# Metal Framing - Nuts and Bolts

### Material

Unistrut spring nuts are manufactured from steel bars, and after all machining operations are completed, zinc plated nuts are case hardened. Hardening assures positive bitting action into the inturned edge of the UNISTRUT channel. Similar nuts without springs are also availables. Stud nuts are manufactured by welding studs to UNISTRUT nuts except for USB series which are drop forged. Nuts and Bolts are manufactured to X = 1111 & AS 1112.

### **Threads**

All threads on the nuts and bolts are metric coarse.

### **Design Bolt Torque**

Refer to Engineering Data Tab.

#### **Finishes**

Nuts and bolts are zinc plated to Australian Standard AS 1897, selected sizes also available in hot dipped galvanised to AS 1214.

# for P1000 & P2000 Channels - With Spring

| Part No. | Size | Mass kg/100 |
|----------|------|-------------|
| P1006    | M6   | 3.18        |
| P1007    | M8   | 3.18        |
| P1008    | M10  | 4.54        |
| P1010    | M12  | 5.45        |
| P1012S   | M16  | 9.53        |

# Without Spring

| Part No. | Size | Mass kg/100 |
|----------|------|-------------|
| P3016    | M6   | 1.00        |
| P3006    | M6   | 2.72        |
| P3007    | M8   | 2.72        |
| P3008    | M10  | 4.41        |
| P3010    | M12  | 3.64        |
| P1012    | M16  | 9.08        |





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P1012S

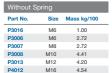
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P3016

P1012

# P3300 & P4000 Channels - With Spring

| Part No. | Size | Mass kg/100 |
|----------|------|-------------|
| P4006    | M6   | 2.73        |
| P4007    | M8   | 2.73        |
| P4008    | M10  | 4.42        |
| P4010    | M12  | 3.65        |
| P4012S   | M16  | 4.99        |











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P4012S







P4012

| Part No. | Size | Mass kg/100 |  |
|----------|------|-------------|--|
| P5508    | M10  | 4.54        |  |
| P5510    | M12  | 5.45        |  |
|          |      |             |  |

| Without Spring |      |             |  |
|----------------|------|-------------|--|
| Part No.       | Size | Mass kg/100 |  |
| P3016          | M6   | 1.00        |  |
| P3006          | M6   | 2.72        |  |
| P3007          | M8   | 2.72        |  |
| P3008          | M10  | 4.41        |  |
| P3010          | M12  | 3.64        |  |
| P1012          | M16  | 9.08        |  |



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P1012