



Technical Library

SIL RIGHT ANGLE HEADER DETAILS

RS Stk No	Manufacturers Part No	No of Ways
132-1027	M22-2030305	3 Way
132-1033	M22-2030405	4 Way
131-9709	M22-2030505	5 Way
132-1049	M22-2030605	6 Way
132-1061	M22-2030805	8 Way
131-9715	M22-2031005	10 Way
132-1199	M22-2031205	12 Way
132-1112	M22-2032005	20 Way
132-0721	M22-2035005	50 Way

DRAWING No.:- M22-203XXXX SHEET 2 OF 2	IF IN DOUBT - ASK	©	NOT TO SCALE	THIRD ANGLE PROJECTION	ALL DIMENSIONS IN mm
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SEE NOTE 2 (pointing to pins)
SEE NOTE 1 (pointing to header base)

NOTES

1. MOULDING
MATERIAL = POLYAMIDE 46 (BLACK)

2. PINS
MATERIAL = PHOSPHOR BRONZE CDA-510 ALLOY 3/4 HARD
FINISH = 06 = 90/10 TIN/LEAD OVER NICKEL
05 = GOLD OVER NICKEL STRIKE

ASSEMBLY ORDER CODE

M22-203XXXX

NUMBER OF WAYS

PLATING FINISH

05 = GOLD

CUSTOMER INFORMATION SHEET

	<p>TOLERANCES</p> <p>X. = ±1mm X.X = ±0.25mm X.XX = ±0.10mm X.XXX = ±0.01mm</p> <p>FINISH: SEE ABOVE</p> <p>ANGLES = ±1° ANGLES = °</p> <p>UNLESS STATED S/AREA: mm²</p>	<p>TITLE: 2mm PITCH SIL 90° PIN HEADER ASSEMBLY</p> <p>DRAWING NUMBER: M22-203XXXX</p>
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ISS.	DATE	C/N
4	22.03.94	2578
3	22.12.93	2496
2	24.07.91	----
1	07.08.90	----
APPROVED:		
CHECKED:		
DRAWN: PDC		
CUSTOMER REF.		
ASSEMBLY DRG:		

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