doubtity statistical significance of the small has concluded that bisphenol A is able to induce neoplastic transformation in that maternal oral exposure to low concentrations of bisphenol A, during lactation, studies have suggested that bisphenol A and promote the growth of stasis of neuroblastoma cells. Newborn rats exposed to a low-dose of bisphenol A en adults. At least one study has suggested that bisphenol A suppresses DNA worke (DHDPO). A series of DHDPO analogues have been investigated as potential not of a cass of therapeutic drugs called 'cytostatic hormones'. Oestrogenic activity Bisphenol A sealants are frequently used in dentistry for treatment of dental pits during a 1-hour period following application contain the monomer. A b

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832C-A Translucent Epoxy (Part A)

832C-A Translucent Epoxy & BISPHENOL A DIGLYCIDYL ETHER & (C12-14)ALKYLGLYCIDYL ETHER	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative.					
832C-A Translucent Epoxy & BISPHENOL A DIGLYCIDYL ETHER	In mice, dermal application of bisphenol A diglycidyl ethe dermatitis. At the high dose, spongiosis and epidermal n 1000 mg/kg) for 13 weeks resulted in a decrease in body was 100 mg/kg for both sexes. In a separate study, appl decrease in body weight but also produced chronic derm group of females given 1000 mg/kg). Reproductive and Developmental Toxicity : BADGE (§ (P2) produced decreased body weight in all males at the effects. The NOEL for reproductive effects was 750 mg// Carcinogenicity : IARC concluded that 'there is limited et Its overall evaluation was 'Bisphenol A diglycidyl ether is In a lifetime tumourigenicity study in which 90-day-old C months, only one out of 32 animals developed a papillor produced no tumours (Weil et al., 1963). In another lifeti the skin of C3H mice; it was, however, weakly carcinoge two-year bioassay, female Fisher 344 rats dermally expo but did have low incidences of tumours in the oral cavity Genotoxicity : In S. typhimurium strains TA100 and TA1 were obtained in TA98 and TA1537 (Canter et al., 1986; strains TA98 and TA100 (Wade et al., 1979). Negative re (1000 mg/kg BADGE), the mouse host-mediated assay mg/kg). Immunotoxicity : Intracutaneous injection of diluted BAI three-week incubation period and a challenge dose proc Consumer exposure to BADGE is almost exclusively fr assumes BADGE migrates at the same level into all type 0.16 ug/kg body weight/day. A review of one- and two-gr reproductive or endocrine toxicity, the upper ranges of d reproductive and developmental toxicological tests is su detect oestrogenic and androgenic properties of BADGE NOAEL of 50 mg/ kg/body weight day from the 90-day s carcinogenicity study. Both NOAELS are considered app body weight/day with the NOAELS of 50 and 15 mg/kg to	iglycidyl ether (BADGE) (1, 10, or 100 mg/kg) for 13 weeks produced mild to moderate chronic active epidermal micro abscess formation were observed. In rats, dermal application of BADGE (10, 100, or ease in body weight at the high dose. The no-observable effect level (NOEL) for dermal exposure e study, application of BADGE (same doses) five times per week for ~13 weeks not only caused a chronic dermatitis at all dose levels in males and at >100 mg/kg in females (as well as in a satellite y: BADGE (50, 540, or 750 mg/kg) administered to rats via gavage for 14 weeks (P1) or 12 weeks males at the mid dose and in both males and females at the high dose, but had no reproductive vas 750 mg/kg. to is limited evidence for the carcinogenicity of bisphenol A diglycidyl ether in experimental animals.' cidyl ether is not classifiable as to its carcinogenicity to humans (Group 3). 10-day-old C3H mice received three dermal applications per week of BADCE (undiluted dose) for 23 ed a papilloma after 16 months. A retest, in which skin paintings were done for 27 months, however, another lifetime skin-painting study, BADGE (dose n.p.) was also reported to be noncarcinogenic to dy carcinogenic to the skin of C57BL/6 mice (Holland et al., 1979; cited by Canter et al., 1986). In a ermally exposed to BADGE (10-10,000 ug/late) was mutagenic with and without S9; negative results et al., 1986; Pullin, 1977). In a spot test, BADGE (0.05 or 10.00 mg) failed to show mutagenicity in . Negative results were also obtained in the body fluid test using urine of female BDF and ICR mice iated assay (1000 mg/kg), micronucleus test (1000 mg/kg), and dominant lethal assay (-3000 f fullued BADGE (0.1 mL) three times per week on alternate days (total of 8 injections) followed by a ge dose produced sensitisation in 19 of 20 guinea pigs exclusively from migration of BADGE from can coatings into food. Using a worst-case scenario that el into all types of food, the estimated per capita daily intake for a 60-kg individual is approximately e- and two-genera				
BISPHENOL A DIGLYCIDYL ETHER & (C12-14)ALKYLGLYCIDYL ETHER	for 1,2-butylene oxide (ethyloxirane): Ethyloxirane increased the incidence of tumours of the r in nasal papillary adenomas and combined alveolar/bror ethyloxirane via inhalation for 103 weeks. There was als and carcinomas. Nasal papillary adenomas were also of In mice exposed chronically via inhalation, one male mo tumours were not observed. Tumours were not observer 0.8% ethyloxirane was administered orally to mice for up forestomach occurred in 3/49 males (p=0.029, age-adjur these tumours and they were not observed in control an (propylene oxide), which are also direct-acting alkylating	nchiolar adenomas and carcinomas w to a significant positive trend in the in- poserved in 2/50 high-dose female rats use developed a squamous cell papil d in mice exposed chronically via derr to 0.35 weeks, followed by 0.4% from sted) and 1/48 females at week 106. imals . Two structurally related substa	rere observed in male rats exposed to 1200 mg/m3 cidence of combined alveolar/bronchiolar adenomas with none occurring in control or low-dose animals. loma in the nasal cavity (300 mg/m3) but other mal exposure. When trichloroethylene containing weeks 40 to 69, squamous-cell carcinomas of the Trichloroethylene administered alone did not induce ances, oxirane (ethylene oxide) and methyloxirane			
Acute Toxicity	×	Carcinogenicity	×			
Skin Irritation/Corrosion	✓	Reproductivity	×			
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	×			
Respiratory or Skin sensitisation	v	STOT - Repeated Exposure	×			

Data available to make classification

11.2.1. Endocrine Disruption Properties

Not Available

SECTION 12 Ecological information

12.1. Toxicity

832C-A Translucent Epoxy	Endpoint	Test Duration (hr)		Species	Value	Sour	ce
	Not Available	Not Available		Not Available	Not Available	Not A	Not Available
bisphenol A diglycidyl ether							-
	Endpoint	Test Duration (hr)	Sp	Species		Value	Source
	EC50	72h	Alg	Algae or other aquatic plants		9.4mg/l	2
	L						

	LC50 96h Fish				1.2mg/l	2	
	EC50	48h		Crustacea		1.1mg/l	2
	NOEC(ECx)	504h	Crustacea			0.3mg/l	2
	Endpoint	Test Duration (hr)		Species	Value		Source
	EC50(ECx)	48h	48h		6.07mg/l		2
(C12-14)alkylglycidyl ether	LC50	96h		Fish	>5000mg/l		2
	EC50	48h		Crustacea	6.07mg/l		2
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data						

Liquid epoxy resins and some reactive diluents are not readily biodegradable, although its epoxy functional groups are hydrolysed in contact with water, they have the potential to bio-accumulate and are moderately toxic to aquatic organisms. They are generally classified as dangerous for the environment according to the European Union classification criteria. Uncured solid resins on the other hand are not readily bio-available, not toxic to aquatic and terrestrial organisms, not readily biodegradable, but hydrolysable. They present no significant hazard for the environment.

Reactive diluents generally have a low to moderate potential for bioconcentration (tendency to accumulate in the food chain) and a high to very high potential for mobility in soil. Small amounts that escape to the atmosphere will photodegrade.

They would not be expected to persist in the environment.

Most reactive diluents should be considered slightly to moderately toxic to aquatic organisms on an acute basis while some might also be considered harmful to the environment. Environmental toxicity is a function of the n-octanol/water partition coefficient (log Pow, log Kow). Compounds with log Pow >5 act as neutral organics, but at a lower log Pow, the toxicity of epoxide-containing polymers is greater than that predicted for simple narcotics.

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology. One such oxirane is ethyloxirane and data presented here may be taken as representative.

for 1,2-butylene oxide (ethyloxirane):

Environmental fate: Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilisation of ethyloxirane from water surfaces would be expected based on the moderate estimated Henry's Law constant. If ethyloxirane is released to soil, it is expected to have low adsorption and thus very high mobility. Volatilisation from moist soil and dry soil surfaces is expected, based on its vapour pressure. It is expected that ethyloxirane exists solely as a vapour in ambient atmosphere, based on its very high vapour pressure. Ethyloxirane may also be removed from the atmosphere by wet deposition processes, considering its relatively high water solubility.

Persistence: The half-life in air is about 5.6 days from the reaction of ethyloxirane with photochemically produced hydroxyl radicals which indicates that this chemical meets the persistence criterion in air (half-life of = 2 days)*.

Ethyloxirane is hydrolysable, with a half-life of 6.5 days, and biodegradable up to 100% degradation and is not expected to persist in water. A further model-predicted biodegradation half-life of 15 days in water was obtained and used to predict the half-life of this chemical in soil and sediment by applying Boethling's extrapolation factors (11/2water: 11/2 soil: 11/2sediment = 1: 1: 4) (Boethling 1995). According to these values, it can be concluded that ethyloxirane does not meet the persistence criteria in water and soil (half-life = 182 days) and sediments (half-life = 365 days).

Experimental and modelled log Kow values of 0.68 and 0.86, respectively, indicate that the potential for bioaccumulation of ethyloxirane in organisms is likely to be low. Modelled bioaccumulation -factor (BAF) and bioconcentration -factor (BCF) values of 1 to 17 L/kg indicate that ethyloxirane does not meet the bioaccumulation criteria (BCF/BAF = 5000)* Ecotoxicity:

Experimental ecotoxicological data for ethyloxirane (OECD 2001) indicate low to moderate toxicity to aquatic organisms. For fish and water flea, acute LC50/EC50 values vary within a narrow range of 70-215 mg/L; for algae, toxicity values exceed 500 mg/L, while for bacteria they are close to 5000 mg/L

* Persistence and Bioaccumulation Regulations (Canada 2000).

Reactive diluents which are only slightly soluble in water and do not evaporate quickly are expected to sink to the bottom or float to the top, depending on the density, where they would be expected to biodegrade slowly.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
bisphenol A diglycidyl ether	HIGH	HIGH

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
bisphenol A diglycidyl ether	MEDIUM (LogKOW = 3.8446)

12.4. Mobility in soil

Ingredient	Mobility
bisphenol A diglycidyl ether	LOW (KOC = 1767)

12.5. Results of PBT and vPvB assessment

	Р	В	Т	
Relevant available data	Not Available	Not Available	Not Available	
PBT	×	×	×	
vPvB	×	×	×	
PBT Criteria fulfilled?			No	
vPvB			No	

Not Available

12.7. Other adverse effects

Not Available

SECTION 13 Disposal considerations

Product / Packaging disposal area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: • Reduction • Reuse • Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should als applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. • Do NOT allow wash water from cleaning or process equipment to enter drains. • It may be necessary to collect all wash water for treatment before disposal. • In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. • Where in doubt contact the responsible authority. • Recycle wherever possible or consult manufacturer for recycling options. • Consult State Land Waste Management Authority for disposal. • Material may be disposed of by controlled burning in an approved incinerator or buried in an approved landfill. • Prior to disposal in a landfill the material should be mixed with the other component and reacted to render the material inert. • Externe caution should be taken when heating the resin/curing agent mix. • Recycle containers where possible, or dispose of in an authorised l
Waste treatment options Not Available

SECTION 14 Transport information

Labels Required

	For 832C-375ML, 832C-450ML, 832C-3L NOT REGULATED by Ground ADR Special Provision 375 NOT REGULATED by Air IATA Special Provision A197 NOT REGULATED by Sea IMDG per 2.10.2.7 NOT REGULATED by ADN Special Provision 274 (The provision of 3.1.2.8 apply)
	NOT REGULATED by ADN Special Provision 274 (The provision of 3.1.2.8 apply)

Land transport (ADR-RID)

14.1. UN number	3082	
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A diglycidyl ether)	
14.3. Transport hazard class(es)	Class 9 Subrisk Not Applicable	
14.4. Packing group	III	
14.5. Environmental hazard	Environmentally hazardous	
	Hazard identification (Kemler)	90
	Classification code	M6
14.6. Special precautions for	Hazard Label	9
user	Special provisions	274 335 375 601
	Limited quantity	5 L
	Tunnel Restriction Code	3 (-)

14.1. UN number	3082	3082		
14.2. UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. * (contains bisphenol A diglycidyl ether)			
	ICAO/IATA Class	9		
14.3. Transport hazard class(es)	ICAO / IATA Subrisk Not Applicable			
Class(es)	ERG Code	G Code 9L		
14.4. Packing group	III			
14.5. Environmental hazard	Environmentally hazardo	bus		
	Special provisions		A97 A158 A197 A215	
	Cargo Only Packing Ir	nstructions	964	
	Cargo Only Maximum Qty / Pack		450 L	
14.6. Special precautions for user	Passenger and Cargo Packing Instructions		964	
usei	Passenger and Cargo Maximum Qty / Pack		450 L	
	Passenger and Cargo	Limited Quantity Packing Instructions	Y964	
	Passenger and Cargo	Passenger and Cargo Limited Maximum Qty / Pack		

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3082	
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A diglycidyl ether)	
14.3. Transport hazard class(es)	IMDG Class 9 IMDG Subrisk Not Applicable	
14.4. Packing group	Ш	
14.5. Environmental hazard	Marine Pollutant	
14.6. Special precautions for user	EMS NumberF-A, S-FSpecial provisions274 335 969Limited Quantities5 L	

Inland waterways transport (ADN)

14.1. UN number	3082	
14.2. UN proper shipping name	ENVIRONMENTALLY H	IAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A diglycidyl ether)
14.3. Transport hazard class(es)	9 Not Applicable	
14.4. Packing group	ш	
14.5. Environmental hazard	Environmentally hazardous	
	Classification code	M6
	Special provisions	274; 335; 375; 601
14.6. Special precautions for user	Limited quantity	5L
	Equipment required	PP
	Fire cones number	0

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.8. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
bisphenol A diglycidyl ether	Not Available
(C12-14)alkylglycidyl ether	Not Available

14.9. Transport in bulk in accordance with the ICG Code

Product name	Ship Type
bisphenol A diglycidyl ether	Not Available
(C12-14)alkylglycidyl ether	Not Available

SECTION 15 Regulatory information

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

bisphenol A diglycidyl ether is found on the following regulatory lists	
Chemical Footprint Project - Chemicals of High Concern List	European Union - European Inventory of Existing Commercial Chemical Substances
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List	(EINECS)
of Substances	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and
Europe EC Inventory	Packaging of Substances and Mixtures - Annex VI
	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC
	Monographs
(C12-14)alkylglycidyl ether is found on the following regulatory lists	
Chemical Footprint Project - Chemicals of High Concern List	European Union - European Inventory of Existing Commercial Chemical Substances
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List	(EINECS)
of Substances	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and
Europe EC Inventory	Packaging of Substances and Mixtures - Annex VI

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (bisphenol A diglycidyl ether; (C12-14)alkylglycidyl ether)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No ((C12-14)alkylglycidyl ether)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (bisphenol A diglycidyl ether; (C12-14)alkylglycidyl ether)
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 Other information

Revision Date	08/07/2021
Initial Date	24/05/2017

Full text Risk and Hazard codes

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered. For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

- PC-TWA: Permissible Concentration-Time Weighted Average
- PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard

OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIOC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

Reason For Change

A-3.00 - New format to EU safety data sheet and composition change





8320 Epoxy Hardener (Part B) MG Chemicals UK Limited

Version No: A-2.00

Safety data sheet according to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Issue Date: 09/08/2021 Revision Date: 09/08/2021 L.REACH.GB.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

1.1. Product Identifier

Product name	8320
Synonyms	SDS Code: 8320-Part B, 832B-Part B, 832C-Part B, 832HT-Part B, 8320-125ML, 8320-150ML, 8320-1L, 8320-12L, 8320-20L (Use in part B of: 832B-375ML, 832B-450ML, 832B-3L, 832B-3L, 832B-60L, 832C-375ML, 832C-450ML, 832C-3L, 832C-60L, 832HT-375ML, 832HT-3L kits) UFI:XDE0-U0A3-1009-KDCG
Other means of identification	Epoxy Hardener (Part B)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Epoxy hardener for use with resins
Uses advised against	Not Applicable

1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)
Emergency telephone numbers	+(44) 20 35147487
Other emergency telephone numbers	+(0) 800 680 0425

SECTION 2 Hazards identification

2.1. Classification of the substance or mixture

Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567 [1]	H314 - Skin Corrosion/Irritation Category 1C, H411 - Chronic Aquatic Hazard Category 2, H317 - Skin Sensitizer Category 1
Legend:	1. Classified by Chernwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567

2.2. Label elements

Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

H314	Causes severe skin burns and eye damage.
H411	Toxic to aquatic life with long lasting effects.
H317	May cause an allergic skin reaction.

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P260	Do not breathe mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor/physician/first aider.
P302+P352	IF ON SKIN: Wash with plenty of water.
P363	Wash contaminated clothing before reuse.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P405 Store locked up.

Precautionary statement(s) Disposal

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

2.3. Other hazards

Skin contact may produce health damage*.

Inhalation and/or ingestion may be produce severe health damage*.

P501

Cumulative effects may result following exposure*.

Limited evidence of a carcinogenic effect*.

Possible respiratory sensitizer*.

REACh - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

SECTION 3 Composition / information on ingredients

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	Nanoform Particle Characteristics
1.68410-23-1 2.Not Available 3.Not Available 4.Not Available	92	C18 fatty acid dimers/ tetraethylenepentamine polyamides	Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 1, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation); H315, H318, H335 ^[1]	Not Available
1.112-24-3 2.203-950-6 3.612-059-00-5 4.Not Available	8	triethylenetetramine	Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 1B, Skin Sensitizer Category 1, Chronic Aquatic Hazard Category 3; H312, H314, H317, H412 ^[2]	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567; 3. Classification drawn from C&L * EU IOELVs available; [e] Substance identified as having endocrine disrupting properties			

SECTION 4 First aid measures

4.1. Description of first aid m	easures

Eye Contact	 If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
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8320 Epoxy Hardener (Part B)

	 For amines: If liquid amines come in contact with the eyes, irrigate immediately and continuously with low pressure flowing water, preferably from an eye wash fountain, for 15 to 30 minutes. For more effective flushing of the eyes, use the fingers to spread apart and hold open the eyelids. The eyes should then be "rolled" or moved in all directions. Seek immediate medical attention, preferably from an ophthalmologist.
Skin Contact	 If skin or hair contact occurs: Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. Transport to hospital, or doctor. For amines: In case of major exposure to liquid amine, promptly remove any contaminated clothing, including rings, watches, and shoe, preferably under a safety shower. Wash skin for 15 to 30 minutes with plenty of water and soap. Call a physician immediately. Remove and dry-clean or launder clothing soaked or soiled with this material before reuse. Dry cleaning of contaminated clothing may be more effective than normal laundering. Inform individuals responsible for cleaning of potential hazards associated with handling contaminated clothing. Discard contaminated leather articles such as shoes, belts, and watchbands. Note to Physician: Treat any skin burns as thermal burns. After decontamination, consider the use of cold packs and topical antibiotics.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay. Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. This must definitely be left to a doctor or person authorised by him/her. (ICSC13719) For amines: All employees working in areas where contact with amine catalysts is possible should be thoroughly trained in the administration of appropriate first aid procedures. Experience has demonstrated that prompt administration of such aid can minimize the effects of accidental exposure. Promptly move the affected person away from the contaminated area to an area of fresh air. Keep the affected person away mut not hot. If breathing is officult, oxygen may be administered by a qualified person. If breathing stops, give artificial respiration. Call a physician at once.
Ingestion	 For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Transport to hospital or doctor without delay. For amines: If liquid amine are ingested, have the affected person drink several glasses of water or milk. Do not induce vomiting. Immediately transport to a medical facility and inform medical personnel about the nature of the exposure. The decision of whether to induce vomiting should be made by an attending physician.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

- For acute or short-term repeated exposures to highly alkaline materials:
- Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- + Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- ▶ The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue. Alkalis continue to cause damage after exposure.

INGESTION:

- Milk and water are the preferred diluents
- No more than 2 glasses of water should be given to an adult.
- Neutralising agents should never be given since exothermic heat reaction may compound injury.
- * Catharsis and emesis are absolutely contra-indicated.
- * Activated charcoal does not absorb alkali.
- * Gastric lavage should not be used.

Supportive care involves the following:

- Withhold oral feedings initially.
- If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

Injury should be irrigated for 20-30 minutes.
 Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

For amines

- Certain amines may cause injury to the respiratory tract and lungs if aspirated. Also, such products may cause tissue destruction leading to stricture. If lavage is performed, endotracheal and/or esophagoscopic control is suggested.
- No specific antidote is known.
- Care should be supportive and treatment based on the judgment of the physician in response to the reaction of the patient.

Laboratory animal studies have shown that a few amines are suspected of causing depletion of certain white blood cells and their precursors in lymphoid tissue. These effects may be due to an immunosuppressive mechanism.

Some persons with hyperreactive airways (e.g., asthmatic persons) may experience wheezing attacks (bronchospasm) when exposed to airway irritants.

Lung injury may result following a single massive overexposure to high vapour concentrations or multiple exposures to lower concentrations of any pulmonary irritant material.

Health effects of amines, such as skin irritation and transient corneal edema ("blue haze," "halo effect," "glaucopsia"), are best prevented by means of formal worker education,

industrial hygiene monitoring, and exposure control methods. Persons who are highly sensitive to the triggering effect of non-specific irritants should not be assigned to jobs in which such agents are used, handled, or manufactured.

Medical surveillance programs should consist of a pre-placement evaluation to determine if workers or applicants have any impairments (e.g., hyperreactive airways or bronchial asthma) that would limit their fitness for work in jobs with potential for exposure to amines. A clinical baseline can be established at the time of this evaluation.

Periodic medical evaluations can have significant value in the early detection of disease and in providing an opportunity for health counseling.

Medical personnel conducting medical surveillance of individuals potentially exposed to polyurethane amine catalysts should consider the following:

- Health history, with emphasis on the respiratory system and history of infections
- Physical examination, with emphasis on the respiratory system and the lymphoreticular organs (lymph nodes, spleen, etc.)
- Lung function tests, pre- and post-bronchodilator if indicated
- Total and differential white blood cell count
- Serum protein electrophoresis

Persons who are concurrently exposed to isocyanates also should be kept under medical surveillance.

Pre-existing medical conditions generally aggravated by exposure include skin disorders and allergies, chronic respiratory disease (e.g. bronchitis, asthma, emphysema), liver disorders, kidney disease, and eye disease.

Broadly speaking, exposure to amines, as characterised by amine catalysts, may cause effects similar to those caused by exposure to ammonia. As such, amines should be considered potentially injurious to any tissue that is directly contacted.

Inhalation of aerosol mists or vapors, especially of heated product, can result in chemical pneumonitis, pulmonary edema, laryngeal edema, and delayed scarring of the airway or other affected organs. There is no specific treatment.

Clinical management is based upon supportive treatment, similar to that for thermal burns.

Persons with major skin contact should be maintained under medical observation for at least 24 hours due to the possibility of delayed reactions.

Polyurethene Amine Catalysts: Guidelines for Safe Handling and Disposal Technical Bulletin June 2000

Alliance for Polyurethanes Industry

SECTION 5 Firefighting measures

5.1. Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

5.3. Advice for firefighters

Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use fire fighting procedures suitable for surrounding area. Do not approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. Equipment should be thoroughly decontaminated after use. For amines: For firefighting, cleaning up large spills, and other emergency operations, workers must wear a self-contained breathing apparatus with full face-piece, operated in a pressure-demand mode. Airline and air purifying respirators should not be worn for firefighting or other emergency or upset conditions. Respirators should be used in conjunction with a respiratory protection program, which would include suitable fit testing and medical evaluation of the user.
Fire/Explosion Hazard	 Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). May emit acrid smoke. Mists containing combustible materials may be explosive. Combustion products include: carbon dioxide (CO2) nitrogen oxides (NOx) other pyrolysis products typical of burning organic material. May emit corrosive fumes.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

	· ·				
Minor Spills	 Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. Check regularly for spills and leaks. Small spills should be covered with inorganic absorbents and disposed of properly. Organic absorbents have been known to ignite when contaminated with amines in closed containers. Certain cellulosic materials used for spill cleanup such as wood chips or sawdust have shown reactivity with ethyleneamines and should be avoided. Ethyleneamine leaks will frequently be identified by the odor (ammoniacal) or by the formation of a white, solid, waxy substance (amine carbamates). Inorganic absorbents or water may be used to clean up the amine waste. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Contoil personal contact with the substance, by using protective equipment. Contoil personal contact with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal. for amines: If possible (i.e., without risk of contact or exposure), stop the leak. Contain the spilled material by diking, then neutralize. Next, absorb the neutralized product with clay, sawdust, vermiculite, or other inert absorbent and shovel into containers. Store the containers outdoors. Brooms and mops should be disposed of, along with any remaining absorbent, in accordance with all applicable federal, state, and local regulations and requirements. Decontamination of floors and other hard surfaces after the spilled material has been removed may be accomplished by using a 5% solution of acetic acid, followed by very hot water Dispose of the material in full accordance with all federal, state, and local laws and regulations governing the disposal of chemical wastes. Waste materials from an amine catalyst spill or leak may be "haz				
	Chemical Class: bases For release onto land: recommended sorbents listed in order of priority. SORBENT TYPE RANK APPLICATION COLLECTION LIMITATIONS				
	LAND SPILL - SMALL				
	cross-linked polymer - particulate 1 shovel shovel R,W,SS cross-linked polymer - pillow 1 throw pitchfork R, DGC, RT				
	sorbent clay - particulate 2 shovel R, I, P				
	foamed glass - pillow 2 throw pitchfork R, P, DGC, RT				
	expanded minerals - particulate 3 shovel shovel R, I, W, P, DGC				
	foamed glass - particulate 4 shovel R, W, P, DGC, LAND SPILL - MEDIUM A A A				
	cross-linked polymer -particulate 1 blower skiploader R,W, SS				
	sorbent clay - particulate 2 blower skiploader R, I, P				
	expanded mineral - particulate 3 blower skiploader R, I,W, P, DGC				
	cross-linked polymer - pillow 3 throw skiploader R, DGC, RT				
	foamed glass - particulate 4 blower skiploader R, W, P, DGC				
	foamed glass - pillow4throwskiploaderR, P, DGC., RT				
Major Spills	Legend DGC: Not effective where ground cover is dense R; Not reusable I: Not incinerable P: Effectiveness reduced when rainy RT:Not effective where terrain is rugged SS: Not for use within environmentally sensitive sites W: Effectiveness reduced when windy Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;				
	 R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. 				
	 Consider evacuation (or protect in place). Stop leak if safe to do so. Contain spill with sand, earth or vermiculite. Collect recoverable product into labelled containers for recycling. Neutralise/decontaminate residue (see Section 13 for specific agent). 				
	 Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. If contamination of drains or waterways occurs, advise emergency services. For amines: 				
	 First remove all ignition sources from the spill area. Have firefighting equipment nearby, and have firefighting personnel fully trained in the proper use of the equipment and in the procedures used in fighting a chemical fire. Spills and leaks of polyurethane amine catalysts should be contained by diking, if necessary, and cleaned up only by properly trained and 				
	 equipped personnel. All others should promptly leave the contaminated area and stay upwind. Protective equipment for cleanup crews should include appropriate respiratory protective devices and impervious clothing, footwear, and gloves. 				
	Continued				

All work areas should be equipped with safety showers and eyewash fountains in good working order.
Any material spilled or splashed onto the skin should be quickly washed off.
Spills or releases may need to be reported to federal, state, and local authorities. This reporting contingency should be a part of a site's emergency response plan.
Protective equipment should be used during emergency situations whenever there is a likelihood of exposure to liquid amines or to excessive concentrations of amine vapor. "Emergency" may be defined as any occurrence, such as, but not limited to, equipment failure, rupture of
containers, or failure of control equipment that results in an uncontrolled release of amine liquid or vapor.
Emergency protective equipment should include:
• • Self-contained breathing apparatus, with full face-piece, operated in positive pressure or pressure-demand mode.
▶ • Rubber gloves
 Long-sleeve coveralls or impervious full body suit
• Head protection, such as a hood, made of material(s) providing protection against amine catalysts
 Firefighting personnel and other on-site Emergency Responders should be fully trained in Chemical Emergency Procedures. However back-up from local authorities should be sought

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Safe handling	 Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material. Avoid smoking, naked lights or ignition sources. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Launder contaminated clothing before re-use. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. DO NOT allow clothing wet with material to stay in contact with skin
Fire and explosion protection	See section 5
Fire and explosion protection See section 5 for bulk storages: If slight coloration of the ethyleneamine is acceptable, storage tanks may be made of carbon steel or black iron, provided than mill scale. However, if the amine is stored in such tanks, color may develop due to iron contamination. If iron contamin tolerated, tanks constructed of types 304 or 316 stainless steel should be used. (Note: Because they are quickly corroded in use copper, copper alloys, brass, or bronze in tanks or lines.) Other information Store in original containers. Keep containers securely sealed. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS. DO NOT store near acids, or oxidising agents No smoking, naked lights, heat or ignition sources. 	

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	 DO NOT use aluminium, galvanised or tin-plated containers Lined metal can, lined metal pail/ can. Plastic pail. Polyliner drum. Packing as recommended by manufacturer. Check all containers are clearly labelled and free from leaks. For low viscosity materials Drums and jerricans must be of the non-removable head type. Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.): Removable head packaging; Cans with friction closures and low pressure tubes and cartridges may be used. Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	 Triethylenetetramine (TETA): aqueous solutions are strong organic bases reacts with nitrogen containing compounds; may cause violent decomposition reacts violently with strong oxidisers, nitroparaffins, nitrogen tetroxide, permanganates, peroxides, ammonium persulfate, bromine dioxide, sulfuric acid, nitric acid is incompatible with organic anhydrides (eg maleic anhydride), acrylates, alcohols, aldehydes, alkylene oxides, substituted allyls, cellulose nitrate, cresols, caprolactam solutions, epichlorohydrin, ethylene dichloride, glycols, halons, halogenated hydrocarbons, isocyanates,

In aprotic polar solvents such as DMSO, DMF, and acetonitrile the energy of solvation is not as high as in protic polar solvents like water and methanol. For this reason, the basicity of amines in these aprotic solvents is almost solely governed by the electronic effect
of pKb's (basicities in water) does not follow this order. Similarly aniline is more basic than ammonia in the gas phase, but ten thousand times less so in aqueous solution.
Solvation significantly affects the basicity of amines. N-H groups strongly interact with water, especially in ammonium ions. Consequently, the basicity of ammonia is enhanced by 10 exp 11 by solvation. Tertiary amines are more basic than secondary amines, which are more basic than primary amines, and finally ammonia is least basic. The order
complicated owing to the effects of solvation which are opposite the trends for inductive effects. Solvation effects also dominate the basicity of aromatic amines.
The degree of solvation of the protonated amine, which includes steric hindrance by the groups on nitrogen. Owing to inductive effects, the basicity of an amine might be expected to increase with the number of alkyl groups on the amine. Correlations are
The basicity of amines depends on: The electronic properties of the substituents (alkyl groups enhance the basicity, aryl groups diminish it).
bonding is diminished. Their boiling points are high and their solubility in water is low. Like ammonia, amines are bases. Compared to alkali metal hydroxides, amines are weaker.
ammonium (R3NH+). Small aliphatic amines display significant solubility in many solvents, whereas those with large substituents are lipophilic. Aromatic amines, such as aniline, have their lone pair electrons conjugated into the benzene ring, thus their tendency to engage in hydrogen
The water solubility of simple amines is enhanced by hydrogen bonding involving these lone electron pairs. Typically salts of ammonium compounds exhibit the following order of solubility in water: primary ammonium (RNH+3) > secondary ammonium (R2NH+2) > tertiary
wherein one or more hydrogen atoms have been replaced by a substituent such as an alkyl or aryl group. Compounds with a nitrogen atom attached to a carbonyl group, thus having the structure R-CO-NR'R?, are called amides and have different chemical properties from amines.
Amines possess a characteristic ammonia smell, liquid amines have a distinctive 'fishy' smell. Amines are formally derivatives of ammonia,
 isocyanates, halogenated organics, peroxides, phenols (acidic), epoxides, anhydrides, and acid halides. strong reducing agents such as hydrides, due to the liberation of flammable gas.
Amines are incompatible with:
 Avoid contact with copper, aluminium and their alloys. Avoid reaction with oxidising agents
 dioxide ▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.
Secondary amines form salts with strong acids and can be oxidized to the corresponding nitrone using hydrogen peroxide, catalyzed by selenium
 attacks aluminium, cobalt, copper, lad, nickel, tin zinc, and their alloys, and some plastics, rubber and coatings reacts with halon fire extinguishers
increases the explosive sensitivity of nitromethane
ketones, methyl trichloroacetate, nitrates, phenols, urea, vinyl acetate

7.3. Specific end use(s)

See section 1.2

SECTION 8 Exposure controls / personal protection

8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
Not Available	Not Available	Not Available

* Values for General Population

Occupational Exposure Limits (OEL)

INGREDIENT DATA						
Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Not Available	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available

Not Applicable

Emergency Limits

Ingredient	TEEL-1	TEEL-2		TEEL-3	
C18 fatty acid dimers/ tetraethylenepentamine polyamides	30 mg/m3	330 mg/m3		2,000 mg/m3	
triethylenetetramine	3 ppm	14 ppm		83 ppm	
Ingredient	Original IDLH		Revised IDLH		
C18 fatty acid dimers/ tetraethylenepentamine polyamides	Not Available		Not Available	Not Available	
triethylenetetramine	Not Available		Not Available	Not Available	
Occupational Exposure Banding	I				
Ingredient	Occupational Exposure Band Rating		Occupational E	xposure Band Limit	
C18 fatty acid dimers/ tetraethylenepentamine polyamides	E		≤ 0.1 ppm		
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.				

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
triethylenetetramine	E ≤ 0.1 ppm	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

MATERIAL DATA

Sensory irritations are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- + acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

Polyamide hardeners have much reduced volatility, toxicity and are much less irritating to the skin and eyes than amine hardeners. However commercial polyamides may contain a percentage of residual unreacted amine and all unnecessary contact should be avoided.

8.2. Exposure controls

	Engineering controls are used to remove a hazard or place be highly effective in protecting workers and will typically be The basic types of engineering controls are: Process controls which involve changing the way a job acti Enclosure and/or isolation of emission source which keeps 'adds' and 'removes' air in the work environment. Ventilation ventilation system must match the particular process and c Employers may need to use multiple types of controls to pr Local exhaust ventilation usually required. If risk of overexp protection. Supplied-air type respirator may be required in s An approved self contained breathing apparatus (SCBA) m Provide adequate ventilation in warehouse or closed storag velocities which, in turn, determine the 'capture velocities' c	e independent of worker interactions to provide vity or process is done to reduce the risk. a selected hazard 'physically' away from the v n can remove or dilute an air contaminant if de hemical or contaminant in use. event employee overexposure. posure exists, wear approved respirator. Corre special circumstances. Correct fit is essential t ay be required in some situations. ge area. Air contaminants generated in the wo	e this high level of protection. worker and ventilation that strategically esigned properly. The design of a ect fit is essential to obtain adequate to ensure adequate protection. rkplace possess varying 'escape' move the contaminant. Air Speed:		
	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)		
8.2.1. Appropriate engineering	aerosols, fumes from pouring operations, intermittent cont drift, plating acid fumes, pickling (released at low velocity	elding, spray 0.5-1 m/s (100-200 f/min.)			
controls	direct spray, spray painting in shallow booths, drum filling, generation into zone of rapid air motion)	conveyer loading, crusher dusts, gas dischar	ge (active 1-2.5 m/s (200-500 f/min.)		
	grinding, abrasive blasting, tumbling, high speed wheel ge very high rapid air motion).	enerated dusts (released at high initial velocity	r into zone of 2.5-10 m/s (500-2000 f/min.)		
	Within each range the appropriate value depends on:				
	Lower end of the range	Upper end of the range			
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents			
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity			
	3: Intermittent, low production.	3: High production, heavy use			
	4: Large hood or large air mass in motion	4: Small hood-local control only			
	Simple theory shows that air velocity falls rapidly with distant with the square of distance from the extraction point (in sim accordingly, after reference to distance from the contamina 1-2 m/s (200-400 f/min) for extraction of solvents generated producing performance deficits within the extraction appare more when extraction systems are installed or used.	ple cases). Therefore the air speed at the extr ting source. The air velocity at the extraction fa d in a tank 2 meters distant from the extraction	raction point should be adjusted, an, for example, should be a minimum of a point. Other mechanical considerations,		
8.2.2. Personal protection					
Eye and face protection	 Safety glasses with unperforated side shields may be u not sufficient where complete eye protection is needed material may be under pressure. Chemical goggles.whenever there is a danger of the m Full face shield (20 cm, 8 in minimum) may be required protection. Alternatively a gas mask may replace splash goggles a Contact lenses may pose a special hazard; soft contact the wearing of lenses or restrictions on use, should be 	such as when handling bulk-quantities, where aterial coming in contact with the eyes; goggle I for supplementary but never for primary prote and face shields. t lenses may absorb and concentrate irritants.	e there is a danger of splashing, or if the es must be properly fitted. ection of eyes; these afford face . A written policy document, describing		

	 and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] For armines: SPECIAL PRECAUTION: Because amines are alkaline materials that can cause rapid and severe tissue damage, wearing of contact lenses while working with amines is strongly discouraged. Wearing such lenses can prolong contact of the eye tissue with the amine, thereby causing more severe damage. Appropriate eye protection should be worn whenever amines are handled or whenever there is any possibility of direct contact with liquid
	 products, vapors, or aerosol mists. CAUTION: Ordinary safety glasses or face-shields will not prevent eye irritation from high concentrations of vapour. In operations where positive-pressure, air-supplied breathing apparatus is not required, all persons handling liquid amine catalysts or other polyurethane components in open containers should wear chemical workers safety goggles. Eyewash fountains should be installed, and kept in good working order, wherever amines are used.
Skin protection	See Hand protection below
Hands/feet protection	 Level rungit PVC gives When handput corrasive liquids, wear trousers or overalls outside of boots, to avoid splits entering boots. HOTE: Hore handput corrasive liquids, wear trousers or overalls outside of boots, to avoid splits entering boots. Hore handput corrasive liquids, wear trousers or overalls outside of moused and destroyed. The selection of sublade gives dest not one Agenet on the material, but also on further more destroyed. The selection of sublade gives dest not one Agenet on the material, but also on further more destroyed gives and has the selection of be calculated in advance and has therefore to be chalced prior to the application. The selection of defaults and discussions. But also collaring from the manufacture of the protective gives and has the selection of gives include: The gives to be chalced prior to the application. The selection of defaults and concentration of corrate. Challenge and defaults and concentration of corrate. Selecting dives trade to a selecting of defaults and concentration of corrate. Selecting dives trade to a selecting of defaults and concentration of advance and the selection of gives include: Challenge and diverse that standard (a g. Europe EN 374, US F730, ASNCS 2161.1 or national equivalent). When nois bit for circle selected by movement and this should be taken into account when considering gloves for long-term to account when considering gloves for long-term to account when considering gloves for long-term to account when considering gloves for long-term take. Contaminated gloves should be replaced. As defined in AST 7334-68 may application, gloves are rated as: Evaluation and the advance and the should be taken into account when considering gloves for long-term take. Contaminated gloves should be replaced. <li< th=""></li<>

	 For amines: Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended Where there is a possibility of exposure to liquid amines skin protection should include: rubber gloves, (neoprene, nitrile, or butyl). DO NOT USE latex.
Body protection	See Other protection below
Other protection	 Overalls. PVC Apron. PVC protective suit may be required if exposure severe. Eyewash unit. Ensure there is ready access to a safety shower.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

8320 Epoxy Hardener (Part B)

Material	СРІ
BUTYL	A
NEOPRENE	A
NITRILE	A
PE/EVAL/PE	A
VITON	A

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

 $\ensuremath{\text{NOTE}}$ As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	AK-AUS / Class1 P2	-
up to 50	1000	-	AK-AUS / Class 1 P2
up to 50	5000	Airline *	-
up to 100	5000	-	AK-2 P2
up to 100	10000	-	AK-3 P2
100+			Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Where engineering controls are not feasible and work practices do not reduce airborne amine concentrations below recommended exposure limits, appropriate respiratory protection should be used. In such cases, air-purifying respirators equipped with cartridges designed to protect against amines are recommended.

8.2.3. Environmental exposure controls

See section 12

SECTION 9 Physical and chemical properties

9.1. Information on basic physical and chemical properties

P	in and one men properties		
Appearance	Clear, amber		
Physical state	Liquid	Relative density (Water = 1)	0.96
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	6000
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	122	Taste	Not Available

Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	<0.001	Gas group	Not Available
Solubility in water	Partly miscible	pH as a solution (%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

9.2. Other information

Not Available

SECTION 10 Stability and reactivity

10.1.Reactivity	See section 7.2
10.2. Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 Toxicological information

11.1. Information on toxicologi	cal effects
Inhaled	Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system. Inhalation of alkaline corrosives may produce irritation of the respiratory tract with coughing, choking, pain and mucous membrane damage. Pulmonary oedema may develop in more severe cases; this may be immediate or in most cases following a latent period of 5-72 hours. Symptoms may include a tightness in the chest, dyspnoea, frothy sputum, cyanosis and dizziness. Findings may include hypotension, a weak and rapid pulse and moist rales. Inhalation of epoxy resin amine hardener vapours (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma". The literature records several instances of systemic intoxications following the use of amines in epoxy resin systems. Excessive exposure to the vapours of epoxy amine curing agents may cause both respiratory irritation and central nervous system depression. Signs and symptoms of central nervous system depression, in order of increasing exposure, are headache, dizziness, drowsiness, and incoordination. In short, a single prolonged (measured in hours) or excessive inhalation exposure may cause serious adverse effects, including death.
Ingestion	Ingestion of alkaline corrosives may produce immediate pain, and circumoral burns. Mucous membrane corrosive damage is characterised by a white appearance and soapy feel; this may then become brown, oedematous and ulcerated. Profuse salivation with an inability to swallow or speak may also result. Even where there is limited or no evidence of chemical burns, both the oesophagus and stomach may experience a burning pain; vomiting and diarrhoea may follow. The vomitus may be thick and may be slimy (mucous) and may eventually contain blood and shreds of mucosa. Epiglottal oedema may result in respiratory distress and asphyxia. Marked hypotension is symptomatic of shock; a weak and rapid pulse, shallow respiration and clammy skin may also be evident. Circulatory collapse may occur and, if uncorrected, may produce renal failure. Severe exposures may result in oesophageal or gastric perforation accompanied by mediastinitis, substernal pain, peritonitis, abdominal rigidity and fever. Although oesophageal, gastric or pyloric stricture may be evident initially, these may occur after weeks or even months and years. Death may be quick and results from asphyxia, circulatory collapse or aspiration of even minute amounts. Death may also be delayed as a result of perforation, pneumonia or the

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	effects of stricture formation. Accidental ingestion of the material may be damaging to the health of the individual. Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucous. If death does not occur within 24 hours there may be an improvement in the patients condition for 2-4 days only to be followed by the sudden onset of abdominal pain, board-like abdominal rigidity or hypo-tension; this indicates that delayed gastric or oesophageal corrosive damage has occurred.
Skin Contact	The material can produce severe chemical burns following direct contact with the skin. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling. Blistering, with weeping of serious fluid, and crusting and scaling may also occur. Virtually all of the liquid amine curing agents can cause sensitisation or allergic skin reactions. Individuals exhibiting 'amine dermatitis' may experience a dramatic reaction upon re-exposure to minute quantities. Highly sensitive persons may even react to cured resins containing trace amounts of unreacted amine hardener. Minute quantities of air-borne amine may precipitate intense dermatological symptoms in sensitive individuals. Prolonged or repeated exposure may produce tissue necrosis. NOTE: Susceptibility to this sensitisation will vary from person to person. Also, allergic dermatitis may not appear until after several days or weeks of contact. However, once sensitisation has occurred, exposure of the skin to even very small amounts of the material may cause erythema (redness) and oedema (swelling) at the site. Thus, all skin contact with any epoxy curing agent should be avoided. Skin contact with alkaline corrosives may produce severe pain and burns; brownish stains may develop. The corroded area may be soft, gelatinous and necrotic; tissue destruction may be deep. Volatile amine vapours produce primary skin irritation and dermatitis. Direct local contact, with the lower molecular weight liquids, may produce skin burns. Percutaneous absorption of simple aliphatic amines is known to produce lethal effects often the same as that for oral administration. Cutaneous sensitisation has been recorded chiefly due to ethyleneamines. Histamine release following exposure to many aliphatic amines may
Eye	When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation. Direct contact with alkaline corrosives may produce pain and burns. Oedema, destruction of the epithelium, corneal opacification and iritis may occur. In less severe cases these symptoms tend to resolve. In severe injuries the full extent of the damage may not be immediately apparent with late complications comprising a persistent oedema, vascularisation and corneal scarring, permanent opacity, staphyloma, cataract, symblepharon and loss of sight. Vapours of volatile amines cause eye irritation with lachrymation, conjunctivitis and minor transient corneal oedema which results in 'halos' around lights (glaucopsia, 'blue haze', or 'blue-grey haze'). Vision may become misty and halos may appear several hours after workers are exposed to the substance This effect generally disappears spontaneously within a few hours of the end of exposure, and does not produce physiological after-effects. However oedema of the corneal epithelium, which is primarily responsible for vision disturbances, may take more than one or more days to clear, depending on the severity of exposure. Photophobia and discomfort from the roughness of the corneal surface also may occur after greater exposures. Although no detriment to the eye occurs as such, glaucopsia predisposes an affected individual to physical accidents and reduces the ability to undertake skilled tasks such as driving a vehicle. Direct local contact with the liquid may produce eye damage which may be permanent in the case of the lower molecular weight species.
Chronic	Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Gastrointestinal disturbances may also occur. Chronic exposures may result in dematitis and/or conjunctivitis. Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Long-term exposure to respiratory irritents may result in disease of the airways involving difficult breatting and related systemic problems. Practical experiments that shin contact with the matterial is capable either of induviding a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals. Substances that can cause occupational asthma (also known as astmagens and respiratory sensitisers) can induce a state of specific airway hyper-responsiveness via an immunological, irritant or other mechanism. Once the airways have become hyper-responsive to the substance, sometimes even to tiny quantities, may cause respiratory symptoms. These symptoms can range in severity from a runny nose to basthma. Not and in workers who are exposed to a sensitiser will become hyper-responsive and it is impossible to identify in advance who are likely to become hyper-responsive. Substances than can cuase occupational asthma should be distinguished from substances which may trigger the symptoms of asthma in people with pre-existing air-way hyper-responsiveness. The latter substances are not classified as asthmagens or respiratory sensitisers? Wherever it is reasonably practicable, exposure to substances tharking the asthmatica and there should be appropriate consultation with an occupational health professional over the degree of risk and level of survellance. Exposure to a suprostance beysees or ailenghole expessed to a substance or limpaired fertility ouccurring at around the sa

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	appears to be a high risk factor for oesophageal cancer On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling. Blistering, with weeping of serious fluid, and crusting and scaling may also occur. Virtually all of the liquid amine curing agents can cause sensitisation or allergic skin reactions. Individuals exhibiting 'amine dermatitis' may experience a dramatic reaction upon re-exposure to minute quantities. Highly sensitive persons may even react to cured resins containing trace amounts of unreacted amine hardener. Minute quantities of air-borne amine may precipitate intense dermatological symptoms in sensitive individuals. Prolonged or repeated exposure may produce tissue necrosis. NOTE: Susceptibility to this sensitisation will vary from person to person. Also, allergic dermatitis may not appear until after several days or weeks of contact. However, once sensitisation has occurred, exposure of the skin to even very small amounts of the material may cause erythema (redness) and oedema (swelling) at the site. Thus, all skin contact with any epoxy curing agent should be avoided.					
	ΤΟΧΙΟΙΤΥ	IRRITATION				
8320 Epoxy Hardener (Part B)						
	Not Available	Not Available				
	ΤΟΧΙΟΙΤΥ		IRRITATION			
C18 fatty acid dimers/ tetraethylenepentamine	dermal (rat) LD50: >2000 mg/kg ^[1]		Not Available			
polyamides	Oral(Rat) LD50; >2000 mg/kg ^[1]					
	ΤΟΧΙΟΙΤΥ	IRRITATION				
	Dermal (rabbit) LD50: 550 mg/kg ^[2]	Eye (rabbit):20 mg/24 h - m	oderate			
triethylenetetramine	Oral(Mouse) LD50; 38.5 mg/kg ^[2]	Eye (rabbit); 49 mg - SEVER	RE			
	Skin (rabbit): 490 mg open SEVERE		SEVERE			
		Skin (rabbit): 5 mg/24 SEVE	RE			
Legend:	I. Value obtained from Europe ECHA Registered Substances - Acute t specified data extracted from RTECS - Register of Toxic Effect of chem		n manufacturer's SDS. Unless otherwise			
8320 Epoxy Hardener (Part B)	 While it is difficult to generalise about the full range of potential health effects posed by exposure to the many different amine compounds, characterised by those used in the manufacture of polyurethane and polyisocyanurate foams, it is agreed that overexposure to the majority of these materials may cause adverse health effects. Nany amine-based compounds can induce histamine liberation, which, in turn, can trigger allergic and other physiological effects, including bronchoconstriction or bronchial asthma and thintis. Systemic symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, tachycardia (rapid heartbeat), liching, erythere are four routes of possible or potential exposure: inhalation, skin contact, eye contact, and ingestion. Inhalation: Inhalation of vapors may, depending upon the physical and chemical properties of the specific product and the degree and length of exposure, result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs. Products with higher vapour pressures have a greater potential for higher aitoorne concentrations. This increases the probability of worker exposure. Higher concentrations of certain amines can produce severe respiratory irritation, characterised by nasal discharge, coughing, difficulty in breathing, and chest pains. Chronic exposure via inhalation may cause headache, nausea, vomiting, drowsiness, sore throat, bronchopneumonia, and possible lung damage. Also, repeated and/or prolonged exposure to same anines may result in liver disorders, janudice, and liver enlargement. Some amine have been shown to cause kidney, blood, and central nervous system disorders in laboratory animal tauties. While mest polyurethane amine catalysts are not sensitisers, some certain individuals may also become sensitized to amines and may experiatory distress, including asthma-like attacks, whenever they are subsequently exposed to even very					

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	Some amines can cause severe irritation, ulceration, or burns of the mouth, throat, esophagus, and gastrointestinal tract. Material aspirated (due to vomiting) can damage the bronchial tubes and the lungs.
	Affected persons also may experience pain in the chest or abdomen, nausea, bleeding of the throat and the gastrointestinal tract, diarrhea, dizziness, drowsiness, thirst, circulatory collapse, coma, and even death. Polyurethane Amine Catalysts: Guidelines for Safe Handling and Disposal; Technical Bulletin June 2000 Alliance for Polyurethanes Industry
C18 FATTY ACID DIMERS/ TETRAETHYLENEPENTAMINE POLYAMIDES	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. **[Valspar]
TRIETHYLENETETRAMINE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration. For alkyl polyamines: The alkyl polyamines cluster consists of organic compounds containing two terminal primary amine groups and at least one secondary amine group. Typically these substances are derivatives of ethylenediamine, propylenediamine or hexanediamine. The molecular weight range for the entire cluster is relatively narrow, ranging from 103 to 232 Acute toxicity of the alkyl polyamines cluster is low to moderate via oral exposure and a moderate to high via dermal exposure. Cluster members have been shown to be eye irritants, skin irritants, and skin sensitisers in experimental animals. Repeated exposure in rats via the oral route indicates a range of toxicity from low to high hazard. Most cluster members gave positive results in tests for potential genotoxicity. Limited carcinogenicity studies on several members of the cluster showed no evidence of carcinogenicity. Unlike aromatic amines, aliphatic amines are not expected to be potential carcinogens because they are not expected to undergo metabolic activation, nor would activated intermediates be stable enough to reach target macromolecules. Polyamines potentiate NMDA induced whole-cell currents in cultured striatal neurons Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis).
8320 Epoxy Hardener (Part B) & C18 FATTY ACID DIMERS/ TETRAETHYLENEPENTAMINE POLYAMIDES & TRIETHYLENETETRAMINE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.
8320 Epoxy Hardener (Part B) & TRIETHYLENETETRAMINE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equaly important. A weakly sensitisming substance which is widely distribution of the substance and the opportunities for contact with are equaly important. A weakly sensitisming substance which is widely distribution of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. Handling ethyleneamine products is complicated by their tendency to react with other chemicals, such as carbon dioxide in the air, which results in the formation of solid carbamates. Because of their ability to produce chemical burns, skin rashes, and asthma-like symptoms, ethyleneamines also require substantic large in handling. Higher molecular weight ethyleneamines are often handled at leovade temperatures further increasing the possibility of vapor exposure to these compounds. Because of the fragility of eye tissue, almost any eye contact with any ethyleneamine may cause irreparable damage, even blindness. A single, short exposure to ethyleneamines, may cause severe skin burns, while a single, prolonged exposure may result in the material being absorbed through the skin in harmful amounts. Exposures have eaued allergic skin reactions in some individuals. Single dose oral toxicity of ethyleneamines is low. The oral LD50 for rats is in the range of 1000 to 4500 mg/k for the ethyleneamines. In general, the low-molecular weight polyamines have been positive in the Ames assay, increase sis
8320 Epoxy Hardener (Part B) & C18 FATTY ACID DIMERS/ TETRAETHYLENEPENTAMINE POLYAMIDES	For Fatty Nitrogen Derived (FND) Amides (including several high molecular weight alkyl amino acid amides) The chemicals in the Fatty Nitrogen Derived (FND) Amides of surfactants are similar to the class in general as to physical/chemical properties, environmental fate and toxicity. Human exposure to these chemicals is substantially documented. The Fatty nitrogen-derived amides (FND amides) comprise four categories: Subcategory I: Substituted Amides Subcategory II: Fatty Acid Reaction Products with Amino Compounds (Note: Subcategory II chemicals, in many cases, contain Subcategory I chemicals as major components) Subcategory III: Imidazole Derivatives
	Continued

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8320 Epoxy Hardener (Part B)

Acute Toxicity	Subcategory IV, two subchronic toxicity studies for one similar to that seen in the other categories. Genetic Toxicity in vitro: Based on the lack of effect of measured by the Salmonella reverse mutation assay expendential Toxicity: A developmental toxicity study III are available. The studies indicate these chemicals weights, physical properties and knowledge of similar of support Subcategory II. In evaluating potential toxicity of the FND Amides chem Amines Category chemicals. Acute oral toxicity studies from approximately 400 to 10,000 mg/kg with no appar studies for 15 chemicals) provide NOAELs between 10 studies (in vitro bacterial and mammalian cells as well as For reproductive evaluations, 14 studies evaluated repr developmental toxicity for 13 chemicals indicating no re Some typical applications of FND Amides are: masonry cement additive; curing agent for epoxy resins slip and antiblocking additives for polymers. The safety of the FND Amides to humans is recognised adhesives; coatings for articles in food contact; coating glue (defoamer in food packaging); in EVA copolymers FND Amides does not pose a significant hazard to hum The differences in chain length, degree of saturation of would not be expected to have an impact on the toxicity chemicals (amines, cationics, and amides as separate substituents and is also supported by the limited toxicity	one or more chemicals in each subcat sist for all of the subcategories. in Subcategory I and in Subcategory are not developmental toxicants, as ex- themicals. As above for repeat-dose to icals, it is also useful to review the av- (approximately 80 studies for 40 cher ent organ specific toxicity. Similarly, re and 100 mg/kg/day for rats and slight as in vivo studies) indicated no mutage roductive endpoints and/or reproductive productive or developmental effects for s; closed hydrocarbon systems in oil fir d by the U.S. FDA, which has approve s for polyolefin films; defoaming agent for food packaging; lubricants for man packaging materials, food contact sur is in polymeric resins and petroleum wa nan health. the carbon chains, source of the natu y profile. This conclusion is supported categories) that show no differences in	egory, adequate data for mutagenic activity as IV and a third study for a chemical in Subcategory opected based on their structures, molecular xixity, the data for Subcategory I are adequate to ailable data for the related FND Cationic and FND nicals in the three categories) provide LD50 values peated dose toxicity studies (approximately 35 ly lower for dogs. More than 60 genetic toxicity enic activity among more than 30 chemicals tested. e organs for 11 chemicals, and 15 studies evaluated or the FND group as a whole. eld production, refineries and chemical plants; and d stearamide, oleamide and/or erucamide for s for manufacture of paper and paperboard; animal ufacture of metallic food packaging; irradiation of face of paper and paperboard; cellophane in food ax. The low order of toxicity indicates that the use of ral oils, or addition of an amino group in the chain by a number of studies in the FND family of n the length or degree of saturation of the alkyl
Skin Irritation/Corrosion	2	Reproductivity	×
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×
Respiratory or Skin	 ✓ 	STOT - Repeated Exposure	x
sensitisation			

11.2.1. Endocrine Disruption Properties

Not Available

SECTION 12 Ecological information

8320 Epoxy Hardener (Part B)	Endpoint	Test Duration (hr)	Species	Value	Source	e
	Not Available	Not Available	Not Available	Not Available	Not Available	
	Endpoint	Test Duration (hr)	Species		Value	Source
C18 fatty acid dimers/ tetraethylenepentamine polyamides	NOEC(ECx)	72h	Algae or other aquatic plants		1.25mg/l	2
	EC50	72h	Algae or other aquatic plants		4.11mg/l	2
	LC50	96h	Fish		7.07mg/l	2
	EC50	48h	Crustacea		5.18mg/l	2
	Endpoint	Test Duration (hr)	Species		Value	Source
	ErC50	72h	Algae or other aquatic plants		2.5mg/l	1
	LC50	96h	Fish		180mg/l	1
triethylenetetramine	EC50	72h	Algae or other aquatic plants		2.5mg/l	1
	EC50	48h	Crustacea		31.1mg/l	1
	BCF	1008h	Fish		<0.5	7
	EC10(ECx)	72h	Algae or other aquatic pla	ints	0.67mg/l	1

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For Fatty Nitrogen-Derived Amides (FND Amides)

Environmental fate:

As expected for molecules of this size, model predictions for the chemicals with definable structures indicate they are nonvolatile. Predicted or measured Kow values are of limited practical use for the FND Amides. An inherent property of surfactants is that they tend to accumulate at the interface between hydrophobic and hydrophilic phases rather than equilibrate between the two phases. Therefore, the accurate measurement of the Kow of any surfactant is notoriously difficult. The measured values for water solubility of the FND Amides indicate that they are insoluble. The model predictions, however, range from insoluble to moderately soluble. The physical/chemical properties of surfactants often make water solubility data of little practical value in the determination of environmental fate and effects.

Due to the low volatility of the FND Amides atmospheric photodegradation estimates are of no practical use. However, photodegradation was predicted that could be modeled. These predictions indicate that these chemicals would be expected to degrade relatively rapidly upon exposure to light (t1/2 values ranging from approximately 2.2 to 9.5 hours). Due to the surfactant properties and solubility of the FND Amides, hydrolytic stability is of minimal value for determining environmental fate or effects.

Biodegradability: There are adequate measured data across Subcategories I, II and IV to allow the conclusion that the these chemicals are readily or inherently biodegradable. Further, the model predictions provide reasonably close estimates to these measured values. Minimal degradability of the one chemical, [CAS RN 68122-86-1], from Subcategory III indicates these chemicals are slowly degraded. The slower degradation of these materials is likely the result of limited water solubility and behavior of the chemicals in aqueous solution. Longer single alkyl group substitutions and/or multiple long-chain alkyl substituents result in slower "inherent" biodegradability.

Ecotoxicity:

The reliable data for acute toxicity to fish and daphnid indicate that the FND Amides like surfactants in general, may adversely affect aquatic organisms (LC50 and EC50 values ranging from 0.2 to 59 mg/l). Many of the ECOSAR model estimates for the acute toxicity endpoints indicate the chemicals are "not toxic at solubility". However, for surfactants such as the FND Amides the acute aquatic toxicity generally is considered to be related to the effects of the surfactant properties on the organism and not to direct chemical toxicity. For ethyleneamines:

Adsorption of the ethyleneamines correlates closely with both the cation exchange capacity (CEC) and organic content of the soil. Soils with increased CEC and organic content exhibited higher affinities for these amines. This dependence of adsorption on CEC and organic content is most likely due to the strong electrostatic interaction between the positively charged amine and the negatively charged soil surface.

for triethylenetetramine (TETA):

Environmental fate:

TETA is completely miscible with water forming an alkaline solution (pH 10 at 10 g/l). The technical product has a vapour pressure of ca. 1 Pa at 20 C. The calculated Log Pow (unprotonated form) amounts to ca. -1.4 and indicates a low potential for bioaccumulation. There are no measured Koc -values available. For ethylenediamine (CAS Nr. 107- 15-3) and diethylenetriamine (CAS Nr. 111-40- 0), Koc -values of 4766 and 19111 were measured respectively. The high adsorption is most likely due to electrostatic interaction. A comparable Koc can be expected for TETA, which would suggest a high potential for geoaccumulation.

TETA is not readily biodegradable (0% after 20 days, OECD GL 301 D; same result with adapted inoculum). Also, in a test on inherent biodegradability with industrial sludge, TETA was not degraded (0% DOC removal after 28 days, OECD GL 302 B). TETA has therefore to be regarded as non-biodegradable. Adsorption onto sewage sludge was not observed. In a test on hydrolysis, TETA was not found to have undergone hydrolysis after 36 days.

Direct photolysis of TETA in the hydrosphere is not to be expected (molar extinction coefficient < 10 I / (mol.cm) at > 240 nm). The half - life due to photooxidative degradation by OH-radicals in the atmosphere is estimated to be 1.7 hours. As TETA does have a low tendency to pass from water to air, this does not represent a significant removal process from the environment.

Based upon the physical-chemical and biodegradation properties of TETA, no elimination in waste water treatment plants is assumed.

Ecotoxicity:

Fish LC50 (96 h): Poecilia reticulata 570 mg/l

Other test results with Leuciscus idus and Pimephales promelas, which could not be validated, are in the same order of magnitude.

Daphnia magna EC50 (48 h): 31.1 - 33.9 mg/l (immobilisation several tests); (21 d) >3.2- <10 mg/l; NOEC 1 mg/l (immobilisation of parental organisms was the most sensitive effect parameter).

Concentrations of 293 - 7313 mg/l had no teratogenic effects on sea-urchin (Paracen trotus lividus) eggs. The larvae were most sensitive and showed delay of development at 293 mg/l

Algal Scenedesmus subspicatus EBC50 (72 h) 2.5 mg/l; EBC10 0.67 mg/l;EuC50 >= 100 mg/l; EuC10 0.95 mg/l

Effect: growth inhibition (B = biomass; u = growth rate)

Algal Selenastrum capricornutum EC50 (72 h) 20 mg/l Effect: growth inhibition (biomass); NOEC < 2.5 mg/l; EC50 (96 h) 3,7 mg/l

Microorganisms Pseudomonas fluorescens EC0 (24 h): 500 mg/l Effect: growth inhibition (biomass)

Bird acute LD50 (18 h): redwinged blackberry >101 mg/kg

Prevent, by any means available, spillage from entering drains or water courses

DO NOT discharge into sewer or waterways

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
triethylenetetramine	LOW	LOW

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
triethylenetetramine	LOW (BCF = 5)

12.4. Mobility in soil

Ingredient	Mobility
triethylenetetramine	LOW (KOC = 309.9)

12.5. Results of PBT and vPvB assessment

	Р	В	т	
Relevant available data	Not Available	Not Available	Not Available	
PBT	X	×	×	
vPvB	×	×	×	
PBT Criteria fulfilled? No				
vPvB No				

Not Available

12.7. Other adverse effects

Not Available

SECTION 13 Disposal considerations

 DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and to Where in doubt contact the responsible authority. Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Management Authority for disposal. Material may be disposed of by controlled burning in an approved incinerator or Prior to disposal in a landfill the material should be mixed with the other compon Extreme caution should be taken when heating the resin/curing agent mix. Recycle containers where possible, or dispose of in an authorised landfill. 	buried in an approved landfill.
Waste treatment options Not Available	

SECTION 14 Transport information

Labels Required



Land transport (ADR-RID)

Lana	папэрон (ден не)				
14.1	. UN number	2735	.735		
14.2	. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. (contains C18 fatty acid dimers/ tetraethylenepentamine polyamides and triethylenetetramine)			ontains C18 fatty acid dimers/ tetraethylenepentamine polyamides and triethylenetetramine)
14.3	. Transport hazard	Class	8		
	class(es)	Subrisk	Not Applicable		
14.4	. Packing group	II			
14.5	. Environmental hazard	Environmentally hazardous			
	14.6. Special precautions for user	Hazard ide	entification (Kemler)	80	
		Classificat	tion code	C7	
14.6		Hazard La	ibel	8	
		Special provisions		274	
		Limited qu	antity	1 L	•
		Tunnel Re	estriction Code	2 (E)	

Air transport (ICAO-IATA / DGR)

	,				
14.1. UN number	2735	.735			
14.2. UN proper shipping name	Amines, liquid, corrosive	e, n.o.s. * (contains C18 fatty acid dimers/ tetraethylenepentamine polyamides and triethylenetetramine)			
14.3. Transport hazard class(es)	ICAO/IATA Class ICAO / IATA Subrisk ERG Code	8 Not Applicable 8L			
	14.1. UN number 14.2. UN proper shipping name 14.3. Transport hazard	14.2. UN proper shipping name Amines, liquid, corrosive 14.3. Transport hazard class(es) ICAO/IATA Class			

14.4. Packing group	Ш			
14.5. Environmental hazard	Environmentally hazardous			
14.6. Special precautions for user	Special provisions	A3 A803		
	Cargo Only Packing Instructions	855		
	Cargo Only Maximum Qty / Pack	30 L		
	Passenger and Cargo Packing Instructions	851		
	Passenger and Cargo Maximum Qty / Pack	1 L		
	Passenger and Cargo Limited Quantity Packing Instructions	Y840		
	Passenger and Cargo Limited Maximum Qty / Pack	0.5 L		

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	2735		
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. (contains C18 fatty acid dimers/ tetraethylenepentamine polyamides and triethylenetetramine)		
14.3. Transport hazard class(es)	IMDG Class 8 IMDG Subrisk Not App	licable	
14.4. Packing group	1		
14.5. Environmental hazard	Marine Pollutant		
14.6. Special precautions for user	EMS Number F-A Special provisions 274 Limited Quantities 1 L	, S-B	

Inland waterways transport (ADN)

14.1. UN number	2735		
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains C18 fatty acid dimers/ tetraethylenepentamine polyamides and triethylenetetramine)		
14.3. Transport hazard class(es)	8 Not Applicable		
14.4. Packing group	Ш		
14.5. Environmental hazard	Environmentally hazardous		
14.6. Special precautions for user	Classification code C7		
	Special provisions 274		
	Limited quantity 1 L		
	Equipment required PP, EP		
	Fire cones number 0		

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.8. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
C18 fatty acid dimers/ tetraethylenepentamine polyamides	Not Available
triethylenetetramine	Not Available

14.9. Transport in bulk in accordance with the ICG Code

Product name	Ship Type
C18 fatty acid dimers/ tetraethylenepentamine polyamides	Not Available
triethylenetetramine	Not Available

SECTION 15 Regulatory information

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

C18 fatty acid dimers/ tetraethylenepentamine polyamides is found on the following regulatory lists

Not Applicable

triethylenetetramine is found on the following regulatory lists

Europe EC Inventory

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status	
Australia - AIIC / Australia Non-Industrial Use	Yes	
Canada - DSL	Yes	
Canada - NDSL	No (C18 fatty acid dimers/ tetraethylenepentamine polyamides; triethylenetetramine)	
China - IECSC	Yes	
Europe - EINEC / ELINCS / NLP	No (C18 fatty acid dimers/ tetraethylenepentamine polyamides)	
Japan - ENCS	Yes	
Korea - KECI	Yes	
New Zealand - NZIoC	Yes	
Philippines - PICCS	Yes	
USA - TSCA	Yes	
Taiwan - TCSI	Yes	
Mexico - INSQ	Yes	
Vietnam - NCI	Yes	
Russia - FBEPH	No (C18 fatty acid dimers/ tetraethylenepentamine polyamides)	
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.	

SECTION 16 Other information

Revision Date	09/08/2021
Initial Date	02/03/2018
Full text Risk and Hazard code	S
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H412	Harmful to aquatic life with long lasting effects.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered. For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit.

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection

OTV: Odour Threshold Value

- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

Reason for Change

A-2.00 - Update to the UFI number and company address.