

XLamp® CXA1510 LED



PRODUCT DESCRIPTION

The XLamp® CXA1510 LED array expands • Cree's family of high-flux, multi-die arrays in a smaller, easy-to-use platform. With XLamp LED lighting-class reliability, the CXA1510's small, uniform emitting surface enables both directional and non-directional • lighting applications including lamp retrofit and luminaire designs. Available in 2-step, • 3-step and 4-step color consistency, and featuring a 9-mm optical source, the • CXA1510 brings new levels of flux and efficacy to this form factor.

The CX Family LED Design Guide provides basic information on the requirements • to use the CXA1510 LED successfully in luminaire designs.

FEATURES

- Available in 4-step, 3-step and 2-step EasyWhite® bins at 2700 K, 3000 K, 3500 K, 4000 K & 5000 K CCT and 4-step EasyWhite bins at 5700 K & 6500 K CCT
- Available in ANSI white bins at 4000 K, 5000 K, 5700 K & 6500 K CCT
- Available in 70-, 80-, 90- and 93-minimum CRI options
- Forward voltage options: 18-V class & 36-V class
- 85 °C binning and characterization
- Maximum drive current: 900 mA (18 V), 450 mA (36 V)
- 115° viewing angle, uniform chromaticity profile
- Top-side solder connections
- Thermocouple attach point
- NEMA SSL-3 2011 standard flux bins
- · RoHS and REACh compliant
- UL® recognized component (E349212)

TABLE OF CONTENTS

Characteristics	2
Operating Limits	3
Flux Characteristics, EasyWhite® Order	
Codes and Bins - 18 V	4
Flux Characteristics, ANSI White Order	
Codes and Bins - 18 V	8
Flux Characteristics, EasyWhite® Order	
Codes and Bins - 36 V	9
Flux Characteristics, ANSI White Order	
Codes and Bins - 36 V	. 13
Relative Spectral Power Distribution	. 14
Electrical Characteristics	. 15
Relative Luminous Flux	. 16
Typical Spatial Distribution	. 18
Performance Groups - Brightness	. 18
Performance Groups - Chromaticity	. 19
EasyWhite® Bins Plotted on the 1931 CIE	
Color Space	. 22
ANSI White Bins Plotted on the 1931 CIE	
Color Space	. 22
Bin and Order Code Formats	. 23
Mechanical Dimensions	. 23
Thermal Design	. 24
Notes	. 26
Packaging	. 27



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CHARACTERISTICS

Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (HBM per Mil-Std-883D)	V			8000
DC forward current (18 V)	mA			900*
DC forward current (36 V)	mA			450*
Reverse current (18 V, 36V)	mA			0.1
Forward voltage (18 V, 500 mA, 85 °C)	V		17.5	
Forward voltage (18 V, 500 mA, 25 °C)	V			21
Forward voltage (36 V, 250 mA, 85 °C)	V		35	
Forward voltage (36 V, 250 mA, 25 °C)	V			42

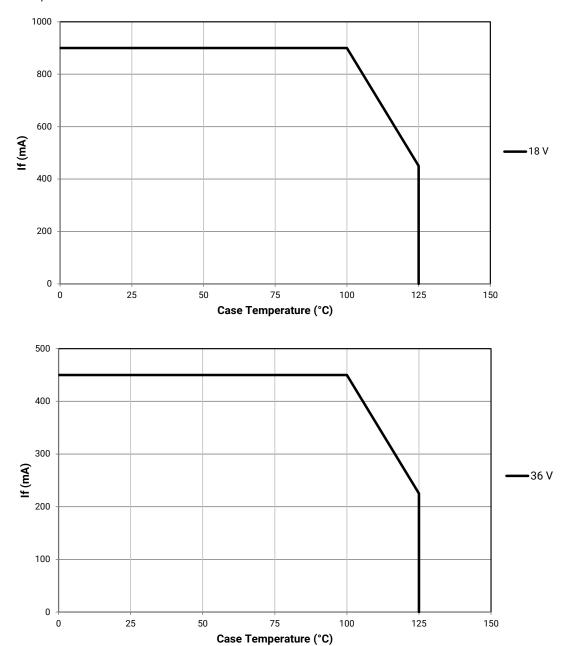
^{*} Refer to the Operating Limits section.



OPERATING LIMITS

The maximum current rating of the CXA1510 depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graphs shown below assume that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Please refer to the Mechanical Dimensions section on page 23 for the location of the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree recommends a maximum LES temperature of 135 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 24 for more information on LES temperature measurement.





FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS - 18 V (I_F = 500 mA, T_J = 85 $^{\circ}$ C)

The following table provides order codes for XLamp CXA1510 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 23).

	С	RI	Minin	num Lumino	ous Flux		2-Step		3-Step		4-Step
Nominal CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
			H4	970	1076						CXA1510-0000- 000F00H465F
	70	75	J2	1040	1154					65F	CXA1510-0000- 000F00J265F
6500 K			J4	1120	1243						CXA1510-0000- 000F00J465F
0300 K			H4	970	1076						CXA1510-0000- 000F0HH465F
	80		J2	1040	1154					65F	CXA1510-0000- 000F0HJ265F
			J4	1120	1243						CXA1510-0000- 000F0HJ465F
			H4	970	1076						CXA1510-0000- 000F00H457F
	70	75	J2	1040	1154					57F	CXA1510-0000- 000F00J257F
			J4	1120	1243						CXA1510-0000- 000F00J457F
			H4	970	1076						CXA1510-0000- 000F0HH457F
5700 K	80		J2	1040	1154					57F	CXA1510-0000- 000F0HJ257F
			J4	1120	1243						CXA1510-0000- 000F0HJ457F
			G2	780	866						CXA1510-0000- 000F0UG257F
	90	95	G4	840	932					57F	CXA1510-0000- 000F0UG457F
			H2	900	999						CXA1510-0000- 000F0UH257F

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- CXA1510 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS - 18 V (I $_{\rm F}$ = 500 mA, T $_{\rm J}$ = 85 $^{\circ}$ C) - CONTINUED

Nominal	С	RI	Minin	num Lumino	ous Flux		2-Step		3-Step		4-Step
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
			H4	970	1076		CXA1510-0000- 000F00H450H				CXA1510-0000- 000F00H450F
	70	75	J2	1040	1154	50H	CXA1510-0000- 000F00J250H			50F	CXA1510-0000- 000F00J250F
			J4	1120	1243		CXA1510-0000- 000F00J450H				CXA1510-0000- 000F00J450F
			H4	970	1076		CXA1510-0000- 000F0HH450H		CXA1510-0000- 000F0HH450G		CXA1510-0000- 000F0HH450F
5000 K	80		J2	1040	1154	50H	CXA1510-0000- 000F0HJ250H	50G	CXA1510-0000- 000F0HJ250G	50H	CXA1510-0000- 000F0HJ250F
			J4	1120	1243		CXA1510-0000- 000F0HJ450H		CXA1510-0000- 000F0HJ450G		CXA1510-0000- 000F0HJ450F
			G2	780	866		CXA1510-0000- 000F0UG250H		CXA1510-0000- 000F0UG250G		CXA1510-0000- 000F0UG250F
	90	95	G4	840	932	50H	CXA1510-0000- 000F0UG450H	50G	CXA1510-0000- 000F0UG450G	50F	CXA1510-0000- 000F0UG450F
			H2	900	999		CXA1510-0000- 000F0UH250H		CXA1510-0000- 000F0UH250G		CXA1510-0000- 000F0UH250F
			H4	970	1076		CXA1510-0000- 000F00H440H				CXA1510-0000- 000F00H440F
	70	75	J2	1040	1154	40H	CXA1510-0000- 000F00J240H			40F	CXA1510-0000- 000F00J240F
			J4	1120	1243		CXA1510-0000- 000F00J440H				CXA1510-0000- 000F00J440F
			H4	970	1076		CXA1510-0000- 000F0HH440H		CXA1510-0000- 000F0HH440G		CXA1510-0000- 000F0HH440F
4000 K	80		J2	1040	1154	40H	CXA1510-0000- 000F0HJ240H	40G	CXA1510-0000- 000F0HJ240G	40F	CXA1510-0000- 000F0HJ240F
			J4	1120	1243		CXA1510-0000- 000F0HJ440H		CXA1510-0000- 000F0HJ440G		CXA1510-0000- 000F0HJ440F
			G2	780	866		CXA1510-0000- 000F0UG240H		CXA1510-0000- 000F0UG240G		CXA1510-0000- 000F0UG240F
	90	95	G4	840	932	40H	CXA1510-0000- 000F0UG440H	40G	CXA1510-0000- 000F0UG440G	40F	CXA1510-0000- 000F0UG440F
			H2	900	999		CXA1510-0000- 000F0UH240H		CXA1510-0000- 000F0UH240G		CXA1510-0000- 000F0UH240F

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- CXA1510 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS - 18 V (I $_{\rm F}$ = 500 mA, T $_{\rm J}$ = 85 $^{\circ}$ C) - CONTINUED

Nominal	С	RI	Minin	num Lumino	us Flux		2-Step		3-Step		4-Step
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
			H2	900	999		CXA1510-0000- 000F00H235H		CXA1510-0000- 000F00H235G		CXA1510-0000- 000F00H235F
	80		H4	970	1076	35H	CXA1510-0000- 000F00H435H	35G	CXA1510-0000- 000F00H435G	35F	CXA1510-0000- 000F00H435F
			J2	1040	1154		CXA1510-0000- 000F00J235H		CXA1510-0000- 000F00J235G		CXA1510-0000- 000F00J235F
			F2	680	755		CXA1510-0000- 000F0UF235H		CXA1510-0000- 000F0UF235G		CXA1510-0000- 000F0UF235F
3500 K	90	95	F4	730	810	35H	CXA1510-0000- 000F0UF435H	35G	CXA1510-0000- 000F0UF435G	35F	CXA1510-0000- 000F0UF435F
			G2	780	866		CXA1510-0000- 000F0UG235H		CXA1510-0000- 000F0UG235G		CXA1510-0000- 000F0UG235F
			F2	680	755		CXA1510-0000- 000F0YF235H		CXA1510-0000- 000F0YF235G		CXA1510-0000- 000F0YF235F
	93	95	F4	730	810	35H	CXA1510-0000- 000F0YF435H	35G	CXA1510-0000- 000F0YF435G	35F	CXA1510-0000- 000F0YF435F
			G2	780	866		CXA1510-0000- 000F0YG235H		CXA1510-0000- 000F0YG235G		CXA1510-0000- 000F0YG235F
			H2	900	999		CXA1510-0000- 000F00H230H		CXA1510-0000- 000F00H230G		CXA1510-0000- 000F00H230F
	80		H4	970	1076	30H	CXA1510-0000- 000F00H430H	30G	CXA1510-0000- 000F00H430G	30F	CXA1510-0000- 000F00H430F
			J2	1040	1154		CXA1510-0000- 000F00J230H		CXA1510-0000- 000F00J230G		CXA1510-0000- 000F00J230F
			F2	680	755		CXA1510-0000- 000F0UF230H		CXA1510-0000- 000F0UF230G		CXA1510-0000- 000F0UF230F
3000 K	90	95	F4	730	810	30H	CXA1510-0000- 000F0UF430H	30G	CXA1510-0000- 000F0UF430G	30F	CXA1510-0000- 000F0UF430F
			G2	780	866		CXA1510-0000- 000F0UG230H		CXA1510-0000- 000F0UG230G		CXA1510-0000- 000F0UG230F
			F2	680	755		CXA1510-0000- 000F0YF230H		CXA1510-0000- 000F0YF230G		CXA1510-0000- 000F0YF230F
	93	95	F4	730	810	30H	CXA1510-0000- 000F0YF430H	30G	CXA1510-0000- 000F0YF430G	30F	CXA1510-0000- 000F0YF430F
			G2	780	866		CXA1510-0000- 000F0YG230H		CXA1510-0000- 000F0YG230G		CXA1510-0000- 000F0YG230F

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- CXA1510 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS - 18 V (I $_{\rm F}$ = 500 mA, T $_{\rm J}$ = 85 $^{\circ}$ C) - CONTINUED

Nominal	С	RI	Minin	num Lumino	ous Flux		2-Step		3-Step		4-Step
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
			G4	840	932		CXA1510-0000- 000F00G427H		CXA1510-0000- 000F00G427G		CXA1510-0000- 000F00G427F
	80		H2	900	999	27H	CXA1510-0000- 000F00H227H	27G	CXA1510-0000- 000F00H227G	27F	CXA1510-0000- 000F00H227F
			H4	970	1076		CXA1510-0000- 000F00H427H		CXA1510-0000- 000F00H427G		CXA1510-0000- 000F00H427F
			E4	635	707		CXA1510-0000- 000F0UE427H		CXA1510-0000- 000F0UE427G		CXA1510-0000- 000F0UE427F
2700 K	90	95	F2	680	755	27H	CXA1510-0000- 000F0UF227H	27G	CXA1510-0000- 000F0UF227G	27F	CXA1510-0000- 000F0UF227F
			F4	730	810		CXA1510-0000- 000F0UF427H		CXA1510-0000- 000F0UF427G		CXA1510-0000- 000F0UF427F
			E4	635	707		CXA1510-0000- 000F0YE427H		CXA1510-0000- 000F0YE427G		CXA1510-0000- 000F0YE427F
	93	95	F2	680	755	27H	CXA1510-0000- 000F0YF227H	27G	CXA1510-0000- 000F0YF227G	27F	CXA1510-0000- 000F0YF227F
			F4	730	810		CXA1510-0000- 000F0YF427H		CXA1510-0000- 000F0YF227G		CXA1510-0000- 000F0YF427F

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- CXA1510 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS - 18 V (I_F = 500 mA, T_J = 85 °C)

The following table provides order codes for XLamp CXA1510 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 23).

Naminal	С	RI	M	inimum Luminous	Flux		
Nominal CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Chromaticity Regions	Order Code
			H4	970	1076		CXA1510-0000-000F00H40E1
	70	75	J2	1040	1154	1A0, 1B0, 1C0, 1D0, 65F	CXA1510-0000-000F00J20E1
6500 K			J4	1120	1243		CXA1510-0000-000F00J40E1
0300 K			H4	970	1076		CXA1510-0000-000F0HH40E1
	80		J2	1040	1154	1A0, 1B0, 1C0, 1D0, 65F	CXA1510-0000-000F0HJ20E1
			J4	1120	1243		CXA1510-0000-000F0HJ40E1
			H4	970	1076		CXA1510-0000-000F00H40E2
	70	75	J2	1040	1154	2A0, 2B0, 2C0, 2D0, 57F	CXA1510-0000-000F00J20E2
			J4	1120	1243		CXA1510-0000-000F00J40E2
			H4	970	1076		CXA1510-0000-000F0HH40E2
5700 K	80		J2	1040	1154	2A0, 2B0, 2C0, 2D0, 57F	CXA1510-0000-000F0HJ20E2
			J4	1120	1243		CXA1510-0000-000F0HJ40E2
			G2	780	866		CXA1510-0000-000F0UG20E2
	90	95	G4	840	932	2A0, 2B0, 2C0, 1D0, 57F	CXA1510-0000-000F0UG40E2
			H2	900	999		CXA1510-0000-000F0UH20E2
			H4	970	1076		CXA1510-0000-000F00H40E3
	70	75	J2	1040	1154	3A0, 3B0, 3C0, 3D0, 50F	CXA1510-0000-000F00J20E3
5000 K			J4	1120	1243		CXA1510-0000-000F00J40E3
3000 K			H4	970	1076		CXA1510-0000-000F0HH40E3
	80		J2	1040	1154	3A0, 3B0, 3C0, 3D0, 50F	CXA1510-0000-000F0HJ20E3
			J4	1120	1243		CXA1510-0000-000F0HJ40E3
			H4	970	1076		CXA1510-0000-000F00H40E5
4000 K	70	75	J2	1040	1154	5A0, 5B0, 5C0, 5D0, 40F	CXA1510-0000-000F00J20E5
			J4	1120	1243		CXA1510-0000-000F00J40E5

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- CXA1510 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS - 36 V (I_F = 250 mA, T_J = 85 $^{\circ}$ C)

The following table provides order codes for XLamp CXA1510 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 23).

	С	RI	Minin	num Lumino	ous Flux		2-Step		3-Step		4-Step
Nominal CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
			H4	970	1076						CXA1510-0000- 000N00H465F
	70	75	J2	1040	1154					65F	CXA1510-0000- 000N00J265F
6500 K			J4	1120	1243						CXA1510-0000- 000N00J465F
0300 K			H4	970	1076						CXA1510-0000- 000N0HH465F
	80		J2	1040	1154					65F	CXA1510-0000- 000N0HJ265F
			J4	1120	1243						CXA1510-0000- 000N0HJ465F
			H4	970	1076						CXA1510-0000- 000N00H457F
	70	75	J2	1040	1154					57F	CXA1510-0000- 000N00J257F
			J4	1120	1243						CXA1510-0000- 000N00J457F
			H4	970	1076						CXA1510-0000- 000N0HH457F
5700 K	80		J2	1040	1154					57F	CXA1510-0000- 000N0HJ257F
			J4	1120	1243						CXA1510-0000- 000N0HJ457F
			G2	780	866						CXA1510-0000- 000N0UG257F
	90	95	G4	840	932					57F	CXA1510-0000- 000N0UG457F
			H2	900	999						CXA1510-0000- 000N0UH257F

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- CXA1510 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS - 36 V (I $_{\rm F}$ = 250 mA, T $_{\rm J}$ = 85 $^{\circ}$ C) - CONTINUED

Nominal	С	RI	Minin	num Lumino	us Flux		2-Step		3-Step	4-Step	
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
			H4	970	1076		CXA1510-0000- 000N00H450H				CXA1510-0000- 000N00H450F
	70	75	J2	1040	1154	50H	CXA1510-0000- 000N00J250H			50F	CXA1510-0000- 000N00J250F
			J4	1120	1243		CXA1510-0000- 000N00J450H				CXA1510-0000- 000N00J450F
			H4	970	1076		CXA1510-0000- 000N0HH450H		CXA1510-0000- 000N0HH450G		CXA1510-0000- 000N0HH450F
5000 K	80		J2	1040	1154	50H	CXA1510-0000- 000N0HJ250H	50G	CXA1510-0000- 000N0HJ250G	50H	CXA1510-0000- 000N0HJ250F
			J4	1120	1243		CXA1510-0000- 000N0HJ450H		CXA1510-0000- 000N0HJ450G		CXA1510-0000- 000N0HJ450F
			G2	780	866		CXA1510-0000- 000N0UG250H		CXA1510-0000- 000N0UG250G		CXA1510-0000- 000N0UG250F
	90	95	G4	840	932	50H	CXA1510-0000- 000N0UG450H	50G	CXA1510-0000- 000N0UG450G	50F	CXA1510-0000- 000N0UG450F
			H2	900	999		CXA1510-0000- 000N0UH250H		CXA1510-0000- 000N0UH250G		CXA1510-0000- 000N0UH250F
			H4	970	1076		CXA1510-0000- 000N00H440H				CXA1510-0000- 000N00H440F
	70	75	J2	1040	1154	40H	CXA1510-0000- 000N00J240H			40F	CXA1510-0000- 000N00J240F
			J4	1120	1243		CXA1510-0000- 000N00J440H				CXA1510-0000- 000N00J440F
			H4	970	1076		CXA1510-0000- 000N0HH440H		CXA1510-0000- 000N0HH440G		CXA1510-0000- 000N0HH440F
4000 K	80		J2	1040	1154	40H	CXA1510-0000- 000N0HJ240H	40G	CXA1510-0000- 000N0HJ240G	40F	CXA1510-0000- 000N0HJ240F
			J4	1120	1243		CXA1510-0000- 000N0HJ440H		CXA1510-0000- 000N0HJ440G		CXA1510-0000- 000N0HJ440F
			G2	780	866		CXA1510-0000- 000N0UG240H		CXA1510-0000- 000N0UG240G		CXA1510-0000- 000N0UG240F
	90	95	G4	840	932	40H	CXA1510-0000- 000N0UG440H	40G	CXA1510-0000- 000N0UG440G	40F	CXA1510-0000- 000N0UG440F
			H2	900	999		CXA1510-0000- 000N0UH240H		CXA1510-0000- 000N0UH240G		CXA1510-0000- 000N0UH240F

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- CXA1510 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS - 36 V (I $_{\rm F}$ = 250 mA, T $_{\rm J}$ = 85 $^{\circ}$ C) - CONTINUED

Nominal	С	RI	Minin	num Lumino	ous Flux		2-Step		3-Step		4-Step
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
			H2	900	999		CXA1510-0000- 000N00H235H		CXA1510-0000- 000N00H235G		CXA1510-0000- 000N00H235F
	80		H4	970	1076	35H	CXA1510-0000- 000N00H435H	35G	CXA1510-0000- 000N00H435G	35F	CXA1510-0000- 000N00H435F
			J2	1040	1154		CXA1510-0000- 000N00J235H		CXA1510-0000- 000N00J235G		CXA1510-0000- 000N00J235F
			F2	680	755		CXA1510-0000- 000N0UF235H		CXA1510-0000- 000N0UF235G		CXA1510-0000- 000N0UF235F
3500 K	90	95	F4	730	810	35H	CXA1510-0000- 000N0UF435H	35G	CXA1510-0000- 000N0UF435G	35F	CXA1510-0000- 000N0UF435F
			G2	780	866		CXA1510-0000- 000N0UG235H		CXA1510-0000- 000N0UG235G		CXA1510-0000- 000N0UG235F
			F2	680	755		CXA1510-0000- 000N0YF235H		CXA1510-0000- 000N0YF235G		CXA1510-0000- 000N0YF235F
	93	95	F4	730	810	35H	CXA1510-0000- 000N0YF435H	35G	CXA1510-0000- 000N0YF435G	35F	CXA1510-0000- 000N0YF435F
			G2	780	866		CXA1510-0000- 000N0YG235H		CXA1510-0000- 000N0YG235G		CXA1510-0000- 000N0YG235F
			H2	900	999		CXA1510-0000- 000N00H230H		CXA1510-0000- 000N00H230G		CXA1510-0000- 000N00H230F
	80		H4	970	1076	30H	CXA1510-0000- 000N00H430H	30G	CXA1510-0000- 000N00H430G	30F	CXA1510-0000- 000N00H430F
			J2	1040	1154		CXA1510-0000- 000N00J230H		CXA1510-0000- 000N00J230G		CXA1510-0000- 000N00J230F
			F2	680	755		CXA1510-0000- 000N0UF230H		CXA1510-0000- 000N0UF230G		CXA1510-0000- 000N0UF230F
3000 K	90	95	F4	730	810	30H	CXA1510-0000- 000N0UF430H	30G	CXA1510-0000- 000N0UF430G	30F	CXA1510-0000- 000N0UF430F
			G2	780	866		CXA1510-0000- 000N0UG230H		CXA1510-0000- 000N0UG230G		CXA1510-0000- 000N0UG230F
			F2	680	755		CXA1510-0000- 000N0YF230H		CXA1510-0000- 000N0YF230G		CXA1510-0000- 000N0YF230F
	93	95	F4	730	810	30H	CXA1510-0000- 000N0YF430H	30G	CXA1510-0000- 000N0YF430G	30F	CXA1510-0000- 000N0YF430F
			G2	780	866		CXA1510-0000- 000N0YG230H		CXA1510-0000- 000N0YG230G		CXA1510-0000- 000N0YG230F

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- CXA1510 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS - 36 V (I_F = 250 mA, T_J = 85 $^{\circ}$ C) - CONTINUED

Nominal	С	RI	Minin	num Lumino	ous Flux		2-Step		3-Step		4-Step
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
			G4	840	932		CXA1510-0000- 000N00G427H		CXA1510-0000- 000N00G427G		CXA1510-0000- 000N00G427F
	80		H2	900	999	27H	CXA1510-0000- 000N00H227H	27G	CXA1510-0000- 000N00H227G	27F	CXA1510-0000- 000N00H227F
			H4	970	1076		CXA1510-0000- 000N00H427H		CXA1510-0000- 000N00H427G		CXA1510-0000- 000N00H427F
			E4	635	707		CXA1510-0000- 000N0UE427H		CXA1510-0000- 000N0UE427G		CXA1510-0000- 000N0UE427F
2700 K	90	95	F2	680	755	27H	CXA1510-0000- 000N0UF227H	27G	CXA1510-0000- 000N0UF227G	27F	CXA1510-0000- 000N0UF227F
			F4	730	810		CXA1510-0000- 000N0UF427H		CXA1510-0000- 000N0UF427G		CXA1510-0000- 000N0UF427F
			E4	635	707		CXA1510-0000- 000N0YE427H		CXA1510-0000- 000N0YE427G		CXA1510-0000- 000N0YE427F
	93	95	F2	680	755	27H	CXA1510-0000- 000N0YF227H	27G	CXA1510-0000- 000N0YF227G	27F	CXA1510-0000- 000N0YF227F
			F4	730	810		CXA1510-0000- 000N0YF427H		CXA1510-0000- 000N0YF227G		CXA1510-0000- 000N0YF427F

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- CXA1510 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS - 36 V (I_F = 250 mA, T_J = 85 °C)

The following table provides order codes for XLamp CXA1510 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 23).

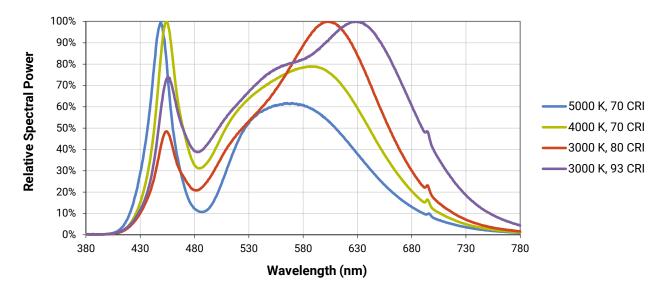
	С	RI	М	inimum Luminous	Flux		
Nominal CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Chromaticity Regions	Order Code
			H4	970	1076		CXA1510-0000-000N00H40E1
	70	75	J2	1040	1154	1A0, 1B0, 1C0, 1D0, 65F	CXA1510-0000-000N00J20E1
(F00 K			J4	1120	1243		CXA1510-0000-000N00J40E1
6500 K			H4	970	1076		CXA1510-0000-000N0HH40E1
	80		J2	1040	1154	1A0, 1B0, 1C0, 1D0, 65F	CXA1510-0000-000N0HJ20E1
			J4 1120 1243				CXA1510-0000-000N0HJ40E1
			H4	970	1076		CXA1510-0000-000N00H40E2
	70	75	J2	1040	1154	2A0, 2B0, 2C0, 2D0, 57F	CXA1510-0000-000N00J20E2
			J4	1120	1243		CXA1510-0000-000N00J40E2
			H4	970	1076		CXA1510-0000-000N0HH40E2
5700 K	80		J2	1040	1154	2A0, 2B0, 2C0, 2D0, 57F	CXA1510-0000-000N0HJ20E2
			J4	1120	1243		CXA1510-0000-000N0HJ40E2
			G2	780	866		CXA1510-0000-000N0UG20E2
	90	95	G4	840	932	2A0, 2B0, 2C0, 1D0, 57F	CXA1510-0000-000N0UG40E2
			H2	900	999		CXA1510-0000-000N0UH20E2
			H4	970	1076		CXA1510-0000-000N00H40E3
	70	75	J2	1040	1154	3A0, 3B0, 3C0, 3D0, 50F	CXA1510-0000-000N00J20E3
5000 K			J4	1120	1243		CXA1510-0000-000N00J40E3
5000 K			H4	970	1076		CXA1510-0000-000N0HH40E3
	80		J2	1040	1154	3A0, 3B0, 3C0, 3D0, 50F	CXA1510-0000-000N0HJ20E3
			J4	1120	1243		CXA1510-0000-000N0HJ40E3
			H4	970	1076		CXA1510-0000-000N00H40E5
4000 K	70	75	J2	1040	1154	5A0, 5B0, 5C0, 5D0, 40F	CXA1510-0000-000N00J20E5
			J4	1120	1243		CXA1510-0000-000N00J40E5

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- CXA1510 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.



RELATIVE SPECTRAL POWER DISTRIBUTION

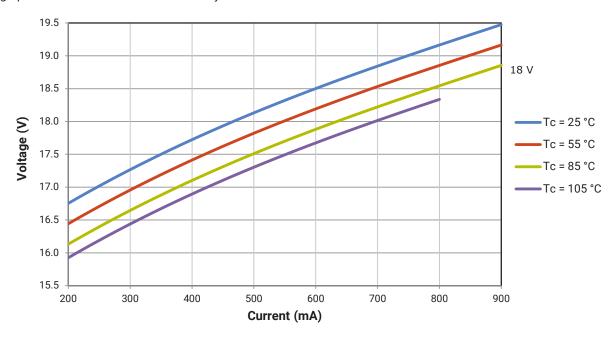
The following graph is the result of a series of pulsed measurements at 500 mA for the 18-V CXA1510 LED and 250 mA for the 36-V CXA1510 LED and T_1 = 85 °C.

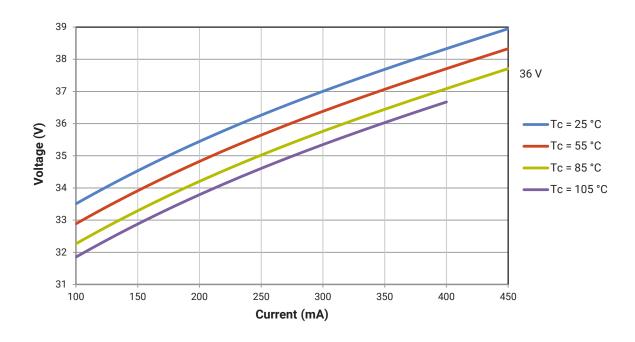




ELECTRICAL CHARACTERISTICS

The following graphs are the result of a series of steady-state measurements.





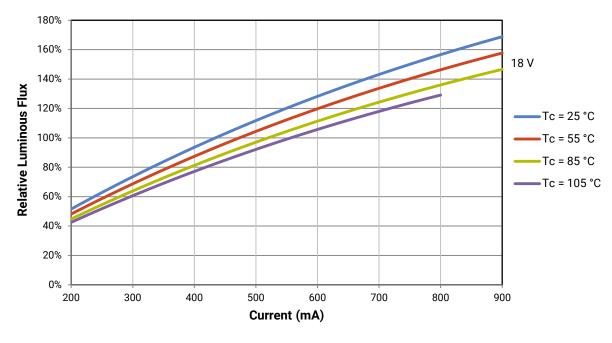


RELATIVE LUMINOUS FLUX

The relative luminous flux values provided below are the ratio of:

- · Measurements of CXA1510 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 500 mA at T₁ = 85 °C.

Using the 18-V CXA1510 LED as an example, at steady-state operation of Tc = 55 °C, I $_F$ = 600 mA, the relative luminous flux ratio is 120% in the chart below. A CXA1510 LED that measures 1120 lm during binning will deliver 1344 lm (1120 * 1.2) at steady-state operation of Tc = 55 °C, I $_F$ = 600 mA.



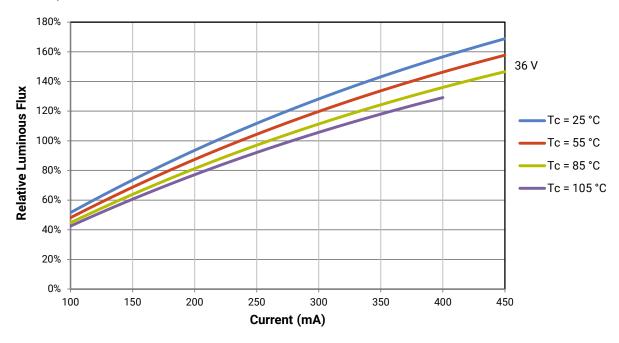


RELATIVE LUMINOUS FLUX - CONTINUED

The relative luminous flux values provided below are the ratio of:

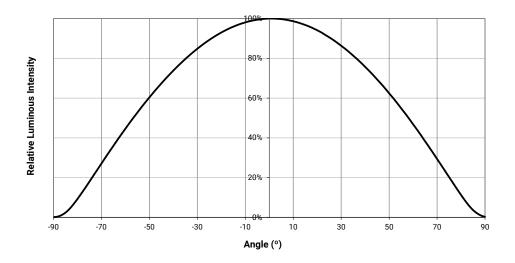
- · Measurements of CXA1510 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 250 mA at T_1 = 85 °C.

Using the 36-V CXA1510 LED as an example, or example, at steady-state operation of Tc = 55 °C, I_F = 300 mA, the relative luminous flux ratio is 120% in the chart below. A CXA1510 LED that measures 1120 lm during binning will deliver 1344 lm (1120 * 1.2) at steady-state operation of Tc = 55 °C, I_F = 300 mA.





TYPICAL SPATIAL DISTRIBUTION



PERFORMANCE GROUPS - BRIGHTNESS (18 V, I_E = 500 mA; 36 V, I_E = 250 mA, T_I = 85 °C)

XLamp CXA1510 LEDs are tested for luminous flux and placed into one of the following bins.

Group Code	Minimum Luminous Flux	Maximum Luminous Flux
E4	635	680
F2	680	730
F4	730	780
G2	780	840
G4	840	900
H2	900	970
H4	970	1040
J2	1040	1120
J4	1120	1200
K2	1200	1290



PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CXA1510 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyWhite Color Temperatures - 2-Step				
Code	сст	х	у	
		0.3429	0.3507	
50H	5000 K	0.3434	0.3571	
SUH	5000 K	0.3475	0.3604	
		0.3469	0.3539	
		0.3784	0.3741	
40H	4000 K	0.3804	0.3818	
4UN	4000 K	0.3867	0.3857	
		0.3844	0.3778	
	3500 K	0.4030	0.3857	
35H		0.4061	0.3941	
3311		0.4132	0.3976	
		0.4099	0.3890	
	3000 K	0.4291	0.3973	
30H		0.4333	0.4062	
30П		0.4395	0.4084	
		0.4351	0.3994	
		0.4528	0.4046	
27H	2700 K	0.4578	0.4138	
2/11		0.4638	0.4152	
		0.4586	0.4060	

	EasyWhite Color Temperatures - 3-Step Ellipse					
Bin Code CCT	Center Point		Major Axis	Minor Axis	Rotation Angle	
	х	у	а	b	(°)	
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5



PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C) - CONTINUED

EasyWhite Color Temperatures – 4-Step				
Code	сст	х	у	
		0.3097	0.3196	
655	(F00 I/	0.3079	0.3297	
65F	6500 K	0.3164	0.3382	
		0.3176	0.3275	
		0.3253	0.3325	
57F	5700 K	0.3249	0.3439	
3/F	5700 K	0.3331	0.3514	
		0.3330	0.3393	
		0.3407	0.3459	
50F	5000 K	0.3415	0.3586	
301		0.3499	0.3654	
		0.3484	0.3521	
		0.3744	0.3685	
40F	4000 K	0.3782	0.3837	
400		0.3912	0.3917	
		0.3863	0.3758	
		0.3981	0.3800	
35F	3500 K	0.4040	0.3966	
335	3300 K	0.4186	0.4037	
		0.4116	0.3865	
		0.4242	0.3919	
205	3000 K	0.4322	0.4096	
30F	3000 K	0.4449	0.4141	
		0.4359	0.3960	
		0.4475	0.3994	
27F	07001/	0.4573	0.4178	
2/F	2700 K	0.4695	0.4207	
		0.4589	0.4021	



PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C) - CONTINUED

ANSI White Bins					
Code	сст	Bin Code	х	у	
			0.3048	0.3207	
		1A0	0.3130	0.3290	
		IAU	0.3144	0.3186	
			0.3068	0.3113	
		1B0	0.3028	0.3304	
	6500 K		0.3115	0.3391	
			0.3130	0.3290	
051			0.3048	0.3207	
0E1		1C0	0.3115	0.3391	
			0.3205	0.3481	
			0.3213	0.3373	
			0.02.0	0.3290	
		1D0	0.3130	0.3290	
			0.3213	0.3373	
			0.3221	0.3261	
			0.3144	0.3186	

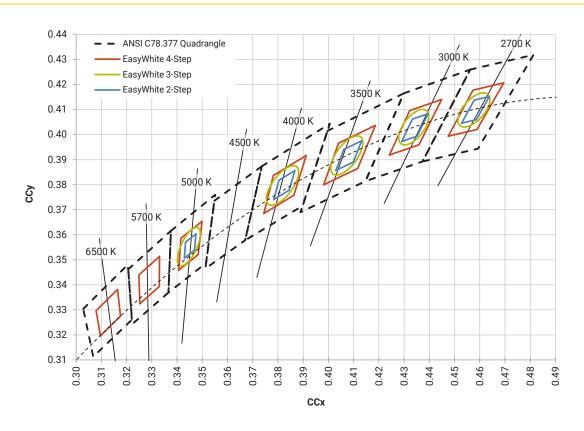
	ANSI White Bins					
Code	сст	Bin Code	х	у		
			0.3215	0.3350		
		2A0	0.3290	0.3417		
		ZAU	0.3290	0.3300		
			0.3222	0.3243		
			0.3207	0.3462		
	5700 K	2B0 0.	0.3290	0.3538		
			0.3290	0.3417		
0E2			0.3215	0.3350		
UEZ		0.3376 0.3376	0.3290	0.3538		
			0.3376	0.3616		
			0.3490			
			0.3290	0.3417		
			0.3290 0.3	0.3417		
		2D0	0.3371	0.3490		
		200	0.3366	0.3369		
			0.3290	0.3300		

ANSI White Bins				
Code	сст	Bin Code	х	у
			.3371	.3490
		3A0	.3451	.3554
		SAU	.3440	.3427
			.3366	.3369
		3B0	.3376	.3616
	5000 K		.3463	.3687
			.3451	.3554
0E3			.3371	.3490
UES		3C0	.3463	.3687
			.3551	.3760
			.3533	.3620
			.3451	.3554
			.3451	.3554
		3D0	.3533	.3620
			.3515	.3487
			.3440	.3427

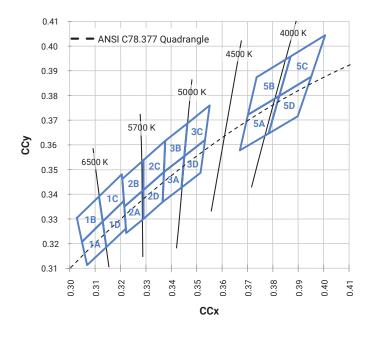
ANSI White Bins				
Code	сст	Bin Code	х	у
			.3670	.3578
		5A0	.3702	.3722
		JAU	.3825	.3798
			.3783	.3646
			.3702	.3646 .3722 .3874 .3958
		5B0	.3736	.3874
			.3869	.3958
0E5	4000 K		.3825	.3798
UES	4000 K	.3825 .3869	.3825	.3798
			.3869	.3958
		300	.4006	.4044
			.3950	.3875
			.3783	.3646
		5D0	.3825	.3798
		200	.3950	.3875
			.3898	.3716



EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T₁ = 85 °C)



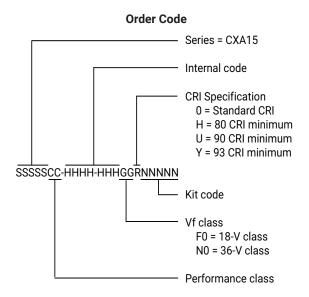
ANSI WHITE BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T_J = 85 °C)

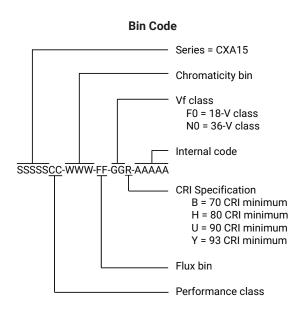




BIN AND ORDER CODE FORMATS

Bin codes and order codes are configured as follows:





MECHANICAL DIMENSIONS

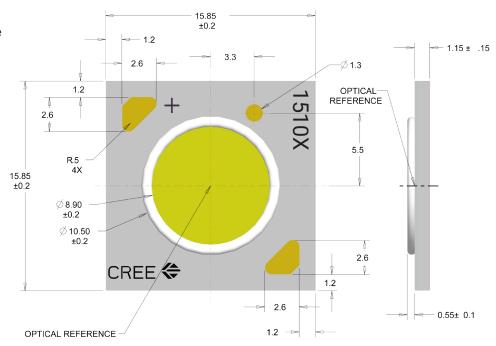
Dimensions are in mm.

Tolerances unless otherwise specified: ±.13

 $x^{\circ} \pm 1^{\circ}$

Meaning of 1510X

1510F = 18-V CXA1510 1510N = 36-V CXA1510





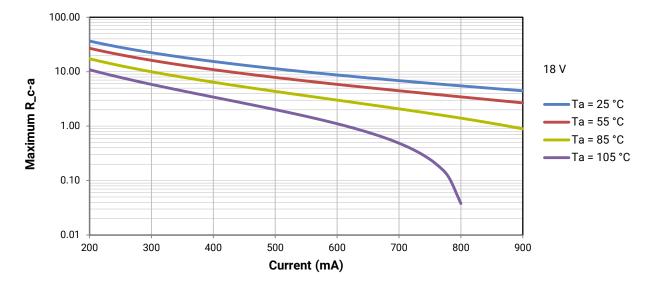
THERMAL DESIGN

The CXA family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures (T_J) . Cree has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum T_J calculations with maximum ratings based on forward current (I_F) and case temperature (Tc). No additional calculations are required to ensure that the CXA LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 3 for the Operating Limit specifications.

There is no need to calculate for T_J inside the package, as the thermal management design process, specifically from T_{SP} to ambient (T_a) , remains identical to any other LED component. For more information on thermal management of XLamp LEDs, please refer to the Thermal Management application note. For CXA soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the XLamp CX Family LEDs soldering and handling document. The CX Family LED Design Guide provides basic information on the requirements to use XLamp CXA LEDs successfully in luminaire designs.

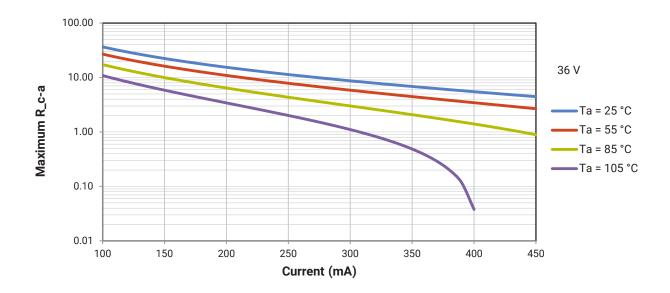
To keep the CXA1510 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R_c-a) must be at or below the maximum R_c-a value shown on the following graphs, depending on the operating environment. The y-axis in the graphs is a base 10 logarithmic scale.

As the figure at right shows, the R_c-a value is the sum of the thermal resistance of the TIM (R_tim) plus the thermal resistance of the heat sink (R_hs).





THERMAL DESIGN - CONTINUED





NOTES

Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs.

Lumen Maintenance

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

REACh Compliance

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACh Declaration. REACh banned substance information (REACh Article 67) is also available upon request.

UL® Recognized Component

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

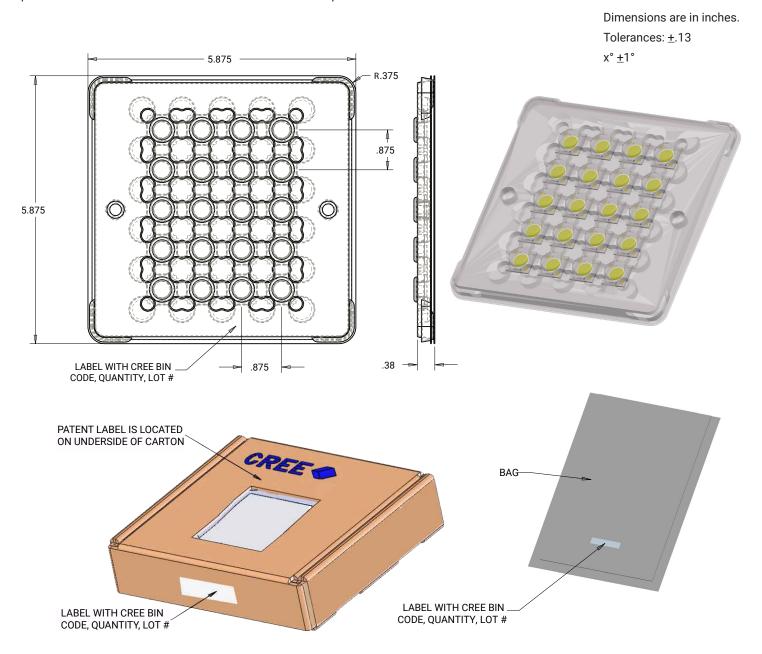
Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.



PACKAGING

CXA1510 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside a carton, for a total of 100 LEDs per carton. Each carton contains 100 LEDs from the same performance bin.



Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

Cree LED:

CXA1510-0000-000N0UF20E7 CXA1510-0000-000F00H457F CXA1510-0000-000F0UH240F CXA1510-0000-000F0UF20E8 CXA1510-0000-000F0UE427H CXA1510-0000-000F0UG257F CXA1510-0000-000N0UG40E5 CXA1510-0000-000F0YF230H CXA1510-0000-000F0UH20E5 CXA1510-0000-000N0UE427F CXA1510-0000-000F0HH40E3 CXA1510-0000-000F0UG230F CXA1510-0000-000N0UG20E5 CXA1510-0000-000N0UF20E6 CXA1510-0000-000N00H230F CXA1510-0000-000N0HH40E3 CXA1510-0000-000N0YF40E6 CXA1510-0000-000F00J20E1 CXA1510-0000-000N0YG230F CXA1510-0000-000F0UF227F CXA1510-0000-000F00J450H CXA1510-0000-000F0HJ250H CXA1510-0000-000N00H20E6 CXA1510-0000-000N00H450H CXA1510-0000-000F0HJ265F CXA1510-0000-000F0UG20E7 CXA1510-0000-000N00H427F CXA1510-0000-000F0YG20E6 CXA1510-0000-000N0YE40E8 CXA1510-0000-000N0UG40E2 CXA1510-0000-000N00H40E5 CXA1510-0000-000F00J40E2 CXA1510-0000-000F00H230F CXA1510-0000-000N00J465F CXA1510-0000-000N00H427H CXA1510-0000-000F0YF427F CXA1510-0000-000N0YG230H CXA1510-0000-000N0HJ40E3 CXA1510-0000-000F0UF20E7 CXA1510-0000-000N0UG40E1 CXA1510-0000-000N0HJ265F CXA1510-0000-000N0YF227F CXA1510-0000-000F0UG20E1 CXA1510-0000-000F0UG20E3 CXA1510-0000-000N0HJ450H CXA1510-0000-000F0HJ240F CXA1510-0000-000N0YG20E6 CXA1510-0000-000F00H440F CXA1510-0000-000F0YG235H CXA1510-0000-000N0HJ440F CXA1510-0000-000N0HJ20E5 CXA1510-0000-000N0YF20E7 CXA1510-0000-000N0UF427F CXA1510-0000-000N00H235H CXA1510-0000-000N00J240H CXA1510-0000-000F00J40E5 CXA1510-0000-000F0UG465F CXA1510-0000-000N00H450F CXA1510-0000-000F0YG230H CXA1510-0000-000F0UE40E8 CXA1510-0000-000N00J250H CXA1510-0000-000F0YF40E6 CXA1510-0000-000F0UG450H CXA1510-0000-000F0UG240H CXA1510-0000-000N0UH257F CXA1510-0000-000F0HJ40E1 CXA1510-0000-000F0YF20E7 CXA1510-0000-000F0UG450F CXA1510-0000-000N00J235F CXA1510-0000-000F00J240H CXA1510-0000-000N0UG465F CXA1510-0000-000F00J450F CXA1510-0000-000F00J40E1 CXA1510-0000-000N0UF227F CXA1510-0000-000N0YF430H CXA1510-0000-000N00J40E5 CXA1510-0000-000F0UF427F CXA1510-0000-000N0UF430F CXA1510-0000-000F0YF427H CXA1510-0000-000N0YG235H CXA1510-0000-000F00J20E7 CXA1510-0000-000F0UF40E6 CXA1510-0000-000F00H450F CXA1510-0000-000N0HJ250H CXA1510-0000-000F00J465F CXA1510-0000-000N0HJ250F CXA1510-0000-000N0YF427F CXA1510-0000-000F00H40E7 CXA1510-0000-000F0UH20E3 CXA1510-0000-000N00H440F CXA1510-0000-000F0UF435H CXA1510-0000-000N0UF430H CXA1510-0000-000F00J235F CXA1510-0000-000N00H227F CXA1510-0000-000N0YE427F CXA1510-0000-000N0UG450F CXA1510-0000-000F0HH457F CXA1510-0000-000N00J20E7 CXA1510-0000-000N0UH20E3 CXA1510-0000-000N0YF235F