#### ABS07-LR

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3.2 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** MSL Level = N/A

#### **Features**

- Guaranteed ESR of  $50k\Omega$  maximum for low power
- 0.9mm height ideal for high density circuit boards
- Seam sealed ceramic package offers excellent environmental
- & heat resistance
- Extended operating temperature of -40°C to +85°C for industrial
- applications

#### **Applications**

- Power sensitive designs requiring low ESR crystal
- Communication & measurement equipment
- Commercial, consumer & industrial applications
- Wireless communications

### **Key Electrical Specifications**

Parameters	Min.	Typ.	Max.	Units	Notes
Frequency		32.768		kHz	
Operation Mode	Flexur	Flexural Mode (Tuning Fork)		°C	
Operating Temperature	-40		+85	°C	
Storage Temperature	-55		+125	°C	
Frequency Tolerance @+25°C	-20		+20	ppm	See options
Temperature Coefficient:	-0.040	-0.034	-0.028	ppm/°C2	
Turn-over temperature:	+20	+25	+30	°C	
Equivalent series resistance @+25°C			50	kΩ	
Shunt capacitance (C0)		1.3		pF	
Load capacitance (CL)		6		pF	
Drive Level		0.1	0.5	μW	
Q value		25000			
Aging@25°C±3°C	-3		3	ppm	First year
Insulation Resistance	500			ΜΩ	$@100\text{Vdc} \pm 15\text{V}$



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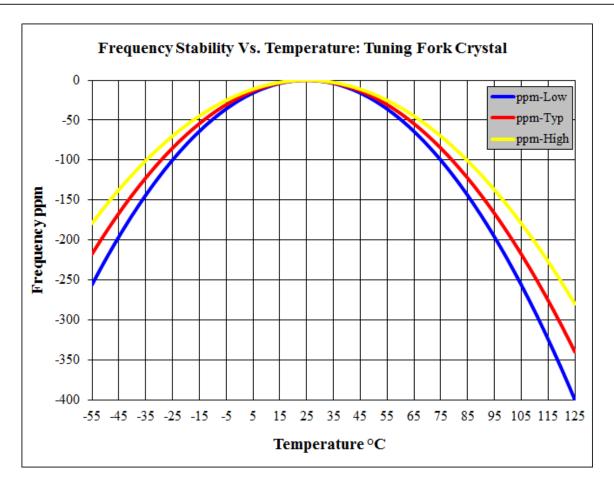


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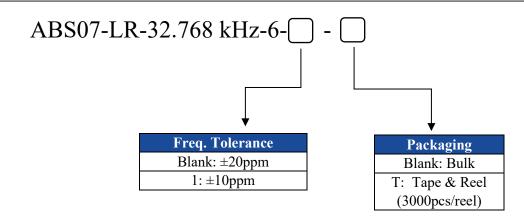


3.2 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** MSL Level = N/A

### **Typical Frequency vs. Temperature Characteristics**



#### **Options and Part Identification (left blank if standard)**





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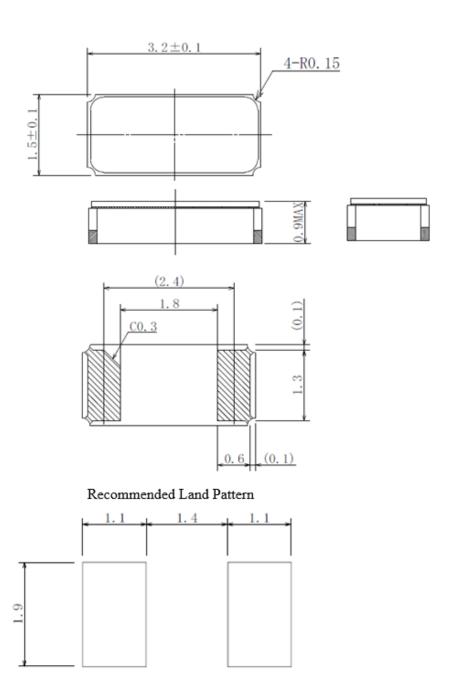


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3.2 x 1.5 x 0.9 mm RoHS/RoHS II Compliant MSL Level = N/A

#### **Mechanical Dimensions**



Dimensions: mm



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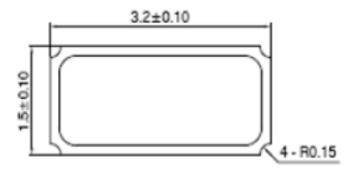


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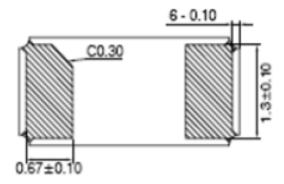


3.2 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** MSL Level = N/A

#### **Alternative Mechanical Dimensions #1:**







Dimensions: mm

**Sealing Method = Seam Sealing** 



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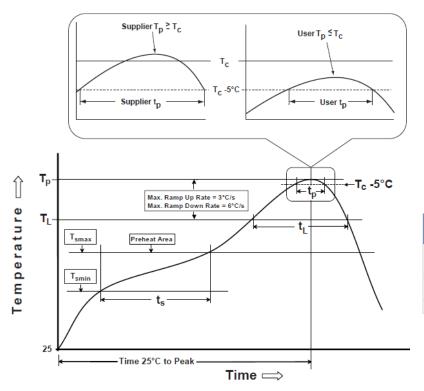


3.2 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** 



MSL Level = N/A

### **Reflow Profile [JEDEC J-STD-020]**



#### Table 1 **SnPb Eutectic Process** Classification Temperatures (Tc) Package Volume mm<sup>3</sup> Volume mm<sup>3</sup> Thickness <350 <u>></u>350 <2.5 mm 235 °C 220 °C 220 °C

	<u> </u>	220 C	
Tab	ole 2		
Pb.	-Free Proces	S	
Cla	ssification T	emperatures	(T <sub>c</sub> )

Package Thickness	Volume mm³ <350	Volume mm <sup>3</sup> 350-2000	Volume mm³ >2000		
<1.6 mm	260 °C	260 °C	260 °C		
1.6 mm - 2.5 mm	260 °C	250 °C	245 °C		
>2.5 mm	250 °C	245 °C	245 °C		

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Preheat / soak		
Temperature minimum (T <sub>smin</sub> )	100°C	150°C
Temperature maximum (T <sub>smax</sub> )	150°C	200°C
Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	60 - 120 sec.	60 - 120 sec.
Average ramp-up rate (T <sub>smax</sub> to T <sub>P</sub> )	3°C/sec. max	3°C/sec. max
Liquidous temperature (T <sub>L</sub> )	183°C	217°C
Time at liquidous (t <sub>L</sub> )	60 - 150 sec.	60 - 150 sec.
Peak package body temperature (T <sub>P</sub> )*	see Table 1	see Table 2
Time (t <sub>p</sub> )** within 5°C of the specified classification temperature (T <sub>C</sub> )	20 sec.	30 sec.
Ramp-down rate (T <sub>p</sub> to T <sub>smax</sub> )	6°C/sec. max	6°C/sec. max
Time 25°C to peak temperature	6 min. max	8 min. max
Reflow cycles	2 max	2 max

<sup>\*</sup>Tolerance for peak profile temperature (T<sub>P</sub>) is defined as a supplier minimum and a user maximum.



<sup>\*\*</sup>Tolerance for time at peak profile temperature  $(t_p)$  is defined as supplier minimum and a user maximum.

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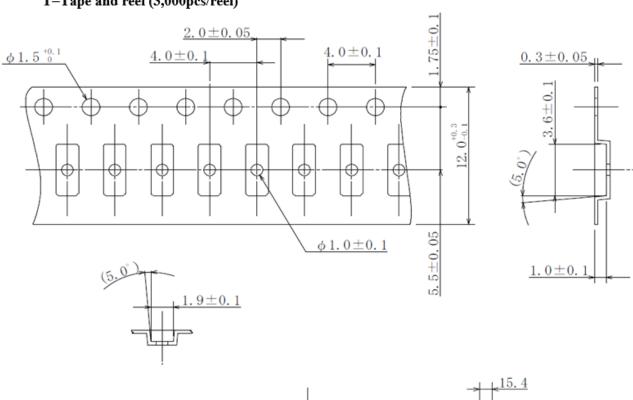
3.2 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** 

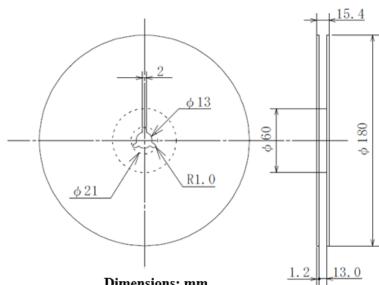
MSL Level = N/A



Packaging:

#### T=Tape and reel (3,000pcs/reel)





Dimensions: mm

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