

# SinglFuse<sup>™</sup> SF-0603SxxxM Series Features

- Single blow fuse for overcurrent protection
- 1608 (EIA 0603) miniature footprint
- Slow blow fuse (Fusing time ≤5 seconds at 250 % rated current)
- UL 248-14 listed
- Surface mount packaging for automated assembly
- Multilayer SMD design
- RoHS compliant\* and halogen free\*\*

SF-0603SxxxM Series - Slow Blow Multilayer Surface Mount Fuses

#### **Electrical Characteristics**

Model	Rated Current (Amps)	Fusing Time	Resistance (Ω) Typ.***	Rated Voltage	Interrupting Rating	Typical I²t (A²s) ****
SF-0603S050M-2	0.50		0.485	DC 63 V	DC 63 V 35 A	0.003
SF-0603S075M-2	0.75		0.254			0.006
SF-0603S100M-2	1.00		0.147	DC 63 V		0.013
SF-0603S150M-2	1.50		0.059			0.030
SF-0603S200M-2	2.00	Open within 5 sec. at 250 % rated current	0.044	DC 32 V	DC 32 V	0.060
SF-0603S250M-2	2.50		0.032			0.100
SF-0603S300M-2	3.00		0.025			0.180
SF-0603S350M-2	3.50		0.024	DC 32 V	35 A	0.300
SF-0603S400M-2	4.00		0.018			0.500
SF-0603S500M-2	5.00		0.013			0.800
SF-0603S600M-2	6.00		0.010	DC 24 V	DC 24 V 35 A	1.100

<sup>\*\*\*</sup> Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±25 %.

#### **Reliability Testing**

No.	Test	Requirement	Test Condition	Test Reference
1	Soldering heat resistance	DCR change ≤ ±10 % No mechanical damage	One dip at 260 °C for 60 seconds	MIL-STD-202 Method 210
2	Solderability	Minimum 95 % coverage	One dip at 245 °C for 5 seconds	MIL-STD-202 Method 208
3	Thermal shock	DCR change ≤ ±10 % No mechanical damage	100 cycles between -65 °C and +125 °C	MIL-STD-202 Method 107
4	Moisture resistance	DCR change ≤ ±15 % No excessive corrosion	10 cycles	MIL-STD-202 Method 106
5	Salt spray	DCR change ≤ ±10 % No excessive corrosion	48 hour exposure, 5 % salt solution	MIL-STD-202 Method 101
6	Mechanical vibration	DCR change ≤ ±10 % No mechanical damage	0.4 inch D.A. or 30 G between 5-3000 Hz	MIL-STD-202 Method 204
7	Mechanical shock	DCR change ≤ ±10 % No mechanical damage	1500 G, 0.5 ms, half-sine shocks	MIL-STD-202 Method 213
8	Life	No electrical "opens" during testing. Voltage drop change shall be less than ±20 % of initial value.	80 % rated current (75 % for ≤1 A fuses) for 2000 hours at ambient temperature +20 °C ~ +30 °C	Refer to STP document
9	Terminal strength	No mechanical damage	0.5 Kg pushing force	Refer to STP document

#### **Agency Recognition**

UL File Number .....

## **Environmental Characteristics**

Operating TemperatureStorage Conditions	-55 °C to +125 °C
Temperature	+5 °C to +35 °C
	40 % to 75 %
Shelf Life	2 years from manufacturing date
Moisture Sensitivity Level	1
ESD Classification (HBM)	Class 6



**WARNING Cancer and Reproductive Harm** 

www.P65Warnings.ca.gov

- RoHS Directive 2002/95/EC Jan. 27, 2003 including annex and RoHS Recast 2011/65/EU
- Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

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Specifications are subject to change without notice.
Users should verify actual device performance in their specific applications.
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<sup>\*\*\*\*</sup>Melting I<sup>2</sup>t calculated at 0.001 second pre-arcing time.

# SinglFuse<sup>™</sup> SF-0603SxxxM Series Applications

- Portable memory
- LCD monitors
- Disk drives
- **PDAs**
- Digital cameras
- MP3 players

- Cell phones
- Rechargeable battery packs
- Battery chargers
- Set-top boxes
- Industrial controllers
- Battery Management Systems (BMS)

# ■ LED lighting

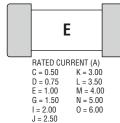
Power tools

# SF-0603SxxxM Series - Slow Blow Multilayer Surface Mount Fuses

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#### **Typical Part Marking**

Represents total content. Layout may vary.



# **How to Order** SF - 0603 S 100 M - 2 SinglFuse™ Product Designator SMD Footprint 0603 = 1608 (EIA 0603) size Fuse Blow Type S = Slow blow Rated Current 050-600 (0.50 A - 6.00 A) Structure M = Multilayer

# Packaging Type - 2 = Tape & Reel

# Construction MASKING LAYER - MARKING - FUSE ELEMENT - CERAMIC BODY TERMINATION

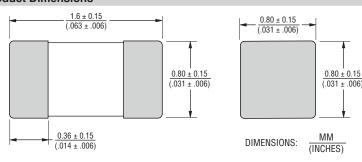
## **Packaging Quantity**

4,000 pieces per 7 inch reel

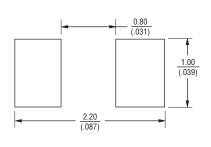
MARKING

MASKING LAYER

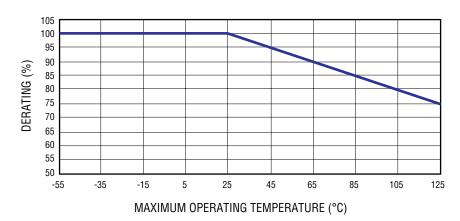
## **Product Dimensions**



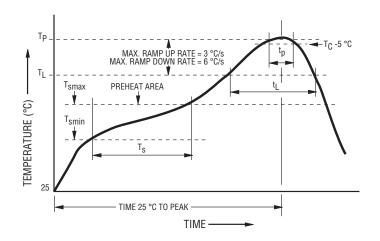
## **Recommended Pad Layout**



## **Current Rating Thermal Derating Curve**



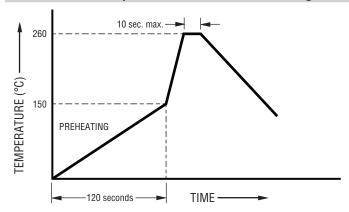
## **Solder Reflow Recommendations**



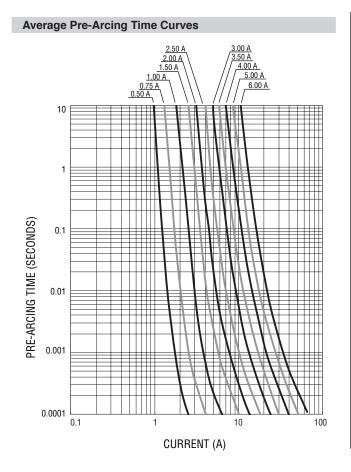
Profile Feature	Pb-Free Assembly
Preheat / Soak:	
Temperature Min. (T <sub>smin</sub> )	150 °C
Temperature Max. (T <sub>smax</sub> )	200 °C
Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )	60~120 seconds
Ramp Up Rate (T <sub>L</sub> to T <sub>p</sub> )	3 °C / second max.
Liquidous Temperature (T <sub>I</sub> )	217 °C
Time (t <sub>L</sub> ) maintained above T <sub>L</sub>	60~150 seconds
Peak Package Body Temperature (T <sub>p</sub> )	260 °C
Time (t <sub>p</sub> )* within 5 °C of the specified classification temperature (T <sub>c</sub> )	30 seconds*
Ramp Down Rate (T <sub>p</sub> to T <sub>L</sub> )	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.

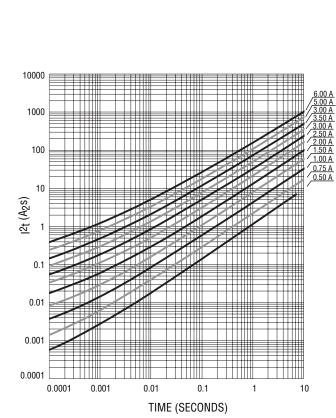
<sup>\*</sup>Tolerance for peak profile temperature  $(T_p)$  is defined as a supplier minimum and a user maximum.

## **Recommended Temperature Profile for Wave Soldering**



Wave soldering is suitable for 0603 size models.





Average I2t vs. t Curves

# SF-0603SxxxM Series Tape and Reel Specifications

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MM (INCHES)

DIMENSIONS:

Tape Dimensions	SF-0603SxxxM Series per EIA 481-2
W	$\frac{8.00 \pm 0.10}{(.315 \pm .004)}$
P <sub>0</sub>	$\frac{4.0 \pm 0.10}{(.157 \pm .004)}$
P <sub>1</sub>	$\frac{2.0 \pm 0.05}{(.079 \pm .002)}$
P <sub>2</sub>	$\frac{2.0 \pm 0.05}{(.079 \pm .002)}$
A <sub>0</sub>	$\frac{1.00 \pm 0.10}{(.039 \pm .004)}$
B <sub>0</sub>	$\frac{1.80 \pm 0.10}{(.071 \pm .004)}$
F	$\frac{3.5 \pm 0.05}{(.138 \pm .002)}$
E <sub>1</sub>	$\frac{1.75 \pm 0.10}{(.069 \pm .004)}$
$D_0$	$\frac{1.50 + 0.10}{(.059 + .004)}$
Т	$\frac{0.95 \pm 0.08}{(.037 \pm .003)}$

PACKAGING: Paper tape, 4,000 pcs. per reel

 $\frac{13.40 \pm 0.50}{(.539 \pm .020)}$ 60.20 ± 0.50 (2.370 ± .020) DIA. 178.00 ± 1.00 (7.008 ± .039) DIA. 2.20 ± 0.30 (.087 ± .012) 13.20 +0.3/-0.2 (.520 +.012/-.008) DIA. 1.40 ± 0.20 (.055 ± .008) 1.20 ± 0.20  $(.047 \pm .008)$ 10 P<sub>0</sub>  $D_0$ COVER DIRECTION OF UNREELING -

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