

#### **Agency Approvals**

Agency	Agency File Number
<b>71</b> °	E230531

# Maximum Ratings and Thermal Characteristics ( $T_a=25^{\circ}C$ unless otherwise noted)

Parameter	Symbol	Value	Unit
Peak Pulse Power Dissipation by 10/1000µs Test Waveform (Fig.2)(Note 1)	P <sub>PPM</sub>	500	W
Steady State Power Dissipation on Infinite Heat Sink at $T_{\rm L}{=}75^{\circ}{\rm C}$	P <sub>D</sub>	3.0	W
Peak Forward Surge Current, 8.3ms Single Half Sine Wave Unidirectional Only (Note 2)	I <sub>FSM</sub>	70	А
Maximum Instantaneous Forward Voltage at 35A for Unidirectional Only	V <sub>F</sub>	3.5	V
Operating Junction and Storage Temperature Range	T <sub>J</sub> , T <sub>stg</sub>	-65 to 175	°C
Typical Thermal Resistance Junction to Lead	R <sub>ejl</sub>	20	°C/W
Typical Thermal Resistance Junction to Ambient	R <sub>eja</sub>	75	°C/W

#### Notes:

1. Non-repetitive current pulse , per Fig. 4 and derated above  $T_J$  (initial) =25°C per Fig. 3.

2. Measured on 8.3ms single half sine wave or equivalent square wave, duty cycle=4 per minute maximum

#### Description

The SA Series is designed specifically to protect sensitive electronic equipment from voltage transients induced by lightning and other transient voltage events.

HF RoHS 强 🕅 🕄

• EFT protection of data

Low incremental surge

Typical I<sub>R</sub> less than 1μA

when V<sub>BR</sub> max>13V

to reflow soldering

/ 0.375",(9.5mm) lead

length, 5 lbs., (2.3kg)

guaranteed: 260°C/40sec

flammability rated V-0 per

• Matte tin lead-free plated

• Halogen free and RoHS

• Pb-free E3 means 2nd

level interconnect is Pb-

material is tin(Sn) (IPC/

JEDEC J-STD-609A.01)

free and the terminal finish

Underwriters Laboratories

• High temperature

• Plastic package is

IEC 61000-4-4

resistance

tension

compliant

lines in accordance with

#### Features

- 500W peak pulse capability at 10/1000µs waveform, repetition rate (duty cycles):0.01%
- $V_{BR} @ T_J = V_{BR} @ 25^{\circ}C$ x (1+ $\alpha$ T x (T<sub>J</sub> - 25)) ( $\alpha$ T:Temperature Coefficient, typical value is 0.1%)
- Glass passivated chip junction in DO-15 Package
- Fast response time: typically less than 1.0ps from 0 Volts to BV min
- Excellent clamping capability
- Typical failure mode is short from over-specified voltage or current
- Whisker test is conducted based on JEDEC JESD201A per its table 4a and 4c
- IEC-61000-4-2 ESD 30kV(Air), 30kV (Contact)
- ESD protection of data lines in accordance with IEC 61000-4-2

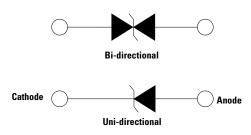
#### Applications

TVS devices are ideal for the protection of I/O interfaces,  $V_{cc}$  bus and other vulnerable circuits used in telecom, computer, industrial and consumer electronic applications.

#### Additional Infomarion









# **TVS Diodes** Axial Leaded – 500W > SA series

# Electrical Characteristics (T<sub>A</sub>=25°C unless otherwise noted)

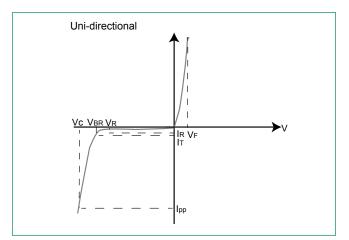
Part Number (Uni)	Part Number (Bi)	Reverse Stand off Voltage		i Voltage V <sub>BR</sub> s) @ I <sub>T</sub>	Test Current I <sub>T</sub>	Maximum Clamping Voltage V <sub>c</sub> @ I <sub>pp</sub>	Maximum Peak Pulse Current I <sub>pp</sub>	Maximum Reverse Leakage I <sub>R</sub> @ V <sub>R</sub>	Agency Approval
		V <sub>R</sub> (V)	Min.	Max.	(mA)	(v)	(A)	(μΑ)	21
SA5.0A	SA5.0CA	5.0	6.40	7.00	10	9.2	55.4	600	Х
SA6.0A	SA6.0CA	6.0	6.67	7.37	10	10.3	49.5	600	Х
SA6.5A	SA6.5CA	6.5	7.22	7.98	10	11.2	45.5	400	Х
SA7.0A	SA7.0CA	7.0	7.78	8.60	10	12.0	42.5	150	Х
SA7.5A	SA7.5CA	7.5	8.33	9.21	1	12.9	39.5	50	Х
SA8.0A	SA8.0CA	8.0	8.89	9.83	1	13.6	37.5	25	Х
SA8.5A	SA8.5CA	8.5	9.44	10.40	1	14.4	35.4	10	Х
SA9.0A	SA9.0CA	9.0	10.00	11.10	1	15.4	33.1	5	Х
SA10A	SA10CA	10.0	11.10	12.30	1	17.0	30.0	3	Х
SA11A	SA11CA	11.0	12.20	13.50	1	18.2	28.0	1	Х
SA12A	SA12CA	12.0	13.30	14.70	1	19.9	25.6	1	Х
SA13A	SA13CA	13.0	14.40	15.90	1	21.5	23.7	1	Х
SA14A	SA14CA	14.0	15.60	17.20	1	23.2	22.0	1	Х
SA15A	SA15CA	15.0	16.70	18.50	1	24.4	20.9	1	Х
SA16A	SA16CA	16.0	17.80	19.70	1	26.0	19.6	1	Х
SA17A	SA17CA	17.0	18.90	20.90	1	27.6	18.5	1	Х
SA18A	SA18CA	18.0	20.00	22.10	1	29.2	17.5	1	Х
SA20A	SA20CA	20.0	22.20	24.50	1	32.4	15.7	1	X
SA22A	SA22CA	22.0	24.40	26.90	1	35.5	14.4	1	X
SA24A	SA24CA	24.0	26.70	29.50	1	38.9	13.1	1	X
SA26A	SA26CA	26.0	28.90	31.90	1	42.1	12.1	1	X
SA28A	SA28CA	28.0	31.10	34.40	1	45.4	11.2	1	X
SA30A	SA30CA	30.0	33.30	36.80	1	48.4	10.5	1	X
SA33A	SA33CA	33.0	36.70	40.60	1	53.3	9.6	1	X
SA36A	SA36CA	36.0	40.00	44.20	1	58.1	8.8	1	X
SA40A	SA40CA	40.0	44.40	49.10	1	64.5	7.9	1	X
SA43A	SA43CA	43.0	47.80	52.80	1	69.4	7.3	1	X
SA45A	SA45CA	45.0	50.00	55.30	1	72.7	7.0	1	X
SA48A	SA43CA SA48CA	48.0	53.30	58.90	1	77.4	6.6	1	X
SA51A	SA51CA	51.0	56.70	62.70	1	82.4	6.2	1	X
SA54A	SA54CA	54.0	60.00	66.30	1	87.1	5.9	1	X
SA58A	SA58CA	58.0	64.40	71.20	1	93.6	5.4	1	X
SA60A	SA60CA	60.0	66.70	73.70	1	96.8	5.3	1	X
SA64A	SA64CA	64.0	71.10	78.60	1	103.0	5.0	1	X
SA04A SA70A	SA70CA	70.0	77.80	86.00	1	113.0	4.5	1	X
SA75A	SA75CA	75.0	83.30	92.10	1	121.0	4.2	1	X
SA78A	SA78CA	78.0	86.70	95.80	1	126.0	4.0	1	X
SA78A SA85A	SA78CA SA85CA	85.0	94.40	104.00	1	137.0	3.7	1	X
SA90A	SA90CA	90.0	100.00	111.00	1	146.0	3.5	1	X
SA90A SA100A	SA90CA SA100CA	100.0	111.00	123.00	1	140.0	3.1	1	X
SA100A	SA100CA SA110CA	110.0	122.00	135.00	1	177.0	2.9	1	X
SATIDA SA120A	SA120CA	120.0	122.00	135.00	1	193.0	2.9	1	X X
SA120A SA130A	SA120CA SA130CA	120.0	133.00	147.00	1	209.0	2.0	1	× X
SA130A SA150A	SA130CA SA150CA	130.0	144.00	185.00	1	243.0	2.4	1	X
SA160A	SA160CA	160.0	178.00	197.00	1	259.0	2.1	1	X
SA 160A SA 170A	SA160CA SA170CA			209.00	1				X
SA170A SA180A	SA170CA SA180CA	170.0	189.00 200.00	209.00	1	275.0 289.0	1.9 1.7	1	X X

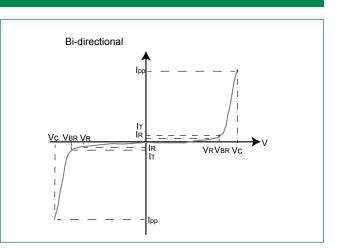
For bidirectional type having V<sub>R</sub> of 10 volts and less, the I<sub>R</sub> limit is double. For parts without A , the V<sub>es</sub> is ± 10% and Vc is 5% higher than with A parts, the parts without A are currently available, but not recommended for new designs. The parts with A are preferred.



# **TVS Diodes** Axial Leaded – 500W > SA series

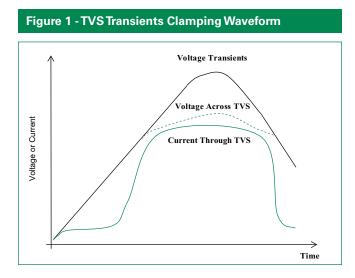
#### **I-V Curve Characteristics**



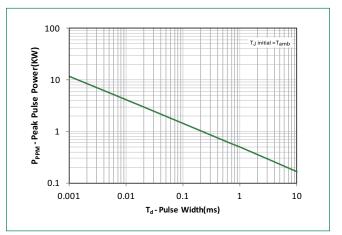


- $\mathbf{P}_{_{\boldsymbol{PPM}}}$  Peak Pulse Power Dissipation Max power dissipation
- Stand-off Voltage -- Maximum voltage that can be applied to the TVS without operation V
- V<sub>BR</sub> Breakdown Voltage -- Maximum voltage that flows though the TVS at a specified test current (I<sub>r</sub>)
- V<sub>c</sub> Clamping Voltage -- Peak voltage measured across the TVS at a specified lppm (peak impulse current)
- I, V, Reverse Leakage Current -- Current measured at V<sub>p</sub>
- Forward Voltage Drop for Uni-directional

#### Ratings and Characteristic Curves (T\_=25°C unless otherwise noted)

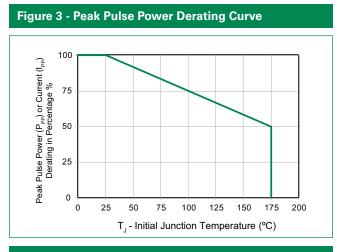


### Figure 2 - Peak Pulse Power Rating

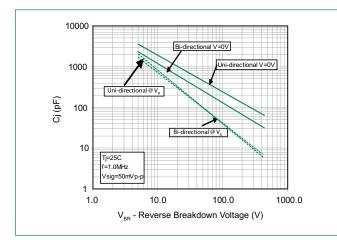




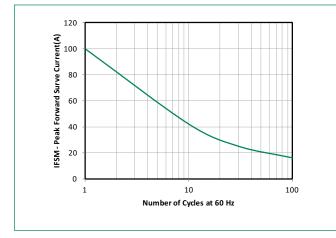
#### Ratings and Characteristic Curves (T<sub>a</sub>=25°C unless otherwise noted) (Continued)



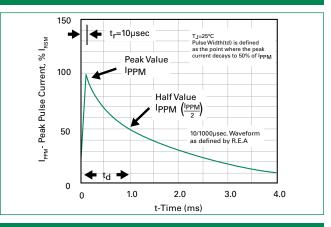
#### Figure 5 - Typical Junction Capacitance







#### Figure 4 - Pulse Waveform



### Figure 6 - Typical Transient Thermal Impedance

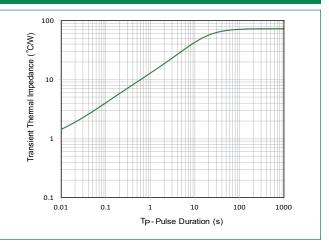
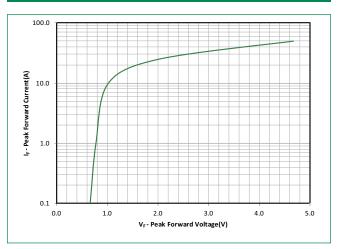


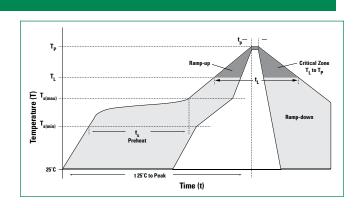
Figure 8 - Peak Forward Voltage Drop vs Peak Forward Current (Typical Values)





### **Soldering Parameters**

Reflow Cond	Lead–free assembly		
Pre Heat	- Temperature Min (T <sub>s(min)</sub> )	150°C	
	- Temperature Max (T <sub>s(max)</sub> )	200°C	
	-Time (min to max) (t <sub>s</sub> )	60 – 180 secs	
Average ram	3°C/second max		
$T_{S(max)}$ to $T_A$ -	3°C/second max		
Reflow	- Temperature (T <sub>A</sub> ) (Liquidus)	217°C	
nellow	-Time (min to max) (t <sub>s</sub> )	60 – 150 seconds	
Peak Temper	ature (T <sub>P</sub> )	260 <sup>+0/-5</sup> °C	
Time within	20 – 40 seconds		
Ramp-down	6°C/second max		
Time 25°C to	8 minutes Max.		
Do not exce	260°C		



# Flow/Wave Soldering (Solder Dipping)

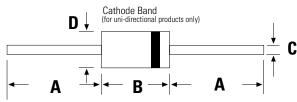
Peak Temperature :	265°C
Dipping Time :	10 seconds
Soldering :	1 time

Physical Specifications				
Weight	0.015oz., 0.4g			
Case	JEDEC DO-204AC (DO-15) molded plastic body over passivated junction.			
Polarity	Color band denotes the cathode except Bipolar.			
Terminal	Matte Tin axial leads, solderable per JESD22-B102.			

# **Environmental Specifications**

High Temp. Storage	JESD22-A103
HTRB	JESD22-A108
Temperature Cycling	JESD22-A104
H3TRB	JESD22-A101
RSH	JESD22-B106

# Dimensions

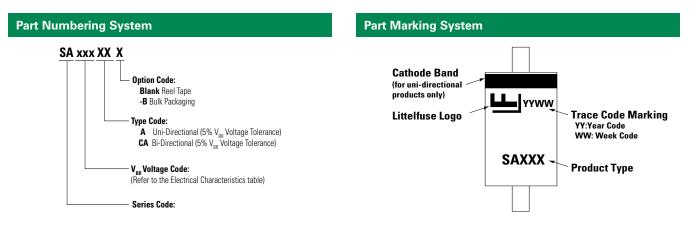


DO-204AC (DO-15)

— A →

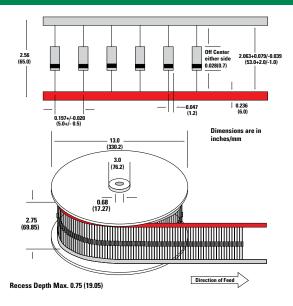
Dimensions	Inc	hes	Millimeters		
	Min	Max	Min	Max	
Α	1.000	-	25.40	-	
В	0.230	0.300	5.80	7.60	
С	0.028	0.034	0.71	0.86	
D	0.104	0.140	2.60	3.60	





Packaging				
Part Number	Component Package	Quantity	Packaging Option	Packaging Specification
SAxxxXX	DO-204AC	4000	Tape & Reel	EIA STD RS-296
SAxxxXX-B	DO-204AC	1000	Bulk	Littelfuse Spec.

#### **Tape and Reel Specification**



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