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## **Vishay Semiconductors**

## ADD-A-PAK Generation VII Power Modules Thyristor/Diode and Thyristor/Thyristor, 95 A



ADD-A-PAK

PRODUCT SUMMARY						
$I_{T(AV)}$ or $I_{F(AV)}$	95 A					
Туре	Modules - Thyristor, Standard					

#### **MECHANICAL DESCRIPTION**

The ADD-A-PAK Generation VII, new generation of ADD-A-PAK module, combines the excellent thermal performances obtained by the usage of exposed direct bonded copper substrate, with advanced compact simple package solution and simplified internal structure with minimized number of interfaces.

### **FEATURES**

- High voltage
- Industrial standard package
- Low thermal resistance
- UL approved file E78996
- · Designed and qualified for industrial level
- · Material categorization: For definitions of compliance please see www.vishay.com/doc?99912

### BENEFITS

- Excellent thermal performances obtained by the usage of exposed direct bonded copper substrate
- Up to 1600 V
- High surge capability
- Easy mounting on heatsink

### ELECTRICAL DESCRIPTION

These modules are intended for general purpose high voltage applications such as high voltage regulated power supplies, lighting circuits, temperature and motor speed control circuits, UPS and battery charger.

MAJOR RATINGS AND CHARACTERISTICS							
SYMBOL	CHARACTERISTICS	VALUES	UNITS				
I <sub>T(AV)</sub> or I <sub>F(AV)</sub>	85 °C	95					
I <sub>O(RMS)</sub>	As AC switch	210	А				
I <sub>TSM.</sub>	50 Hz	2000	A				
I <sub>FSM</sub>	60 Hz	2094					
l <sup>2</sup> t	50 Hz	20	kA <sup>2</sup> s				
1-1	60 Hz	18.26	KA-S				
l²√t		200	kA²√s				
V <sub>RRM</sub>	Range	400 to 1600	V				
T <sub>Stg</sub>		-40 to 125	°C				
TJ		-40 to 125	°C				



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### **ELECTRICAL SPECIFICATIONS**

VOLTAGE RATINGS								
TYPE NUMBER	VOLTAGE CODE	V <sub>RRM</sub> , MAXIMUM REPETITIVE PEAK REVERSE VOLTAGE V	V <sub>RSM</sub> , MAXIMUM NON-REPETITIVE PEAK REVERSE VOLTAGE V	V <sub>DRM</sub> , MAXIMUM REPETITIVE PEAK OFF-STATE VOLTAGE, GATE OPEN CIRCUIT V	I <sub>RRM,</sub> I <sub>DRM</sub> AT 125 °C mA			
	04	400	500	400				
	06	600	700	600				
	08	800	900	800				
VS-VSK.91	10	1000	1100	1000	15			
	12	1200	1300	1200				
	14	1400	1500	1400				
	16	1600	1700	1600				

ON-STATE CONDUCTION							
PARAMETER	SYMBOL	TEST CONDITIONS			VALUES	UNITS	
Maximum average on-state current (thyristors)	I <sub>T(AV)</sub>	180° conductio	180° conduction, half sine wave,		05		
Maximum average forward current (diodes)	I <sub>F(AV)</sub>	T <sub>C</sub> = 85 °C			95		
Maximum continuous RMS on-state current, as AC switch	I <sub>O(RMS)</sub>	•	or or I(RMS)				
		t = 10 ms	No voltage		2000		
Maximum peak, one-cycle non-repetitive	ITSM	t = 8.3 ms	reapplied	Sinusoidal	2094		
on-state or forward current	or I <sub>FSM</sub>	t = 10 ms	100 % V <sub>RRM</sub>	half wave, initial $T_J = T_J$ maximum	1682		
	1 310	t = 8.3 ms	reapplied		1760		
		t = 10 ms	No voltage		20	kA <sup>2</sup> s	
Maximum I <sup>2</sup> t for fusing	l <sup>2</sup> t	t = 8.3 ms	reapplied	Initial $T_J = T_J$ maximum	18.26		
		t = 10 ms	100 % V <sub>RBM</sub>		14.14		
		t = 8.3 ms	reapplied		12.91		
Maximum I <sup>2<math>\sqrt{t}</math></sup> for fusing	l²√t (1)	t = 0.1 ms to 1 T <sub>J</sub> = T <sub>J</sub> maxim	200	kA²√s			
Maximum value or threshold valtage	V <sub>T(TO)</sub> <sup>(2)</sup>	Low level (3)	T <sub>J</sub> = T <sub>J</sub> maximum		0.97		
Maximum value or threshold voltage		High level <sup>(4)</sup>			1.1	V	
Maximum value of on-state	r <sub>t</sub> <sup>(2)</sup>	Low level (3)	·		2.76		
slope resistance	r <sub>t</sub> (=)	High level <sup>(4)</sup>	$T_J = T_J maxin$	hum	2.38	mΩ	
	V <sub>TM</sub>	$I_{TM} = \pi \times I_{T(AV)}$			1.73	V	
Maximum peak on-state or forward voltage	V <sub>FM</sub>	$I_{FM} = \pi \times I_{F(AV)}$	T <sub>J</sub> = 25 °C		1.73	v	
Maximum non-repetitive rate of rise of turned on current	dl/dt	$T_J = 25 \text{ °C, from}$ $I_{TM} = \pi \times I_{T(AV)},$	150	A/µs			
Maximum holding current	I <sub>H</sub>	T <sub>J</sub> = 25 °C, and resistive load,	250	mA			
Maximum latching current	١L	$T_J = 25 \text{ °C}, \text{ and}$	ode supply = $6$ V	V, resistive load	400		

#### Notes

<sup>(1)</sup> I<sup>2</sup>t for time  $t_x = I^2 \sqrt{t} x \sqrt{t_x}$ 

 $^{(2)}$  Average power = V\_{T(TO)} x I\_{T(AV)} + r\_t x (I\_{T(RMS)})^2

<sup>(3)</sup> 16.7 % x  $\pi$  x  $I_{AV} < I < \pi$  x  $I_{AV}$ 

 $^{(4)} \ I>\pi \ x \ I_{AV}$ 

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TRIGGERING						
PARAMETER	SYMBOL	TEST CO	NDITIONS	VALUES	UNITS	
Maximum peak gate power	P <sub>GM</sub>			12	W	
Maximum average gate power	P <sub>G(AV)</sub>			3.0	vv	
Maximum peak gate current	I <sub>GM</sub>			3.0	А	
Maximum peak negative gate voltage	- V <sub>GM</sub>			10	V	
	V <sub>GT</sub>	T <sub>J</sub> = -40 °C	Anode supply = 6 V resistive load	4.0		
Maximum gate voltage required to trigger		T <sub>J</sub> = 25 °C		2.5		
		T <sub>J</sub> = 125 °C		1.7		
	I <sub>GT</sub>	T <sub>J</sub> = -40 °C		270	mA	
Maximum gate current required to trigger		T <sub>J</sub> = 25 °C	Anode supply = 6 V resistive load	150		
		T <sub>J</sub> = 125 °C		80		
Maximum gate voltage that will not trigger	V <sub>GD</sub>	$T_J = 125 \text{ °C}, \text{ rated } V_{DRM}$	0.25	V		
Maximum gate current that will not trigger	I <sub>GD</sub>	$T_J = 125 \ ^\circ C$ , rated $V_{DRM}$	6	mA		

BLOCKING								
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS				
Maximum peak reverse and off-state leakage current at V <sub>RRM</sub> , V <sub>DRM</sub>	I <sub>RRM,</sub> I <sub>DRM</sub>	T <sub>J</sub> = 125 °C, gate open circuit	15	mA				
Maximum RMS insulation voltage	V <sub>INS</sub>	50 Hz	3000 (1 min) 3600 (1 s)	V				
Maximum critical rate of rise of off-state voltage	dV/dt	$T_J = 125 \text{ °C}$ , linear to 0.67 $V_{DRM}$	1000	V/µs				

THERMAL AND MECH	THERMAL AND MECHANICAL SPECIFICATIONS							
PARAMETER		SYMBOL	SYMBOL TEST CONDITIONS		UNITS			
Junction operating and storage temperature range		T <sub>J</sub> , T <sub>Stg</sub>		-40 to 125	°C			
Maximum internal thermal resistance, junction to case per leg		R <sub>thJC</sub>	DC operation	0.22				
Typical thermal resistance, case to heatsink per module		R <sub>thCS</sub>	Mounting surface flat, smooth and greased	0.1	°C/W			
Mounting torgue ± 10 %	to heatsink		A mounting compound is recommended and the torgue should be rechecked after a period of		Nm			
bus			3 hours to allow for the spread of the compound.	3	INITI			
Approximate weight				75	g			
Approximate weight				2.7	oz.			
Case style			JEDEC®	AAP GEN VI	(TO-240AA)			

	CTION P	PER JUN	CTION								
DEVICES	SINE HALF WAVE CONDUCTION RECTANGULAR WAVE CONDUCTION										
DEVICES	180°	120°	90°	60°	30°	180°	120°	90°	60°	<b>30</b> °	UNITS
VSK.91	0.04	0.048	0.063	0.085	0.125	0.033	0.052	0.067	0.088	0.127	°C/W

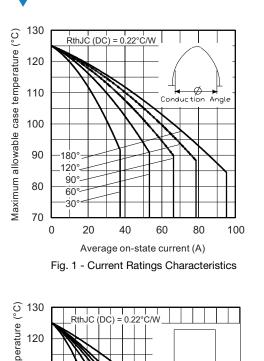
#### Note

Table shows the increment of thermal resistance R<sub>thJC</sub> when devices operate at different conduction angles than DC

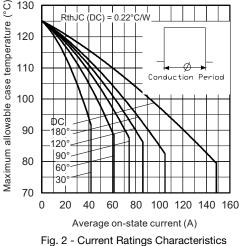
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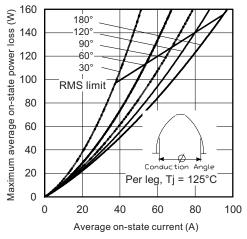


Fig. 3 - On-State Power Loss Characteristics

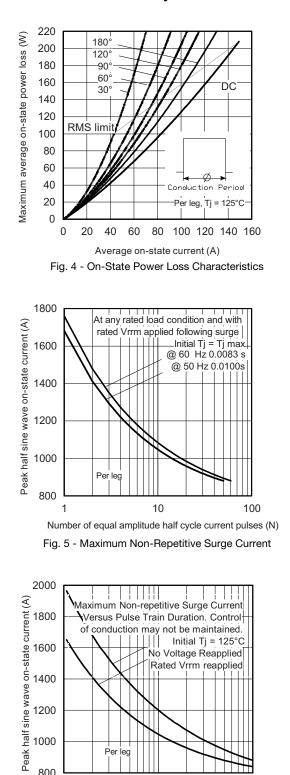


Fig. 6 - Maximum Non-Repetitive Surge Current

0.1

Pulse train duration (s)

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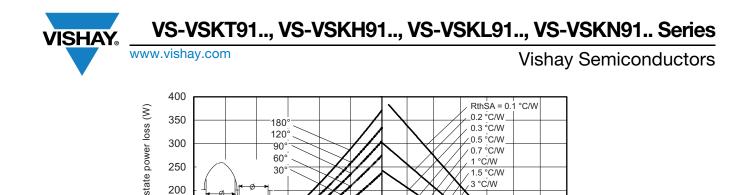
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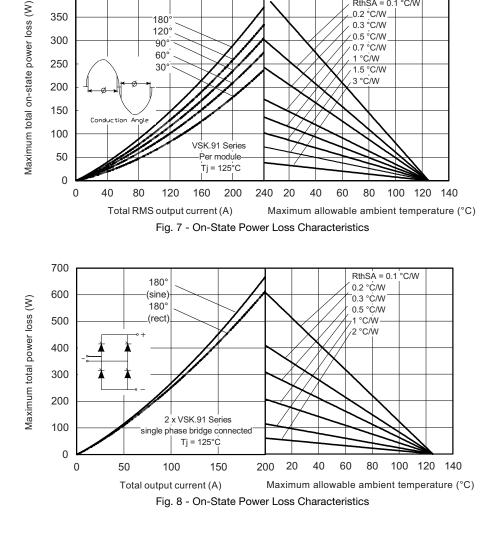
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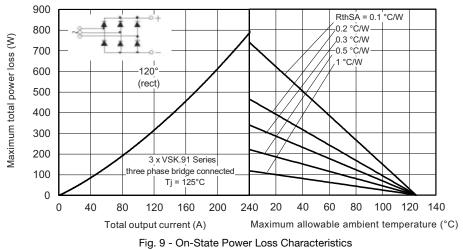
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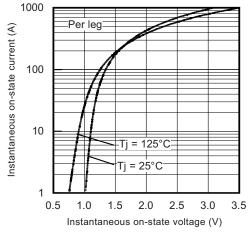
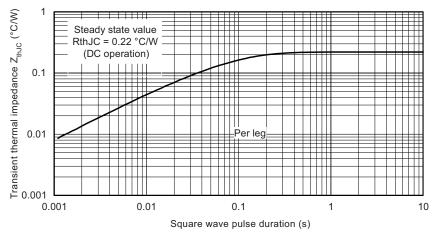
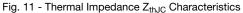
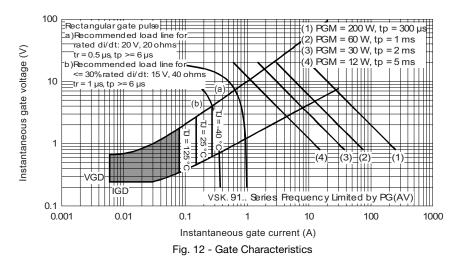


Fig. 10 - On-State Voltage Drop Characteristics







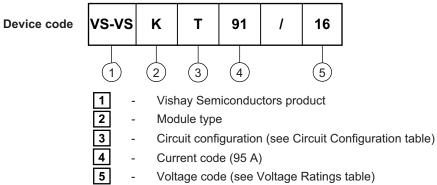
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## **ORDERING INFORMATION TABLE**



#### Note

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• To order the optional hardware go to <u>www.vishay.com/doc?95172</u>

CIRCUIT CONFIGURATION		
CIRCUIT DESCRIPTION	CIRCUIT CONFIGURATION CODE	CIRCUIT DRAWING
Two SCRs doubler circuit	Т	
SCR/diode doubler circuit, positive control	Н	
SCR/diode doubler circuit, negative control	L	VSKL
SCR/diode common anodes	Ν	
	LINKS TO RELATED DO	OCUMENTS
Dimensions		www.vishay.com/doc?95368

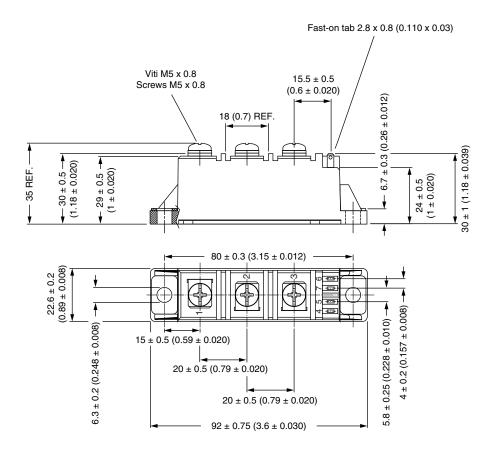
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# **ADD-A-PAK Generation VII - Thyristor**

**DIMENSIONS** in millimeters (inches)

SHA





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