

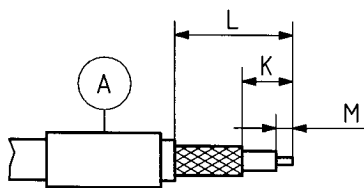
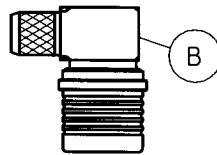
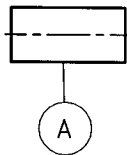
Assembly instruction

Series QMA

AD 08.01.02
4954/GRO

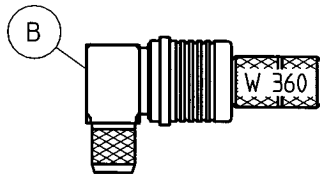
Nr.27443

Tools and materials redquired: Stanley blade Scissors Spldering iron 80 to 100 Watts 200 - 240 °C Solder, activated rosin flux Soft hammer, small bench vice Locator tool W 360 Crimp tool:A insert for ... QMA-50-2-... B insert for ... QMA-50-3-...	Angle plug for flexible cable			
	Cable entry: crimped			
	Connector types: (e.g.)			
	16 QMA-50-2-1	16 QMA-50-3-1	16 QMA-50-3-2	
This connector is supplied in 3 parts	Suitable cable:	K02252D	RG400	RG58
	Centre contact:	soldered	soldered	soldered
	Braid:	cavity A	cavity B	cavity B
	Crimp tool:	2 A (red)	2 B (orange)	2 B (orange)

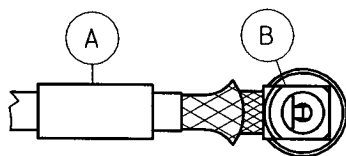


Slide ferrule A onto cable.
Prepare cable according to diagram.

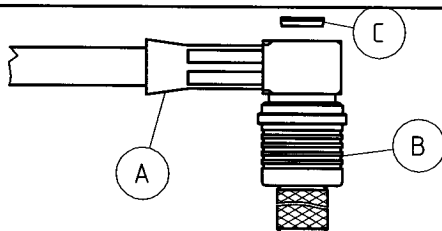
Typ:	K	L	M
16 QMA-50-2-...	6,3 mm	12,0 mm	1,8 mm
16 QMA-50-3-...	7,7 mm	16,1 mm	2 mm



Mount locator tool W 360 into body B.



Splay out braid and insert cable in connector body B.
CAUTION: Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body B as possible. Solder inner conductor to contact. Position assembly with locator tool downwards on a solid base. Place cover C on rear apertur of connector body B. Carefully press cover C into connector body B using a soft hammer, a small press, or a small bench vice. Remove locator tool.

SUHNER' skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

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