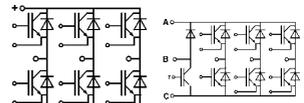


## SEMITRANS® M IGBT Modules

**SKM 75 GD 123 D \*\*\*)**  
**SKM 75 GD 123 D L \*)**  
**SKM 75 GDL 123 D \*\*)**



Sevenpack \*\*



**Sixpack: GD      GDL**

### Features

- MOS input (voltage controlled)
- N channel, homogeneous Si
- Low inductance case
- Very low tail current with low temperature dependence
- High short circuit capability, self limiting to  $6 \cdot I_{Cnom}$
- Latch-up free
- Fast & soft inverse CAL diodes<sup>5)</sup>
- Isolated copper baseplate using DCB Direct Copper Bonding Technology
- Large clearance (9 mm) and creepage distances (13 mm).

### Typical Applications

- Switched mode power supplies
- DC servo and robot drives
- Three phase inverters for AC motor speed control
- Switching (not for linear use)

1)  $T_{case} = 25 \text{ }^\circ\text{C}$ , unless otherwise specified

2)  $I_F = -I_C$ ,  $V_R = 600 \text{ V}$ ,  
 $-di/dt = 800 \text{ A}/\mu\text{s}$ ,  $V_{GE} = 0 \text{ V}$

3) Use  $V_{GEOff} = -5 \dots -15 \text{ V}$

5) See fig. 2 + 3;  $R_{Goff} = 22 \text{ } \Omega$

8) CAL = Controlled Axial Lifetime Technology.

\*) **Main terminals = 2 mm dia. outline → B6 - 10**

\*\*\*) **SEVENPACK Case D73**

\*\*\*\*) **Sixpack, with FASTON main terminals, picture → B6 - 11**

**Cases and mech. data → B6 - 34**

Absolute Maximum Ratings		Values	Units
Symbol	Conditions <sup>1)</sup>		
$V_{CES}$		1200	V
$V_{CGR}$	$R_{GE} = 20 \text{ k}\Omega$	1200	V
$I_C$	$T_{case} = 25/80 \text{ }^\circ\text{C}$	75 / 50	A
$I_{CM}$	$T_{case} = 25/80 \text{ }^\circ\text{C}$ ; $t_p = 1 \text{ ms}$	144 / 100	A
$V_{GES}$		$\pm 20$	V
$P_{tot}$	per IGBT, $T_{case} = 25 \text{ }^\circ\text{C}$	350	W
$T_j$ , ( $T_{stg}$ )		$-40 \dots +150 (125)$	$^\circ\text{C}$
$V_{isol}$	AC, 1 min.	2 500	V
humidity	DIN 40 040	Class F	
climate	DIN IEC 68 T.1	55/150/56	
<b>Inverse Diode</b>			
$I_F = -I_C$	$T_{case} = 25/80 \text{ }^\circ\text{C}$	75 / 50	A
$I_{FM} = -I_{CM}$	$T_{case} = 25/80 \text{ }^\circ\text{C}$ ; $t_p = 1 \text{ ms}$	150 / 100	A
$I_{FSM}$	$t_p = 10 \text{ ms}$ ; sin.; $T_j = 150 \text{ }^\circ\text{C}$	550	A
$I^2t$	$t_p = 10 \text{ ms}$ ; $T_j = 150 \text{ }^\circ\text{C}$	1500	$\text{A}^2\text{s}$

Characteristics		min.	typ.	max.	Units
Symbol	Conditions <sup>1)</sup>				
$V_{(BR)CES}$	$V_{GE} = 0$ , $I_C = 1 \text{ mA}$	$\geq V_{CES}$	–	–	V
$V_{GE(th)}$	$V_{GE} = V_{CE}$ , $I_C = 2 \text{ mA}$	4,5	5,5	6,5	V
$I_{CES}$	$V_{GE} = 0$ } $T_j = 25 \text{ }^\circ\text{C}$	–	0,8	1	mA
	$V_{CE} = V_{CES}$ } $T_j = 125 \text{ }^\circ\text{C}$	–	3,5	–	mA
$I_{GES}$	$V_{GE} = 20 \text{ V}$ , $V_{CE} = 0$	–	–	200	nA
$V_{CESat}$	$I_C = 50 \text{ A}$ } $V_{GE} = 15 \text{ V}$ ;	–	2,5(3,1)	3(3,7)	V
$V_{CESat}$	$I_C = 75 \text{ A}$ } $T_j = 25 (125) \text{ }^\circ\text{C}$	–	3(3,8)	–	V
$g_{fs}$	$V_{CE} = 20 \text{ V}$ , $I_C = 25 \text{ A}$	23	40	–	S
$C_{CHC}$	per IGBT	–	–	300	pF
$C_{ies}$	$V_{GE} = 0$	–	3300	4300	pF
$C_{oes}$	$V_{CE} = 25 \text{ V}$	–	500	600	pF
$C_{res}$	$f = 1 \text{ MHz}$	–	220	300	pF
$L_{CE}$		–	–	60	nH
$t_{d(on)}$	$V_{CC} = 600 \text{ V}$ $V_{GE} = +15 \text{ V} / -15 \text{ V}^{3)}$ $I_C = 50 \text{ A}$ , ind. load $R_{Gon} = R_{Goff} = 22 \text{ } \Omega$ $T_j = 125 \text{ }^\circ\text{C}$	–	44	100	ns
$t_r$		–	56	100	ns
$t_{d(off)}$		–	380	500	ns
$t_f$		–	70	100	ns
$E_{on}^{5)}$		–	8	–	mWs
$E_{off}^{5)}$	–	5	–	mWs	
<b>Inverse Diode <sup>8)</sup></b>					
$V_F = V_{EC}$	$I_F = 50 \text{ A}$ } $V_{GE} = 0 \text{ V}$ ;	–	2,0(1,8)	2,5	V
$V_F = V_{EC}$	$I_F = 75 \text{ A}$ } $T_j = 25 (125) \text{ }^\circ\text{C}$	–	2,3(2,1)	–	V
$V_{TO}$	$T_j = 125 \text{ }^\circ\text{C}$	–	1,1	1,2	V
$r_T$	$T_j = 125 \text{ }^\circ\text{C}$	–	18	22	m $\Omega$
$I_{RRM}$	$I_F = 50 \text{ A}$ ; $T_j = 25 (125) \text{ }^\circ\text{C}^{2)}$	–	23(35)	–	A
$Q_{rr}$	$I_F = 50 \text{ A}$ ; $T_j = 25 (125) \text{ }^\circ\text{C}^{2)}$	–	2,3(7)	–	$\mu\text{C}$
<b>Thermal Characteristics</b>					
$R_{thjc}$	per IGBT	–	–	0,35	$^\circ\text{C}/\text{W}$
$R_{thjc}$	per diode	–	–	0,6	$^\circ\text{C}/\text{W}$
$R_{thch}$	per module	–	–	0,05	$^\circ\text{C}/\text{W}$

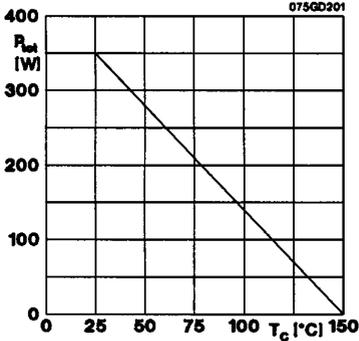


Fig. 1 Rated power dissipation  $P_{tot} = f(T_c)$

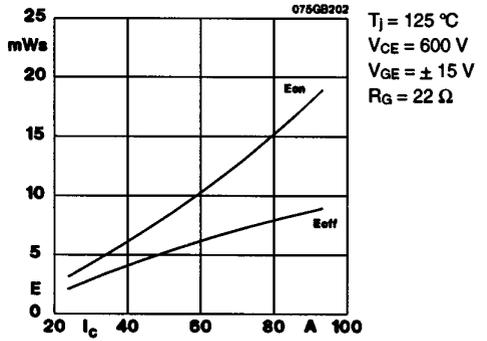


Fig. 2 Turn-on /-off energy  $E = f(I_c)$

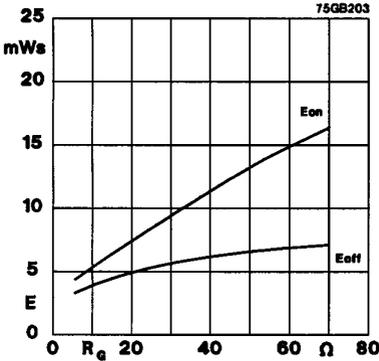


Fig. 3 Turn-on /-off energy  $E = f(R_g)$

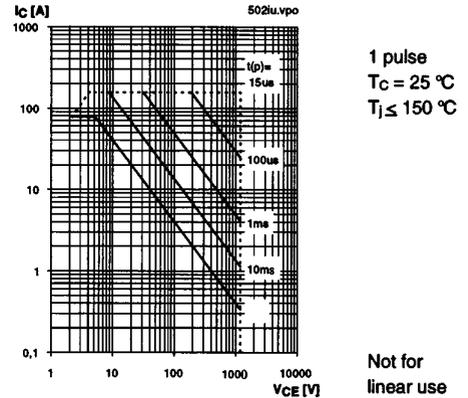


Fig. 4 Maximum safe operating area (SOA)  $I_c = f(V_{CE})$

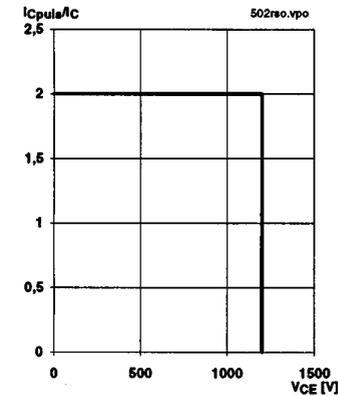


Fig. 5 Turn-off safe operating area (RBSOA)

$T_j \leq 150 \text{ °C}$   
 $V_{GE} = 15 \text{ V}$   
 $R_{G(off)} = 22 \text{ } \Omega$   
 $I_c = 50 \text{ A}$

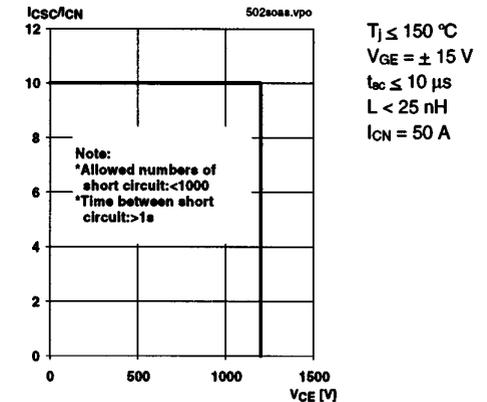


Fig. 6 Safe operating area at short circuit  $I_c = f(V_{CE})$

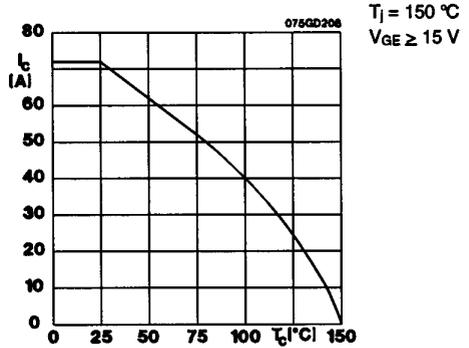


Fig. 8 Rated current vs. temperature  $I_c = f(T_c)$

Fig. 7 Short circuit current vs. turn-on gate voltage

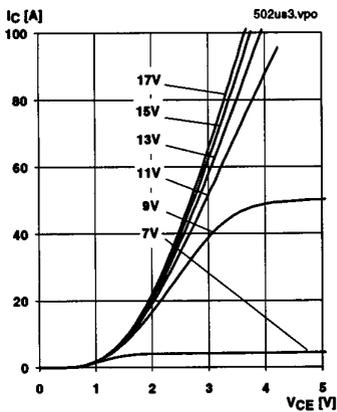


Fig. 9 Typ. output characteristic,  $t_p = 80 \mu s$ ;  $25 \text{ }^\circ\text{C}$

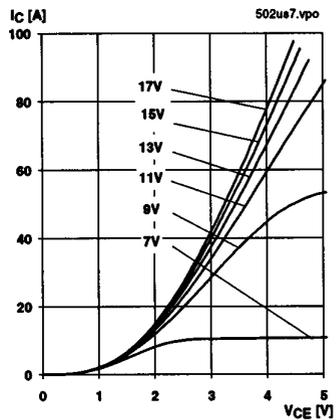


Fig. 10 Typ. output characteristic,  $t_p = 80 \mu s$ ;  $125 \text{ }^\circ\text{C}$

$$P_{\text{cond}(t)} = V_{\text{CEsat}(t)} \cdot I_{\text{C}(t)}$$

$$V_{\text{CEsat}(t)} = V_{\text{CE(TO)(Tj)}} + r_{\text{CE(Tj)}} \cdot I_{\text{C}(t)}$$

$$V_{\text{CE(TO)(Tj)}} \leq 1,5 + 0,002 (T_j - 25) \text{ [V]}$$

$$r_{\text{CE(Tj)}} = 0,020 + 0,00008 (T_j - 25) \text{ [\Omega]}$$

$$\text{valid for } V_{\text{GE}} = +15 \frac{+2}{-1} \text{ [V]; } I_{\text{C}} \geq 0,3 I_{\text{Cnom}}$$

Fig. 11 Typ. saturation characteristic (IGBT)  
Calculation elements and equations

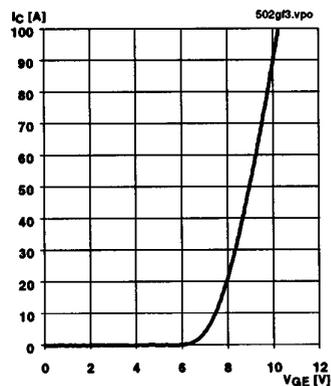


Fig. 12 Typ. transfer characteristic,  $t_p = 80 \mu s$ ;  $V_{\text{CE}} = 20 \text{ V}$

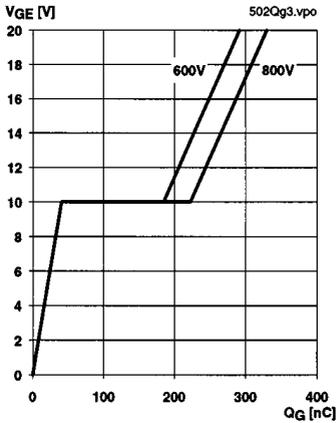


Fig. 13 Typ. gate charge characteristic

$I_{Cpuls} = 50 \text{ A}$

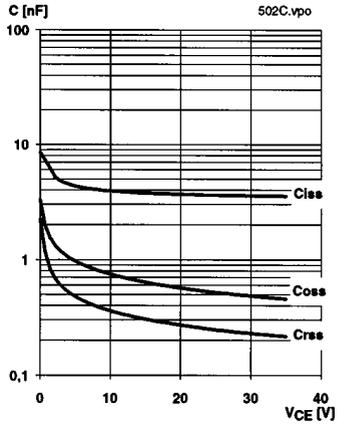


Fig. 14 Typ. capacitances vs.  $V_{CE}$

$V_{GE} = 0 \text{ V}$   
 $f = 1 \text{ MHz}$

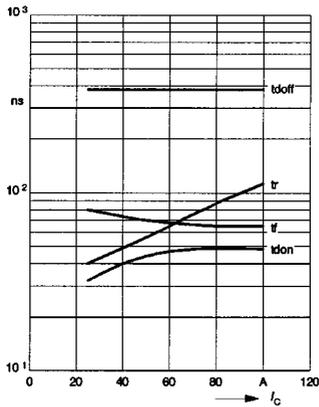


Fig. 15 Typ. switching times vs.  $I_C$

$T_j = 125 \text{ }^\circ\text{C}$   
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{gon} = 22 \text{ } \Omega$   
 $R_{goff} = 22 \text{ } \Omega$   
induct. load

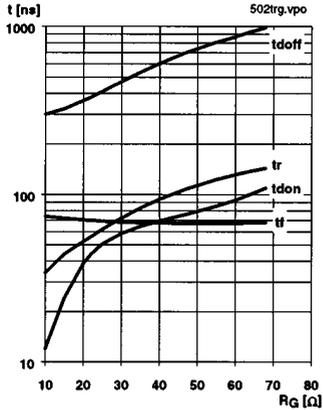


Fig. 16 Typ. switching times vs. gate resistor  $R_G$

$T_j = 125 \text{ }^\circ\text{C}$   
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $I_C = 50 \text{ A}$   
induct. load

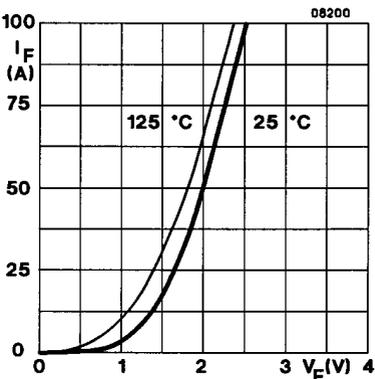


Fig. 17 Typ. CAL diode forward characteristic

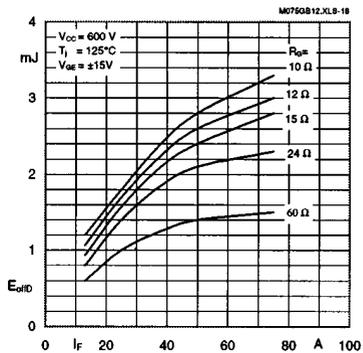


Fig. 18 Diode turn-off energy dissipation per pulse

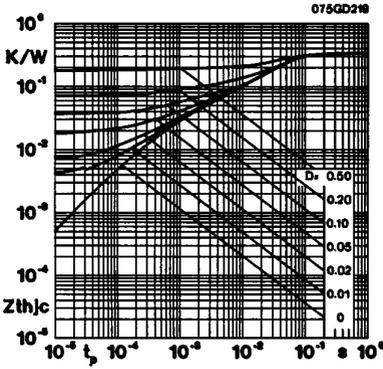


Fig. 19 Transient thermal impedance of IGBT  $Z_{thjc} = f(t_p)$ ;  $D = t_p / t_c = t_p \cdot f$

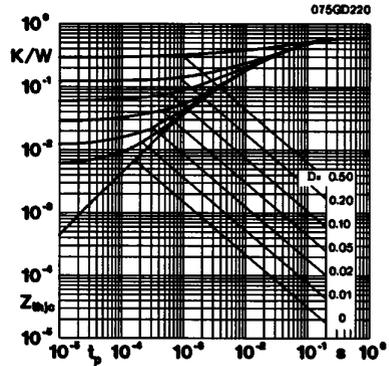


Fig. 20 Transient thermal impedance of inverse CAL diodes  $Z_{thjc} = f(t_p)$ ;  $D = t_p / t_c = t_p \cdot f$

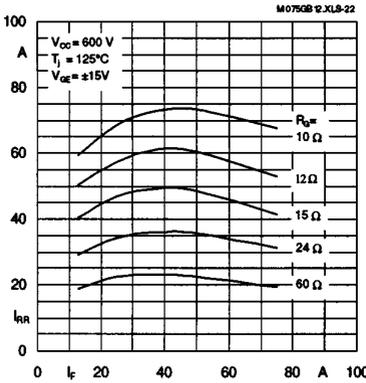


Fig. 22 Typ. CAL diode peak reverse recovery current  $I_{RR} = f(I_F)$

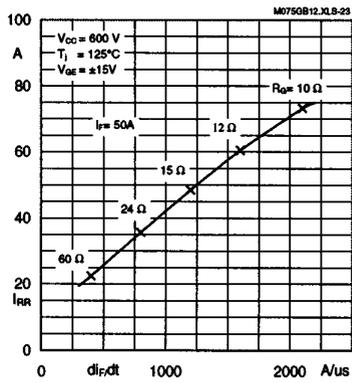


Fig. 23 Typ. CAL diode peak reverse recovery current  $I_{RR} = f(di_F/dt)$

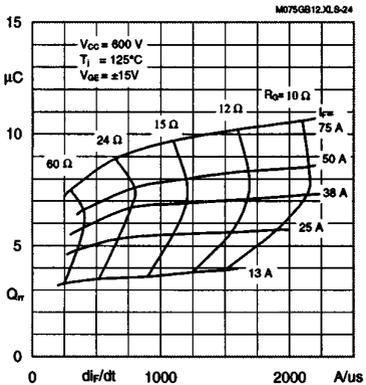


Fig. 24 Typ. CAL Diode recovered charge  $Q_{rr} = f(di_F/dt)$

# SKM 75 GD 123 D, SKM 75 GDL 123 D

## SEMISTRANS Sixpack

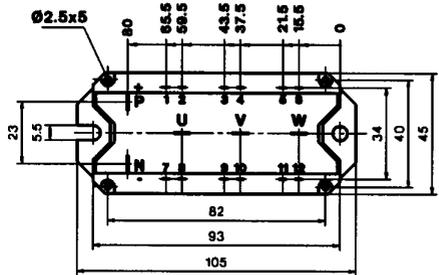
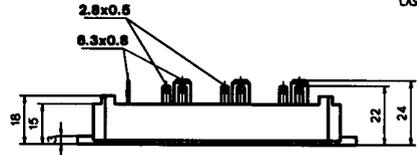
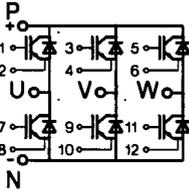
Case D 67

UL Recognized

File no. E 63 532

SKM 75 GD 123 D

CASED67



## SEMISTRANS Sevenpack

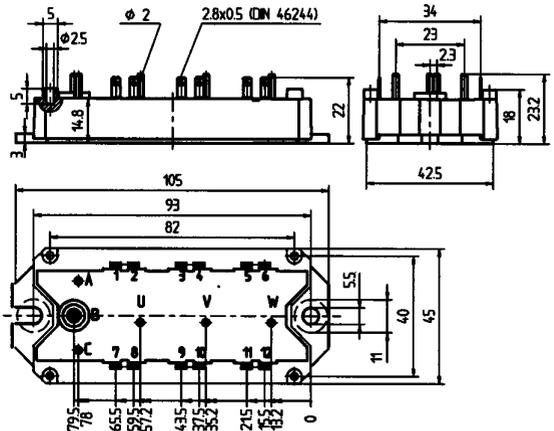
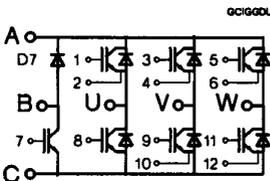
Case D 73

UL Recognized

File no. E 63 532

SKM 75 GDL 123 D

CASED73



Remark: The pin height of 23,2 mm will be changed into 24,5 ± 0,2 mm during 1996

Dimensions in mm

### Case outlines and circuit diagrams

Mechanical Data		Values			Units
Symbol	Conditions	min.	typ.	max.	
M <sub>1</sub>	to heatsink, SI Units (M5)	4	-	5	Nm
	to heatsink, US Units	35	-	44	lb.in.
a		-	-	5x9,81	m/s <sup>2</sup>
w		-	-	190	g

This is an electrostatic discharge sensitive device (ESD). Please observe the international standard IEC 747-1, Chapter IX.  
Two devices are supplied in one SEMIBOX A.  
Larger packing units (10 and 20 pieces) are used if suitable.  
SEMIBOX → page C - 1.