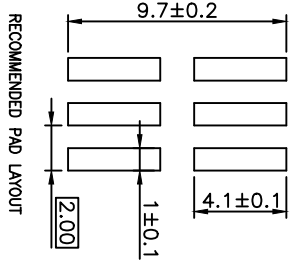
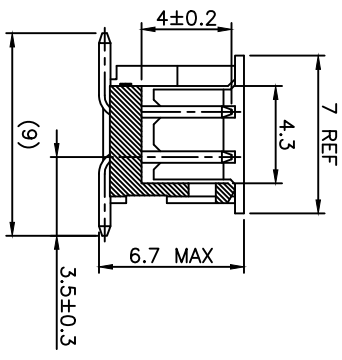
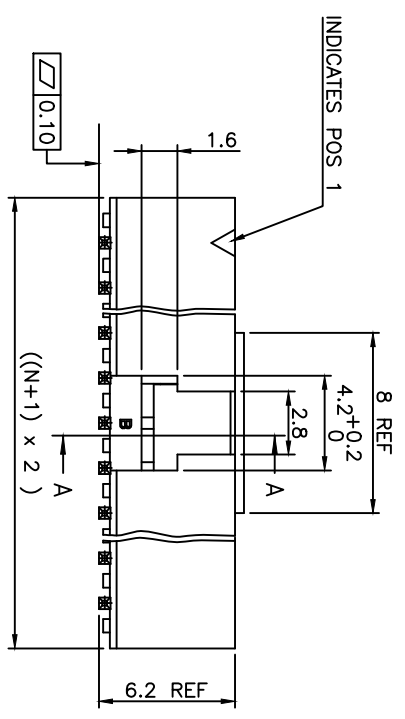
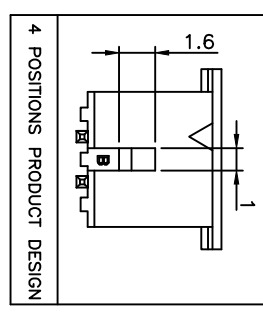
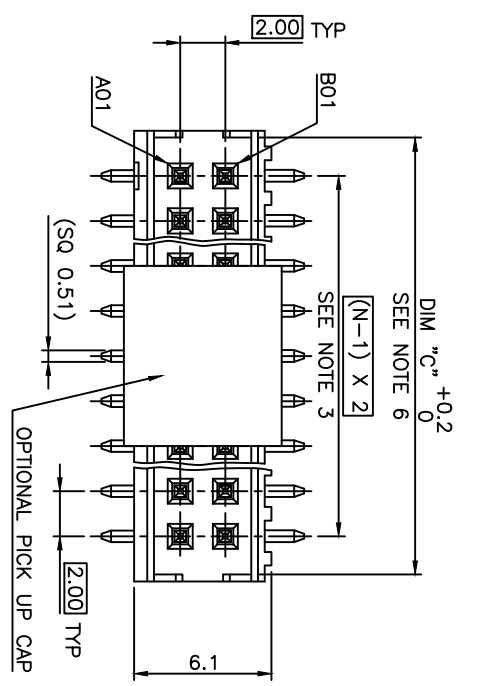


PRODUCT NUMBER
98424-X52-XX-XXXXF

PLATING _____
 S = 0.38µm GOLD/GXT ON CONTACT AREA
 2µm MIN MATTE TIN ON TAIL
 G = 0.7µm GOLD/GXT ON CONTACT AREA
 2µm MIN MATTE TIN ON TAIL
 F = GOLD FLASH ON CONTACT AREA
 2µm MIN MATTE TIN ON TAIL
 T = 2.0-6.0µm FULL MATTE TIN
 1.27µm Ni MIN UNDERLAYER

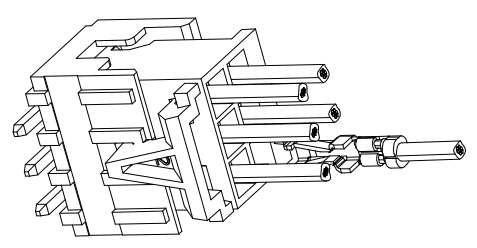
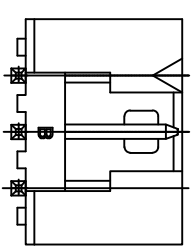
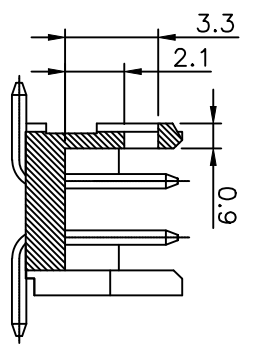
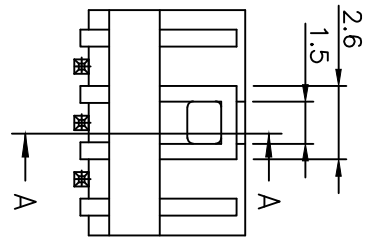
NOTES:
 1. MATERIAL HOUSING: HIGH TEMP. THERMOPLASTIC UL-94V0
 B = STANDARD COLOR CREAM
 B = OPTIONAL COLOR BLACK
 2. MATERIAL TERMINAL: COPPER ALLOY
 3. TO DETERMINE DIMENSIONS:
 N = NUMBER OF POSITIONS PER ROW
 4. 7N MIN. PIN RETENTION IN EITHER DIRECTION.
 5. PACKAGING:
 = STANDARD PACKAGING IN POLYBAGS
 = POLYBAGS PACKAGING WHEN POLARISATION FEATURE APPLICABLE
 U = TUBE AVAILABLE FROM 08 TO 50 POS
 A = TAPE AND REEL WITH PICK UP CAP, AS AVAILABLE
 K = TAPE AND REEL WITHOUT PICK UP CAP, AS AVAILABLE.
 C = TAPE AND REEL WITH SPECIAL LARGE CAP, ONLY FOR 98424-V52-06CULF FOR ALL SPECIAL PACKAGING, FCI TO BE CONTACTED
 UV = TUBE WITHOUT PICK UP CAP FOR CUSTOMER DEDICATED PART
 AV = TAPE & REEL WITH PICK UP CAP FOR CUSTOMER DEDICATED PART
 KV = TAPE & REEL WITHOUT PICK UP CAP FOR CUSTOMER DEDICATED PART

6. DIM "C" = (N x 2) + 1.4
 EXAMPLE: N = 7
 DIM "C" = (7 x 2) + 1.4 = 15.4 mm
 7. FOR POLARIZATION, SPECIFIED PIN OMIT FROM PRODUCT NUMBER IF THIS FEATURE IS NOT APPLICABLE
 8. ROHS COMPATIBLE PRODUCT SPECIFICATIONS
 a - PLATING:
 - "LF" MEANS THE PRODUCT IS LEAD-FREE,
 2µm MINIMUM MATTE TIN OVER 1.27µm MINIMUM NICKEL UNDERPLATE.
 b - MANUFACTURING PROCESS COMPATIBILITY
 - THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 30 SECONDS MAX IN A CONVECTION, INFRARED OR VAPOR PHASE OR REFLOW OVEN.
 c - LABELLING:
 - MEETS PACKAGING SPECS AS PER GS-14-920
 - THIS PRODUCT MEETS EUROPEAN DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004.

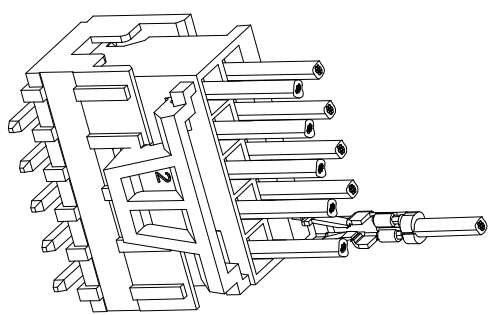
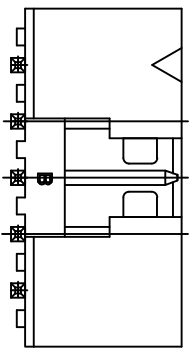
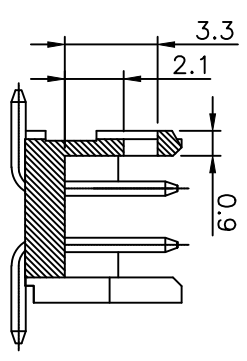
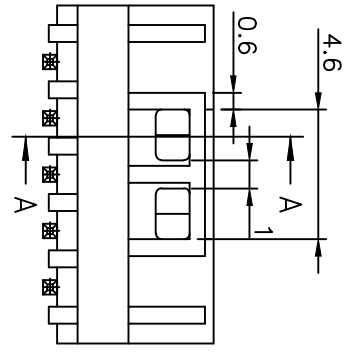


mat'l. code	SEE NOTES	surface	tolerance	projection	product family						
lfr	ern no	lfr	date	ISO 1302	ISO 406	ISO	100	mm	scale	1:1	title
W	B-26204	JCA	17.02.27	tolerances unless otherwise specified	X.X	±0.3	X.XX	±0.13			SHR HEADER
R	B-18975	LWU	14.10.01	linear	XXX	±0.13	K:XXX	±0.05			2.00 VERTICAL SMT
S	B-19190	LWU	14.10.24	linear	L:MWLN	04.09.27					98424
T	B-19797	AMA	14.12.16	length/COMPARISON	04.09.27						sheet 1 of 2
U	B-19988	LWU	15.01.13	lfr	JMC	04.09.27					A3
V	F-23051	AMA	16.01.15	lfr	JMC	04.09.27					CUSTOMER Drawing
sheet	revision	W	A								
index	sheet	1	2								

1 2 3 4 5 6



2x3 POS AND 2x4 POS CONFIGURATION
NO LATCHING AVAILABLE FOR 2x2 POS



2x5 POS UP TO 2x25 POS CONFIGURATION

LATCHING FEATURES WHEN USED IN COMBINATION
WITH ACTIVE LATCH HOUSING 10073599

mat'l. code		surface		tolerance		projection		product family	
SEE NOTES		ISO 1302		ISO 406		100		MINITEK	
lfr	ecn no	lfr	date	tolerances unless otherwise specified		mm		title	
A	F08-0113	LMULJN	08.01.17	linear	XXX	±0.3	mm	SHR HEADER	
		angles		linear	XXX	±0.13	mm	2.00 VERTICAL SMT	
		chr		appd	J.M.C	07.11.06	mm	sheet 2 of - size	
		appd		engn/COMPARAGNON		07.11.06	mm	A3	
sheet		revision		J.M.C		07.11.06	CUSTOMER Drawing		
index		sheet							