## Material

Unistrut spring nuts are manufactured from steel bars, and after all machining operations are completed, zinc plated nuts are case hardened. Hardening assures positive biting action into the inturned edge of the UNISTRUT channel. Similar nuts without springs are also available. Stud nuts are manufactured by welding studs to UNISTRUT nuts except for USB series which are drop forged. Nuts and Bolts are manufactured to AS 1111 \& AS 1112.

## Threads

All threads on the nuts and bolts are metric coarse.

## Design Bolt Torque

Refer to Engineering Data Tab.

## Finishes

Nuts and bolts are zinc plated to Australian Standard AS 1897, selected sizes also available in hot dipped galvanised to AS 1214.

| Part No. | Size | Mass kg/100 |
| :--- | :---: | :---: |
| P1006 | M6 | 3.18 |
| P1007 | M8 | 3.18 |
| P1008 | M10 | 4.54 |
| P1010 | M12 | 5.45 |
| P1012S | M16 | 9.53 |
|  |  |  |
| Without Spring |  |  |


| Part No. | Size | Mass kg/100 |
| :--- | :---: | :---: |
| P3016 | M6 | 1.00 |
| P3006 | M6 | 2.72 |
| P3007 | M8 | 2.72 |
| P3008 | M10 | 4.41 |
| P3010 | M12 | 3.64 |
| P1012 | M16 | 9.08 |



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P3016


P1012S

## P3300 \& P4000 Channels - With Spring

| Part No. | Size | Mass $\mathbf{~ k g / 1 0 0 ~}$ |
| :--- | :---: | :---: |
| P4006 | M6 | 2.73 |
| P4007 | M8 | 2.73 |
| P4008 | M10 | 4.42 |
| P4010 | M12 | 3.65 |
| P4012S | M16 | 4.99 |


| Without Spring |  |  |
| :--- | :---: | :---: |
| Part No. | Size | Mass kg/100 |
| P3016 | M6 | 1.00 |
| P3006 | M6 | 2.72 |
| P3007 | M8 | 2.72 |
| P3008 | M10 | 4.41 |
| P3013 | M12 | 4.20 |
| P4012 | M16 | 4.54 |



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P3016


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P4012S

## P5500 Channels - With Spring

| Part No. | Size | Mass $\mathbf{~ k g} / \mathbf{1 0 0}$ |
| :--- | :---: | :---: |
| P5508 | M10 | 4.54 |
| P5510 | M12 | 5.45 |


| Without Spring |  |  |
| :--- | :---: | :---: |
| Part No. | Size | Mass kg/100 |
| P3016 | M6 | 1.00 |
| P3006 | M6 | 2.72 |
| P3007 | M8 | 2.72 |
| P3008 | M10 | 4.41 |
| P3010 | M12 | 3.64 |
| P1012 | M16 | 9.08 |



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P3016


P1012


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