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f.con.e 14/15 Sockets

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| SLU 26241 | G 16 |
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| SLU 40165 | G 16 |
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| SLY 6081 ... Z | G 31 |
| SLY 6122 ... G | G 31 |
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## Technical introduction for the connector catalogue

## General points

Product specified characteristics for the particular article can be found in the category "technical data"! Additional customer specified advice and solution proposals will be supported from the R\&D department of company Fischer Elektronik GmbH \& Co. KG.

## Surface - electroplating processes

In general all contacts are coated with a nickel barrier layer (1,3-3 $\mu \mathrm{m}$ ) before they get tinned or gold-plated. This will also apply for selective gold-plated contacts.
For the selective coated contacts the complete contact will be nickel-plated including the carrier strip first. After this the contact side will be gold-plated and the solder side tinned, usually in the "dipping method" or "brush method". Depending on the overall contact length the middle area is exclusively nickel-plated.
The layer thickness of the gold-plating is at least $0,2 \mu \mathrm{~m} \mathrm{Au}$, the layer thickness of the tinning is $4-6 \mu \mathrm{~m}$ ! Other layer thicknesses are possible upon request.
The tinning is done with pure tin. The solderability is guaranteed for at least 1 year after shipment. At appropriate storage in closed packing this period can be increased significantly.

## Dimensional tolerance

Generally the DIN ISO 2768 m is applied to all products! Moreover following additions have to be noticed:

- the length tolerance of contact pins is $+/-0,2 \mathrm{~mm}$
- the space allowance is $+/-0,03 \mathrm{~mm}$, the overall space allowance over 36 pins $+/-0,2 \mathrm{~mm}$
- the shape tolerance of the insulating body is defined by $+/-0,15 \mathrm{~mm}$
- the separation of number of pins by means of cutting: $+0,6 \mathrm{~mm} /-0,3 \mathrm{~mm}$
- the separation of number of pins by means of sawing: $+0,1 \mathrm{~mm} /-0,4 \mathrm{~mm}$ (no standard)


## Quality grading in conformity with DIN 41652

Depending on the layer thickness of the gold-plating the contacts can be classified in quality classes. A distinction is made in three quality classes:
Quality class 1: at least 500 cycles of operation, layer thickness accordingly at least $1,2 \mu \mathrm{~m}$ Au
Quality class 2: at least 200 cycles of operation, layer thickness accordingly at least $0,75 \mu \mathrm{~m} \mathrm{Au}$
Quality class 3: at least 50 cycles of operation, layer thickness accordingly at least 0,2 $\mu \mathrm{m}$ Au
By tinning contacts max. 10 cycles of operation can be guaranteed by using "tin on tin".

## Precision socket contacs

These contacts are two-piece parts and consist on a sleeve (turned part) and a spring element (stamped part). The spring element (Clip) is always gold-plated (depending on the article at least $0,2 \mu \mathrm{~m} \mathrm{Au}$ or at least $0,75 \mu \mathrm{~m} \mathrm{Au}$ ). The sleeve is usually tinned, for some versions also optionally gold-plated (at least 0,2 $\mu \mathrm{m} \mathrm{Au}$ ).

## Contact carrier material made of high-temperature resistant plastic

The plastics used for the male and female headers are mainly high-temperature resistant which means that they are suitable for the use in the reflow soldering technique.
This applies primarily for SMD components as well as for plug connectors which are constructed for wave soldering. In the catalogue those products are marked with a $260^{\circ} \mathrm{C}$ logo in the header of the particular page.

foyer of the company

motivated employees

committed field service

innovative product development

## Hycher coktronik:

## Explanations - references - printings



## G 15


$\rightarrow$ G50-52
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G = gold-plated
Z = tin-plated
S = selective gold-plated
... plastic of the insulator is suitable for reflow-soldering up to $260^{\circ} \mathrm{C}$
components are suitable for soldering technique (THT)
components are suitable for SMD technique
components are suitable for press-fit mounting
... components are suitable for the corresponding grid
index area:
shows topics/categories
"current"
"following"
... page number
... footnotes, give references to pages with combinable or similar products
... option for surface finishing

## Imprinting of cardholders - Your and our time is expensive

An order for imprinting must state the font, the font size and the exact position of the imprint with dimensions, taking in account of countersunk holes etc.. When placing the first order, the company logo must be supplied as a vector file. If these conditions are not complied with, the order for imprinting may have to be rejected, or additional costs will have to be charged.
Compliance with the following criteria ensures smooth handling:
Adobe Illustrator (.ai)
CorelDraw (.cdr)
Macromedia Free Hand (.fh)
QuarkXPress (.qxd)

```
without half-tone images, fonts transformed into paths or supplied
all fonts enclosed; half-tone images colour-separated (full-tone or scale colours) and
with correct resolution (300 dpi colour, black / white 600 dpi), no RGB
```

All this takes additional time and consequently incurs extra costs.
The usability must be checked by our printing shop:
In most cases, Adobe Acrobat (.pdf); screen formats (.jpg, .gif, .png) and paper copies, stickers and similar are not
suitable for preparing printer's copies!
Copies that definitely cannot be used:
Imperfect copies such as fax copies / Microsoft Office files (.doc, .xls, .ppt) can only be used for information or for transmitting texts.
Please always add dimensional drawings (.dxf) to the parts to be imprinted!
Please note as a general rule: Retouching work extending beyond the standard time will be invoiced additionally at cost price.

Precision sockets and plugs for ICs with high packing density Precision sockets and plugs for DIL-ICs Customer specified DIL-IC sockets cletronik $\rightarrow$ 日 Mounting sockets for discrete components, jumper links and connectors


Precision sockets and plugs for ICs with high packing density

- PLCC-socket for soldering technology (THT)
- PLCC-socket for SMD technology - low profile
- type of packaging: bar magazine


Precision sockets and plugs for DIL-ICs

- precision sockets and plugs in soldering (THT) and SMD technology
- DIL-IC sockets with extractor
- open and closed design


Mounting sockets for discrete components,
jumper links and connectors

- sockets for TO 5 cases
- plug-in sockets for chrystal oscillators
- jumper links with and without insulators
- precision pins and bushings, bulk
- connectors, with and without insulator


## High-precision sockets and plugs for DIL-IC

- other number of contacts upon request!

|  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of | dim. [mm] |  |  |  | art. no. | no. of contacts | dim. [mm] |  |  |  |
|  | contacts | A | B | C | D |  |  | A | B | C | D |
| DIL 6 M ... | 6 | 7.62 | 10.1 | 3.8 | 7.6 | DIL 2203 M Z | 22 | 7.62 | 10.1 | 4.8 | 27.9 |
| DIL 8 M ... | 8 | 7.62 | 10.1 | 3.8 | 10.1 | DIL 24 M ... | 24 | 15.24 | 17.7 | 11.6 | 30.6 |
| DIL 10 M ... | 10 | 7.62 | 10.1 | 4.7 | 12.7 | DIL 2403 M ... | 24 | 7.62 | 10.1 | 4.0 | 30.6 |
| DIL 14 M ... | 14 | 7.62 | 10.1 | 4.9 | 17.7 | DIL 2404 M G | 24 | 10.16 | 12.7 | 7.1 | 30.6 |
| DIL 16 M ... | 16 | 7.62 | 10.1 | 3.5 | 20.4 | DIL 28 M ... | 28 | 15.24 | 17.7 | 11.3 | 35.7 |
| DIL 18 M ... | 18 | 7.62 | 10.1 | 4.1 | 23.0 | DIL 2803 M ... | 28 | 7.62 | 10.1 | 4.0 | 35.7 |
| DIL 20 M ... | 20 | 7.62 | 10.1 | 3.4 | 25.5 | DIL 32 M ... | 32 | 15.24 | 17.7 | 11.2 | 40.6 |
| DIL 22 M ... | 22 | 10.16 | 12.7 | 6.6 | 27.9 | DIL 36 M G | 36 | 15.24 | 17.7 | 10.6 | 45.6 |
|  |  |  |  |  |  |  |  |  |  |  |  |
| art. no. | no. of | dim. [mm] |  |  |  | art. no. | no. of contacts | dim. [mm] |  |  |  |
|  | contacts | A | B | C | D |  |  | A | B | C | D |
| DIL 14 N ... | 14 | 7.62 | 10.1 | 4.9 | 17.7 | DIL 16 N ... | 16 | 7.62 | 10.1 | 3.5 | 20.4 |
| please indicate: | ... surface of contact G = gold-plated <br> Z = tin-plated |  |  |  |  |  |  |  |  |  |  |
| contact spring: |  |  | gold-plated |  |  |  |  |  |  |  |  |


|  |  |  |  | 0,6 $-C \rightarrow 1$ <br> 0,45 |  |  | $\begin{aligned} & \oplus \oplus \oplus \\ & \ldots \ldots) \\ & \oplus \oplus \oplus \end{aligned}$ |  | (1) <br> © $($ | $\Phi$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of |  | dim. | mm] |  | art. no. | no. of |  | dim. | mm] |  |
|  | contacts | A | B | C | D |  | contacts | A | B | C | D |
| DIL 80 ... | 8 | 7.62 | 10.1 | 3.8 | 10.1 | DIL 200 G | 20 | 7.62 | 10.1 | 3.4 | 25.5 |
| DIL 140 ... | 14 | 7.62 | 10.1 | 4.9 | 17.7 | DIL 22 O ... | 22 | 10.16 | 12.7 | 6.6 | 27.9 |
| DIL 160 ... | 16 | 7.62 | 10.1 | 3.5 | 20.4 |  |  |  |  |  |  |
| please indicate: <br> ... surface of contact G = gold-plated <br> Z = tin-plated |  |  |  |  |  |  |  |  |  |  |  |

$\rightarrow$ F14-15

Single precision contacts Teflon sockets/TO 5 \& TO 18
Connector-sleeves

## High-precision sockets and plugs for DIL-IC

- other number of contacts on request!


Socket layout for various numbers of contacts for DIL-IC, open frame

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High-precision sockets and plugs for DIL-IC

|  |  |  | , |  |  | $\text { (9) © }($ <br> © $\oplus$ |  | (9) (-) <br> (9) (-) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of |  | [mm |  | art. no. | no. of |  | m. [m |  |
|  | contacts | A | B | D |  | contacts | A | B | D |
| DIL 6 E ... | 6 | 7.62 | 10.3 | 7.6 | DIL 20 E ... | 20 | 7.62 | 10.3 | 25.5 |
| DIL 8 E ... | 8 | 7.62 | 10.3 | 10.1 | DIL 28 E ... | 28 | 15.24 | 17.7 | 35.5 |
| DIL 14 E ... | 14 | 7.62 | 10.3 | 17.7 | DIL 32 E ... | 32 | 15.24 | 17.7 | 40.6 |
| DIL 16 E ... | 16 | 7.62 | 10.3 | 20.4 | DIL 40 E ... | 40 | 15.24 | 17.7 | 50.8 |
| DIL 18 E... | 18 | 7.62 | 10.3 | 23.0 |  |  |  |  |  |
| please indicate: <br> ... surface of contact G = gold-plated <br> Z = tin-plated |  |  |  |  |  |  |  |  |  |
| contact spring: |  |  | gold-plated |  |  |  |  |  |  |

Socket layout for various numbers of contacts for DIL-IC, closed frame


## DIL-IC-sockets with extractor


$\frac{2 m-N}{2 m}$

## High-precision sockets and plugs for DIL-IC

IC-sockets partially equipped, e.g. for oscillators and relays

|  | DIL 4 OR ... |  | DIL 82 OR ... |  |
| :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts |  |  |  |
| DIL 4 OR ... | 4 |  |  |  |
| DIL 81 OR Z | 8 |  |  |  |
| DIL 82 OR ... | 8 |  |  |  |
| please indicate: | ... surface of contact <br> G = gold-plated <br> Z = tin-plated |  |  |  |
| contact spring: | gold- |  |  |  |

LED display sockets of $0.6^{\prime \prime}$ pitch

|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | $\operatorname{dim}_{\mathrm{A}}[\mathrm{~mm}]$ | art. no. | no. of contacts | $\operatorname{dim}_{\mathrm{A}}^{[\mathrm{mm}]}$ |
| DIL 1606 E Z | 16 | 20.3 | DIL 1806 E Z | 18 | 22.8 |
|  |  |  |  |  |  |
| art. no. | no. of contacts | $\operatorname{dim}_{A}[\mathrm{~mm}]$ | art. no. | no. of contacts | $\begin{gathered} \operatorname{dim} .[\mathrm{mm}] \\ A \end{gathered}$ |
| DIL 1606 H Z | 16 | 20.3 | DIL 1806 H Z | 18 | 22.8 |
| contact spring: | gold-plated |  |  |  |  |
| contact sleeve: |  | tin-plated |  |  |  |

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## High-precision sockets and plugs for DIL-IC

## LED display sockets in vertical construction



|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | $\left.\operatorname{dim}_{A}^{[m m}\right]$ | art. no. | no. of contacts | $\underset{A}{\operatorname{dim}}[\mathrm{~mm}]$ |
| DIL 8 G Z | 8 | 10.1 | DIL 16 G ... | 16 | 20.3 |
| DIL 10 G ... | 10 | 12.7 | DIL 20 G ... | 20 | 25.4 |
| DIL 14 G ... | 14 | 17.7 |  |  |  |
| please indicate: $\left.\begin{array}{c}\ldots \text { surface of contact } \\ \mathbf{G}\end{array}\right)=$ gold-plated <br> $\mathbf{Z}$ $=$ tin-plated | ... surface of contact G = gold-plated Z = tin-plated |  |  |  |  |
| contact spring: |  | gold-plated |  |  |  |

DIL adaptor plugs

|  | PK 3 |  | SK 02 ( ¢ PK 5) $^{\text {5 }}$ |  |  |  | SK 02 ( ( PK 5) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |
|  | no. of |  |  | art. no. | no. of |  |  |
|  | contacts | A | B |  | contacts | A | B |
| DILS 04 PK 5 | 4 | 5.0 | 2.54 | DILS 16 PK 3 | 16 | 20.3 | 17.78 |
| DILS 06 PK 3 | 6 | 7.6 | 5.08 | DILS 16 PK 5 | 16 | 20.3 | 17.78 |
| DILS 14 PK 3 | 14 | 17.7 | 15.24 | DILS 18 PK 5 | 18 | 23.0 | 20.32 |
| surface of contact: ${ }^{\text {gold-plated }}$ |  |  |  |  |  |  |  |

## High-precision sockets and plugs for DIL-IC



## DIL platforms

- suitable for DIL-cases DILS ... GA LO

|  |  |  |  |  |  |  |  |  | $4$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | A | $\begin{gathered} \text { m. }[\mathrm{mr} \\ \mathrm{B} \end{gathered}$ | C | art. no | no. of contacts | A | $\begin{gathered} \text { m. }[\mathrm{m} \\ \mathrm{B} \end{gathered}$ | C |
| DILS 08 GO | 8 | 12.4 | 12.5 | 7.62 | DILS 24 GO | 24 | 32.8 | 20.1 | 15.24 |
| DILS 14 GO | 14 | 20.0 | 12.5 | 7.62 | DILS 28 GO | 28 | 37.8 | 20.1 | 15.24 |
| DILS 16 GO | 16 | 22.6 | 12.5 | 7.62 | DILS 40 GO | 40 | 53.1 | 20.1 | 15.24 |
| DILS 18 GO | 18 | 25.2 | 12.5 | 7.62 |  |  |  |  |  |
| surface of contact: |  |  | gold-plated |  |  |  |  |  |  |

DIL cases - grid spacing $\mathbf{2 . 5 4} \mathbf{~ m m}$

- suitable for DIL plugs DILS ... GO


| art. no. | $\operatorname{dim}$ [ $[\mathrm{mm}]$ |  |  | art. no. |  |  | $\operatorname{dim}$. mm$]$ |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | B | H | L |  | H | H | L |  |  |
| DILS 08 GA LO | 12.5 | 6.7 | 12.4 | DILS 14 GB LO | 12.5 | 11.7 | 20.0 |  |  |
| DILS 14 GA LO | 12.5 | 6.7 | 20.0 | DILS 16 GB LO | 12.5 | 11.7 | 22.6 |  |  |
| DILS 16 GA LO | 12.5 | 6.7 | 22.6 | DILS 18 GB LO | 12.5 | 11.7 | 25.2 |  |  |
| DILS 18 GA LO | 12.5 | 6.7 | 25.2 | DILS 24 GB LO | 20.1 | 11.7 | 32.8 |  |  |
| DILS 24 GA LO | 20.1 | 6.7 | 32.8 | DILS 28 GB LO | 20.1 | 11.7 | 37.8 |  |  |
| DILS 40 GA LO | 20.1 | 6.7 | 53.1 | DILS 40 GB LO | 20.1 | 11.7 | 53.1 |  |  |
| DILS 08 GB LO | 12.5 | 11.7 | 12.4 |  |  |  |  |  |  |

## High-precision sockets and plugs for DIL-IC

## SMD-plug for DIL

- with SK 5-contacts
- other number of contacts on request!

|  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of |  | dim. | mm] |  | art. no. | no. of |  | dim. | m] |  |
|  | contacts | A | B | C | D |  | contacts | A | B | C | D |
| DIL 08 SMD SK5 Z | 8 | 7.62 | 10.1 | 3.5 | 10.0 | DIL 20 SMD SK5 Z | 20 | 7.62 | 10.1 | 3.5 | 25.2 |
| DIL 16 SMD SK5 Z | 16 | 7.62 | 10.1 | 3.5 | 20.1 |  |  |  |  |  |  |
| surface of contact: |  |  | tin-plated |  |  |  |  |  |  |  |  |

## SMD-socket for DIL-IC

- other number of contacts upon request!

|  |  |  |  |  |  |  |  | $\xrightarrow[1]{\frac{1}{m}}$ |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | dim. [mm] |  |  |  | art. no. | no. of contacts | dim. [mm] |  |  |  |
|  |  | A | B | C | D |  |  | A | B | C | D |
| DIL 16 SMD M | 16 | 20.1 | 10.1 | 7.62 | 3.5 | DIL 2403 SMD M | 24 | 30.3 | 10.1 | 7.62 | 3.5 |
| DIL 20 SMD M | 20 | 25.2 | 10.1 | 7.62 | 3.5 | DIL 28 SMD M | 28 | 35.4 | 17.6 | 15.24 | 11.2 |
| contact spring: |  |  | gold-plated |  |  |  |  |  |  |  |  |
| contact sleeve: |  |  | tin-plated |  |  |  |  |  |  |  |  |

## IC-mounting tools - Design DIL



## Sockets for IC-PLCC

- PLCC sockets for case design EIA/JEDEC TYPE "A"
- VPE = packing unit (pieces/tube)
- data sheet for pin configuration of individual PLCC sockets available upon request
- dual polarity indicators guarantee the correct alignment of the chip
- drainage holes for easier inside cleaning
- test holes are moulded next to each contact



## SMD sockets for PLCC - low profile housing

- these PLCC sockets conform to case designs EIA/JEDEC TYPE "A"
- VPE = packing unit (pieces/tube)* dimensions $\pm 0.2 \mathrm{~mm}$; tin-plated phosphorbronze socket contacts
- dual polarity indicators guarantee the correct alignment of the chip
- drainage holes for easier inside cleaning
- test holes are moulded next to each contact
- efficient heat dissipation
- packing: bar magazine

filigelier clektronik:
Sockets for TO ... cases
Transistor sockets for TO 5

|  |  |  |  |
| :---: | :---: | :---: | :---: |
| art. no. |  | no. of contacts |  |
| PF 53 ... |  | 3 |  |
|  |  |  |  |
| art. no. |  | no. of contacts |  |
| PF 54 ... |  | 4 |  |
|  |  |  |  |
| art. no. |  | no. of contacts |  |
| PF 5823 ... |  | 8 |  |
| please indicate: | ... surface of contact <br> G = gold-plated <br> Z $=$ tin-plated |  |  |
| contact spring: | gold-plated |  |  |
| contact sleeve: | gold-plated |  |  |

(ars)

Teflon sockets/TO 5 \& TO 18 Connector-sleeves
Sockets for DIL-IC
Single precision contacts

Sockets for LED
SMD socket for DIL-IC Technical data
$\frac{2 m 0 i n}{2 m}$
Sockets for TO ... cases

## Sockets for TO 5

|  |  |  |  |
| :---: | :---: | :---: | :---: |
| art. no. |  | no. of contacts |  |
| PF 510 G |  | 10 |  |
| contact spring: | gold-plated |  |  |
| contact sleeve: | gold-plated |  |  |

## filischericktronik:

$260^{\circ} \mathrm{C} /$ 国

## Sockets for TO ... cases

Transistor sockets - teflon sockets for TO 5


Transistor sockets - teflon sockets for TO 18


Sockets for crystal oscillators

QS 25 GS

surface of contact:
silver-plated

## Precision sockets for crystal oscillators in case HC 18



## Insulators for crystal oscillators

* = equates self retaining

|  |  |  |  |
| :---: | :---: | :---: | :---: |
| art. no. | case design |  |  |
|  |  | C | D |
| ISQ 04 | HC-18/U/ HC-49/U/ HC-43/U | - | 0.71 |
| ISQ 05 | HC-18/U/ HC-49/U/ HC-43/U | - | * |
| ISQ 06 | HC-18/U/ HC-49/U/ HC-43/U | 2.4 | 0.71 |
| ISQ 07 | HC-18/U/ HC-49/U/ HC-43/U | 2.4 | * |
| ISQ 08 | HC-50/U/ HC-42/U/ HC-25/U | - | 1.30 |
| dialectric strength: |  | 9 kV |  |
| name of foil: |  | MYLAR |  |
| heat resistance: |  | $250^{\circ} \mathrm{C}$ |  |
| material thickness: |  | 0.127 mm |  |

## Ifflher clektroniky

Jumper links / Separable jumpers

## Jumper links

|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. |  |  | art. no. |  |  |
|  | A | B |  | A | B |
| LB 02 G | 5.08 | 2.0 | LB 04 G | 10.16 | 7.0 |
| LB 03 G | 7.62 | 4.5 | LB 06 G | 15.24 | 12.0 |
| surface of contact: |  | gold-plated |  |  |  |



art. no.

| art. no. | dim |
| :---: | :---: |
| LEB 01 G | 2.5 |
| LEB 02 G | 5 |
| surface of contact: |  |


dim. [mm]

| A |
| :--- |
| 2.54 |
| 5.08 |
| gold-plated |


art. no. $\operatorname{dim}$ [mm]
A
7.62

$\operatorname{sem}_{2 m}$

## Jumper links / Separable jumpers

separable jumpers for soldering technology

- the contacts have a preformed dividing groove and can easily be separated with a screwdriver


Jumper links, grid spacing $\mathbf{2 . 5 4} \mathbf{~ m m}, \square \mathbf{0 . 6 3 5} \mathbf{~ m m}$

- separable! any requested number of contact can be delivered


Jumper links, grid spacing $\mathbf{2 . 0 0} \mathbf{~ m m}, \square \mathbf{0 . 5} \mathbf{~ m m}$

- separable! any requested number of contact can be delivered



## Ifflher clektroniky

## Jumper links / Separable jumpers

## Jumper link for LED- and standard-PCBs

- in SMD-technology
- $\square 0,635 \mathrm{~mm}$
- separable! any requested number of contact can be delivered



## High-precision contacts, loose

## Female contacts for $\varnothing \mathbf{0 . 5} \mathbf{~ m m}$


contact spring:
Female contact for $\mathbf{0 . 6 4} \mathbf{~ m m} \square$ and $\boldsymbol{\varnothing} \mathbf{0 . 8 0} \mathbf{~ m m}$

-
2.54

High-precision contacts, loose

## Contacts with solder head



## Male contacts



## Hifelee coktronik: $\exists$

## Connector-sleeves

## For $\mathbf{0 . 4} \mathbf{~ m m}$ with BeCu spring $\mathbf{3} \boldsymbol{\mu m} \mathbf{N i}, \mathbf{1} \boldsymbol{\mu m} \mathbf{A u}$



For $\mathbf{0 . 4} \mathbf{~ m m}$ with bronze spring, teflon insulated


SB 2


For $\mathbf{0 . 8} \mathbf{~ m m}$, slotted


## For 1 mm, slotted

art. no.

Connector-sleeves

## For 1 mm, slotted, plastic insulated

art. no.

## For 1 mm, with BeCu spring $\mathbf{3 \mu m ~ N i , ~} \mathbf{1} \mu \mathrm{m} \mathrm{Au}$



For 1 mm, slotted, plastic insulated


For 2 mm, slotted, plastic insulated


For $\mathbf{2} \mathbf{~ m m}$, slotted, plastic insulated, separable


## Technical data Sockets

|  | $\begin{aligned} & \text { DIL ... E ..., } \\ & \text { DIL ... M .., } \\ & \text { DIL ... N ..., } \\ & \text { DIL ... OR ... } \end{aligned}$ | $\begin{aligned} & \text { DIL ... O ..., } \\ & \text { DIL ... P ... } \\ & \text { DIL ... Q ..., } \\ & \text { DIL ... U ... } \end{aligned}$ | DIL ... PEK | $\begin{aligned} & \text { DIL ... } 06 \text { E Z, } \\ & \text { DIL ... } 06 \text { H Z } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: |
| contact material | CuZn-alloy |  |  |  |
| surface contact / contact sleeve | $\mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au} / \mathrm{Ni}+4 \ldots . .6 \mu \mathrm{~m} \mathrm{Sn}$ |  | $\mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au}$ | $\mathrm{Ni}+4 \ldots . .6 \mu \mathrm{~m} \mathrm{Sn}$ |
| inner contact spring material | CuBe-alloy |  | CuBe-alloy |  |
| inner contact spring surface | $\mathrm{Ni}+0,25 \mu \mathrm{~m} \mathrm{Au}$ |  | $\mathrm{Ni}+0,75 \mu \mathrm{~m} \mathrm{Au}$ | $\mathrm{Ni}+0,25 \mu \mathrm{~m} \mathrm{Au}$ |
| plugability for circuit points | $0,22 \times 0,25 \mathrm{~mm}$.. $0,4 \times 0,55 \mathrm{~mm} /$ $\varnothing 0,4 \ldots 0,56 \mathrm{~mm}$ |  | $\begin{gathered} 0,22 \times 0,25 \mathrm{~mm} \ldots 0,4 \times 0,55 \mathrm{~mm} / \\ \varnothing 0,4 \ldots 0,56 \mathrm{~mm} \end{gathered}$ |  |
| insert depth | $2.5 \ldots . .3 .6 \mathrm{~mm}$ |  | $2.5 . .3 .6 \mathrm{~mm}$ |  |
| insertion / drawing force | 4 lamellas contact/ $1.8 \mathrm{~N} / 1.4 \mathrm{~N}$ |  | 4 lamellas contact/ $1.8 \mathrm{~N} / 1.4 \mathrm{~N}$ |  |
| shock resistance | 50 g |  |  |  |
| vibration resistance max. | 15 g |  |  |  |
| volume resistance | $10 \mathrm{~m} \Omega$ |  |  |  |
| contact resistance | $4 \mathrm{~m} \Omega$ |  |  |  |
| contact resistance after 1000 cycles | $7 \mathrm{~m} \Omega$ |  |  |  |
| capacity between two adjacent contacts | 0,4 pF |  |  |  |
| nominal current | 1.5 A |  |  |  |
| nominal voltage | 150 V DC |  |  |  |
| test voltage | 1000 V |  |  |  |
| insulating body material | PPS, GF |  |  |  |
| temperature range | $-40^{\circ} \mathrm{C} \ldots+200^{\circ} \mathrm{C} /\left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right)$ |  |  |  |
| class of flammibility | UL $94 \mathrm{~V}-0$ |  |  |  |
| specific insulation resistance | $>10^{12} \Omega \cdot \mathrm{~m}$ |  |  |  |

lificher clektronik:D

## Technical data Sockets



## Technical data Sockets

|  | DIL ... SMD M, <br> DIL...SMD SK5 | MIC ... | $\begin{gathered} \text { PLCC ..., } \\ \text { PLCC ... SMD } \end{gathered}$ | TF ... |
| :---: | :---: | :---: | :---: | :---: |
| contact material | CuZn-alloy |  | CuSn alloy | CuZn-alloy |
| surface contact / contact sleeve | $\begin{gathered} \mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au} / \\ \mathrm{Ni}+4 \ldots 6 \mu \mathrm{~m} \mathrm{Sn} \end{gathered}$ |  | $\mathrm{Ni}+2 \ldots 4 \mu \mathrm{mSn}$ | $\mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au}$ |
| inner contact spring material | CuBe-alloy |  |  | CuBe-alloy |
| inner contact spring surface | $\mathrm{Ni}+0,25 \mu \mathrm{~m} \mathrm{Au}$ |  |  | $\mathrm{Ni}+0,75 \mu \mathrm{~m} \mathrm{Au}$ |
| plugability for circuit points | $\begin{gathered} 0,22 \times 0,25 \mathrm{~mm} \ldots \\ 0,4 \times 0,55 \mathrm{~mm} / \\ \varnothing 0,4 \ldots 0,56 \mathrm{~mm} \end{gathered}$ |  |  | $\begin{gathered} 0,22 \times 0,25 \mathrm{~mm} \ldots \\ 0,4 \times 0,55 \mathrm{~mm} / \\ \varnothing 0,4 \ldots 0,56 \mathrm{~mm} \end{gathered}$ |
| insert depth | $2.5 \ldots 3.6 \mathrm{~mm}$ |  |  | $2.5 \ldots 3.6 \mathrm{~mm}$ |
| insertion / drawing force | 4 lamellas contact/ $1.8 \mathrm{~N} / 1.4 \mathrm{~N}$ |  |  | 4 lamellas contact/ $1.8 \mathrm{~N} / 1.4 \mathrm{~N}$ |
| shock resistance | 50 g |  |  | 50 g |
| vibration resistance max. | 15 g |  |  | 15 g |
| volume resistance | $10 \mathrm{~m} \Omega$ |  | $>30 \mathrm{~m} \Omega$ | $10 \mathrm{~m} \Omega$ |
| contact resistance |  |  |  | $4 \mathrm{~m} \Omega$ |
| contact resistance after 1000 cycles |  |  |  | $7 \mathrm{~m} \Omega$ |
| capacity between two adjacent contacts | 0,4 pF |  |  |  |
| nominal current | 1.5 A |  | 1 A | 1.5 A |
| nominal voltage | 150 V DC |  |  | 100 V DC |
| test voltage | 1000 V |  | 500 V | 1000 V |
| insulating body material | PPS, GF | polyacetal/ nonconductive | PPS, GF | PTFE |
| temperature range | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots \\ +200^{\circ} \mathrm{C} / \\ \left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right) \end{gathered}$ |  | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots \\ +105^{\circ} \mathrm{C} / \\ \left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right) \end{gathered}$ | $\begin{gathered} -200^{\circ} \mathrm{C} \ldots \\ +260^{\circ} \mathrm{C} \end{gathered}$ |
| class of flammibility | UL 94 V-0 | UL 94 V-0 (at thickness $\geq 3 \mathrm{~mm}$ ), UL 94 V-1 | UL 94 V-0 |  |
| specific insulation resistance | $>10^{12} \Omega \cdot \mathrm{~m}$ |  | $>10^{8} \Omega \cdot \mathrm{~m}$ | $>10^{14} \Omega \cdot \mathrm{~m}$ |

## Technical data Sockets

|  | QS 25 GS | PF ..., PQ 18 ... | LB ... G | CB ... |
| :---: | :---: | :---: | :---: | :---: |
| contact material | CuSn alloy | CuZn-alloy |  |  |
| surface contact / contact sleeve | $\mathrm{Ni}+3 \mu \mathrm{~m} \mathrm{Ag}$ | $\begin{gathered} \mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au} / \\ \mathrm{Ni}+4 \ldots 6 \mu \mathrm{~m} \mathrm{Sn} \end{gathered}$ | $\mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au}$ | $\begin{gathered} \mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au} / \\ \mathrm{Ni}+4 \ldots . .6 \mu \mathrm{~m} \mathrm{Sn} \end{gathered}$ |
| inner contact spring material |  | CuBe-alloy |  |  |
| inner contact spring surface |  | $\mathrm{Ni}+0,75 \mu \mathrm{~m} \mathrm{Au}$ |  |  |
| plugability for circuit points |  | $\begin{gathered} 0,22 \times 0,25 \mathrm{~mm} \ldots \\ 0,4 \times 0,55 \mathrm{~mm} / \\ \varnothing 0,4 \ldots 0,56 \mathrm{~mm} \end{gathered}$ |  |  |
| insert depth |  | 2.5..3.6mm |  |  |
| insertion / drawing force |  | 4 lamellas contact/ $1.8 \mathrm{~N} / 1.4 \mathrm{~N}$ |  |  |
| shock resistance |  | 50 g |  |  |
| vibration resistance max. |  | 15 g |  |  |
| volume resistance | $10 \mathrm{~m} \Omega$ |  |  |  |
| contact resistance |  | $4 \mathrm{~m} \Omega$ |  |  |
| contact resistance after 1000 cycles | $7 \mathrm{~m} \Omega$ |  |  |  |
| capacity between two adjacent contacts |  | 0,4 pF |  |  |
| nominal current | 2.5 A | 1.5 A |  |  |
| nominal voltage | 125 V DC | 60 V DC |  |  |
| test voltage | 500 V |  |  |  |
| insulating body material | PA, GF | PA 4.6. GF |  |  |
| temperature range | $-40^{\circ} \mathrm{C} \ldots+180^{\circ} \mathrm{C}$ | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots \\ +163^{\circ} \mathrm{C} / \\ \left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right) \end{gathered}$ |  |  |
| class of flammibility | UL 94 V-0 |  |  |  |
| specific insulation resistance | $>10^{7} \Omega \cdot \mathrm{~m}$ |  |  |  |

Technical data Sockets

|  | LEB ... G | PSB 03 G | CAB 3 ... 03 Z | LB SLY 06 ... |
| :---: | :---: | :---: | :---: | :---: |
| contact material | CuZn-alloy | phosphor bronze | brass | CuSn alloy |
| surface contact / contact sleeve | $\mathrm{Ni}+0.15 \mu \mathrm{~m} \mathrm{Au}$ | $\mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au}$ | $\mathrm{Ni}+4 \ldots . .6 \mu \mathrm{~m} n$ | $\begin{aligned} & \mathrm{Ni}+4 \ldots .6 \mu \mathrm{~m} \mathrm{Sn} / \\ & \mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au} \end{aligned}$ |
| volume resistance |  |  |  | $5 \mathrm{~m} \Omega$ |
| nominal current |  |  | 1.5 A | 3 A |
| nominal voltage | 150 V DC | 125 V AC |  | DC |
| test voltage | 1000 V |  | 1000 V | 500 V |
| insulating body material | thermoplastic polyester | PA 6. GF | PPS, GF | PA 4.6. GF |
| temperature range | $-55^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ |  | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots \\ +200^{\circ} \mathrm{C} / \\ \left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right) \end{gathered}$ | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots \\ +163^{\circ} \mathrm{C} / \\ \left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right) \end{gathered}$ |
| class of flammibility | UL 94 V-0 |  | UL 94 V-0 |  |
| specific insulation resistance |  |  | $>10^{12} \Omega \cdot \mathrm{~m}$ | $>10^{7} \Omega \cdot \mathrm{~m}$ |



Technical data Sockets

|  | SKB 5 Z, SKB 9 Z | PK 4 Z, <br> SK 02 ..., <br> SK 03 ..., <br> SK 04 Z, <br> SK 05 ..., <br> SK 08 G, <br> SK 14 X 2 ..., <br> SK 40 G, <br> SK 41 ..., <br> SK 42 ... | SB 1 | SB 2 |
| :---: | :---: | :---: | :---: | :---: |
| contact material | CuZn-alloy |  |  |  |
| surface contact / contact sleeve | $\mathrm{Ni}+4 \ldots 6 \mu \mathrm{mSn}$ | $\begin{gathered} \mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au} / \\ \mathrm{Ni}+4 \ldots 6 \mu \mathrm{~m} \mathrm{Sn} \end{gathered}$ | $\mathrm{Ni}+0.25 \mu \mathrm{~m} \mathrm{Au}$ | $\mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au}$ |
| inner contact spring material | CuBe-alloy |  | CuBe-alloy |  |
| inner contact spring surface | $\mathrm{Ni}+0,75 \mu \mathrm{~m} \mathrm{Au}$ |  | $\mathrm{Ni}+0,5 \mu \mathrm{~m} \mathrm{Au}$ | $\mathrm{Ni}+0,75 \mu \mathrm{~m} \mathrm{Au}$ |
| plugability for circuit points |  |  | $\varnothing 0,35 \ldots 0,5 \mathrm{~mm}$ |  |
| insert depth | 2.5...6mm |  | $1.5 \ldots 3 \mathrm{~mm}$ | 2.8... 3.8 mm |
| insertion / drawing force | 6 lamella contacts/ 1.3N/0.3N |  |  |  |
| nominal current | 3 A | 1.5 A |  | 2 A |
| nominal current $70^{\circ} \mathrm{C}$ |  |  |  | 1 A |
| nominal voltage | 150 V DC | 60 V DC |  |  |
| test voltage |  |  |  |  |
| insulating body material |  |  |  | PTFE (teflon) |
| dielectric strength |  |  |  | $\leq 500 \mathrm{~V}$ |

## Technical data Sockets

|  | SB 3 | $\begin{gathered} \text { SB 4, SB 5, } \\ \text { SB } 6 \end{gathered}$ | SB 9 | SB 12 |
| :---: | :---: | :---: | :---: | :---: |
| contact material | CuZn-alloy |  |  |  |
| surface contact / contact sleeve | $\mathrm{Ni}+0.25 \mu \mathrm{~m} \mathrm{Au}$ |  |  |  |
| inner contact spring material |  |  |  | CuBe-alloy |
| inner contact spring surface |  |  |  | $\mathrm{Ni}+1 \mu \mathrm{~m} \mathrm{Au}$ |
| plugability for circuit points | $\varnothing 0,8 \mathrm{~mm}$ | $\varnothing 1 \mathrm{~mm}$ |  |  |
| insert depth | 4 mm | 6 mm |  | 3.8... 5.5 mm |
| volume resistance |  |  |  | $>30 \Omega$ |
| nominal current |  | 3 A |  | 4 A |
| nominal current $70^{\circ} \mathrm{C}$ |  | 2 A |  |  |
| insulating body material |  |  | PA 6.6 |  |
| dielectric strength |  | $\leq 500$ V |  |  |


|  | SB 16 | SB 13 | SB 15 |
| :---: | :---: | :---: | :---: |
| contact material | CuZn-alloy |  |  |
| surface contact / contact sleeve | $\mathrm{Ni}+0.25 \mu \mathrm{~m} \mathrm{Au}$ |  |  |
| plugability for circuit points | $\varnothing 1 \mathrm{~mm}$ | $\varnothing 2 \mathrm{~mm}$ |  |
| insert depth | $2 . . .6 \mathrm{~mm}$ | 6 mm | 12 mm |
| nominal current |  | 3 A |  |
| nominal current $70^{\circ} \mathrm{C}$ |  | 2 A |  |
| insulating body material | PBT, GF | polyolefin | PA 4.6. GF |
| class of flammibility | UL 94 V-0 |  | UL 94 V-0 |
| dielectric strength |  | $\leq 500$ V |  |


certified quality management

own tool-making department

foresighted storekeeping

Male and female headers in SMD version Male and female headers for solder technology (THT)


## Male and female headers in SMD version

- male header, one and two rows with pick and place pad, horizontal and vertical version
- female header, one and two rows with pick and place pad, horizontal and vertical version
- grid spacing: $2,54 \mathrm{~mm}, 2,00 \mathrm{~mm}$ and $1,27 \mathrm{~mm}$
- optional selectable type of packaging: bar magazine and tape and reel


Male and female header in press-in mounting - male header, one and two rows, straight version

- female header, one and two rows, straight version
- shrouded male header, two rows, straight version


Male and female headers for solder technology (THT)

- male header, one and two rows, straight and angled version with square and precision contacts
- shrouded-header with second insulating body
- female header, one and two rows, straight and angled version with stamped contacts or precision contacts
- through-hole female headers, one and two rows
- grid spacing $2,54 \mathrm{~mm}, 2,0 \mathrm{~mm}$ and $1,27 \mathrm{~mm}$


Multipoint connector

- direct multipoint connector for additional circuit board with a thickness of 0,7 to $0,9 \mathrm{~mm}$
- direct multipoint connector for a circuit board thickness of $1,6 \mathrm{~mm}$


## Male headers

## Präzisionskontakte, solder and plug pins $\boldsymbol{\varnothing} \mathbf{0 . 5} \mathbf{m m}$

- also available as single contact, SK ...
- version:

MK 05 / MK 205: contact pin on both sides
MK 04 / MK 204: with diagonal solder cup
MK 03 / MK 203: with solder head
MK 02 / MK 202: with solder fork


| Female headers 2.54 THT | $\rightarrow$ | G 52 | Jumpers | $\rightarrow$ | G 76-77 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Female headers 2.54 SMD | $\rightarrow$ | G 58-63 | Direct female connectors |  | G 75 | $G 2$ |
| Female headers for PC 104 | $\rightarrow$ | G 55 | Female headers 2.54 press-fit | $\rightarrow$ | G 50-66 |  |
| High-prec. male headers 2.54 THT | $\rightarrow$ | G 45 | Technical data | $\rightarrow$ | G 78-84 |  |

2 zecn
2.54

## Male headers

## Precision contacts, Wire Wrap pin $\square \mathbf{0 . 6 3 5} \mathbf{~ m m}$

- version:

MK 10 / MK 210: with diagonal solder bucket
MK 08 / MK 208: with solder fork

$x$
2.54

## Male headers

## Precision contacts, solder and plug pins, $\varnothing \mathbf{0 , 5} \mathbf{~ m m}$

- rectangular PCB connection

- parallel PCB connection

amen


## Male headers

## Precision contacts, low profile

- also available as single contact, SK ...

filiselier clektronik:D
2 zm


## Male headers

## Precision contacts, low profile

- one row



## Male headers

- every pin length is available on request
- one row, $\square 0.635 \mathrm{~mm}$

| art. no. |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | m. [m |  | art. no. | dim. [mm] |  |  |
|  | A | B | C |  | A | B | C |
| SL 11 097... | 9.7 | 3.0 | 3.9 | SL 1025 ... | 11.2 | 2.6 | 5.8 |
| SL $11112 \ldots$ | 11.2 | 3.0 | 5.4 | SL 1053 ... | 13.9 | 5.8 | 5.3 |
| SL $11124 \ldots$ | 12.4 | 3.0 | 6.6 | SL 1078 ... | 16.4 | 5.8 | 7.8 |
| SL 11139 ... | 13.9 | 3.0 | 8.1 | SL 1104 ... | 19.0 | 5.8 | 10.4 |
| SL $11164 \ldots$ | 16.4 | 3.0 | 10.6 | SL 1128 ... | 21.4 | 5.8 | 12.8 |
| SL 11190 ... | 19.0 | 3.0 | 13.2 | SL 1154 ... | 24.0 | 5.8 | 15.4 |
| SL 11214 ... | 21.4 | 3.0 | 15.6 | SL 1179 ... | 26.5 | 5.8 | 17.9 |
| SL 11240 ... | 24.0 | 3.0 | 18.2 | SL 1230 ... | 31.6 | 5.8 | 23.0 |
| SL 11265 ... | 26.5 | 3.0 | 20.7 |  |  |  |  |
| SL 11316 ... | 31.6 | 3.0 | 25.8 |  |  |  |  |
| please indicate: ... no. of contacts $\ldots$ surface of contact <br>  one row $1-36$ S $=$ selective gold-plated <br>    <br>   Z $=$ gold-plated <br>    |  |  |  |  |  |  |  |

- two rows, $\square 0.635 \mathrm{~mm}$

|  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | dim. [mm] |  |  | art. no | dim. [mm] |  |  |
|  | A | B | C |  | A | B | C |
| SL 22097 ... | 9.7 | 3.0 | 3.9 | SL 2025 ... | 11.2 | 2.6 | 5.8 |
| SL 22112 ... | 11.2 | 3.0 | 5.4 | SL 2053 ... | 13.9 | 5.8 | 5.3 |
| SL 22124 ... | 12.4 | 3.0 | 6.6 | SL 2078 ... | 16.4 | 5.8 | 7.8 |
| SL 22139 ... | 13.9 | 3.0 | 8.1 | SL 2104 ... | 19.0 | 5.8 | 10.4 |
| SL 22164 ... | 16.4 | 3.0 | 10.6 | SL 2128 ... | 21.4 | 5.8 | 12.8 |
| SL 22190 ... | 19.0 | 3.0 | 13.2 | SL 2154 ... | 24.0 | 5.8 | 15.4 |
| SL 22214 ... | 21.4 | 3.0 | 15.6 | SL 2179 ... | 26.5 | 5.8 | 17.9 |
| SL 22240 ... | 24.0 | 3.0 | 18.2 | SL 2230 ... | 31.6 | 5.8 | 23.0 |
| SL 22265 ... | 26.5 | 3.0 | 20.7 |  |  |  |  |
| SL 22316 ... | 31.6 | 3.0 | 25.8 |  |  |  |  |
| please indicate: $\ldots$ no. of contacts $\ldots$ surface of contact <br>  two rows $2-72$  <br>   $\mathbf{S}=$ selective gold-plated <br>    <br>   $\mathbf{Z}=$ gold-plated <br>    |  |  |  |  |  |  |  |

PC connector design DIL Female headers 2.54 press-fit High-prec. male headers 2.54 THT Female headers for PC 104
$260^{\circ} \mathrm{C} /$
d,THR 2.54

## Male headers

## Through-Hole-Reflow (THR) soldering technology

- every pin length is available upon request
- one row, $\square 0.635 \mathrm{~mm}$

- two rows, $\square 0.635 \mathrm{~mm}$

|  | $\begin{gathered} s=2 \\ 5 \\ 5 \end{gathered}$ |  |  |  |  | $\times 2$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. |  | [m |  | art. no. |  |  |  |
|  | A | B | C |  | A | B | C |
| SL 21 THR 097 ... | 9.7 | 2 | 4.9 | SL 21 THR 139 ... | 13.9 | 2 | 9.1 |
| SL 21 THR 112 ... | 11.2 | 2 | 6.4 | SL 21 THR 164 ... | 16.4 | 2 | 11.6 |
| SL 21 THR 124 ... | 12.4 | 2 | 7.6 |  |  |  |  |
| please indicate: ... no. of contacts ... surface of contact <br>  two rows $2-72$ S selective gold-plated <br>   $\mathbf{G}=$ gold-plated <br>    <br>    |  |  |  |  |  |  |  |

surface of contact
$260^{\circ} \mathrm{C} /$

## Male headers

## "Dimensions A + B" changeable

- separable! any requested number of contact can be delivered
- any pin length is available upon request
- one row, $\square 0.635 \mathrm{~mm}$
- the surface of dimension "C" of following articles is selective gold-plated: SLK $\mathbf{3 0 2 5}$... S, SL $\mathbf{3 0 2 5}$... S

- two rows, $\square 0,635 \mathrm{~mm}$
- the surface of dimension "C" of following articles is selective gold-plated: SLK $4 \mathbf{0 2 5}$... S, SL 4025 ... S

|  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | dim. [mm] |  |  | art. no | dim. [mm] |  |  |
|  | A | B | C |  | A | B | C |
| SLK 4025 ... | 4.5 | 3.0 | 3.0 | SL 4101 ... | 11.6 | 10.1 | 5.8 |
| SL 4025 ... | 4.5 | 3.0 | 5.8 | SL 4152 ... | 16.7 | 15.2 | 5.8 |
| please indicate: | ... no. of contacts two rows 2-72 |  | ... surface of contact <br> S = selective gold-plated <br> G = gold-plated <br> Z = tin-plated |  |  |  |  |

## Male headers

## Insertion side "dimension $\mathbf{C "}$ changeable

- separable! any requested number of contact can be delivered
- any pin length is available on request
- one row, $\square 0.635 \mathrm{~mm}$

- two rows, $\square 0.635 \mathrm{~mm}$



## Male headers

## Low profile, straight

- any pin length is available on request
- one row, $\square 0.635 \mathrm{~mm}$

|  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | dim. [mm] |  |  | art. no. | im. [mm] |  |  |
|  | A | B | C |  | A | B | C |
| SL LP 1082 ... | 8.2 | 3 | 3.5 | SL LP $1139 \ldots$ | 13.9 | 3 | 9.2 |
| SL LP 1097 ... | 9.7 | 3 | 5.0 | SL LP $1164 \ldots$ | 16.4 | 3 | 11.7 |
| SL LP $1112 \ldots$ | 11.2 | 3 | 6.5 | SL LP $1190 \ldots$ | 19.0 | 3 | 14.3 |
| please indicate: ... no. of contacts ... surface of contact <br>  one row $1-36$ S $=$ selective gold-plated <br>   G $=$ gold-plated <br>   $Z=$ tin-plated |  |  |  |  |  |  |  |

- two rows, $\square 0.635 \mathrm{~mm}$

$260^{\circ} \mathrm{C}$
2.54


## Male headers

## Low profile, angled

- any pin length is available on request
- one row, $\square 0.635 \mathrm{~mm}$

|  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | dim. |  | art. no. |  | [ |  |
|  | A B | C |  | A | B | C |
| SL LP 3041 ... | 4.5 3 | 4.1 | SL LP 3069 ... | 4.5 | 3 | 6.9 |
| please indicate: | ... no. of contacts one row 1-36 | ... surface of contact <br> S = selective gold-plated <br> $\mathbf{G}=$ gold-plated <br> Z = tin-plated |  |  |  |  |

- two rows, $\square 0.635 \mathrm{~mm}$

|  | =1 |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | dim. [mm] |  |  | art. no. | dim. [mm] |  |  |
|  | A | B | C |  | A | B | C |
| SL LP 4041 ... G | 4.5 | 3 | 4.1 | SL LP 4069 ... | 4.5 | 3 | 6.9 |
| SL LP 4041 ... Z | 4.5 | 3 | 4.1 |  |  |  |  |
| please indicate: | ... no. of contacts two rows 2-72 |  | $\begin{aligned} & \ldots \text { surface of contact } \\ & \mathbf{S}=\text { selective gold-plated } \\ & \mathbf{G}=\text { gold-plated } \\ & \mathbf{Z}=\text { tin-plated } \end{aligned}$ |  |  |  |  |

## Male headers

## Sandwich-design

- "S" selective gold-plated up to $\mathbf{3 3} \mathbf{~ m m}$ pin length
- for interconnections of stacked PCBs
- within the total length of the pin the insulator position can be changed as required ... Design specification-sheet
- separable! any requested number of contact can be delivered
- one row, $\square 0.635 \mathrm{~mm}$

- two rows, $\square 0,635 \mathrm{~mm}$

|  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | dim. | m] | art. no. | dim. |  | art. no. |  |  |
|  | A | L |  | A | L |  | A | L |
| SL 6071 ... | 7.1 | 16.4 | SL 6172 ... | 17.2 | 26.5 | SL 6315 ... | 31.5 | 40.8 |
| SL 6097 ... | 9.7 | 19.0 | SL $6197 \ldots$ | 19.7 | 29.0 | SL 6360 ... | 36.0 | 45.3 |
| SL 6121 ... | 12.1 | 21.4 | SL 6223 ... | 22.3 | 31.6 | SL 6415 ... | 41.5 | 50.8 |
| SL 6147 ... | 14.7 | 24.0 | SL 6237 ... | 23.7 | 33.0 | SL 6525 ... | 52.2 | 61.5 |
| SL 6156 ... | 15.6 | 24.9 | SL 6285 ... | 28.5 | 37.8 |  |  |  |
| please indicate: ... no. of contacts ... surface of contact <br>  two rows $2-72$  <br>   $\mathbf{S}=$ selective gold-pla <br>   $\mathbf{G}=$ gold-plated |  |  |  |  |  |  |  |  |

## lificher clektroniky

## Male headers

## Sandwich-design

- "S" selective gold-plated up to $\mathbf{3 3} \mathbf{~ m m}$ pin length
- for interconnections of stacked PCBs
- for plugging the the female headers BL 11 (SL 13 ...) and BL 12 (SL 14 ...).
- suitable for PCB thicknesses between 1.5 mm and 33 mm
- separable! any requested number of contact can be delivered
- one row $\square 0.635 \mathrm{~mm}$

- two rows, $\square 0.635 \mathrm{~mm}$

|  | $S=6 \mathrm{~m}$ |  | $\rightarrow \underbrace{n / 2-1 \times 2,54}$ |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. |  |  | art. no. |  |  |
|  | A | L |  | A | L |
| SL 14071 ... | 7.1 | 21.4 | SL 14235 ... | 23.5 | 37.8 |
| SL 14097 ... | 9.7 | 24.0 | SL 14265 ... | 26.5 | 40.8 |
| SL 14122 ... | 12.2 | 26.5 | SL 14310 ... | 31.0 | 45.3 |
| SL 14147 ... | 14.7 | 29.0 | SL 14365 ... | 36.5 | 50.8 |
| SL 14187 ... | 18.7 | 33.0 |  |  |  |
| please indicate: | ... no. of contacts two rows 2-72 |  | ... surface of contact <br> S = selective gold-plated <br> G = gold-plated <br> Z = tin-plated |  |  |

Design specification for connectors, grid spacing $2.54 \mathbf{~ m m}$
date:
pieces per order:
company:
name, dep.:
town:
stree::
fax:
signature:
$\square$ inquiry
$\square$ order

| surface finish |  |
| :--- | :--- |
| $\square$ selective gold-plated | $\square$ one row $1-36$ contacts possible |
| $\square$ gold-plated | $\square$ two rows $2-72$ contacts possible |
| $\square$ tin-plated |  |
|  | $\square$ |
|  |  |
|  |  |
|  |  |


dimensions:


L = total contact lenght
A = distance between PCBs
B = solder side
C = insertion side

## Male headers

Shrouded male header, with coding and bolting device

- suitable for many flat cable connectors in 2.54 mm pitch

|  |  |  |  |  | $\begin{gathered} \frac{1}{7} \\ \hline 0 \\ 4 \\ \hline \end{gathered}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | dim. [mm] |  |  |  |  |
|  |  | A | B | C | D | E |
| SLU 10165 ... | 10 | 20.4 | 17.8 | 10.16 | 13.5 | 16.5 |
| SLU 10191 ... | 10 | 20.4 | 17.8 | 10.16 | 16.1 | 19.1 |
| SLU 10241 ... | 10 | 20.4 | 17.8 | 10.16 | 21.1 | 24.1 |
| SLU 10266 ... | 10 | 20.4 | 17.8 | 10.16 | 23.6 | 26.6 |
| SLU 16165 ... | 16 | 28.0 | 25.4 | 17.78 | 13.5 | 16.5 |
| SLU 16191 ... | 16 | 28.0 | 25.4 | 17.78 | 16.1 | 19.1 |
| SLU 16241 ... | 16 | 28.0 | 25.4 | 17.78 | 21.1 | 24.1 |
| SLU 16266 ... | 16 | 28.0 | 25.4 | 17.78 | 23.6 | 26.6 |
| SLU 20165 ... | 20 | 33.1 | 30.5 | 22.86 | 13.5 | 16.5 |
| SLU 20191 ... | 20 | 33.1 | 30.5 | 22.86 | 16.1 | 19.1 |
| SLU 20241 ... | 20 | 33.1 | 30.5 | 22.86 | 21.1 | 24.1 |
| SLU 20266 ... | 20 | 33.1 | 30.5 | 22.86 | 23.6 | 26.6 |
| SLU 26165 ... | 26 | 40.7 | 38.1 | 30.48 | 13.5 | 16.5 |
| SLU 26191 ... | 26 | 40.7 | 38.1 | 30.48 | 16.1 | 19.1 |
| SLU 26241 ... | 26 | 40.7 | 38.1 | 30.48 | 21.1 | 24.1 |
| SLU 26266 ... | 26 | 40.7 | 38.1 | 30.48 | 23.6 | 26.6 |
| SLU 40165 ... | 40 | 58.5 | 55.9 | 48.26 | 13.5 | 16.5 |
| SLU 40191 ... | 40 | 58.5 | 55.9 | 48.26 | 16.1 | 19.1 |
| SLU 40241 ... | 40 | 58.5 | 55.9 | 48.26 | 21.1 | 24.1 |
| SLU 40266 ... | 40 | 58.5 | 55.9 | 48.26 | 23.6 | 26.6 |
| SLU 50165 ... | 50 | 71.2 | 68.6 | 60.96 | 13.5 | 16.5 |
| SLU 50191 ... | 50 | 71.2 | 68.6 | 60.96 | 16.1 | 19.1 |
| SLU 50241 ... | 50 | 71.2 | 68.6 | 60.96 | 21.1 | 24.1 |
| SLU 50266 ... | 50 | 71.2 | 68.6 | 60.96 | 23.6 | 26.6 |
| please indicate: | ... surface of contact <br> S = selective gold-plated <br> Z $=$ tin-plated |  |  |  |  |  |

## Male headers



## Male headers

## Precision contacts, plug pins $\boldsymbol{\varnothing} \mathbf{0 . 5} \mathbf{~ m m}$

| art. no. |  |  |
| :---: | :---: | :---: |
| MK 26 SMD ... |  |  |
| please indicate: | $\begin{array}{lc} \text {... no. of contacts } & \text {... surface of contact } \\ \text { one row } 4-20 & G=\text { gold-plated } \\ Z & =\text { tin-plated } \end{array}$ | ```... packing (optional) SM = bar magazine B SM = pick and place pad and bar magazine B TR = pick and place pad and tape and reel (250pcs/reel)``` |

... packing (option) - additions:
MK 26 SMD ... B TR: 4-12 contacts
Option, for automatic assembly

- reel diameter Ø 330 mm



## Male headers

## Precision contacts, plug pins $\boldsymbol{\varnothing} \mathbf{0 . 5} \mathbf{~ m m}$

| art. no. |
| :--- | :--- | :--- | :--- |
| MK 226 SMD ... |

... packing (option) - additions:
MK 226 SMD ... SM; ... B SM: 6-40 contacts
MK 226 SMD ... B TR: 6-24 contacts
Option, for automatic assembly

- reel diameter Ø 330 mm



## Male headers

## Precision contacts, plug pins $\boldsymbol{\varnothing} \mathbf{0 . 5} \mathbf{~ m m}$


... packing (option) - additions:
MK 27 SMD ... SM: 3-20 contacts

## Option, for automatic assembly



## Male headers

### 0.635 mm

|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | $\left.\operatorname{dim}_{C}^{[m m}\right]$ | art. no. | $\operatorname{dim}_{C}^{[m m]}$ | art. no. | $\operatorname{dim}_{\text {C }}[\mathrm{mm}]$ |
| SL 10 SMD 040 ... | 4.0 | SL 10 SMD 062 ... | 6.7 | SL 10 SMD 104 ... | 10.8 |
| SL 10 SMD 052 ... | 5.5 | SL 10 SMD 078 ... | 8.2 | SL 10 SMD 130 ... | 13.4 |
| please indicate: | ... no. of contacts one row $4-20$ surface of contact <br> S $=$ selective gold-plated <br>   <br>   <br>  $Z=$ gold-plated <br> $Z$ $=$ tin-plated | $\begin{aligned} \ldots & \text { surface of contact } \\ \mathbf{S} & =\text { selective gold-plated } \\ \mathbf{G} & =\text { gold-plated } \\ Z & =\text { tin-plated } \end{aligned}$ |  | $\begin{aligned} & \text {... packing } \\ & \text { SM } \quad \text { = bar magazine } \\ & \text { B SM }=\text { pick and place pad and } \\ & \text { bar magazine } \\ & \text { B TR }=\text { pick and place pad and } \\ & \text { tape and reel } \\ &(250 \text { pcs/reel) } \end{aligned}$ |  |

... packing (option) - additions:
SL 10 SMD 040-104 ... SM; ... B SM: 4-20 contacts
SL 10 SMD 040-078 ... B TR: 4-12 contacts
Option, for automatic assembly

- reel diameter Ø 330 mm



## Male headers

0.635 mm
... packing (option) - additions:
SL 11 SMD 040-104 ... SM; ... B SM: 6-40 contacts
SL 11 SMD 040-078 ... B TR: 6-24 contacts

## Option, for automatic assembly

- reel diameter $\varnothing 330$ mm
$\ldots \mathrm{SM}$


## Male headers

### 0.635 mm

|  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. |  | [mm] | art. no. | dim. [mm] |  | art. no. | dim. [mm] |  |
|  | B | C |  | B | C |  |  |  |
| SL 12 SMD 031 ... | 5.2 | 3.1 | SL 12 SMD 035 ... | 3.2 | 3.5 | SL 12 SMD 083 ... | 5.2 | 8.3 |
| SL 12 SMD 032 ... | 3.2 | 5.8 | SL 12 SMD 058 ... | 5.2 | 5.8 | SL 12 SMD 109 ... | 5.2 | 10.9 |
| please indicate: | ... no. of contactsone row $2-20$$\quad$... surface of contact <br> $\mathbf{S}=$ selective gold-plated <br> $\mathbf{G}$ |  |  |  |  | ... packing (optional) <br> B SM = pick and place pad and bar magazine <br> B TR = pick and place pad and tape and reel (500pcs/reel) |  |  |

... packing (option) - additions:
SL 12 SMD ... B TR: 2-13 contacts

## Option, for automatic assembly

- reel diameter $\varnothing 330$ mm
(.. B SM
surface of contact
S = selective gold-plated
G = gold-plated Z = tin-plated
packing (optional)
B SM = pick and place pad and bar magazine
tape and reel (500pcs/reel)


## Male headers

### 0.635 mm


... packing (option) - additions:
SL 17 SMD ... B TR: 6-24 contacts
Option, for automatic assembly

- reel diameter Ø 330 mm



## Male headers

\begin{tabular}{|c|c|c|c|c|c|c|}
\hline \& \multicolumn{6}{|l|}{Low profile in SMD $\square \mathbf{0 . 6 3 5} \mathbf{~ m m}$} <br>
\hline B

C \& \multicolumn{6}{|l|}{} <br>

\hline \multirow[b]{2}{*}{D} \& art. no. \& $$
\operatorname{dim.}_{C}^{[m m]}
$$ \& art. no. \& \[

\operatorname{dim.}_{C}^{[m m]}

\] \& art. no. \& \[

\operatorname{dim.}_{C}^{[m m]}
\] <br>

\hline \& SL LP 5 SMD 038 ... \& 3.8 \& SL LP 5 SMD 051 ... \& 5.1 \& SL LP 5 SMD 066 ... \& 6.6 <br>

\hline - \& please indicate: \& ... no. of contacts one row 4-20 \& \multicolumn{4}{|l|}{| ... surface of contact | ... packing (optional) |  |
| :--- | :--- | :--- |
| $\mathbf{S}=$ selective gold-plated | SM $=$ bar magazine |  |
| G = gold-plated | B SM $=$ pick and place pad and |  |
| Z = tin-plated |  | bar magazine |} <br>

\hline
\end{tabular}

... packing (option) - additions:
SL LP 5 SMD ... SM; ... B SM: 4-20 contacts
SL LP 5 SMD ... B TR: 4-12 contacts

## Option, for automatic assembly

- reel diameter $\varnothing 330 \mathrm{~mm}$
… BM SM


## Male headers

## Low profile in SMD $\square \mathbf{0 . 6 3 5} \mathbf{~ m m}$

|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | $\left.\operatorname{dim}_{C}^{[m m}\right]$ |  | $\operatorname{dim}_{C}^{[m m]}$ | art. no. | $\operatorname{dim}_{C}[\mathrm{~mm}]$ |
| SL LP 6 SMD 038 ... | 3.8 | SL LP 6 SMD 051 ... | 5.1 | SL LP 6 SMD 066 ... | 6.6 |
| please indicate: | ... no. of cont two rows | ts ... surface of <br> S $=$ select <br>  $G$ <br>  $=$ gold <br> $Z$ $=$ tin-pla | ontact gold-plate ated ed | ... packing (optiona <br> SM = bar mag <br> B SM = pick and <br> bar mag <br> B TR = pick and tape and <br> (250pcs/ | zine <br> lace pad and zine lace pad and eel <br> el) |

... packing (option) - additions:
SL LP 6 SMD ... SM; ... B SM: 6-40 contacts
SL LP 6 SMD ... B TR: 6-24 contacts

## Option, for automatic assembly

- reel diameter $\varnothing 330 \mathrm{~mm}$



## Male headers

## $0.635 \mathbf{~ m m}$ - for interconnections of stacked PCBs

- one row, 4-20 contacts
- within the total length of the pin the insulator can be changed according to customer's request

- two rows, 4-40 contacts
- within the total length the insulator can be changed according to customer's request


| art. no. | $\underset{A}{\operatorname{dim} .}[\mathrm{mm}]$ | art. no. | $\operatorname{dim}_{\mathrm{A}}^{[\mathrm{mm}]}$ | art. no. | $\operatorname{dim}_{\mathrm{A}}^{[\mathrm{mm}]}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| SL 16 SMD 107 ... | 10.7 | SL 16 SMD 182 ... | 18.2 | SL 16 SMD 247 ... | 24.7 |
| SL 16 SMD 157 ... | 15.7 | SL 16 SMD 207 ... | 20.7 |  |  |
| please indicate: | ... no. of contacts  <br> two rows $4-40$ $\quad . .$. surface of contact <br>   <br>   <br>   <br>   <br>  $=$ selective gold-plated <br> $Z$ $=$ gold-plated |  |  |  |  |

## Male headers

## Male connectors

- press-fit mounting without soldering, resilient press-fit area, easy insertion into the PCB
- separable! any requested number of contact can be delivered
- contact material: Cu Sn 6
- one row, 1-36 contacts
- for $P C B$ thickness $\geq 1.6 \mathrm{~mm}$ dimension $B=3.5 \mathrm{~mm}$ and $\geq 3.0 \mathrm{~mm}$ dimension $B=4.5 \mathrm{~mm}$

|  |  |  |  |  |  | $\begin{aligned} & 2,54- \\ & \text { 2,54 } \end{aligned}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. |  | m. [m |  | art. no. |  | , |  |
|  | A | B | C |  | A | B | C |
| SLP 116117 ... | 11.7 | 3.5 | 5.4 | SLP $116195 \ldots$ | 19.5 | 3.5 | 13.2 |
| SLP 116129 ... | 12.9 | 3.5 | 6.6 | SLP 132139 ... | 13.9 | 4.5 | 6.6 |
| SLP 116144 ... | 14.4 | 3.5 | 8.1 | SLP 132164 ... | 16.4 | 4.5 | 9.1 |
| please indicate: <br> ... no. of contacts one row 1-36 |  |  | ... surface of contact <br> G = gold-plated <br> Z $=$ tin-plated |  |  |  |  |

- two rows, 2-72 contacts
- for PCB thickness $\geq 1.6 \mathrm{~mm}$ dimension $B=3.5 \mathrm{~mm}$ and $\geq 3.0 \mathrm{~mm}$ dimension $B=4.5 \mathrm{~mm}$

| art. no. | $\stackrel{A}{A}$ |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | dim. [m |  | art. no. | dim. [mm] |  |  |
|  | A | B | C |  | A | B | C |
| SLP 216117 ... | 11.7 | 3.5 | 5.4 | SLP $216195 \ldots$ | 19.5 | 3.5 | 13.2 |
| SLP 216129 ... | 12.9 | 3.5 | 6.6 | SLP 232139 ... | 13.9 | 4.5 | 6.6 |
| SLP 216144 ... | 14.4 | 3.5 | 8.1 | SLP 232164 ... | 16.4 | 4.5 | 9.1 |
| please indicate: | ... no. of contacts two rows 2-72 <br> ... surface of contact G = gold-plated Z = tin-plated |  |  |  |  |  |  |

Hole diameter in PCB - hole structure acc. to DIN EN 60352-5


| Male headers $\mathbf{2 . 0 0}$ SMD | $\rightarrow$ G 33-35 |
| :--- | :--- |
| High-prec. male headers 1.27 SMD | $\rightarrow \mathbf{~ G ~ 4 3}$ |
| Male headers 2.54 THT | $\rightarrow \mathbf{G} 7$ |
| Female headers 1.27 THT | $\rightarrow$ G 71 |

High-prec. fem. headers 2.54 THT
Female headers $\mathbf{2 . 0 0}$ SMD
Technical data
$\rightarrow$ G 76-77
$\rightarrow \quad$ G 53-56
$\rightarrow \quad$ G 68
$\rightarrow \quad$ G 78-84
$\operatorname{sem}_{2 m}$

## Male headers

## Male header with shroud

- suitable for lockable female multipoint connector VFL and can be combined with many other female multipoint connectors with grid spacing 2.54 mm (e. g.: $\mathbf{P V}$, BL)
- press-fit mounting without soldering, resilient press-fit area, easy insertion into PCB
- contact material: Cu Sn 6


Hole diameter in PCB - hole structure acc. to DIN EN 60352-5


## Male headers

Standard, $\square 0.5 \mathrm{~mm}$

- any requested number of contact is available

$\frac{2 m 0}{2 m}$


## Male headers

## Design, matching for BLY ...

- are used for interconnections of stacked PCBs
- within the total length of the pin the insulator position can be changed as required ... Design specification-sheet
- separable! any requested number of contact can be delivered
- one row, $\square 0.5 \mathrm{~mm}$

|  |  |  |  |
| :---: | :---: | :---: | :---: |
| art. no. | dim. [mm] |  |  |
|  | A |  | L |
| SLY 5040 ... | 4.0 |  | 10.4 |
| SLY 5075 ... | 7.5 |  | 13.9 |
| SLY 5081 ... G | 8.1 |  | 14.5 |
| SLY 5081 ... Z | 8.1 |  | 14.5 |
| SLY $5122 \ldots$ G | 12.2 |  | 18.6 |
| SLY 5122 ... Z | 12.2 |  | 18.6 |
| please indicate: | $\ldots$ no. of contacts $\ldots$ surface of contact <br> one row $1-50$  <br>   <br>  $=$ selective gold-plated <br>  $=$ gold-plated <br> $Z$ $=$ tin-plated |  |  |
| - two rows, $\square 0.5 \mathrm{~mm}$ |  |  |  |
|  |  |  |  |
| art. no. |  | dim. [mm] |  |
|  | A |  | L |
| SLY 6040 ... | 4.0 |  | 10.4 |
| SLY 6075 ... | 7.5 |  | 13.9 |
| SLY 6081 ... G | 8.1 |  | 14.5 |
| SLY 6081 ... Z | 8.1 |  | 14.5 |
| SLY $6122 \ldots$ G | 12.2 |  | 18.6 |
| SLY 6122 ... Z | 12.2 |  | 18.6 |
| please indicate: | ... no. of contacts two rows 2-100 | ... surface of contact <br> S = selective gold-plated <br> G = gold-plated <br> Z = tin-plated |  |

## Design specification for connectors, grid spacing 2 mm

date:
pieces per order:
company:
name, dept.: $\qquad$
town:
street: $\qquad$
fax:
signature:

## surface finish <br> $\square$ selective gold-plated <br> gold-plated <br> tin-plated

$\square$ one row 1-50 contacts possible
$\square$ two rows 2-100 contacts possible
$\square$ number of contacts

dimensions:


L = total contact lenght
A = distance between PCBs
B = solder side
C = insertion side

## Male headers

## 0.5 mm


... packing (option) - additions:
SLY 7 SMD 036-045 ... B TR: 4-15 contacts

## Option, for automatic assembly

- reel diameter $\varnothing 330 \mathrm{~mm}$
(


## Male headers

0.5 mm
... packing (option) - additions:
SLY 8 SMD ... SM; ... B SM: 6-40 contacts
SLY 8 SMD 036-045 ... B TR: 6-30 contacts
Option, for automatic assembly

- reel diameter $\varnothing 330$ mm



## Male headers

## 0.5 mm



## Option, for automatic assembly

- reel diameter $\varnothing 330 \mathrm{~mm}$



## Male headers


... packing (option) - additions:
SLY 10 SMD 40 ... B TR: 4-16 contacts

## Option, for automatic assembly

- reel diameter Ø 330 mm
$\ldots \mathrm{BSM}$
$\rightarrow$ G 76-77
$\rightarrow$ H 7
$\rightarrow$ G67
$\rightarrow$ G 75
1.27


## Male headers

## Contact cross section $\square 0.3 \mathrm{~mm}$, straight, slim insulating body

- suitable for female header BLM
- one row 1-20 contacts


Contact cross section $\square \mathbf{0 . 4} \mathbf{~ m m}$, straight, slim insulating body

- matching for female header BLM
- one row 1-20 contacts

|  | $\underset{\sim}{-1}$ |  |  |  | N | 7 Bo | - |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. |  | [ |  | art. no. |  | m. [m |  |
|  | A | B | C |  | A | B | C |
| SLV N 1055 ... | 9.7 | 2.5 | 5.5 | SLV N 11055 ... | 12.2 | 5.0 | 5.5 |
| SLV N 1080 ... | 12.2 | 2.5 | 8.0 | SLV N 11080 ... | 14.7 | 5.0 | 8.0 |
| SLV N $1105 \ldots$ | 14.7 | 2.5 | 10.5 | SLV N 11105 ... | 17.2 | 5.0 | 10.5 |
| SLV N 1130 ... | 17.2 | 2.5 | 13.0 |  |  |  |  |
| please indicate: <br> ... no. of contacts one row 1-20 |  |  | ... surface of contact G = gold-plated <br> Z $=$ tin-plated |  |  |  |  |

$260^{\circ} \mathrm{C} /$
1.27

## Male headers

## Contact cross section $\square 0.4 \mathbf{m m}$, straight, slim insulating body

- suitable for female header BLM
- one row 1-36 contacts

|  |  | $-0,4$ <br> $\vdots$ <br> $\vdots$ <br> $\vdots$ <br> $\vdots$ <br> $\vdots$ |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. |  | [m |  | art. no. |  | im. [m |  |
|  | A | B | C |  | A | B | C |
| SLV W 1055 ... | 9.7 | 2.5 | 5.5 | SLV W 11055 ... | 12.2 | 5.0 | 5.5 |
| SLV W 1080 ... | 12.2 | 2.5 | 8.0 | SLV W 11080 ... | 14.7 | 5.0 | 8.0 |
| SLV W 1105 ... | 14.7 | 2.5 | 10.5 | SLV W 11105 ... | 17.2 | 5.0 | 10.5 |
| SLV W 1130 ... | 17.2 | 2.5 | 13.0 |  |  |  |  |
| please indicate: | ... no. of contacts one row 1-36 |  | ... surface of contact G = gold-plated <br> Z = tin-plated |  |  |  |  |

- matching for female header BLM
- two rows 4-72 contacts
- grid spacing $1.27 \times 2.54 \mathrm{~mm}$

amen


## Male headers

Contact cross section matching for BLM$0.4 \mathrm{~mm}, 90^{\circ}$ angled, expanded insulating body

- one row 1-36 contacts


| art. no. | $\operatorname{dim}_{C}^{[\mathrm{mm}]}$ | art. no. | $\operatorname{dim}_{C}^{[\mathrm{mm}]}$ |
| :---: | :---: | :---: | :---: |
| SLV W 1 KA 030 ... | 3.0 | SLV W 1 KA 080 ... | 8.0 |
| SLV W 1 KA 055 ... | 5.5 | SLV W 1 KA 105 ... | 10.5 |
|  | ... no. of contactsone row $1-36$... surface of contact <br>  <br>  <br>  <br>  <br> $Z=$ gold-plated |  |  |

- two rows 6-72 contacts
- grid spacing $1.27 \times 2.54 \mathrm{~mm}$
- packing in a bar magazine
- VPE $=$ packing unit (pieces/tube)
- preferred number of contacts, further ones can be made upon request


| art. no. | no. of contacts | packing unit | $\operatorname{dim}_{C}^{[m m]}$ | art. no. | no. of contacts | packing unit | $\operatorname{dim}_{C}[\mathrm{~mm}]$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SLV W 2 KA 03010 ... | 10 | 78 | 3.0 | SLV W 2 KA 05410 ... | 10 | 78 | 5.4 |
| SLV W 2 KA 03014 ... | 14 | 55 | 3.0 | SLV W 2 KA 05414 ... | 14 | 55 | 5.4 |
| SLV W 2 KA 03016 ... | 16 | 50 | 3.0 | SLV W 2 KA 05416 ... | 16 | 50 | 5.4 |
| SLV W 2 KA 03020 ... | 20 | 40 | 3.0 | SLV W 2 KA 05420 ... | 20 | 40 | 5.4 |
| SLV W 2 KA 03026 ... | 26 | 31 | 3.0 | SLV W 2 KA 05426 ... | 26 | 31 | 5.4 |
| SLV W 2 KA 03030 ... | 30 | 27 | 3.0 | SLV W 2 KA 05430 ... | 30 | 27 | 5.4 |
| SLV W 2 KA 03034 ... | 34 | 24 | 3.0 | SLV W 2 KA 05434 ... | 34 | 24 | 5.4 |
| SLV W 2 KA 03040 ... | 40 | 20 | 3.0 | SLV W 2 KA 05440 ... | 40 | 20 | 5.4 |
| SLV W 2 KA 03050 ... | 50 | 16 | 3.0 | SLV W 2 KA 05450 ... | 50 | 16 | 5.4 |
| SLV W 2 KA 03072 ... | 72 | 11 | 3.0 | SLV W 2 KA 05472 ... | 72 | 11 | 5.4 |

please indicate: ... surface of contact

$$
\begin{aligned}
& \mathbf{G}=\text { gold-plated } \\
& \mathbf{Z}=\text { tin-plated }
\end{aligned}
$$

## Male headers

## Contact cross section $\square 0.4 \mathrm{~mm}$, expanded insulating body

- suitable for female header BLM
- one row 4-20 contacts

- suitable for female header BLM
- two rows 4-40 contacts
- grid spacing $1.27 \times 2.54 \mathrm{~mm}$


| art. no. | dim. $[\mathrm{mm}]$ |  |  | art. no. |  |  | $\operatorname{dim}[\mathrm{mm}]$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $A$ | $B$ | $C$ |  | $A$ | $B$ | $C$ |  |
| SLV W 2 SMD 048 ... | 8.2 | 6.6 | 4.8 | SLV W 2 SMD 073 ... | 10.7 | 6.6 | 7.3 |  |

please indicate:

> ... no. of contacts two rows 4-40
... surface of contact
G = gold-plated
Z $=$ tin-plated

## Male headers


... packing (option) - additions:
SLV W 3 SMD ... SM: 4-20 contacts
Option, for automatic assembly


## Male headers

## Precision contacts, solder and plug pins, $\varnothing 0.43 \mathrm{~mm}$

- turned precision contacts, less space required on PCB
- other number of contacts on request



## Male headers

## Precision contacts, solder and plug pins $\boldsymbol{\varnothing} \mathbf{0 . 4 3} \mathbf{~ m m}$

- less space required on PCB
- other number of contacts on request

|  |  |  |  |
| :---: | :---: | :---: | :---: |
| art. no. |  | no. of contacts |  |
| SLR 5 SMD 50 G |  | 50 |  |
| surface of contact: | gold |  |  |

Customer specified male and female headers

We manufacture male and female headers for your specific application.
All pin lengths from 7.5 to 45.3 mm for grid 2.54 mm and 7.5 to 30 mm for grid 2.00 mm available on request.

The insulator can be mounted at any requested position on the full length of the pin.
Grid spacing insertion with selective gold-plated contacts on request.


PCB connector,
extra long and additionally stabilized

angled male header with two insulators

insulator body and precision contacts according to customer's request


4-contact male header for THR-soldering; grid 5.75 mm

male header in 5.08 mm grid and customised

male header with various pin lengths


8 -contact male header with special insulating body including locating pin

angled male and female header 1.27 mm grid, with customised insulators

female header in 5.08 mm grid
$\frac{2 m-N}{2 m}$

## Female headers

## Precision contacts, plug pins $\varnothing \mathbf{0 . 5} \mathbf{~ m m}$



|  |  |  |  |
| :---: | :---: | :---: | :---: |
| art. no. | $\operatorname{dim}_{X}[\mathrm{~mm}]$ | art. no. | $\underset{X}{\operatorname{dim} .}[\mathrm{mm}]$ |
| MK $13 \times 1$... | 5.9 | MK 213 X $1 . .$. | 5.9 |
| MK 13 X 2 ... | 8.9 | MK $213 \times 2$... | 8.9 |
| please indicate: | ... no. of contacts one row 1-50 two rows 2-100 | e of contact old-plated n-plated |  |

contact spring: gold-plated

## Female headers

Precision contacts for pin cross section $\varnothing 0.5 \mathrm{~mm}$


Low profile, less than $\mathbf{2 . 7} / \mathbf{3 . 1} \mathbf{~ m m}$ - with contact spring for $\boldsymbol{\varnothing} \mathbf{0 . 5} \mathbf{m m}$ pins

- solder and plug pin $\varnothing 0.76 \mathrm{~mm}$


Low profile: 2.7/3.1 mm; standard profile: $\mathbf{4} \mathbf{~ m m}$


| High-precision female headers THT | $\rightarrow$ G 2-6 |
| :--- | :--- |
| Male headers 2.54 SMD | $\rightarrow$ G 21-27 |
| High-prec. fem. headers 2.54 THT | $\rightarrow$ G53-56 |
| Male headers 2.54 THT | $\rightarrow$ G 7-17 |

Male headers 2.54 THT
$\rightarrow$ G53-56
$\rightarrow$ G7-17

Jumper links 2 \& 2.54 THT $\quad \rightarrow$ F 15
High-prec. male headers 2.54 THT $\rightarrow$ G 45-55
Single precision contacts $\quad \rightarrow$ F17-18
Technical data $\quad \rightarrow$ G 78-84
$2 \pi=\pi=T H R$
2.54

## Female headers

Precision contacts in THR-soldering technology for pin cross section $\boldsymbol{\varnothing} 0.5 \mathbf{~ m m}$

- THR: Through-Hole-Reflow-soldering technology (connector to be soldered with modified insert technique in Reflow-soldering method)

|  |  |  |  |
| :---: | :---: | :---: | :---: |
| art. no. |  |  |  |
| MK 228 THR ... |  |  |  |
| please indicate: | ... no. of contacts two rows 2-40 | ... surface of contact G = gold-plated $Z=$ tin-plated |  |
| contact spring: | gold |  |  |

$\theta$

## Female headers

## Peel-Off



- precision contacts are mounted in a temperature-resistant carrier strip which is removed after soldering
- special loadings upon request

mers
2.54


## Female headers

Precision contacts on metal strip for pin cross section $\varnothing \mathbf{0 . 5} \mathbf{~ m m}$


| contact spring: | gold-plated |
| :--- | :--- |
| annotation: | carrier strip: brass |

## Female headers

## Stamped contact spring (fork contact)

- separable! any requested number of contact can be delivered
- for $\square 0.635 \mathrm{~mm}$ pin cross section, straight

- for $\square 0.635 \mathrm{~mm}$ pin cross section, angled
- BL 4 ...: packing (option) bar magazine ( $\geq 6$ contacts)
art. no.


## Female headers

## Low profile, fork contact spring

- separable! any requested number of contact can be delivered
- for $\square 0.635 \mathrm{~mm}$ pin cross section, straight

- for $\square 0.635 \mathrm{~mm}$ pin cross section, angled
- BL LP 4 ...: packing in a bar magazine (min. 6 contacts)

\|.


## Female headers

| BL 11 |  |  |
| :---: | :---: | :---: |

## For $\square \mathbf{0 . 6 3 5} \mathbf{~ m m ~ p i n ~ c r o s s ~ s e c t i o n , ~ c a n ~ b e ~ p u t ~ t h r o u g h ~ / ~} 260^{\circ} \mathrm{C}$ Reflow

- for each contact both contact springs have to be interconnected via the PCB
- packing: bar magazine
- stamped contact spring; - separable! any requested number of contact can be delivered

|  |  |  |  |
| :---: | :---: | :---: | :---: |
| art. no. | $\underset{A}{\operatorname{dim} .}[\mathrm{mm}]$ | art. no. | $\operatorname{dim}_{A}[\mathrm{~mm}]$ |
| BL 11254 ... | 2.54 | BL 11508 ... | 5.08 |
| please indicate: | ... no. of contacts one row 1-45 | ... surface of contact S = selective gold-plated Z $=$ tin-plated |  |

For $\square 0.635 \mathbf{~ m m}$ pin cross section, can be put through

- packing: bar magazine
- stamped contact spring; - separable! any requested number of contact can be delivered

$2 w_{0}-\Omega$


## Female headers

## Precision contacts for $\square 0.635 \mathrm{~mm}$ and $\varnothing$ up to $\mathbf{0 . 8 5} \mathbf{~ m m}$, pin cross section



BL 5 ...
BL 5025 ...
inner contact spring surface

$$
\geq 0,75 \mu \mathrm{~m} \mathrm{Au}
$$

$$
\geq 0,25 \mu \mathrm{~m} \mathrm{Au}
$$

please indicate:
... no. of contacts one row 1-36


| art. no. |  | inner contact spring surface |
| :---: | :---: | :---: |
| BL 6 ... |  | $\geq 0,75 \mu \mathrm{~m} \mathrm{Au}$ |
| BL 6025 ... |  | $\geq 0,25 \mu \mathrm{~m} \mathrm{Au}$ |
| please indicate: <br> ... no. of contacts two rows 2-72 |  |  |
| contact sleeve: | tin-plated |  |
| contact spring: | gold-plated |  |



BL KG 3 ...

please indicate:
... no. of contacts three rows 9-96


## Female headers

## Precision contacts for $\square 0.635 \mathrm{~mm}$ and $\varnothing$ up to $\mathbf{0 . 8 5} \mathbf{~ m m}$, pin cross section

- packing in a bar magazine ( $\geq 6$ contacts)
- no capilliary action when soldering due to protected inner contact
- separable! any requested number of contact can be delivered

- no capilliary action when soldering due to protected inner contact
- separable! any requested number of contact can be delivered


2 2000

## Female headers

## Precision contacts for <br> 0.635 mm and $\varnothing$ up to 0.85 mm , pin cross section

- with aligned Wire-Wrap pins
- no capilliary action when soldering due to protected inner contact
- separable! any requested number of contact can be delivered
please indicate: $\begin{aligned} & \text {... no. of contacts } \\ & \text { one row 1-36 }\end{aligned}$

... no. of contacts
two rows 2-72


## contact sleeve:

contact spring:
tin-plated
gold-plated

| please indicate: | no. of contacts <br> two rows $2-72$ |
| :--- | :--- |

## - for PC 104 modules

- no capilliary action when soldering due to protected contact insert
- separable! any requested number of contact can be delivered
please indicate:

$260^{\circ} \mathrm{C} \boldsymbol{\Omega}$
2.54


## Female headers

## Precision contacts for $\square 0.635 \mathrm{~mm}$ and $\varnothing$ up to $\mathbf{0 . 8 5} \mathbf{~ m m}$, pin cross section

## - for PC 104 modules

- no capilliary action when soldering due to protected contact insert
- separable! any requested number of contact can be delivered
- one row, 1-36 contacts

- two rows, 2-72 contacts

|  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| art. no. | $\operatorname{dim}_{A}[\mathrm{~mm}]$ |  |  |  |
| BL 19141 ... | 14.1 |  |  |  |
| BL 19219 ... | 21.9 |  |  |  |
| please indicate: | ... no. of contacts two rows 2-72 |  |  |  |
| contact sleeve: |  | gold-plated |  |  |
| contact spring: |  | gold-plated |  |  |

## Female headers

## Low profile, fork contact spring

- for $\square 0.635 \mathrm{~mm}$ plug pins
- other number of contacts on request
please indicate:
... no. of contacts
two rows 4-40


BL LP 5 SMD ...
... no. of contacts ... surface of contact
S = selective gold-plated Z = tin-plated
... packing (optional)
SM = bar magazine
B SM = pick and place pad and bar magazine

| art. no. |  |  |
| :---: | :---: | :---: |
| BL LP 6 SMD ... |  |  |
| please indicate: | ... no. of contacts two rows 4-40 | ... surface of contact $\cdots$ packing (optional) <br> S = selective gold-plated SM = bar magazine <br> Z $=$ tin-plated B SM = pick and place pad and <br>   <br>   <br>  bar magazine |

## Female headers

## Precision contacts for $\square 0.635 \mathrm{~mm}$ and $\varnothing$ up to 0.85 mm , pin cross section

- no capilliary action when soldering due to protected contact insert
- separable! any requested number of contact can be delivered

... packing (option) - additions:
BL 15 SMD ... B TR: 4-12 contacts

| contact sleeve: | tin-plated |
| :--- | :--- |
| contact spring: | gold-plated |

Option, for automatic assembly

- reel diameter Ø 330 mm



## Female headers

## Precision contacts for $\square \mathbf{0 . 6 3 5} \mathbf{m m}$ and $\varnothing$ up to $\mathbf{0 . 8 5} \mathbf{~ m m}$, pin cross section

- no capilliary action when soldering due to protected contact insert
- separable! any requested number of contact can be delivered

... packing (option) - additions:
BL 16 SMD ... B TR: 6-40 contacts

| contact sleeve: | tin-plated |
| :--- | :--- |
| contact spring: | gold-plated |

Option, for automatic assembly

- reel diameter $\varnothing 330$ mm

|  |  | BL 16 SMD ... SM <br> BL 16 SMD ... B SM |
| :---: | :---: | :---: |
|  |  | BL 16 SMD 067-113 ... 6-24 B TR |
| ... B TR |  | BL 16 SMD 067-113 ... 26-40 B TR |

## Female headers

## Precision contacts for $\square \mathbf{0 . 6 3 5} \mathbf{m m}$ and $\varnothing$ up to $\mathbf{0 . 8 5} \mathbf{~ m m}$, pin cross section

- no capilliary action when soldering due to protected inner contact
- separable! any requested number of contact can be delivered

packing (option) - additions:


## BL 17 SMD ... SM: 3-20 contacts

BL 17 SMD ...TR: 2-13 contacts

| contact sleeve: | tin-plated |
| :--- | :--- |
| contact spring: | gold-plated |

Option, for automatic assembly

- reel diameter Ø 330 mm

$\operatorname{sem}_{2 m}$


## Female headers

- no capilliary action when soldering due to protected inner contact
- separable! any requested number of contact can be delivered

$$
\begin{array}{ll}
\text { no. of contacts } & \text {... packing (optional) } \\
\text { two rows 4-40 } & \text { SM = bar magazine }
\end{array}
$$

| please indicate: | ... no. of contacts <br> two rows $4-40$ | ... packing (optional) <br> SM $=$ bar magazine |
| :--- | :--- | :--- |
|  |  |  |

## packing (option) - additions:

BL 20 SMD ... SM: 10-40 contacts

| contact sleeve: | tin-plated |
| :--- | :--- | :--- |
| contact spring: | gold-plated |
| Option, for automatic assembly |  |
| ... SM |  |

Option, for automatic assembly

## Female headers

## Precision contacts for0.635 mm and $\varnothing$ up to $\mathbf{0 . 8 5} \mathbf{~ m m}$, pin cross section

- no capilliary action when soldering due to protected inner contact
- separable! any requested number of contact can be delivered


Option, for automatic assembly


| art. no. |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| MK 222 SMD ... |  |  |  |  |  |
| please indicate: | $\begin{array}{ll}\text {... no. of contacts } & \text {... packing (optional) } \\ \text { two rows 4-40 } & \text { B SM }=\text { pick and place pad and bar magazine }\end{array}$ |  |  |  |  |
| contact sleeve: | tin-plated |  |  |  |  |
| contact spring: | gold-plated |  |  |  |  |

## Option, for automatic assembly


$\operatorname{sem}_{2 m}$

## Female headers

## Precision contacts for <br> 0.635 mm and up to $\boldsymbol{\varnothing} \mathbf{0 . 8 5} \mathbf{~ m m}$, pin cross section

- no capilliary action when soldering due to protected inner contact
- separable! any requested number of contact can be delivered


Precision contacts for pin cross section $\boldsymbol{\varnothing} \mathbf{0 , 5} \mathbf{~ m m}$

- one row
- no capilliary action when soldering due to protected contact insert
- separable! any requested number of contact can be delivered

$260^{\circ} \mathrm{C} /$
2.54


## Female headers

## Precision contacts for pin cross section $\boldsymbol{\varnothing} \mathbf{0 , 5} \mathbf{~ m m}$

- one row
- no capilliary action when soldering due to protected inner contact
- separable! any requested number of contact can be delivered

| art. no. |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| MK 23 SMD ... |  |  |  |  |  |
| please indicate: | ... no. of contacts $\quad$... packing (optional)one row 4-20 $\quad$ B SM pick and place pad and bar magazine |  |  |  |  |
| contact sleeve: | tin-plated |  |  |  |  |
| contact spring: | gold-plated |  |  |  |  |

## Option, for automatic assembly



- two rows
- no capilliary action when soldering due to protected inner contact
- separable! any requested number of contact can be delivered

| art. no. |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| MK 223 SMD ... |  |  |  |  |  |
| please indicate: | ... no. of contacts two rows 4-40 | ... packing (optional) <br> 0 B SM = pick and place pad and bar magazine |  |  |  |
| contact sleeve: | tin-plated |  |  |  |  |
| contact spring: | gold-plated |  |  |  |  |

Option, for automatic assembly

$260^{\circ} \mathrm{C} /$

## Female headers

## Precision contacts for pin cross section $\varnothing 0,5 \mathrm{~mm}$

- no capilliary action when soldering due to protected contact insert
- separable! any requested number of contact can be delivered

... packing (option) - additions:
MK 220 SMD ... BTR 6-12 contacts; 800 pcs/reel
MK 220 SMD ... BTR 14-40 contacts; 500 pcs/reel

| contact sleeve: | tin-plated |
| :--- | :--- |
| contact spring: | gold-plated |

Option, for automatic assembly

- reel diameter $\varnothing 330 \mathrm{~mm}$
$\ldots$.. B SM


## Female headers

## Precision contacts for <br> $\qquad$ 0.635 mm and up to $\varnothing \mathbf{0} \mathbf{0 . 8 5} \mathbf{m m}$, pin cross section

- press-fit mounting without soldering, resilient press-fit area
- no capilliary action when soldering due to protected inner contact contact
- separable! any requested number of contact can be delivered



## Hole diameter in PCB - hole structure acc. to DIN EN 60352-5


ancsin

## Female headers

## Precision contacts for $\square 0.5 \mathbf{m m}$ and $\varnothing$ up to $\mathbf{0 . 5 6} \mathbf{~ m m}$, pin cross section

- no capilliary action when soldering due to protected inner contact



## Female headers

## Precision contacts for $\square 0.5 \mathrm{~mm}$ and $\varnothing$ up to 0.56 mm , pin cross section

| please indicate: | ... no. of contacts <br> one row $\mathbf{4 - 2 0}$ | ... packing (optional) <br> B SM = pick and place pad and bar magazine |
| :--- | :--- | :--- | :--- |
| contact sleeve: |  | tin-plated |
| contact spring: |  | gold-plated |

## Option, for automatic assembly



- no capilliary action when soldering due to protected inner contact
- separable! any requested number of contact can be delivered

... packing (option) - additions:
BLY 6 SMD ... TR: 2-10 contacts

| contact sleeve: | tin-plated |
| :--- | :--- |
| contact spring: | gold-plated |

## Option, for automatic assembly

- reel diameter Ø 330 mm
$\ldots$ TR

BLY 6 SMD ... TR


## Female headers

## Precision contacts for 0.5 mm and $\varnothing$ up to 0.56 mm , pin cross section

- no capilliary action when soldering due to protected inner contact

... packing (option) - additions:
BLY 8 SMD ... B TR: 6-30 contacts

| contact sleeve: | tin-plated |
| :--- | :--- |
| contact spring: | gold-plated |

Option, for automatic assembly

- reel diameter $\varnothing 330$ mm



## Female headers

## Precision contacts for $\square 0.5 \mathrm{~mm}$ and $\varnothing$ up to 0.56 mm , pin cross section

- no capilliary action when soldering due to protected inner contact
- separable! any requested number of contact can be delivered

... packing (option) - additions:
BLY 9 SMD ... SM: 8-40 contacts
BLY 9 SMD ... TR: 4-20 contacts

| contact sleeve: | tin-plated |
| :--- | :--- |
| contact spring: | gold-plated |

Option, for automatic assembly

- reel diameter Ø 330 mm

$\frac{2 a n c}{2 \pi}$


## Female headers

## Stamped contact spring (fork contact)

- matching male header SLM and SLV
- one row 1-36 contacts

|  |  |  |  |
| :---: | :---: | :---: | :---: |
| art. no. | $\underset{\mathrm{A}}{\operatorname{dim} .}[\mathrm{mm}]$ | art. no. | $\operatorname{dim}_{\mathrm{A}}^{[\mathrm{mm}]}$ |
| BLM KG 1 ... | 3.0 | BLM LG 1 ... | 5.1 |
| please indicate: | ... no. of contacts one row 1-36 | ... surface of contact <br> G = gold-plated <br> Z = tin-plated |  |
|  |  |  |  |
| art. no. |  |  |  |
| BLM LA 1 ... |  |  |  |
| please indicate: | ... no. of contacts one row 1-36 | ... surface of contact <br> G = gold-plated <br> Z = tin-plated |  |

- suitable for male header SLV
- two rows 4-72 contacts - grid spacing $1.27 \times 2.54 \mathrm{~mm}$

$\frac{\cos \pi}{2 \pi}$
1.27


## Female headers

## Precision contacts for $\boldsymbol{\varnothing} 0.35 . .0 .46 \mathrm{~mm}$, pin cross section

- no capilliary action when soldering due to protected inner contact
- other number of contacts on request!

amer


## Female headers

## Fork contact for $\square 0.3 \mathbf{~ m m}$ and $\square 0.4 \mathbf{~ m m}$ pin cross section, wide insulating body

- suitable for male header SLM and SLV
- one row 4-20 contacts
art. no.
BLM $1 \mathrm{SMD} \ldots$


## Grid spacing $\mathbf{1 . 2 7} \times 2.54 \mathbf{~ m m}$

- suitable for male header SLV
- two rows 4-40 contacts


Fork contact for $\square \mathbf{0 . 3} \mathbf{~ m m}$ and $\square \mathbf{0 . 4} \mathbf{~ m m}$ pin cross section, wide insulating body

- matching for male header SLV
- one row 2-20 contacts



## Female headers

## Turned precision contacts for $\varnothing \mathbf{0} \mathbf{0} \mathbf{3 5} \mathbf{\ldots} \mathbf{0 . 4 6} \mathbf{~ m m}$

- closed precision turned part with 3-finger contact prevents rising of flux agents
- other number of contacts on request!

.
2.54


## Direct female connectors

Without short circuit contact for PCB thickness: $\mathbf{0 . 7} \mathbf{~ . . . 0 . 9 ~ m m ~}$

- for removable connection of digital displays, coding switches, impulse counters


With short circuit contact for PCB thickness: $\mathbf{0 . 7} \mathbf{. . . 0 . 9 ~ m m}$

- for removable connection of digital displays, coding switches, impulse counters
$-\mathbf{K}^{*}=$ arcing contact


For PCB thickness: 1.4 ... 1.8 mm

|  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts |  | im. [mm |  |
|  |  | A | B | C |
| DF OB 06 | 12 | 21.33 | 17.70 | 12.70 |
| DF OB 07 | 14 | 23.87 | 20.24 | 15.24 |
| DF OB 10 | 20 | 31.49 | 27.86 | 22.86 |
| DF OB 17 | 34 | 49.27 | 45.64 | 40.64 |
| surface of contact: |  | tin-plated |  |  |

Jumpers
For 0.6 ... 0.64 mm wire wrap pins and for $\varnothing 0.6 . .0 .7 \mathrm{~mm}$


## Jumpers

- the flexible contacts are short-circuiting two pins
- the jumpers can be mounted behind and next to each other

|  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | surface of contact | grid [mm] | version |
| CAB 9 G ... | 2 | $<0.1 \mu \mathrm{~m}$ gold | 2.54 | tag, open |
| please indicate: | ... colour $\mathrm{S}=\text { black }$ <br> R = red |  |  |  |

## For $\square 0.5 \mathrm{~mm}$ and for $\boldsymbol{\varnothing} 0.4 . .0 .5 \mathrm{~mm}$

|  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | grid [mm] | version | colour |
| CAB 10 G S | 2 | 2 | open, for miniature alligator clip | black |


|  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | grid [mm] | version | colour |
| CAB 11 G S | 2 | 2 | open, for miniature alligator clip | black |

For $\square 0.3 . .0 .4 \mathrm{~mm}$ and $\varnothing 0.4 \ldots 0.5 \mathrm{~mm}$

|  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | grid [mm] | version | colour |
| CAB 15 G S | 2 | 1.27 | closed, tag | black |

## Technical data PCB connectors

|  | $\begin{gathered} \text { MK ..., } \\ \text { MK LP ... } \end{gathered}$ | $\begin{gathered} \text { SL ..., } \\ \text { SL ... THR, } \\ \text { SLK ..., SL LP ... } \end{gathered}$ | SLU ... | $\begin{aligned} & \text { SL KA } 3 \ldots, \\ & \text { SL KG } 3 . . \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: |
| contact material | CuZn-alloy | CuSn alloy |  | CuZn-alloy |
| surface contact / contact sleeve | $\mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au} / \mathrm{Ni}+4 \ldots .6 \mu \mathrm{~m} \mathrm{Sn}$ |  | $\begin{gathered} \mathrm{Ni}+0.2 \mu \mathrm{~m} \mathrm{Au} \\ \text { (selective)/ } \\ \mathrm{Ni}+4 . . .6 \mu \mathrm{~m} \mathrm{Sn} \end{gathered}$ | $\begin{gathered} \mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au} / \\ \mathrm{Ni}+4 \ldots . .6 \mu \mathrm{~m} \mathrm{Sn} \end{gathered}$ |
| shock resistance | 50 g |  |  |  |
| volume resistance | $\leq 10 \mathrm{~m} \Omega$ | $\leq 5 \mathrm{~m} \Omega$ | $\leq 10 \mathrm{~m} \Omega$ | $\leq 20 \mathrm{~m} \Omega$ |
| vibration resistance max. | 15 g |  |  |  |
| capacity between two adjacent contacts | $\leq 0,4 \mathrm{pF}$ |  |  |  |
| nominal current | 1.5 A | 3 A |  |  |
| nominal voltage | 60 V DC | 250 V AC | 100 V DC | 250 V AC |
| test voltage | 1000 V | 2000 V | 1000 V |  |
| insulating body material | PA 4.6. GF |  |  |  |
| temperature range | $-40^{\circ} \mathrm{C} \ldots+163^{\circ} \mathrm{C} /\left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right)$ |  |  | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots \\ +163^{\circ} \mathrm{C} / \\ \left(260^{\circ} \mathrm{C} / 5 \mathrm{~s}\right) \end{gathered}$ |
| class of flammibility | UL $94 \mathrm{~V}-0$ |  |  |  |
| specific insulation resistance | $>10^{7} \Omega \cdot \mathrm{~m}$ |  |  |  |


|  | $\begin{aligned} & \text { SLP } 1 \ldots, \text {, } \\ & \text { SLP } 2 \ldots, \\ & \text { SLUP } 31 \ldots \end{aligned}$ | SLY ... | $\begin{aligned} & \text { SLM N ..., } \\ & \text { SLV N ..., } \\ & \text { SLV W ... } \end{aligned}$ | SLR ... |
| :---: | :---: | :---: | :---: | :---: |
| contact material | CuSn alloy |  | CuZn-alloy |  |
| surface contact / contact sleeve | $\mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au} / \mathrm{Ni}+4 \ldots 6 \mu \mathrm{mSn}$ |  |  |  |
| volume resistance | $\leq 10 \mathrm{~m} \Omega$ | $\leq 5 \mathrm{~m} \Omega$ |  | $\leq 20 \mathrm{~m} \Omega$ |
| nominal current | 3 A |  | 1.5 A | 1 A |
| nominal voltage | 250 V AC | 100 V DC | 125 V AC | $\begin{gathered} 100 \mathrm{~V} \mathrm{AC/} \\ \mathrm{DC} \end{gathered}$ |
| test voltage | 1000 V | 500 V | 300 V | 500 V |
| insulating body material | PA 4.6. GF |  |  | PCT, GF |
| temperature range | $-40^{\circ} \mathrm{C} \ldots+163^{\circ} \mathrm{C} /\left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right)$ |  |  | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots \\ +105^{\circ} \mathrm{C} / \\ \left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right) \end{gathered}$ |
| class of flammibility | UL 94 V-0 |  |  |  |
| specific insulation resistance | $>10^{7} \Omega \cdot \mathrm{~m}$ |  |  |  |

Technical data PCB connectors

|  | MK 06 ..., MK 07/207 ..., MK 12/212 ..., MK 13/213 ..., MK 17/217 ... | $\begin{aligned} & \text { MK } 01 / 201 \text {..., } \\ & \text { MK } 220 \text { SMD ..., } \\ & \text { MK } 228 \text { THR .., } 23 / 223 \text {.., } \\ & \text { MK } 25 \text { SMD .., } \\ & \text { MK LP } 18 \ldots, \\ & \text { MK LP } 19 \ldots, \\ & \text { MK LP } 218 . ., \\ & \text { MK LP } 219 . . \end{aligned}$ | PO A ... | $\begin{aligned} & \text { SIL } 1 . . ., \\ & \text { SIL } 3 \text {... } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: |
| contact material | CuZn-alloy |  |  |  |
| surface contact / contact sleeve | $\mathrm{Ni}+4 \ldots 6 \mu \mathrm{~m}$ Sn |  | $\begin{gathered} \mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au} / \\ \mathrm{Ni}+4 \ldots 6 \mu \mathrm{~m} \mathrm{Sn} \end{gathered}$ | $\mathrm{Ni}+4 \ldots . .6 \mu \mathrm{~m} \mathrm{~S}$ |
| inner contact spring material | CuBe-alloy |  |  |  |
| inner contact spring surface | $\mathrm{Ni}+0,75 \mu \mathrm{~m} \mathrm{Au}$ | $\mathrm{Ni}+0,25 \mu \mathrm{~m} \mathrm{Au}$ |  | $\mathrm{Ni}+0,75 \mu \mathrm{~m} \mathrm{Au}$ |
| type internal spring | 4 -fingers |  |  |  |
| plugability for circuit points | $\square 0,22 \times 0,25 \mathrm{~mm} \ldots \square 0,4 \times 0,55 \mathrm{~mm} / \varnothing 0,4 \ldots 0,56 \mathrm{~mm}$ |  |  |  |
| insert depth | 2.5 | 3.6 mm | 2.5 ... 3.4 mm | 2.5... 3.6 mm |
| insertion / drawing force | $1.8 \mathrm{~N} / 1.4 \mathrm{~N}$ |  |  |  |
| shock resistance | 50 g |  |  | 50 g |
| volume resistance | $\leq 10 \mathrm{~m} \Omega$ |  |  | $\leq 10 \mathrm{~m} \Omega$ |
| vibration resistance max. | 15 g |  |  | 15 g |
| capacity between two adjacent contacts | $\leq 0,4 \mathrm{pF}$ |  |  | $\leq 0,4 \mathrm{pF}$ |
| nominal current | 1.5 A |  | 3 A | 1.5 A |
| nominal voltage | 60 V DC |  | 150 V DC | 60 V DC |
| test voltage | 1000 V |  | $1000 \mathrm{~V} / 1 \mathrm{~min}$. | 1000 V |
| insulating body material | PA 4.6. GF |  |  |  |
| temperature range | $-40^{\circ} \mathrm{C} \ldots+163^{\circ} \mathrm{C} /\left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right)$ |  | $\begin{gathered} -55^{\circ} \mathrm{C} \ldots \\ +125^{\circ} \mathrm{C} / \\ \left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right) \end{gathered}$ |  |
| class of flammibility | UL 94 V-0 |  |  |  |
| specific insulation resistance | $>10^{7} \Omega \cdot \mathrm{~m}$ |  |  |  |

Technical data PCB connectors

|  | SIL 2 ... | $\begin{gathered} \text { BL } 1 \ldots, \\ \text { BL } 2 \ldots, \\ \text { BL } 3 \ldots, \text { BL } 4 \ldots \end{gathered}$ | BL 11 ... | $\begin{aligned} & \text { BL } 12 \ldots, \\ & \text { BL } 21 \text {... } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: |
| contact material | CuZn-alloy | CuSn alloy |  |  |
| surface contact / contact sleeve | $\mathrm{Ni}+4 \ldots 6 \mu \mathrm{mSn}$ | $\begin{gathered} \mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au} / \\ \mathrm{Ni}+4 \ldots 6 \mu \mathrm{~m} \mathrm{Sn} \end{gathered}$ | $\mathrm{Ni}+4 \ldots 6 \mu \mathrm{~m} \mathrm{Sn}$ |  |
| inner contact spring material | CuBe-alloy |  |  |  |
| inner contact spring surface | $\mathrm{Ni}+0,25 \mu \mathrm{~m} \mathrm{Au}$ |  |  |  |
| type internal spring | 4-fingers | fork contact | spring contact |  |
| plugability for circuit points | $\square 0,22 \times 0,25 \mathrm{~mm} . .$. <br> $\square 0,4 \times 0,55 \mathrm{~mm} /$ <br> $\varnothing 0,4 \ldots 0,56 \mathrm{~mm}$ | $\square 0,5 \ldots 0,7 \mathrm{~mm}$ | $\square 0,6 \ldots 0,65 \mathrm{~mm}$ |  |
| insert depth | 2.5..3.6mm | $1.5 . .5 \mathrm{~mm}$ | $\leq 5 \mathrm{~mm}$ from above/ $\leq 8 \mathrm{~mm}$ from below | $\leq 6 \mathrm{~mm}$ from above or from below |
| insertion / drawing force | 1.8N/1.4 N | 1.5 N/1.3 N | 1.5 N/0.5 N | 1.5 N/0.2 N |
| shock resistance | 50 g |  |  |  |
| volume resistance | $\leq 10 \mathrm{~m} \Omega$ |  | $\leq 20 \mathrm{~m} \Omega$ |  |
| vibration resistance max. | 15 g |  |  |  |
| capacity between two adjacent contacts | $\leq 0,4 \mathrm{pF}$ | $\leq 0,9 \mathrm{pF}$ |  |  |
| nominal current | 1.5 A | 3 A |  |  |
| nominal voltage | 60 V DC | 125 V AC | 250 V AC |  |
| test voltage | 1000 V | 1500 V | 500 V |  |
| insulating body material |  | PPS | PA 4.6. GF | LCP |
| temperature range |  | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots \\ +200^{\circ} \mathrm{C} / \\ \left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right) \end{gathered}$ | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots \\ +163^{\circ} \mathrm{C} / \\ \left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right) \end{gathered}$ | $-55^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ |
| class of flammibility |  | UL 94 V -0 |  |  |
| specific insulation resistance |  | $>1012 \Omega \cdot \mathrm{~m}$ | $>10^{7} \Omega \cdot \mathrm{~m}$ | $>1012 \Omega \cdot \mathrm{~m}$ |

Technical data PCB connectors

|  | BL KG 3 ... | BL 13 ..., <br> BL 14 ..., <br> BL 18 ..., <br> BL 19 ... | BL LP ... | $\begin{gathered} \text { BL 15-17 SMD ..., } \\ \text { BL } 20 \text { SMD ..., } \\ \text { BL } 5-10 \ldots \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: |
| contact material | CuZn-alloy |  | CuSn alloy | CuZn-alloy |
| surface contact / contact sleeve | $\mathrm{Ni}+4 \ldots . .6 \mu \mathrm{~m}$ S | $\mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au}$ | $\mathrm{Ni}+0.2 \mu \mathrm{~m} \mathrm{Au}$ (selective)/ $\mathrm{Ni}+2 \ldots 4 \mu \mathrm{~m} \mathrm{Sn}$ (matt finished tin) | $\mathrm{Ni}+4 \ldots . .6 \mu \mathrm{~m}$ Sn |
| inner contact spring material | CuBe-alloy |  |  | CuBe-alloy |
| inner contact spring surface | $\mathrm{Ni}+0,75 \mu \mathrm{~m} \mathrm{Au}$ |  |  | $\mathrm{Ni}+0,75 \mu \mathrm{~m} \mathrm{Au}$ |
| type internal spring | 6 -fingers |  | fork contact | 6 -fingers |
| plugability for circuit points | $\square 0,55 \ldots 0,65 \mathrm{~mm} / \varnothing^{\circ} 0,65 \ldots 0,85 \mathrm{~mm}$ |  | $\square 0,5 \ldots 0,7 \mathrm{~mm}$ | $\begin{aligned} & \square 0,55 \ldots . \ldots, 65 \mathrm{~mm} / \\ & \varnothing 0,65 \ldots 0,85 \mathrm{~mm} \end{aligned}$ |
| insert depth | 2.5... 6 mm |  | 2...4mm | 2.5...6mm |
| insertion / drawing force | $1.3 \mathrm{~N} / 0.3 \mathrm{~N}$ |  |  | $1.3 \mathrm{~N} / 0.3 \mathrm{~N}$ |
| shock resistance |  | 50 g |  | 50 g |
| volume resistance |  | $\leq 10 \mathrm{~m} \Omega$ |  |  |
| vibration resistance max. |  | 15 g |  | 15 g |
| capacity between two adjacent contacts |  | $\leq 0,3 \mathrm{pF}$ | $\leq 0,9 \mathrm{pF}$ | $\leq 0,3 \mathrm{pF}$ |
| nominal current | 3 A |  |  |  |
| nominal voltage | 150 V DC |  | 125 V AC | 150 V DC |
| test voltage | 500 V | 1500 V |  |  |
| insulating body material | PCT, GF | PA 4.6. GF | PPS | PA 4.6. GF |
| temperature range | $\begin{gathered} -55^{\circ} \mathrm{C} \ldots \\ +125^{\circ} \mathrm{C} / \\ \left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right) \end{gathered}$ | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots \\ +163^{\circ} \mathrm{C} \\ \left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right) \end{gathered}$ | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots \\ +200^{\circ} \mathrm{C} \\ \left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right) \end{gathered}$ | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots \\ +163^{\circ} \mathrm{C} / \\ \left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right) \end{gathered}$ |
| class of flammibility | UL 94 V -0 |  |  |  |
| specific insulation resistance |  | $>10^{7} \Omega \cdot \mathrm{~m}$ | $>1012 \Omega$ | $>10^{7} \Omega \cdot \mathrm{~m}$ |

Technical data PCB connectors

|  | MK 21/221 ..., <br> MK 22/222 ..., <br> MK 24 SMD ... | $\begin{aligned} & \text { BLP } 1 \text {..., } \\ & \text { BLP } 2 . . \end{aligned}$ | BLY ... | BLR ... |
| :---: | :---: | :---: | :---: | :---: |
| contact material | CuZn-alloy |  |  |  |
| surface contact / contact sleeve | $\mathrm{Ni}+4 \ldots 6 \mu \mathrm{~m} \mathrm{Sn}$ |  |  |  |
| inner contact spring material | CuBe-alloy |  |  |  |
| inner contact spring surface | $\mathrm{Ni}+0,75 \mu \mathrm{~m} \mathrm{Au}$ |  | $\mathrm{Ni}+0,25 \mu \mathrm{~m} \mathrm{Au}$ | $\mathrm{Ni}+0,75 \mu \mathrm{~m} \mathrm{Au}$ |
| type internal spring | 6 -fingers |  |  | 3 -fingers |
| plugability for circuit points | $\square 0,55 \ldots 0,65 \mathrm{~mm} / \varnothing^{\varnothing 0,65 \ldots 0,85 \mathrm{~mm}}$ |  | $\begin{aligned} & \square 0,45 \ldots 0,5 \mathrm{~mm} / \\ & \varnothing 0,4 \ldots 0,56 \mathrm{~mm} \end{aligned}$ | $\varnothing 0,35 \ldots 0,46 \mathrm{~mm}$ |
| insert depth | 2.5... 3.6 mm | $2.5 \ldots . .6 \mathrm{~mm}$ | $2.5 \ldots . .3 .8 \mathrm{~mm}$ | $2.5 . .3 \mathrm{~mm}$ |
| insertion / drawing force | $1.3 \mathrm{~N} / 0.3 \mathrm{~N}$ |  |  | $1.2 \mathrm{~N} / 0.6 \mathrm{~N}$ |
| shock resistance | 50 g |  |  |  |
| volume resistance | $\leq 10 \mathrm{~m} \Omega$ |  |  | $\leq 20 \mathrm{~m} \Omega$ |
| vibration resistance max. | 15 g |  |  |  |
| capacity between two adjacent contacts | $\leq 0,3 \mathrm{pF}$ | $\leq 0,3 \mathrm{pF}$ | $\leq 0,7 \mathrm{pF}$ | $\leq 1,0 \mathrm{pF}$ |
| nominal current | 3 A | 2 A | 2.5 A | 1 A |
| nominal voltage | 150 VDC |  | 100 V DC |  |
| test voltage | 1500 V | 1000 V | 500 V |  |
| insulating body material | PA 4.6. GF |  |  | PCT, GF |
| temperature range | $-40^{\circ} \mathrm{C} \ldots+163^{\circ} \mathrm{C} /\left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right)$ |  |  | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots \\ +105^{\circ} \mathrm{C} / \\ \left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right) \end{gathered}$ |
| class of flammibility | UL 94 V-0 |  |  |  |
| specific insulation resistance | $>10^{7} \Omega \cdot \mathrm{~m}$ |  |  |  |

## Technical data PCB connectors

|  | BLM ... | DF 1 ..., DF 2 ... | DF OB ... | CAB 4 ... |
| :---: | :---: | :---: | :---: | :---: |
| contact material | CuSn alloy |  |  |  |
| surface contact / contact sleeve | $\begin{gathered} \mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au} / \\ \mathrm{Ni}+4 \ldots 6 \mu \mathrm{~m} \mathrm{Sn} \end{gathered}$ | $\mathrm{Ni}+4 \ldots 6 \mu \mathrm{mSn}$ | $\mathrm{Ni}+7 \mu \mathrm{~m} \mathrm{Sn}$ | $\begin{gathered} 0.1 \mu \mathrm{~m} \mathrm{Au} / 5 \mu \mathrm{~m} \\ \mathrm{Sn} \end{gathered}$ |
| type internal spring | fork contact |  | spring contact |  |
| plugability for circuit points | $\square 0,3 \ldots 0,4 \mathrm{~mm}$ |  |  |  |
| insert depth | $2.5 \ldots 6 \mathrm{~mm}$ |  |  | $4 . .6 .1 \mathrm{~mm}$ |
| insertion / drawing force | $1.3 \mathrm{~N} / 1.1 \mathrm{~N}$ |  |  |  |
| volume resistance | $\leq 10 \mathrm{~m} \Omega$ |  |  |  |
| capacity between two adjacent contacts | $\leq 0,4 \mathrm{pF}$ |  |  |  |
| nominal current | 1.5 A | 2 A | 3 A | 1.5 A |
| nominal voltage |  | 125 V AC |  | 250 V AC |
| test voltage |  | V | 800 V |  |
| insulating body material | PA 4.6. GF | polycarbonate | PA 4.6. GF | PBT |
| temperature range | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots \\ +163^{\circ} \mathrm{C} / \\ \left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right) \end{gathered}$ | $-40^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots \\ +125^{\circ} \mathrm{C} / \\ \left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right) \end{gathered}$ | $-40^{\circ} \mathrm{C} \ldots+105^{\circ} \mathrm{C}$ |
| class of flammibility |  | UL 94 V-0 |  |  |
| specific insulation resistance | $>10^{7} \Omega \cdot \mathrm{~m}$ |  |  |  |
| PCB thickness |  | 0,7...0,9 mm | 1,4..1,8 mm |  |
| mounting |  |  | without mounting eyelets |  |

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## Technical data PCB connectors

|  | CAB 5 ... | CAB 6 ... | CAB 9 ... | CAB 10 G S |
| :---: | :---: | :---: | :---: | :---: |
| surface contact / contact sleeve | $0.5 \mu \mathrm{~m} \mathrm{Au} / 1 \mu \mathrm{~m} \mathrm{Au} / 5 \mu \mathrm{~m} \mathrm{Sn}$ |  | $0.1 \mu \mathrm{mav}$ |  |
| insert depth | $4 . .5 .5 \mathrm{~mm}$ | $5 \mathrm{~mm} . .$. plug through | $4 . .5 .6 \mathrm{~mm}$ | 4mm...plug through |
| nominal current | 3 A | 1.5 A | 3 A | 1.5 A |
| nominal voltage | 250 V AC |  | 500 V AC | 150 V DC |
| insulating body material | PA 6 |  | PBT |  |
| temperature range | $-40^{\circ}$ | 05 ${ }^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} .$. $+105^{\circ} \mathrm{C} /$ (resistance to soldering heat $235^{\circ} \mathrm{C} / 30$ 60s) | $-40^{\circ} \mathrm{C} \ldots+105^{\circ} \mathrm{C}$ |


|  | CAB $11 \mathbf{G ~ S}$ | CAB 15 G S |
| :--- | :---: | :---: |
| surface contact $/$ <br> contact sleeve | $0.1 \mu \mathrm{~m} \mathrm{Au}$ | $<0.1 \mu \mathrm{~m} \mathrm{Au}$ |
| insert depth | $5 \mathrm{~mm} \ldots$ plug through | $2.2 \ldots 2.4 \mathrm{~mm}$ |
| nominal current | 1.5 A | 1 A |
| nominal voltage | 150 V DC | 100 V AC |
| insulating body material | PBT | PA 66 |
| temperature range | $-40^{\circ} \mathrm{C} \ldots+105^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+150^{\circ} \mathrm{C}$ |



## Shroud male headers

- shroud male headers for lockable multipoint connector
- version: 2 rows, 6 contacts up to 50 contacts, grid 2,54 mm
- straight, angled and for SMD technology
- reflow solderable insulator
- class of flammibility acc. to UL 94 V0



## Multipoint connector, one and two rows

- multipoint connector for ribbon cable
- two rows with and without pull relief, grid 2,54, 6 contacts up to 50 contacts
- two rows in grid $2,0 \mathrm{~mm}, 20$ contacts up to 50 contacts
- polarisation at the two row version
- one row in grid $2,54 \mathrm{~mm}, 3$ contacts up to 25 contacts


Multipoint connector with and without lock

- multipoint connector for ribbon cable
- version: two rows, 6 contacts up to 50 contacts, grid $2,54 \mathrm{~mm}$
- version without lock
- with polarisation



## PCB connector

- PCB connector for ribbon cable
- one row in grid $2,54 \mathrm{~mm}, 4$ contacts up to 20 contacts
- two rows in grid $2,54 \mathrm{~mm}, 6$ contacts up to 34 contacts
- two rows in DIL design, grid $2,54 \mathrm{~mm}, 4$ contacts up to 40 contacts


## Shroud-male header

## Straight, two rows, shrouded

- suitable for female multipoint connector VFL, FLMP, PV
- in addition they can be combined with many other ribbon cable connectors in 2.54 mm pitch
- plug-in area available in gold-plated or completely tin-plated!

|  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | A | $\begin{gathered} \text { m. }[\mathrm{mr} \\ \text { B } \end{gathered}$ | C | art. no. | no. of contacts | A | $\begin{gathered} \text { m. }[\mathrm{mm} \\ \text { B } \end{gathered}$ | C |
| ASLG 06 ... | 6 | 15.3 | 12.7 | 5.08 | ASLG 20 | 20 | 33.1 | 30.5 | 22.86 |
| ASLG 08 ... | 8 | 17.8 | 15.2 | 7.62 | ASLG 26 ... | 26 | 40.7 | 38.1 | 30.48 |
| ASLG 10 ... | 10 | 20.4 | 17.8 | 10.16 | ASLG $34 . .$. | 34 | 50.9 | 48.3 | 40.64 |
| ASLG 12 ... | 12 | 22.9 | 20.3 | 12.70 | ASLG 40 ... | 40 | 58.5 | 55.9 | 48.26 |
| ASLG $14 . .$. | 14 | 25.4 | 22.9 | 15.24 | ASLG 50 ... | 50 | 71.2 | 68.6 | 60.96 |
| ASLG 16 ... | 16 | 28.0 | 25.4 | 17.78 |  |  |  |  |  |
| please indicate: <br> ... surface of contact G = gold-plated $Z=$ tin-plated | ... surface of contact G = gold-plated <br> Z = tin-plated |  |  |  |  |  |  |  |  |

## Angled, two rows, shrouded

- suitable for female multipoint connector VFL, FLMP, PV
- in addition they can be combined with many other ribbon cable connectors in 2.54 mm pitch
- plug-in area available in gold-plated or completely tin-plated!

|  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts |  | $\begin{gathered} \text { m. }[\mathrm{mr} \\ \text { B } \end{gathered}$ | C | art. no. | no. of contacts | A | $\begin{gathered} \text { n. }[\mathrm{m} \\ \mathrm{B} \end{gathered}$ | C |
| ASLA 06 G | 6 | 15.3 | 12.7 | 5.08 | ASLA 20 G | 20 | 33.1 | 30.5 | 22.86 |
| ASLA 08 G | 8 | 17.8 | 15.2 | 7.62 | ASLA 26 G | 26 | 40.7 | 38.1 | 30.48 |
| ASLA 10 G | 10 | 20.4 | 17.8 | 10.16 | ASLA 34 G | 34 | 50.9 | 48.3 | 40.64 |
| ASLA 12 G | 12 | 22.9 | 20.3 | 12.70 | ASLA 40 G | 40 | 58.5 | 55.9 | 48.26 |
| ASLA 14 G | 14 | 25.4 | 22.9 | 15.24 | ASLA 50 G | 50 | 71.2 | 68.6 | 60.96 |
| ASLA 16 G | 16 | 28.0 | 25.4 | 17.78 |  |  |  |  |  |

## Shroud-male header

## SMD, two rows, shrouded

- suitable for female multipoint connector VFL, FLMP, PV
- VPE = packing unit (pieces/tube)
- plug-in area available in gold-plated or completely tin-plated!
- in addition they can be combined with many other ribbon cable connectors in 2.54 mm pitch

|  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | packing unit |  |  | art. no. | no. of contacts | packing unit |  | $\begin{gathered} \mathrm{nm}] \\ \mathrm{B} \end{gathered}$ |
| ASL 06 SMD ... | 6 | 32 | 15.3 | 5.08 | ASL 20 SMD ... | 20 | 15 | 33.1 | 22.86 |
| ASL 08 SMD ... | 8 | 27 | 17.8 | 7.62 | ASL 26 SMD ... | 26 | 12 | 40.7 | 30.48 |
| ASL 10 SMD ... | 10 | 24 | 20.4 | 10.16 | ASL 34 SMD ... | 34 | 9 | 50.9 | 40.64 |
| ASL 12 SMD ... | 12 | 21 | 22.9 | 12.70 | ASL 40 SMD ... | 40 | 8 | 58.5 | 48.26 |
| ASL 14 SMD ... | 14 | 19 | 25.4 | 15.24 | ASL 50 SMD ... | 50 | 7 | 71.2 | 60.96 |
| ASL 16 SMD ... | 16 | 17 | 28.0 | 17.78 |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |

## Option, for automatic assembly

Pick and place pad "B" and bar magazin "SM"

- position of the pick and place pad in the middle

2.54


## Female connector

## One row

- excess length of the ribbon cable to the case at $\geq 1 \mathrm{~mm}$ !

|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | A | B | C | D |
| FV 03 ... | 3 | 15.24 | 7.62 | 5.08 | 8.89 |
| FV 04 ... | 4 | 17.78 | 10.16 | 7.62 | 11.43 |
| FV 05 ... | 5 | 20.32 | 12.70 | 10.1 | 7.62 |
| FV 06 ... | 6 | 22.86 | 15.24 | 5.08 | 16.51 |
| FV $07 . .$. | 7 | 25.40 | 17.78 | 15.2 | 19.05 |
| FV 08 ... | 8 | 27.94 | 20.32 | 17.78 | 21.59 |
| FV 10 ... | 10 | 33.02 | 25.40 | 22.8 | 26.67 |
| FV 12 ... | 12 | 38.10 | 30.48 | 27.9 | 31.75 |
| FV 13 ... | 13 | 40.64 | 33.02 | 30.4 | 34.29 |
| FV 14 ... | 14 | 43.18 | 35.66 | 33.0 | 36.83 |
| FV 16 ... | 16 | 48.26 | 40.64 | 38.1 | 41.91 |
| FV $17 . .$. | 17 | 50.80 | 43.18 | 40.6 | 44.45 |
| FV 18 ... | 18 | 53.34 | 45.72 | 43.1 | 46.99 |
| FV 20 ... | 20 | 58.42 | 50.80 | 48.2 | 52.07 |
| FV 24 ... | 24 | 68.58 | 60.96 | 58.4 | 62.23 |
| FV 25 ... | 25 | 71.12 | 63.50 | 60.9 | 64.77 |
| please indicate: <br> ... surface of contact G = gold-plated <br> Z = tin-plated |  |  |  |  |  |
| annotation: |  | IDC-pattern 2.54 mm |  |  |  |
| conductor cross-section: |  | AWG 28... $30=0,09 \ldots 0,05 \mathrm{~mm}^{2}$ |  |  |  |
| insulation diameter: |  | $\leq 1,1 \mathrm{~mm}$ |  |  |  |
| suitable ribbon cable round conductor flat cable: |  | AWG $28=$ massive or strand |  |  |  |
| recommended connector pins: |  | $\square 0,635 \mathrm{~mm}$ |  |  |  |

2.54

## Female connector

## Two rows, with polarisation

- lockable female multipoint connector, suitable for shrouded male header ASL ...

- suitable for shrouded male header ASL ...
- excess length of the ribbon cable to the case at $\geq 1 \mathrm{~mm}$ !

|  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | $A^{\mathrm{dir}}$ | $\mathrm{m}]$ <br> B | art. no. | no. of contacts | A | m] <br> B |
| FLMP 06 ... | 6 | 10.97 | 9.56 | FLMP 20 ... | 20 | 28.75 | 27.34 |
| FLMP 08 ... | 8 | 13.51 | 12.10 | FLMP 26 ... | 26 | 36.37 | 34.96 |
| FLMP 10 ... | 10 | 16.05 | 14.64 | FLMP 34 ... | 34 | 46.53 | 45.12 |
| FLMP 12 ... | 12 | 18.59 | 17.18 | FLMP 40 ... | 40 | 54.15 | 52.74 |
| FLMP 14 ... | 14 | 21.13 | 19.72 | FLMP 50 ... | 50 | 66.85 | 65.44 |
| FLMP 16 ... | 16 | 23.67 | 22.26 |  |  |  |  |
| please indicate: <br> ... surface of contact G = gold-plated <br> Z = tin-plated |  |  |  |  |  |  |  |
| annotation: |  |  | IDC-pattern 1.27 mm |  |  |  |  |
| conductor cross-section: |  |  | AWG 28... $30=0,09 \ldots 0,05 \mathrm{~mm}^{2}$ |  |  |  |  |
| insulation diameter: |  |  | $\leq 1,1 \mathrm{~mm}$ |  |  |  |  |
| suitable ribbon cable round conductor flat cable: |  |  | AWG 28 = massive or strand |  |  |  |  |

2.54

## Female connector

## Two rows, with polarisation

- suitable for shrouded male header ASL ...
- excess length of the ribbon cable to the case at $\geq 1 \mathrm{~mm}$ !




## Female connector

## Two rows

- excess length of the ribbon cable to the case $\geq 1 \mathrm{~mm}$ !

| Mundowithere |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | A | $\operatorname{dim} .[\mathrm{mm}]$ | B |
| PVY 20 S | 20 | 25.1 |  | 18 |
| PVY 40 S | 40 | 45.3 |  | 38 |
| PVY 44 S | 44 | 49.3 |  | 42 |
| PVY 50 S | 50 | 55.1 |  | 48 |
| surface of contact: |  | selective gold-plated |  |  |
| annotation: |  | IDC-pattern, 1 mm |  |  |
| recommended connector pins: |  | $\square 0,5 \mathrm{~mm}$ |  |  |

\|.
2.54

## Printed circuit connector

- excess length of the ribbon cable to the case at $\geq 1 \mathrm{~mm}$ !

- excess length of the ribbon cable to the case at $\geq 1 \mathrm{~mm}$ !


## Printed circuit connector

## Design DIL

- excess length of the ribbon cable to the case at $\geq 1 \mathrm{~mm}$ !

|  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | A | B | $\operatorname{dim} .[\mathrm{C}$ | D | E |
| KK 04 Z | 4 | 8.0 | 5.1 | 2.54 | 7.62 | 11.0 |
| KK 06 Z | 6 | 10.3 | 7.6 | 5.08 | 7.62 | 11.0 |
| KK 08 Z | 8 | 13.0 | 10.2 | 7.62 | 7.62 | 11.0 |
| KK 10 Z | 10 | 15.4 | 12.7 | 10.16 | 7.62 | 11.0 |
| KK 12 Z | 12 | 18.0 | 15.3 | 5.08 | 7.62 | 11.0 |
| KK 14 Z | 14 | 20.5 | 17.8 | 15.24 | 7.62 | 11.0 |
| KK 16 Z | 16 | 23.0 | 20.3 | 17.78 | 7.62 | 11.0 |
| KK 18 Z | 18 | 25.6 | 22.9 | 20.32 | 7.62 | 11.0 |
| KK 20 Z | 20 | 28.1 | 25.4 | 22.86 | 7.62 | 11.0 |
| KK 24 Z | 24 | 33.0 | 30.5 | 27.94 | 15.24 | 18.7 |
| KK 28 Z | 28 | 38.1 | 35.6 | 33.02 | 15.24 | 18.7 |
| KK 40 Z | 40 | 53.3 | 50.8 | 48.26 | 15.24 | 18.7 |
| surface of contact: ${ }^{\text {tin-plated }}$ |  |  |  |  |  |  |
| annotation: |  | DC-pattern 1.27 mm |  |  |  |  |
| insulation diameter: |  | $\leq 1,1 \mathrm{~mm}$ |  |  |  |  |
| suitable ribbon cable round conductor flat cable: |  | AWG 28 = massive or strand |  |  |  |  |

## Accessories for flat ribbon cable and application tools

Flat ribbon cable - Spacing $\mathbf{2 . 5 4} \mathbf{~ m m}$ - suitable for connectors FV, SBAU 1


## Bench press

- height without handle: 28 cm , weight: 9.02 kg
- the bench press VBK 1 connects all contacts of IDC connector types $\mathbf{K K}, \mathbf{S B}, \mathbf{S V}, \mathbf{P V}, \mathbf{V F L}, \mathbf{F V}, \mathbf{P V Z}$ in one simple operation
- the contacts separate the insulation of the flat ribbon cable, whereas a gas-tight and corrosion-proof connection is effected by the construction of the contacts form


Accessories, suitable for ribbon cable connector

- exchangable crimping dies for any indicated types available

| art. no. | suitable for male connectors and female headers |
| :---: | :---: |
| KK W | KK |
| SB W | SB |
| PV W | PV/ VFL/ FLMP |
| D W 9 37 | D-Sub (9-37 contacts) |
| PVY W | PVY |

## Technical data IDC-connectors

|  | ASL ... | FV ... | FLMP ..., VFL ... | PV ... |
| :---: | :---: | :---: | :---: | :---: |
| surface contact / contact sleeve | $\begin{gathered} \mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au} / \\ \mathrm{Ni}+4 \ldots . .8 \mu \mathrm{~m} \mathrm{Sn} \end{gathered}$ | $\mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au} / \mathrm{Ni}+5 \ldots 10 \mu \mathrm{~m} \mathrm{Sn}$ |  | $\begin{gathered} \mathrm{Ni}+\geq 5 \mu \mathrm{~m} \mathrm{Sn} / \\ \mathrm{Ni}+\geq 0.2 \mu \mathrm{~m} \mathrm{Au} \end{gathered}$ |
| contact material | CuSn alloy |  |  |  |
| creeping current resistance |  | KC 175 nach DIN 53480 |  | KC 250 |
| creepage | $\geq 1,1 \mathrm{~mm}$ VDE0110 | 1,4mm VDEO1 10 |  |  |
| air gap | $\begin{aligned} & \geq 0,8 \mathrm{~mm} \\ & \text { VDE01 } 10 \end{aligned}$ | 1 mm VDE0110 |  |  |
| nominal current | 1 A | 2 A | 1 A | 2 A |
| nominal voltage | 250V AC insulation group A, according to VDE0 110 |  |  |  |
| test voltage | 500 V AC |  |  |  |
| insertion / drawing force |  | $\geq 0.3 \mathrm{~N} \ldots \leq 0.7 \mathrm{~N}$ per contact |  |  |
| cycles of operation |  | $\geq 50$ a | to DIN 41640 | 200 to DIN4 1651 |
| insulating body material | PA 4.6. GF | PC/ colour: RAL 7032 |  |  |
| temperature range | $\begin{gathered} -40^{\circ} \mathrm{C} \ldots \\ +163^{\circ} \mathrm{C} / \\ \left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right) \end{gathered}$ | $-55^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ |  |  |
| class of flammibility | UL 94 V -0 |  |  |  |
| specific insulation resistance | $>10^{7} \Omega \cdot \mathrm{~m}$ |  |  |  |
| conductor cross-section |  | AWG 28... $30=0,09 \ldots 0,05 \mathrm{~mm}^{2}$ |  |  |

Technical data IDC-connectors

|  | PVY ... S | $\begin{gathered} \text { KK ... Z, } \\ \text { SBAU } 1 \ldots \text { Z } \end{gathered}$ | SBAU ... S | BK 0132 |
| :---: | :---: | :---: | :---: | :---: |
| surface contact / contact sleeve | contact area: $\mathrm{Ni}+<0.1 \mu \mathrm{~m} \mathrm{Au}$ (flashgold)/ connection area: $\mathrm{Ni}+0.5 \ldots 2.5 \mu \mathrm{~m}$ <br> Sn | $\mathrm{Ni}+5 \ldots 10 \mu \mathrm{~m} \mathrm{Sn}$ | soldering area: $\mathrm{Ni}+>0.1 \mu \mathrm{~m} \mathrm{Au}$ (flashgold)/ IDC area nickel-plated |  |
| contact material | CuSn alloy |  |  |  |
| creeping current resistance |  | KC 175 nach DIN 53480 |  |  |
| creepage |  | $\geq 0,7 \mathrm{~mm}$ VDE 0110 |  |  |
| air gap |  | $\geq 0,5 \mathrm{~mm}$ VDE 0110 |  |  |
| nominal current | 1 A |  |  | 2 A |
| nominal voltage |  | 250V AC insulation group A, according to VDEO1 10 |  | $300 \mathrm{~V}_{\text {eff }}$ max. |
| test voltage | 500 V AC |  |  |  |
| insertion / drawing force | $\begin{gathered} \geq 0.5 \ldots \leq 1.8 \mathrm{~N} \\ \text { per contact } \end{gathered}$ |  |  |  |
| insulating body material | PBT/ colour: black | PC/ colour: RAL 7032 |  |  |
| temperature range | $-55^{\circ} \mathrm{C} \ldots+105^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ |  | $-30^{\circ} \mathrm{C} \ldots+105^{\circ} \mathrm{C}$ |
| class of flammibility | UL 94 V-0 |  | UL 94 V-1 |  |
| specific insulation resistance | $>10^{10} \Omega \cdot \mathrm{~m}$ | $>10^{12} \Omega \cdot \mathrm{~m}$ |  |  |
| conductor | $7 \times \varnothing 0,127 \mathrm{~mm}$ |  |  |  |
| conductor cross-section |  | AWG 28... $30=0,09 \ldots 0,05 \mathrm{~mm}^{2}$ |  | AWG 28/~0,089 $\mathrm{mm}^{2}$ |
| capacity |  |  |  |  |
| conductor resistance |  |  |  | $\leq 230 \mathrm{~m} \Omega / \mathrm{m}$ |
| characteristic impedance |  |  |  | $170 \Omega$ symmetrisch |

## clehtronik $\rightarrow$ B

## D-Sub connector D-Sub special design D-Sub hoods D-Sub accessories



## D-Sub connectors

- with Wire Wrap, solder cup and dip soldering connection
- with plastic angle and rivet, earthing plate, snap-in clip - with metal angle and rivet



## D-Sub hoods

- design with large cable space
- hoods with self-cutting threaded bolts
- hoods with quick fastener
- compact hoods with cable outlet on the side



## D-Sub special design

- high density connector
- filter connectors
- ribbon cable connector
- mixed layout connectors
- SMD technology
- press-in connector



## D-Sub accessories

## - cable reels

- cut-out covers
- HF-dense seal caps
- HF seals
- Dust covers
- Threaded couplings


## filycher elektronik:

## D-Sub standard connectors

## Male and female headers

|  | 9-37 pol. |  |  |  |  |  | $\rightarrow+$ <br> 0,6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | design | dim. [mm] |  | art. no. | design | dim. [mm] |  |
|  |  | A | B |  |  | A | B |
| DS 09 T ... | male | 30.8 | 25.0 | DS 37 T ... | male | 69.5 | 63.5 |
| DS 15 T ... | male | 39.2 | 33.3 | DS 50 T ... | male | 67.0 | 61.1 |
| DS 25 T ... | male | 53.1 | 47.0 |  |  |  |  |
|  |  | ol. $-2,84$ |  |  |  |  | $\rightarrow 1$ <br> 0,6 |
| art. no. | design | dim. [mm] |  | art. no. | design | dim. [mm] |  |
|  |  | A | B |  |  | A | B |
| DB 09 T ... | female | 30.8 | 25.0 | DB 37 T ... | female | 69.5 | 63.5 |
| DB 15 T ... | female | 39.2 | 33.3 | DB 50 T ... | female | 67.0 | 61.1 |
| DB 25 T ... | female | 53.1 | 47.0 |  |  |  |  |
| please indicate: | $\begin{aligned} & \text {... type of mounting (optional) } \\ & \text { RC UN } \quad \text { = snap-in-clip with UNC 4-40 } \\ & \text { RC M3 } \quad \text { snap-in-clip with M3 } \\ & \text { RCS UN } \quad \text { = snap-in-clip and screwing bolt with UNC 4-40 } \\ & \text { RCS M3 = snap-in-clip and screwing bolt with M3 } \end{aligned}$ |  |  |  |  |  |  |

## type of mounting

$\mathrm{DB} / \mathrm{DS} \ldots \mathrm{T}$ RCSM3
$\mathrm{DB} / \mathrm{DS} \ldots \mathrm{T} \mathrm{RCSUN}$

## D-Sub standard connectors

## Male and female headers

|  |  |  |  |  | $\frac{1}{4}$ |  | $\xrightarrow[3]{4}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | design | dim. [mm] |  | art. no. | design |  |  |
|  |  | A | B |  |  | A | B |
| DS 09 L | male | 30.8 | 25.0 | DS 37 L | male | 69.5 | 63.5 |
| DS 15 L | male | 39.2 | 33.3 | DS 50 L | male | 67.0 | 61.1 |
| DS 25 L | male | 53.1 | 47.0 |  |  |  |  |
|  |  |  |  |  |  |  |  |
| art. no. |  |  |  | art. no. | design | dim. [mm] |  |
|  | design | A | B |  |  | A | B |
| DB 09 L | female | 30.8 | 25.0 | DB 37 L | female | 69.5 | 63.5 |
| DB 15 L | female | 39.2 | 33.3 | DB 50 L | female | 67.0 | 61.1 |
| DB 25 L | female | 53.1 | 47.0 |  |  |  |  |
|  |  |  |  |  |  |  |  |
| art. no. |  |  |  | art. no. | design | dim. [mm] |  |
|  | design | A | B |  |  | A | B |
| DS 09 WW 3 | male | 30.8 | 25.0 | DS 37 WW 3 | male | 69.5 | 63.5 |
| DS 15 WW 3 | male | 39.2 | 33.3 | DS 50 WW 3 | male | 67.0 | 61.1 |
| DS 25 WW 3 | male | 53.1 | 47.0 |  |  |  |  |
|  |  |  |  |  |  |  |  |
| art. no. | design | dim. [mm] |  | art. no. | design | dim. [mm] |  |
|  |  | A | B |  |  | A | B |
| DB 09 WW 3 | female | 30.8 | 25.0 | DB 37 WW 3 | female | 69.5 | 63.5 |
| DB 15 WW 3 | female | 39.2 | 33.3 | DB 50 WW 3 | female | 67.0 | 61.1 |
| DB 25 WW 3 | female | 53.1 | 47.0 |  |  |  |  |

## filycher elektronik:

## D-Sub standard connectors

## Male and female headers

- with turned precision contacts
- with shielding springs



## Installation diagram

$\mathbf{1}=$ wire wrap pin; $\mathbf{2}=$ solder terminal; $\mathbf{3}=$ solder pin for PCB


## D-Sub standard connectors with mounting bracket



## fifelinelektroniky

## D-Sub standard connectors



## D-Sub connectors High Density

## Male and female headers

- our D-Sub connectors HD are loaded with turned precision contacts
- with shielding springs


D-Sub connectors High Density

## Male and female headers

- our D-Sub connectors HD are loaded with turned precision contacts
- with shielding springs

|  |  |  |  |  | $\frac{\text { N }}{1}$ |  | $\frac{7}{4}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | design |  | dim. [mm] |  |  |  |  |
|  |  |  | A | B | C | D | E | F |
| HD S 15 T | 15 | male | 30.8 | 25.0 | 12.4 | 7.04 | 7.67 | 2.29 |
| HD S 26 T | 26 | male | 39.2 | 33.3 | 12.4 | 6.87 | 7.00 | 2.29 |
| HD S 44 T | 44 | male | 53.1 | 47.0 | 12.4 | 6.88 | 7.01 | 2.29 |
|  |  |  |  |  | $\frac{\text { N }}{1}$ |  | $\frac{7}{4}$ |  |
| art. no. | no. of | design |  | dim. [mm] |  |  |  |  |
|  | contacts |  | A | B | C | D | E | F |
| HD B 15 T | 15 | female | 30.8 | 25.0 | 12.4 | 7.67 | 7.04 | 2.29 |
| HD B 26 T | 26 | female | 39.2 | 33.3 | 12.4 | 7.00 | 6.87 | 2.29 |
| HD B 44 T | 44 | female | 53.1 | 47.0 | 12.4 | 7.01 | 6.88 | 2.29 |
| casing frame: |  | steel, tin plated |  |  |  |  |  |  |

$\mathbf{1}=$ male, 15 contacts; $\mathbf{2}=$ female, 15 contacts; $\mathbf{3}=$ male, $26 / 44$ contacts; $\mathbf{4}=$ female, $26 / 44$ contacts


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## D-Sub filter connector

## Adapter, 9-37 contacts

- capacity per contact: 1000 pF
- standard installation dimensions
- stud bolt mountable on both sides
- compatible with standard accessories


Male headers and female headers, straight

- capacity per contact: 1000 pF
- other capacity on request

|  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | design | dim. [mm] |  |
|  |  |  | A | B |
| FD S 09 T 1000 | 9 | male | 30.8 | 25.0 |
| FD S 15 T 1000 | 15 | male | 39.2 | 33.3 |
| FD S 25 T 1000 | 25 | male | 53.1 | 47.0 |
| FD S 37 T 1000 | 37 | male | 69.5 | 63.5 |
|  |  |  |  |  |
| art. no. | no. of contacts | design | dim. [mm] |  |
|  |  |  | A | B |
| FD B 09 T 1000 | 9 | female | 30.8 | 25.0 |
| FD B 15 T 1000 | 15 | female | 39.2 | 33.3 |
| FD B 25 T 1000 | 25 | female | 53.1 | 47.0 |
| FD B 37 T 1000 | 37 | female | 69.5 | 63.5 |

## lificher clektroniky

## D-Sub filter connector

## Male and female headers, with solder cup

- capacity per contact: 1000 pF
- other capacity on request
- suitable for AWG 22
- standard installation dimensions
- HF-tight, closed metal rear panel
- compatible with standard accessories




## D-Sub connector for flat ribbon cable

## Male and female headers

|  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | $\xrightarrow{\rightarrow 0,1}+$ design ${ }^{\text {no. of }}$ dim. $[\mathrm{mm}]$ |  |  |  |  |  |  |
| DS BK 09 | 9 | ale | 30.6 | 25.0 | 10.96 | 17.9 | 16.1 |
| DS BK 15 | 15 | male | 39.0 | 33.3 | 19.33 | 26.2 | 23.9 |
| DS BK 25 | 25 | male | 52.8 | 47.0 | 33.13 | 39.9 | 38.1 |
| DS BK 37 | 37 | male | 69.2 | 63.5 | 49.70 | 56.3 | 54.7 |
|  |  |  |  |  |  |  |  |
| art. no. | no. of contacts | design | $\operatorname{dim.}_{\text {C }}^{[m m]}$ |  |  |  |  |
| DS BK 50 | 50 | male | 66.8 | 61.1 | 44.2 | 54 | 68.6 |
|  |  |  |  |  |  |  |  |
| art. no. | no. of contacts | design | dim. [mm] |  |  |  |  |
| DB BK 09 | 9 | female | 30.6 | 25.0 | 10.96 | 16.3 | 16.1 |
| DB BK 15 | 15 | female | 39.0 | 33.3 | 19.33 | 24.5 | 23.9 |
| DB BK 25 | 25 | female | 52.8 | 47.0 | 33.13 | 38.5 | 38.1 |
| DB BK 37 | 37 | female | 69.2 | 63.5 | 49.70 | 54.8 | 54.7 |
|  |  |  |  |  |  |  |  |
| art. no. | no. of contacts | design | $\operatorname{dim}_{\mathrm{C}}^{[\mathrm{mm}]}$ |  |  |  |  |
| DB BK 50 | 50 | female | 66.8 | 61.1 | 44.2 | 52.4 | 68.6 |

## fifelinelektroniky

## D-Sub connector for flat ribbon cable

## Male and female headers, low profile

- useable ribbon cable: AWG 26 ... 28



## D-Sub mixed layout connectors

## Male headers - suitable for standard D-Sub accessories

- gold-plated contacts
- with high current contacts up to 20 A
- for cables up to AWG 16
- 3 high current contacts
(art. no.
- 2 high current contacts, 5 signal contacts

- 3 high current contacts, 10 signal contacts

|  |  |  |  |
| :---: | :---: | :---: | :---: |
| art. no. | design |  |  |
| DSM 13K3 L20 | male |  |  |

## filycher elektronik:

## D-Sub mixed layout connectors

## Female headers - suitable for standard D-Sub accessories

- gold-plated contacts
- with high current contacts up to 20 A
- for cables up to AWG 16
- 3 high current contacts

- 2 high current contacts, 5 signal contacts

- 3 high current contacts, 10 signal contacts



## D-Sub in SMD-mounting

## Male and female headers

- packing: tape and reel ( $150 \mathrm{pcs} /$ reel ); reel outer diameter 330 mm



## filycher cedronik:

## D-Sub connector in pressfit technology

## Male and female headers

|  |  |  |  |
| :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | A | B |
| DS ... 9 P | 9 | 30.8 | 25.0 |
| DS ... 15 P | 15 | 39.2 | 33.3 |
| DS ... 25 P | 25 | 53.1 | 47.0 |
| DS ... 37 P | 37 | 69.5 | 63.5 |
|  |  |  |  |
| art. no. | no. of contacts | A | B |
| DB ... 9 P | 9 | 30.8 | 25.0 |
| DB ... 15 P | 15 | 39.2 | 33.3 |
| DB ... 25 P | 25 | 53.1 | 47.0 |
| DB ... 37 P | 37 | 69.5 | 63.5 |
| please indicate: | $\begin{gathered} \ldots \\ \text { … type of } \\ \mathbf{3} \\ \text { UNC } \end{gathered}$ | C 4-40 |  |
| casing frame: |  | steel, tin plated |  |


|  |
| :---: |
|  |



## D-Sub connector in pressfit technology

## Male and female headers

art. no.
DS WP ... 9
DS WP ... 15


## filycher elektronik:

## D-Sub hoods

- $\mathbf{E}=$ max. diameter of the cable entry in mm
- threaded bolt UNC 4-40
- large cable space with few components
- 9-37 contacts can be mounted in series in ( $C=3 \mathrm{HP}$ ) grid, thus especially suitable for 19 technology


With self-cutting threaded bolt

- straight cable outlet with pre-assembled strain relief

|  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of contacts | A | B | dim. [ | D | E |
| DH SG 09 ... | 9 | 31.0 | 25.0 | 16.0 | 35.6 | 8 |
| DH SG 15 ... | 15 | 39.5 | 33.3 | 16.0 | 36.6 | 9 |
| DH SG 25 ... | 25 | 53.0 | 47.0 | 16.0 | 41.0 | 10 |
| DH SG 37 ... | 37 | 69.5 | 63.5 | 16.0 | 45.3 | 11 |
| DH SG 50 ... | 50 | 67.0 | 61.1 | 19.8 | 51.4 | 14 |
| please indicate: <br> ... surface of case S = plastic, black <br> $\mathbf{M}=$ plastic, metallized | ... surface of case <br> S = plastic, black <br> $\mathbf{M}=$ plastic, metallized |  |  |  |  |  |

[^0]$\rightarrow 110$
D-Sub connectors /flat cable
$\rightarrow 19$
$\rightarrow$ 17-8
$\rightarrow$ 13-6
D-Sub mixed layout
D-Sub connector in pressfit techn.
Technical data
$\rightarrow$ 113-14

## I 18

## D-Sub hoods

## D-Sub hoods with quick-action locking system

Accessories - locking pin for hood - hood connection

- 2 locking pins including locking plates


Accessories - locking pin for plug connector - hood connection

- 2 latch Pins including locking ring for connectors with thread M3/UNC 4-40


RS HH
filiselher clektronik:


## D-Sub hoods

## Accessories - locking pin for plug connector - hood connection

- 2 locking pins including spring washer, washer and nut for exisiting connector with through hole



## Cable sleeve - quick-release hood DH SV ...

- cable sleeves are supplied with chamfers, which are adequate to a diameter-grading of 0.5 mm ; they can be cut off depending on the exisiting diameter of the cable.
- for cable diameters $3 . . .9 \mathrm{~mm}$



## D-Sub hoods

## D-Sub-hoods-compact

9-50 contacts


- width C - 3 HP
- version 9-37 pins can be mounted in series in 3 HP grid, thus especially suitable for 19" technology
- metallized version with excellent shielding against electrical and magnetic alternating fields
- integrated dust protective shroud
- captive latching screws with UNC 4-40 treads
- 2 side cable outputs:
$40^{\circ}$ exit ( $9-50$ contacts)
$90^{\circ}$ exit (25-50 contacts)
- $\mathbf{E}=$ max. diameter of the cable bushing in mm

|  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | no. of $\quad$ dim. $[\mathrm{mm}]$ |  |  |  |  |  |
|  | contacts | A | B | C | D | E |
| DH $09 . .$. | 9 | 31.5 | 25.0 | 15.2 | 37 | 8.5 |
| DH 15 ... | 15 | 40.0 | 33.3 | 15.2 | 37 | 8.5 |
| DH 25 ... | 25 | 53.5 | 47.0 | 15.2 | 41 | 11.0 |
| DH 37 ... | 37 | 70.0 | 63.5 | 15.2 | 41 | 11.0 |
| DH 50 ... | 50 | 67.8 | 61.1 | 18.2 | 41 | 12.0 |
| please indicate: | $\begin{aligned} & \text {... surface of case } \\ & \text { K }=\text { plastic, black } \\ & \text { KM }=\text { plastic, metallized } \end{aligned}$ |  |  |  |  |  |

## lificher clektroniky

## D-Sub accessoires

## Suitable cable bushing

- protects the cable against damage by buckling



## Cover for D-Sub cut outs in front and back panel

- suitable for EMC application, closed on one side
- blank covers for exact sealing of unused D-Sub cut outs in front- and backpanels, size and form are like D-Sub housings

- plastic cover, blank, for blind D-Sub and other connector cutouts in front and rear panels
- easy to mount with enclosed clamping springs

|  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. |  | m. [mm |  | art. no. |  | m. [m |  |
|  | A | B | C |  | A | B | C |
| BADP 09 | 25.0 | 31.2 | 14.7 | BADP 37 | 63.5 | 69.9 | 14.7 |
| BADP 15 | 33.3 | 39.6 | 14.7 | BADP 50 | 61.1 | 67.6 | 14.7 |
| BADP 25 | 47.0 | 53.3 | 14.7 |  |  |  |  |
| surface of case: |  | plastic, black |  |  |  |  |  |
| fixing clamp: |  | steel |  |  |  |  |  |

## D-Sub accessoires

## Screw fastening, mounted

- 2 screw fastenings incl. spacer, washer, nut
- please add a $\mathbf{V}$ to the corresponding art. no. ...



## Screw fastening, loose

- 2 separate screw fasteners, with washer and nut


Screw fastening for assembly of cases, separate

- 2 screw fastenings incl. spacer, washer, nut



## fifelinelektroniky

## D-Sub accessoires

## HF-tight caps, male and female headers

- prevent HF-radiation at open interfaces

|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | colour | $\begin{gathered} \operatorname{dim} .[\mathrm{mm}] \\ \hline \end{gathered}$ |  | colour | $\operatorname{dim}_{A}[\mathrm{~mm}]$ |
| HFK S 09 | blue | 32.9 | HFK B 09 | red | 32.9 |
| HFK S 15 | blue | 41.3 | HFK B 15 | red | 41.3 |
| HFK S 25 | blue | 55.7 | HFK B 25 | red | 55.7 |
| annotation: |  | inside nickel-plated |  |  |  |

## HF-seals

- as seal between plug and housing


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## Dust protection caps

## For male headers



## For female headers


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## Technical data D-Sub connectors

|  | $\begin{aligned} & \text { DS ..., } \\ & \text { DB ... } \end{aligned}$ | $\begin{aligned} & \text { HD B ..., } \\ & \text { HD S ... } \end{aligned}$ | $\begin{gathered} \text { FD A ..., } \\ \text { FD B ..., FD S ... } \end{gathered}$ | $\begin{aligned} & \text { DS BK ..., } \\ & \text { DB BK ... } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: |
| contact material | Cu-alloy |  |  |  |
| surface contact / contact sleeve | hard gold plated over nickel |  |  |  |
| quality class / cyces of operation | quality class $2=200$ cycles of operation |  |  | quality class $3=$ 50 cycles of operation |
| volume resistance | $\leq 10 \mathrm{~m} \Omega$ before strain, $\Delta R 10 \mathrm{~m} \Omega$ after strain according to DIN 41652 . part 2 (MIL-C-24308) |  |  | $\leq 10 \mathrm{~m} \Omega$ |
| air gap and creep distance | $\begin{aligned} & \text { cont.-contact } \\ & <1 \mathrm{~mm} / \text { contact- } \\ & \text { earth }<1 \mathrm{~mm} \end{aligned}$ | cont.-contact $<0.6 \mathrm{~mm} /$ con-tact-earth $<0.6 \mathrm{~mm}$ | cont.-contact $<1 \mathrm{~mm} /$ contactearth $<1 \mathrm{~mm}$ | $<0.9 \mathrm{~mm}$ according to VDEO 110 |
| nominal current | $5 \mathrm{~A}\left(20^{\circ} \mathrm{C}\right)$ | $3 \mathrm{~A}\left(20^{\circ} \mathrm{C}\right)$ | $5 \mathrm{~A}\left(20^{\circ} \mathrm{C}\right)$ | 1 A at AWG 28/ <br> 1.5A at AWG 26 |
| nominal voltage | 125 V AC | 60 V AC | 100 V DC |  |
| test voltage |  |  | 250 V DC | 1000 V DC |
| insulating body material |  |  | PCT, GF | PBTP, GF |
| temperature range | $-55^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ |  |  |  |
| class of flammibility | UL 94 V-0 |  |  |  |
| insulation resistance | $\geq 5 \mathrm{G}$, |  | $\begin{gathered} \geq 1 \mathrm{G} \Omega(100 \mathrm{~V} \\ \mathrm{DC}) \end{gathered}$ | $1 G \Omega$ |

## Technical data D-Sub connectors

|  | DS BK LP ..., DB BK LP ... | $\begin{aligned} & \text { DBM ..., } \\ & \text { DSM ... } \end{aligned}$ | $\begin{aligned} & \text { DH ... S, } \\ & \text { DH ... M, } \\ & \text { DH SG ..., } \\ & \text { DH SV ... } \end{aligned}$ | KT SV |
| :---: | :---: | :---: | :---: | :---: |
| contact material | Cu-alloy |  |  |  |
| surface contact / contact sleeve | hard gold plated over nickel | nickel-phosphor-us-gold-surface/ ( $\geq 0.1 \mu \mathrm{~m}$ Au over $2 \ldots 4 \mu \mathrm{~m}$ chem. NiP ) |  |  |
| quality class / cyces of operation | quality class $2=$ 200 cycles of operation | $\begin{aligned} & \geq 500 \text { cycles of } \\ & \text { operation } \end{aligned}$ |  |  |
| volume resistance | $\leq 10 \mathrm{~m} \Omega$ before strain, $\Delta \mathrm{R} 10 \mathrm{~m} \Omega$ after strain according to DIN 41652. part 2 (MIL-C-24308) |  |  |  |
| air gap and creep distance | cont.-contact <br> $<1 \mathrm{~mm} /$ contactearth $<1 \mathrm{~mm}$ | $\geq 1 \mathrm{~mm}$ |  |  |
| nominal current | $1 \mathrm{~A}\left(20^{\circ} \mathrm{C}\right)$ | signal contact: $\leq 5 \mathrm{~A} /$ power contact: $\leq 20 \mathrm{~A}$ |  |  |
| nominal voltage | 125 V AC | $400 \mathrm{~V} /$ degree of pollution 1 |  |  |
| test voltage |  | 0 V |  |  |
| insulating body material | PBT, GF | Polyester, GF | ABS | EPTR |
| temperature range | $-55^{\circ} \mathrm{C} \ldots+125^{\circ} \mathrm{C}$ | $-55^{\circ} \mathrm{C} \ldots+150^{\circ} \mathrm{C}$ |  |  |
| class of flammibility |  | UL 94 V-0 |  | $\begin{gathered} \text { UL } 94 \mathrm{~V}-0 \text { (at } \\ \text { thickness } \geq 3 \mathrm{~mm} \text { ), } \\ \text { UL } 94 \mathrm{~V}-1 \end{gathered}$ |
| insulation resistance | $\geq 5 \mathrm{G} \Omega$ | $\geq 10^{9} \Omega$ |  |  |
| surface of case |  |  | plastic, black/ plastic, metallized |  |

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## Technical data D-Sub connectors

|  | $\begin{gathered} \text { DH ... K } \\ \text { DH ... KM } \end{gathered}$ | BADM ... | BADP ... | HFK S ... HFK B ... |
| :---: | :---: | :---: | :---: | :---: |
| insulating body material | ABS |  | ABS |  |
| temperature range |  |  |  | $-25^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C}$ |
| class of flammibility | UL 94 V-0 |  |  |  |
| surface of case | plastic, black/ plastic, metallized | metal | plastic, black |  |


|  | HFD ... | SSK S ... |
| :--- | :---: | :---: |
| insulating body material | Silicone, filled with silver-plated coper <br> particles | Polyethylene |

Brackets for PCI Brackets for AT and similar

## clethonik?

 Custom-specific brackets Equipped brackets

## Brackets for PCI

- with or without fixing tab
- standard cut-outs
- custom-specific cut-outs
- custom-specific printings



## Brackets for AT and similar

- with or without fixing tab
- standard cut-outs
- custom-specific cut-outs
- custom-specific printings



## Custom-specific brackets

- double width
- special width
- with printing



## Equipped brackets

- equipped with D-Sub
- equipped with LED
- equipped with custom-specific components

Rillyelher claktronik
Index Bracket-Groups


## K 2

## Brackets for PC

## Brackets with fixing tap and without cutout

PCI

Bracket without fixing tab and without cutout


## lificher clektroniky

## Low Profile bracket for PC

## Low Profile bracket with fixing tap and without cutout

- with or without fixing tap; standard cutouts
- customer-specific cutouts and printing; double width (special widths) on request



## Low Profile bracket without fixing tap and without cutout

|  |  |  |  |
| :---: | :---: | :---: | :---: |
| art. no. |  |  |  |
| PCI LP ... 0 |  |  |  |
| material: | steel sheet, hot-dip |  |  |
| material thickness: | 0.8 mm |  |  |

## Dimensional drawing for PCBs



Dimensions to fix the PCI L ... - bracket to the PCB


Dimensions to fix the KHPC L ... - bracket to the PCB


On request also available with D-Sub connector!
lificher clektronik:I

## Retainers for PCI-cards


firscher clektronik=y

## Brackets for PC

|  | PCI 004 | PCI 006 | PCI 005 |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
| PCI 055 |  |  |  |
|  |  |  |  |

Brackets for PC


## Brackets for PC



Riligelher clektronik:

## Brackets for PC

| PCI 013 | PCI 041 |  |  |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
|  | KHPC 142 | KHPC 072 | KHPC 012 |
| KHPC 015 | KHPC 006 | KHPC 009 | KHPC 0530 |
|  |  |  |  |

## Brackets for PC


firlseher clektronik:D

## Brackets for PC

|  | PCI 031 | PCI 0650 | PCI 0320 |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
|  | KHPC 1770 | KHPC 178 |  |
| KHPC 179 |  |  |  |
|  |  |  |  |

## Brackets for PC



## fifelinelektroniky

## Brackets for PC

| KHPC 188 | KHPC 040 |  |  |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
|  | PCI 045 | PCI 014 L | PCI 015 |
|  | KHPC 024 | KHPC 019 | KHPC 073 |

## Brackets for PC

|  | KHPC 200 | KHPC 455 ... | KHPC 218 |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
|  | PCI 071 | PCI 047 |  |
|  | KHPC 018 | KHPC 225 | KHPC 069 |

Brackets for PC

| KHPC 230 | KHPC 022 | KHPC 229 |  |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
| 2 | KHPC 075 | KHPC 241 | KHPC 042 |
| KHPC 242 |  |  |  |
|  |  |  |  |

## Brackets for PC


firleher clektronik:I

## Brackets for PC

|  | PCI 072 |  |  |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
|  | KHPC 262 | KHPC 043 |  |
|  |  |  | PCI 0760 |

## Brackets for PC



Brackets for PC

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## Brackets for PC


lifischer clektronik:D

## Brackets for PC



## Brackets for PC



Brackets for PC


## User information für PCI and KHPC-DESIGN

## PCI and KHPC-DESIGN

The cutouts shown on the Design sheet should be positioned on the pictured grid.
The zero point of the respective cutout is to be placed on the grid point of the PC card bracket, whereby the $X / Y$ coordinates should be entered in the table as absolute dimensions. Positioning of the cutouts can be specified with an accuracy of max. $0,01 \mathrm{~mm}$. The grid specifies the max. area of the cutout including the component. Please mark whether the version is with or without bent fixing tabs. Other contours, dimensions and cutouts are possible, to the extent that they are technically possible to produce.
Please contact us with regard to this.

## Example

PCI


Shape
$\begin{array}{lll}\text { A } & A=20 & B=10 \\ E & D=5 & \\ D 1 & D=12 & D 1=11\end{array}$

X-dimension
14
49
65

Y-dimension

2
9

KHPC


Shape
$\begin{array}{lll}\mathrm{A} & \mathrm{A}=33 & \mathrm{~B}=10 \\ \mathrm{E} & \mathrm{D}=2 & \\ \mathrm{D} & \mathrm{D}=9,5 & \mathrm{D} 1=8,7\end{array}$
X-dimension
12
50
69

3
Y-dimension

9
9

$\square$ with fixing strap
$\square$ without fixing strap
radius F 1 ... 4
build in mode:
$3,4 \mathrm{~mm}$ rear
2,1 mm front


| shape | X-dim. | Y-dim. | A | B | c | D | D 1 | E | F | G | H | 1 | J | K |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |


efficient special machines

up-to-date injection technology

modern surface refinement


| shape | X-dim. | Y-dim. | A | B | C | D | D 1 | E | F | G | H | 1 | J | K |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

## clethonik $\rightarrow$ 日

 LED fastener for front panel mounting

## Mounting material

- spacers for standard LEDs
- class of flammibility acc. to UL 94 VO


Fibre-optics for SMD-LED components

- horizontal, fixed fibre-optics with round or rectangular lense made of transparent plastics - also for gauge displays
- vertical, fixed fibre-optics with round or rectangular lense made of transparent plastics



## LED fastener for horizontal PCB mounting

- single and double fasteners for a standard diameter of 3 and 5 mm
- equipped multi-fastener
- single fasteners and fasteners connectable in series


LED fastener for front panel mounting

- clipable fastener for 5 mm LEDs
- fastener for 3 and 5 mm LED with clamping ring

Spacers for LED

- universal mount for LED $\varnothing 3 \mathrm{~mm}$ and 5 mm , self retaining

|  |  |  |  | $0,5 \rightarrow$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | B [mm] | $\begin{gathered} \operatorname{dim} .[\mathrm{mm}] \\ A \end{gathered}$ | art. no. | B [mm] | $\begin{gathered} \operatorname{dim} .[\mathrm{mm}] \\ \mathrm{A} \end{gathered}$ |
| MAH 31 | 1.5 | 3.1 | MAH 71 | 4.7 | 7.1 |
| MAH 41 | 1.5 | 4.1 | MAH 81 | 4.7 | 8.1 |
| MAH 51 | 1.5 | 5.1 | MAH 89 | 4.7 | 8.9 |
| MAH 61 | 1.5 | 6.1 | MAH 99 | 7.9 | 9.9 |
| insulating body material: |  | MPPS, black |  |  |  |
| temperature range: |  | $-40^{\circ} \mathrm{C} \ldots+240^{\circ} \mathrm{C} /\left(260^{\circ} \mathrm{C} / 5 \mathrm{~s}\right)$ |  |  |  |
| class of flammibility: |  | UL 94 V-0 |  |  |  |



## Spacers for LED

- for LED $\varnothing 3$ mm, thin mount

|  |  |  |  |  | $\leftarrow A \longrightarrow$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | $\operatorname{dim}_{\mathrm{A}}[\mathrm{~mm}]$ | art. no. | $\underset{A}{\operatorname{dim} .}[\mathrm{mm}]$ |  | art. no. | $\operatorname{dim}_{A}[\mathrm{~mm}]$ |
| MAH 301 | 1 | MAH 305 | 5 |  | MAH 308 | 8 |
| MAH 302 | 2 | MAH 306 | 6 |  | MAH 309 | 9 |
| MAH 303 | 3 | MAH 307 | 7 |  | MAH 310 | 10 |
| MAH 304 | 4 |  |  |  |  |  |
| insulating body material: |  | PVC Blend, black |  |  |  |  |
| temperature range: |  | $-40^{\circ} \mathrm{C} \ldots+85^{\circ} \mathrm{C}$ |  |  |  |  |
| class of flammibility: |  | UL 94 V-0 |  |  |  |  |

- for LED $\varnothing 5 \mathrm{~mm}$, self-retaining

|  |  |  |  | $\frac{4}{4}$ |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | $\operatorname{dim}_{\mathrm{A}}^{[\mathrm{mm}]}$ | art. no. | $\underset{A}{\operatorname{dim} .}[\mathrm{mm}]$ |  | art. no. | $\operatorname{dim}_{\mathrm{A}}^{[\mathrm{mm}]}$ |
| MAH 501 | 1 | MAH 504 | 4 |  | MAH 508 | 8 |
| MAH 502 | 2 | MAH 505 | 5 |  | MAH 509 | 9 |
| MAH 503 | 3 | MAH 506 | 6 |  | MAH 510 | 10 |
| insulating body material: |  | PVC Blend, black |  |  |  |  |
| temperature range: |  | $-40^{\circ} \mathrm{C} \ldots+85^{\circ} \mathrm{C}$ |  |  |  |  |
| class of flammibility: |  | UL 94 V-0 |  |  |  |  |

## fifelinelektroniky

## LED-holders

- suitable for 3 mm diodes with a collar height of 0.6 mm
- $\mathbf{K}=$ cathode

- suitable for 5 mm diodes with a collar height of $0.6 \mathrm{~mm} / 1 \mathrm{~mm}$
- $\mathbf{K}=$ cathode

- suitable for 5 mm diodes with a collar height of $0.6 \mathrm{~mm} / 1 \mathrm{~mm}$
- $\mathbf{K}$ = cathode



## LED-holders

## LED-holder for LED $\varnothing \mathbf{3} \mathbf{~ m m}$ and 5 mm

- $\mathbf{K}=$ cathode $/{ }^{*}=$ presentation with diode

|  |  |  |  |
| :---: | :---: | :---: | :---: |
| art. no. | type |  |  |
| DH 3 W | for LED $\varnothing 3 \mathrm{~mm}$ |  |  |
|  |  |  |  |
| art. no. | type |  |  |
| DH 5 W | for LED $\varnothing 5 \mathrm{~mm}$ |  |  |
|  |  |  |  |
| art. no. | type |  |  |
| DH 3 R | for LED $\varnothing 3 \mathrm{~mm}$ |  |  |
|  |  |  |  |
| art. no. | type |  |  |
| DH 5 R | for LED $\varnothing 5 \mathrm{~mm}$ |  |  |


| insulating body material: | PA $4.6 . \mathrm{GF}$ |
| :--- | :--- |
| temperature range: | $-40^{\circ} \mathrm{C} \ldots+163^{\circ} \mathrm{C} /\left(260^{\circ} \mathrm{C} / 10 \mathrm{~s}\right)$ |
| class of flammibility: | $\mathrm{UL} 94 \mathrm{~V}-0$ |

LED-holders

## LED-holder for LED Ø $\mathbf{3} \mathbf{~ m m}$

- stackable LED-holders: single holder/can be strung, left/can be strung, middle/can be strung, right
DDH 3 E no.


## LED-holders

## LED-holder for LED Ø 5 mm

- stackable LED-holders: single holder/can be strung, left/can be strung, middle/can be strung, right



## Fourfold-LED-holders

- standard case, standard colours, diffuse lens, space-saving design, round lens, rectangular lens
- typical data at $\mathrm{T}_{\mathrm{amb}}=$

|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | type |  | emission colour | $\begin{gathered} \text { Spannungen } \mathrm{U}_{\text {ftyp }} / \\ \cup_{\operatorname{rmax}}[\mathrm{V}] \end{gathered}$ | wavelength $\lambda_{\text {max }}[\mathrm{nm}]$ |
| DLH 21 ASEH | with LED $\varnothing 2 \mathrm{~mm}$, fourfold |  | super red | 2.0 / 2.6 | 635 |
| DLH 21 AYEH | with LED $\varnothing 2 \mathrm{~mm}$, fourfold |  | yellow | 2.1 / 2.6 | 585 |
| DLH 21 AGEH | with LED $\varnothing 2 \mathrm{~mm}$, fourfold |  | green | 2.2 / 2.6 | 565 |
| insulating body material: N |  | Nylon, black |  |  |  |
| temperature range: |  | $-20^{\circ} \mathrm{C} \ldots+85^{\circ} \mathrm{C}$ |  |  |  |
| class of flammibility: UL |  | UL 94 V-0 |  |  |  |
| beam angle $2 \boldsymbol{\varphi}$ : 80 |  | $80^{\circ}$ |  |  |  |
| design: $2 m$ |  | 2 mm round |  |  |  |
| for cases: in |  | in terms of colour diffuse |  |  |  |
| derating: from |  | from $\mathrm{T}_{\text {amb }}<20^{\circ} \mathrm{C}$, operating current reduced by $0.4 \mathrm{~mA} / \mathrm{K}$. |  |  |  |
| light intensity I: 12 |  | 12 mcd |  |  |  |
| flows $\mathbf{I}_{\text {fryp }} / \mathbf{I}_{\text {Fmax }}$ : |  | 20/30 mA |  |  |  |

## filyelher clektronik:

## Light pipes for SMDs

- suitable for current SMD types
- 3 mm light pipes
- horizontal
- ESD-protection from panel to PCB



## Light pipes for SMDs

- panel light pipe, 6 mm lens, suitable for common SMD LEDs, white lens, large angle of radiation
- panel light pipe 3 mm , ESD protection from panel to PCB

|  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| art. no. | diameter of lense | $\operatorname{dim}_{\mathrm{A}}^{[\mathrm{mm}]}$ | art. no. | diameter of lense | $\begin{gathered} \operatorname{dim} .[\mathrm{mm}] \\ A \end{gathered}$ |
| LL 30 PRB 032 | $\varnothing 3 \mathrm{~mm}$ | 3.2 | LL 30 PRB 089 | $\varnothing 3 \mathrm{~mm}$ | 8.9 |
| LL 30 PRB 064 | $\varnothing 3 \mathrm{~mm}$ | 6.4 |  |  |  |
|  |  |  |  |  |  |
| art. no. | diameter of lense | $\operatorname{dim}_{A}[\mathrm{~mm}]$ | art. no. | diameter of lense | $\underset{A}{\operatorname{dim} .[m m]}$ |
| LL 30 PRL 032 | $\varnothing 3 \mathrm{~mm}$ | 3.2 | LL 30 PRL 127 | $\varnothing 3 \mathrm{~mm}$ | 12.7 |
| LL 30 PRL 064 | $\varnothing 3 \mathrm{~mm}$ | 6.4 | LL 30 PRL 159 | $\varnothing 3 \mathrm{~mm}$ | 15.9 |
| LL 30 PRL 089 | $\varnothing 3 \mathrm{~mm}$ | 8.9 |  |  |  |

- suitable for current SMD LEDs, vertical, rigid light pipe $\varnothing 3 \mathrm{~mm}$, ESD protection from panel to PCB



[^0]:    D-Sub filter connector
    D-Sub filter adapter
    D-Sub high density
    D-Sub standard connectors

