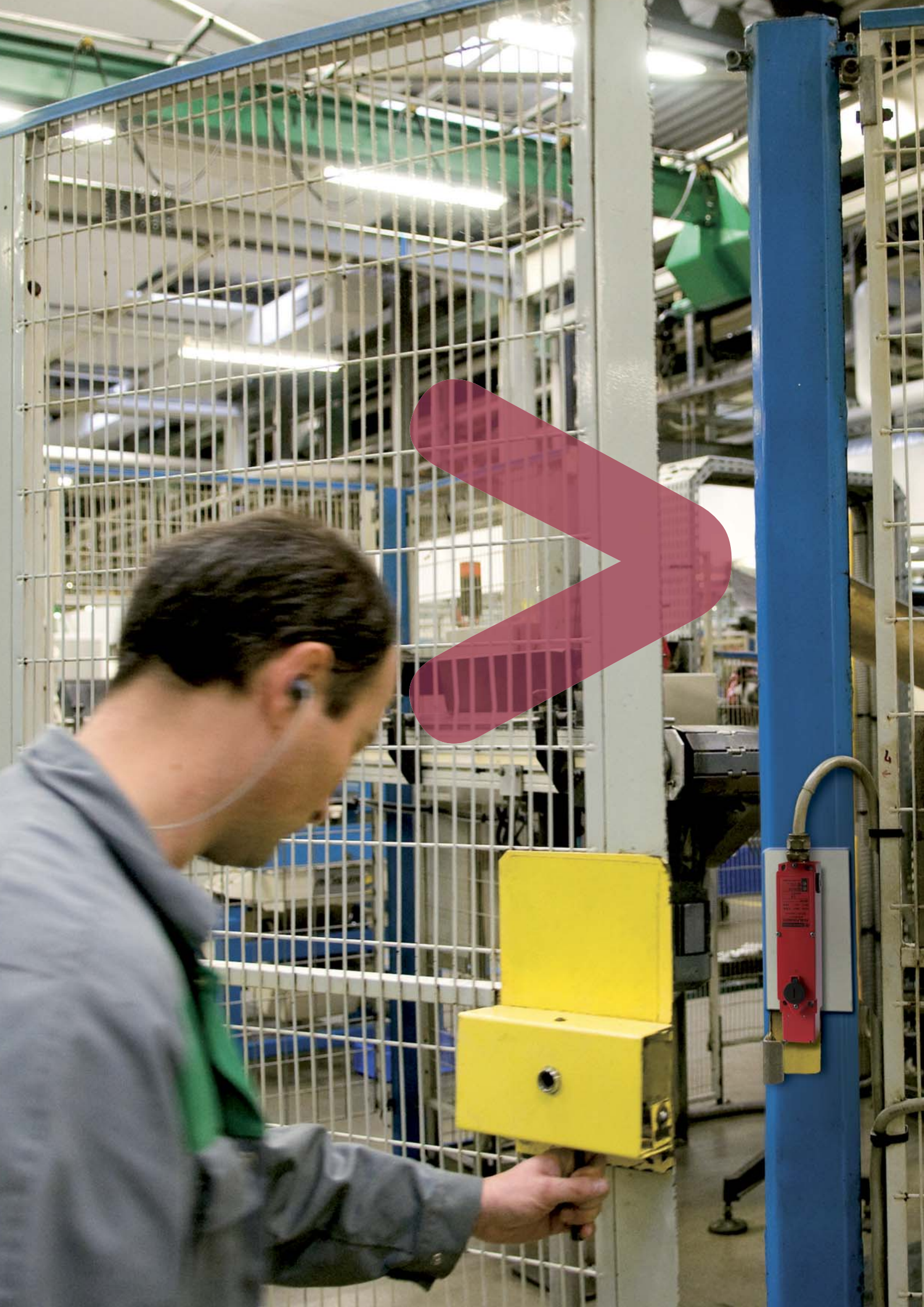
Safety switches Preventa XCS

Catalogue

Telemecanique Sensors



Appropriate safety

Ingenious and innovative, Preventa safety solutions assure you of maximum protection with the XCS range of dedicated switches for controlling the safe opening and interlocking of guards and covers in your installations.

>A complete range for all applications:

- For a wide range of machinery guards, covers and doors
- For all types of environments
- A solution tailored to the levels of safety required

>A Schneider Electric package offer:

- Sensors designed to be integrated into Preventa safety solutions
- Present in over 190 countries and 5000 sales outlets, Schneider Electric assures you of an offer available worldwide through its network of distributors

Contents

Make the most of your energy

>Appropriate solutions

The latest operating safety standards propose new methods of risk management right from the design stage, making use of concepts such as Safety Integrity Levels (SIL) and Performance Levels (PL).
Schneider Electric safety solutions enable you to optimise the cost of your installations according to the level of safety required, while assuring you of perfect interoperability.

PL=b (category 1) **/ SIL 1**

Architecture 1

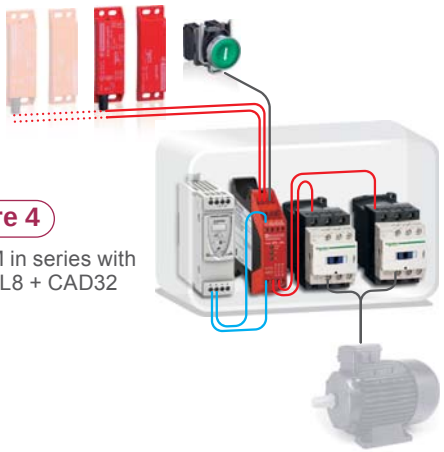
1 XCSPA + 1 LC1D + 2 XB4
(start and stop)

3
pre-defined safety levels

PL=d (category 3) **/ SIL 2**

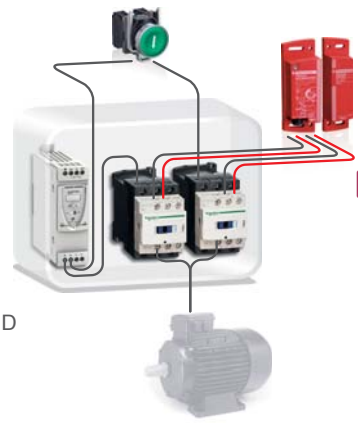
Architecture 2

1 XCSLF (or series mounting) +
XPSAC + 2 LC1D + 1 XB4 start
+ XPSVNE (for zero speed detection)



Architecture 4

several XCSDM in series with
1 XPSDM + ABL8 + CAD32
(or LC1D)

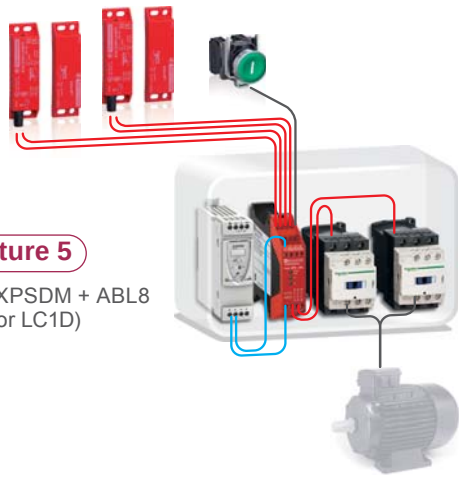


Integrated control

Architecture 6

XCSDM3... + ABL8 + LC1D

PL=e (category 4) / **SIL 3**



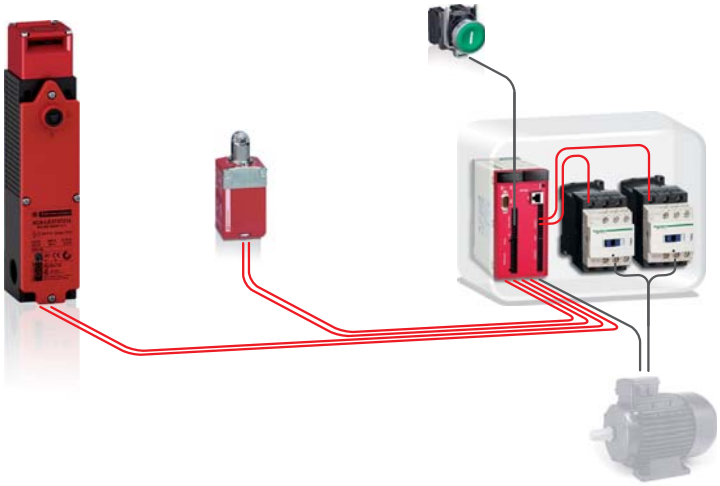
Architecture 5

XCSDMP + XPSDM + ABL8
+ 2 CAD32 (or LC1D)

Integrated control

Architecture 7

XCSDM4... + ABL8 + 2 LC1D



Architecture 3

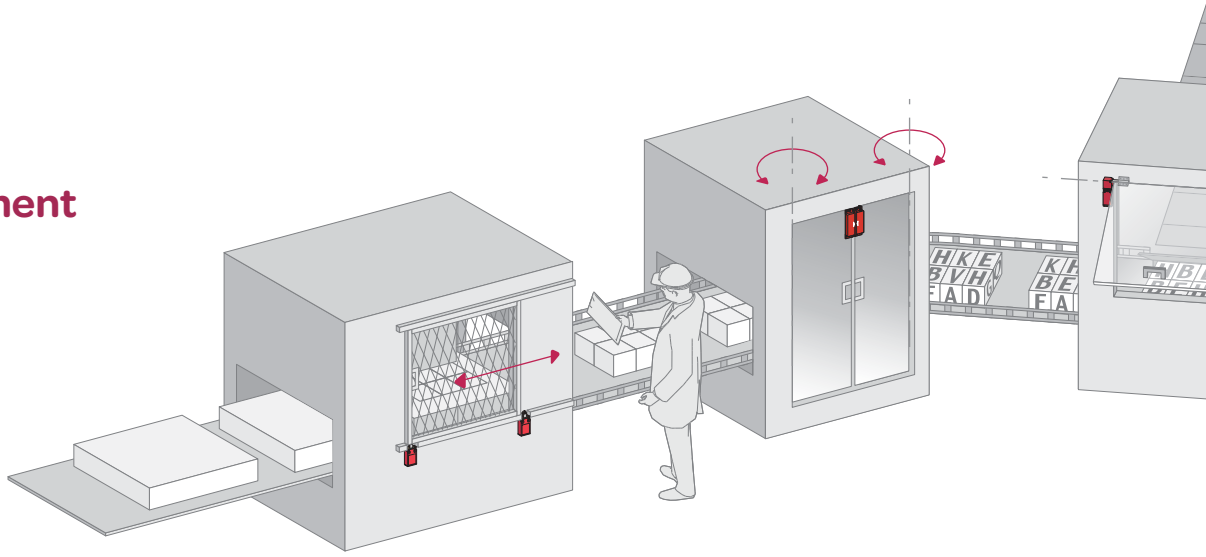
2 XCS safety units + XPSMC
+ 2 LC1D

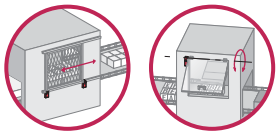
Used with Preventa modules, controllers or safety PLCs and TeSys motor starter solutions, XCS safety switches offer levels of access protection up to PLe, category 4, SIL3, according to standards requirements in force EN ISO 13849-1 and EN/IEC 62061.

>Preventa XCS guides your choice

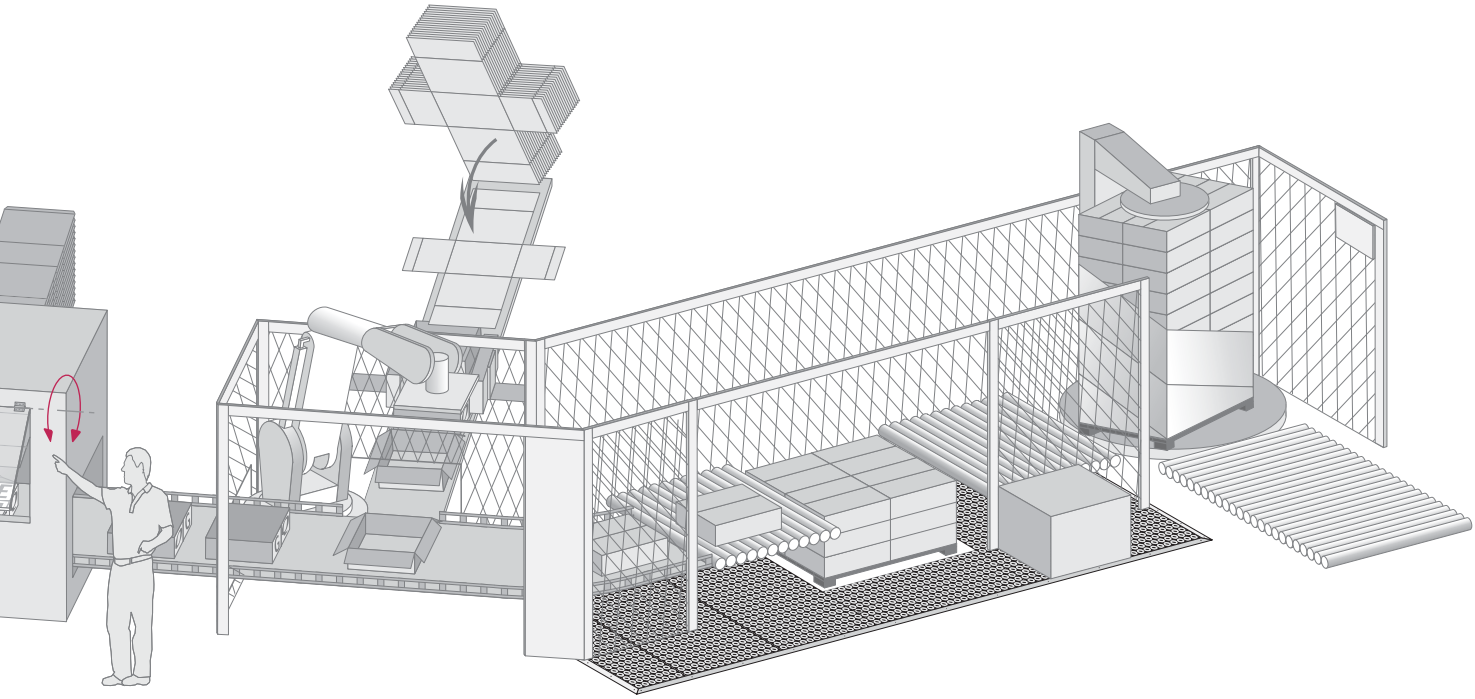
Whatever your activity sector, your type of machine or your automated function, Schneider Electric offers you a complete range of safety switches to meet your protection requirements for functional safety.

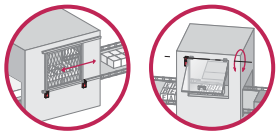
100 %
Adaptable to your environment

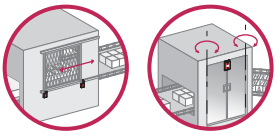




Actuation mode		Mechanical 5 different actuators head	Lever or hinge operated
None defeatability	According to EN 1088 / ISO 14119	If actuator protected from manual operation	By mechanical direct connection
Product type and preferred machine architecture by safety level (PL/SIL)	PL=b (category 1) / SIL1		
	PL=d (category 3) / SIL2		
	PL=e (category 4) / SIL3		
Normal environment		XCSP: Plastic body, secured mounting adjustment and cabling access by special screws (XCSM and XCSD also) 	XCSPL XCSTL: Stainless steel lever 
			XCSPR - XCSTR: Stainless steel spindle operator, for direct axis control 
Harsh environment		XCSM: Metal miniature up to 4 contacts XCSD: Metal compact for covers and gates 	-
			-
Safety controllers & modules	PL=d (category 3) / SIL2		XPSAC
	PL=e (category 4) / SIL3		XPSAF, XPSAK, XPSAR







Mechanical by separate key actuators	Mechanical and interlock by separate key manual unlocking	Mechanical and interlock by separate key Solenoid locking / unlocking	Contact-free, by coded magnet

By specific key		By coded magnetic key	Reinforced by Hall effect technology
Architecture 1	-	-	-
Architecture 2		Architecture 4	Architecture 6
Architecture 3		Architecture 5	Architecture 7

XCSPA XCSTA: Compact plastic body up to 3 contact XCSMP: Miniature key switch with cable output 	-	XCSLE: Plastic body, slim dimensions, up to six contacts for high inertia machines 	-	-
XCSA: Metal body for protection against accidental shocks for heavy door control 	XCSB XCSC: Metal body release by pushbotton or by key 	XCSLF: Metal body, 2300 N reinforced locking for inertia machines in harsh environments 	XCSDMP - XCSDMC compact XCSDMR cylindrical Various formats, ideal for dust and liquid environments 	XCSDM3 Cat3 / SIL2/PL=d XCSDM4 Cat4 / SIL3/ PI=e Embedded safety control. No need of additional safety monitoring Perfect for small machines 

	XPSAC, XPSVNE	XPSDMB, XPSDME
, XPSAXE, XPSMP, XPSMC		XPSDMB, XPSDME

Safety detection solutions
Safety switches Preventa XCS

Switch type		Preventa XCS safety limit switches		
Applications		Protection of operators by stopping the machine when the gate is opened All machines with quick rundown time.		
Design		Miniature format	Compact format	
		Metal, pre-cabled	Plastic or metal, with 1 cable entry	
				
Enclosure		Metal	Plastic	Metal
Features		–		
Conformity to standards	Products	EN/IEC 60947-5-1, EN/ISO 13849-1, EN/IEC 62061, UL 508, CSA C22-2 n° 14		
	Machine assemblies	EN/IEC 60204-1, EN/ISO 14119		
Product certifications		UL, CSA		
Dimensions (w x h x d) in mm	Switch	30 x 50 x 16	31 x 34 x 89	
	Fixings	Centres: 20	Centres: 20/22	
Head		Plunger or rotary head Head adjustable in 15° steps throughout 360° Linear (plunger) or rotary (lever) actuation.		
Contact blocks		NC contacts with positive opening operation		
		2 NC + 1 NO break before make, slow break 2 NC + 1 NO and 2 NC + 2 NO snap action	2 NC + 1 NO break before make, slow break or snap action	
Degree of protection		IP 66, IP 67 and IP 68	IP 66 and IP 67	
Ambient air temperature	For operation	-25…+70 °C		
Connection	Screw terminals (cable entry via cable gland)	–	Tapped entry for Pg 13.5, ISO M20 cable gland or tapped 1/2" NPT	
	Pre-cabled	L = 1, 2 or 5 m	–	
Type reference		XCSM	XCSP	XCSD
Pages		24	28	

Preventa XCS lever or spindle operated switches

Protection of operators by stopping the machine when the operating lever (attached to hinged machine guard) is displaced by 5°. All light industrial machines fitted with hinged or rotary protective covers with small opening radius.	**Protection of operators by stopping the machine when the guard hinge rotates through 5°. All light industrial machines fitted with hinged access doors.**
Compact format	
Plastic with 1 or 2 cable entries	

Plastic, double insulated			
2 types of lever: straight or elbowed (flush with rear of switch) 3 lever positions: to left, centred or to right		2 types of spindle: length 30 mm or 80 mm	
EN/IEC 60947-5-1, EN/ISO 13849-1, EN/IEC 62061, UL 508, CSA C22-2 n°14, JIS C4520			
EN/IEC 60204-1, EN/ISO 14119			
UL, CSA, BG			
30 x 87.5 x 30	52 x 108.4 x 30	30 x 96 x 30	52 x 117 x 30
Centres: 20/22	Centres: 20/22 or 40.3	Centres: 20/22	Centres: 20/22 or 40.3
Turret head: 4 positions Rotary actuation (lever)		Turret head: 4 positions Rotary actuation (spindle)	
Slow break safety contacts with positive opening operation NC contacts open when lever or spindle displaced by more then 5°			
1 NC + 1 NO break before make 2 NC 1 NC + 2 NO break before make 2 NC + 1 NO break before make	1 NC + 2 NO break before make 2 NC + 1 NO break before make 3 NC	1 NC + 1 NO break before make 2 NC 1 NC + 2 NO break before make 2 NC + 1 NO break before make	1 NC + 2 NO break before make 2 NC + 1 NO break before make 3 NC
IP 67			
-25…+70 °C			
1 tapped entry for Pg 11, ISO M16 cable gland or tapped 1/2" NPT	2 tapped entries for Pg 11, ISO M16 cable gland or tapped 1/2" NPT	1 tapped entry for Pg 11, ISO M16 cable gland or tapped 1/2" NPT	2 tapped entries for Pg 11, ISO M16 cable gland or tapped 1/2" NPT
–			
XCSPL	**XCSTL**	**XCSPR**	**XCSTR**
34			

Safety detection solutions
Safety switches Preventa XCS

Switch type		**Preventa XCS key operated switches**		
Applications		**Protection of operators by stopping the machine when the actuator (attached to machine guard) is withdrawn from the head of the switch. All light industrial machines, with quick rundown time *(1)*.**		
Design		**Miniature format**	**Compact format**	
		Plastic, pre-cabled	**Plastic with 1 or 2 cable entries**	

Enclosure		Plastic		
Features		Without locking of actuator.	Without locking of actuator. Optional accessory: guard retaining device.	
Conformity to standards	Products	EN/IEC 60947-5-1, EN/ISO 13849-1, EN/IEC 62061, UL 508, CSA C22-2 n° 14 and JIS C4520		
	Machine assemblies	EN/IEC 60204-1, EN/ISO 14119		
Product certifications		cULus, BG	UL, CSA	
Dimensions (w x h x d) in mm	Switch	30 x 87 x 15	30 x 93.5 x 30	52 x 114.5 x 30
	Fixings	Centres: 20/22		Centres: 20/22 or 40.3
Head		Fixed head: 2 positions for insertion of actuator.	Turret head: 8 positions for insertion of actuator.	
Contact blocks		Safety contacts actuated by the actuator. Slow break and positive opening operation.		
		1 NC + 1 NO break before make 2 NC 2 NC + 1 NO break before make 3 NC	1 NC + 1 NO slow break contacts, break before make or make before break, or snap action 2 NC slow break or snap action 2 NC + 1 NO slow break contacts, break before make, or snap action 1 NC + 2 NO slow break contacts, break before make, or snap action	1 NC + 2 NO break before make 2 NC + 1 NO break before make 3 NC
Degree of protection		IP 67		
Ambient air temperature	For operation	- 25…+70 °C		
Connection	Screw terminals (cable entry via cable gland)	–	Tapped entry for Pg 11, ISO M16 cable gland or tapped 1/2" NPT	
	Pre-cabled	L = 2, 5 or 10 m	–	
Type reference		**XCSMP**	**XCSPA**	**XCSTA**
Pages		40	44	

(1) Stopping time of machine less than time taken for operator to access hazardous zone.

All heavy industrial machines, with quick rundown time *(1)*

Industrial format with or without locking	
Metal with 1 cable entry, without locking	**Metal with 1 cable entry, with manual locking/unlocking**
 811019	 811020
Metal	
Without locking of actuator.	Manual locking and unlocking of actuator by pushbutton or key operated lock (can be mounted on left or right-hand side of switch head).
EN/IEC 60947-5-1, EN/ISO 13849-1, EN/IEC 62061, UL 508, CSA C22-2 n°14 and JIS C4520	
EN/IEC 60204-1, EN/ISO 14119	
UL, CSA	
40 x 113.5 x 44	52 x 113.5 x 44
30 x 60	
Turret head: 8 positions for insertion of actuator.	
Safety contacts actuated by the actuator. Slow break and positive opening operation.	
1 NC + 2 NO break before make 2 NC + 1 NO break before make 3 NC	
IP 67	
25…+70 °C	
Screw clamp terminals. Tapped entry for Pg 13.5, ISO M20 cable gland or tapped 1/2" NPT	Screw clamp terminals. Tapped entry for Pg 13.5 cable gland, ISO M20 or tapped 1/2" NPT
–	
XCSA	**XCSB, XCSC**
48	

Switch type		**Preventa XCS key operated switches, locking and unlocking by solenoid**	
Applications		**Protection of operators by stopping the machine when the actuator (attached to machine guard) is withdrawn from the head of the switch. All industrial machines, with slow rundown time** *(1)*	
Design		**Slim format**	
		Plastic with 3 cable entries	**Metal with 3 cable entries**
			  1
Enclosure		Plastic	Metal
Features		Locking and unlocking of actuator by solenoid (either on energisation or on de-energisation). Manual unlocking (using tool) of actuator in abnormal conditions.	Locking and unlocking of actuator by solenoid (either on energisation or on de-energisation). Manual unlocking (using key lock) of actuator in abnormal conditions. 1 Emergency unlocking mushroom head pushbutton (only for XCSLF●●●●4●● and XCSLF●●●●6●●).
Conformity to standards	Products	EN/IEC 60947-5-1, EN/ISO 13849-1, EN/IEC 62061, UL 508 and CSA C22-2 n° 14	
	Machine assemblies	EN/IEC 60204-1, EN/ISO 12100	
Product certifications		UL, CSA, TÜV (pending)	
Dimensions (w x h x d or Ø) in mm	Switch	51 x 205 x 43.5	
	Fixings	Centres: 30 x 153.3	
Head		Turret head: 8 positions for insertion of actuator.	
Contact blocks or outputs		Safety contacts actuated by the actuator. Slow break and positive opening operation.	
		1 NC + 1 NO break before make 2 NC 1 NC + 2 NO break before make 2 NC + 1 NO break before make 3 NC + auxiliary contacts controlled by the solenoid, 1 NC + 1 NO break before make 2 NC 1 NC + 2 NO break before make 2 NC + 1 NO break before make 3 NC with positive opening operation.	
Degree of protection		IP 66/IP 67	
Ambient air temperature	For operation	-25…+60 °C	
Connection	Terminals	Spring terminals, 3 cable entries. Tapped entry for ISO M20 cable gland or tapped 1/2" NPT.	
	Pre-cabled	–	
	Connector	M23 (15 + 1 PE or 18 + 1 PE)	
Type reference		**XCSLE**	**XCSLF**
Pages		52	

(1) Stopping time of machine greater than time taken for operator to access hazardous zone.

Preventa XCS coded magnetic switches for detection without contact

Protection of operators by stopping the machine when the gate is opened
All light industrial machines fitted with access gates with imprecise guidance and/or subjected to frequent washing

Miniature rectangular format	Compact rectangular format	Cylindrical format	Coded magnetic systems with dedicated transmitter
Plastic, pre-cabled or M8 connector on flying lead	**Plastic, pre-cabled or M12 connector on flying lead**	**Plastic, pre-cabled or M12 connector on flying lead**	**Plastic, pre-cabled or M12 connector**
 540096	 540097	 540098	 525582
Plastic			
3 approach directions		1 approach direction	9 approach directions
EN/IEC 60947-5-1, EN/ISO 13849-1, EN/IEC 62061, UL 508 and CSA C22-2 n° 14			EN/IEC 61508 (SIL 2 or SIL 3), EN/ISO 13849-1 (PL = d or e, cat 3 or 4), EN/IEC 60947-1, EN/IEC 60947-2, EN/IEC 60947-5-3, EN/ISO 13849-1, EN/IEC 62061
EN/IEC 60204-1, EN/ISO 14119			EN/ISO 14119
UL, CSA BG combined with safety modules XPSAF, XPSDM, XPSMP			UL, CSA, TÜV
16 x 51 x 7	25 x 88 x 13	Ø 30, L 38.5	34 x 100 x 32
Centres: 16	Centres: 78	–	Centres: 82
–			
Independent Reed type contacts operated by coded magnet. Contacts change state from a distance of 8 mm (5 mm for XCSDMC). Must be used with Preventa safety modules.			Self-contained system not requiring the use of a safety module or non-magnetic shim.
1 NC + 1 NO staggered 2 NO staggered	1 NC + 1 NO staggered 2 NO staggered 2 NC + 1 NO (NC staggered) 1 NC + 2 NO (NO staggered)	1 NC + 1 NO staggered 2 NO staggered	2 PNP solid-state outputs XCSDM4: EDM function + 1 alarm output
IP 66 and IP 67 for pre-cabled version IP 67 for connector on flying lead version			Pre-cabled version: IP 66, IP 67 and IP 69K Connector version: IP 67
-25…+85 °C			-25…+70 °C
–			
L = 2, 5 or 10 m			
M8, on 0.15 m flying lead	M12, on 0.15 m flying lead		M12 (A coding)
XCSDMC	**XCSDMP**	**XCSDMR**	**XCSDM3, XCSDM4**
70			80

Safety detection solutions
Key operated switches

Refer to standards EN/ISO 12100 and EN/ISO 14119

Removable or movable protective guards for potentially dangerous machine functions must be used in conjunction with locking or interlocking devices.
Application requiring an interlocking device: high inertia (long rundown time) machines.
An interlocking device must be used when the rundown time is greater than the time it takes for a person to reach the danger zone.
This device ensures that the guard remains locked until the potentially dangerous movement has stopped.

Safety interlock switches

The safety interlock switches, specifically designed for machine guarding applications, provide an ideal solution for the locking or interlocking of movable guards associated with industrial machinery. They meet the requirements of standards EN/ISO 12100, IEC/ISO 13852, EN/ISO 14119 and EN/IEC 60204-1.
They contribute to the protection of operators working on potentially dangerous machines by breaking the start control circuit of the machine when a protective guard is opened or removed, using **positive opening operation contacts**, thus stopping the dangerous movement of the machine.
The removal/opening of the guard (after the dangerous movement has stopped) can either be:
- at the time the machine is switched-off for low inertia machines (machines where the rundown time is less than the time it takes for the operator to access the hazardous zone), or
- delayed for high inertia machines (machines where the rundown time is greater than the time it takes for the operator to access the hazardous zone).

Control circuit categories

The safety interlock switch if used in conjunction with a Preventa safety module enables designers to achieve PL=e, category 4 control systems with reference to EN/ISO 13849-1 and SIL CL3 with conforming to EN/IEC 62061. When used on their own or combined with another switch, they can achieve up to category 1, 2 or 3 control circuit.
Safety related parts of control systems should be developed taking into account the results of an appropriate Risk Assessment.

Safety of personnel

The start command for the machine can only be initiated following correct operation of the safety interlock switch.
On its release, the NC safety contacts are opened by **positive action** or, for coded magnetic switches, change state (**must be monitored using a Preventa safety module)**.

Safety of operation

The safety interlock switches incorporate slow break or snap action contacts with **positive opening operation** (except for coded magnetic switches where this is not possible). For mechanical safety interlock switches, on closing of the guard the actuator fitted to it enters the head of the switch, operates the multiple interlock device and closes the NC contacts. For coded magnetic switches, the presence of the magnet causes the contacts to change state.

Safety in use

All safety interlock switches are designed to accept a few millimetres of misalignment between the actuator and the switch in order to compensate for mechanical play, vibration, etc.

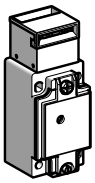
Design to minimise defeat

Both mechanically and magnetically actuated safety interlock switches are designed to be operated by specific actuators so that they cannot be defeated in a simple manner using common tools, rods, metal plates, simple magnets, etc. When loosening the fixing screws for re-orientation of the turret head on safety interlock switches, the head itself remains attached to the switch body and the contact states remain unchanged.
All safety interlock switches and safety limit switches are designed to avoid any adjusments in the head setting, removing the key actuator or to access the safety contacts without using the appropriate tool.
There are various methods for obtaining a higher level of tamper proofing, for example:
- using a cage device to prevent the insertion of a spare actuator or magnet, or any other foreign body,
- fixing the actuator or coded magnet to the guard by means that make it very difficult to remove (riveting or welding).

Safety detection solutions
Key operated switches

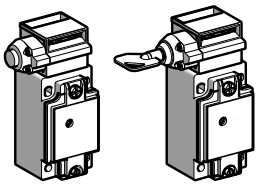
Metal key operated switches case

Without locking of actuator



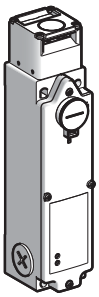
Metal key operated switches case for use on machines **with low inertia** and operating in **normal conditions** (no vibration or shock and guard mounted vertically, without risk of rebound on closing), thus eliminating unintentional opening of the guard.

With locking of actuator and manual unlocking



Metal key operated switches case for use on heavy machines **with low inertia** and operating in **arduous conditions** (shock or vibration exist), whereby the guard could open unintentionally.
A key operated lock or a pushbutton enables the positive locking of the guard and its subsequent unlocking.

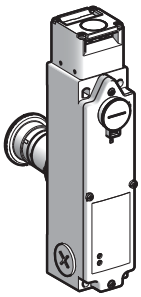
With interlocking and locking of actuator by solenoid



Metal safety interlock switches case for use on machines **with high inertia** or with a controlled opening of the protective guard.
The locking of the moving guard can either be on de-energisation or energisation of the solenoid.
A key operated lock enables manual unlocking of the guard in the event of an interlocking circuit malfunction, and also provides extra safety for maintenance personnel likely to be working on the machine.
The switches incorporate 2 LEDs: one indicating guard “open/closed” and the other, guard “locked/unlocked”.

Metal safety interlock switches case, mushroom head pushbutton for escape release on XCSLF

With interlocking and locking of actuator by solenoid



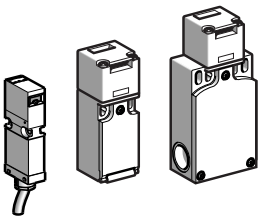
Safety interlock switches type XCSLF are available with a mushroom head pushbutton mounted on the rear of the switch for unlocking the machine guard whilst being held in the locked position by the solenoid.
This manual unlocking using the mushroom head pushbutton for escape release is useful in the following cases:
- whilst the machine or a group of machines is undergoing maintenance, enabling operation at reduced speed or whilst stopped with the guard(s) closed.

The safety of maintenance personnel is thus improved in the event of:
- a power failure,
- an interlocking circuit malfunction,
- personnel finding themselves in a dangerous situation.

Unlocking using the escape release mushroom head pushbutton takes priority over any other action. It therefore enables a person to leave the zone if the need arises.
The re-initialisation of this function is performed by turning (with or without key) the escape release mushroom head.

Plastic case guard switches with mechanical actuator

Without locking of actuator



Plastic safety interlock switches case for use on light machines **with low inertia**.
For use in arduous conditions (shock or vibration exist, guard not vertical or risk of rebound on closing) where the guard could open unintentionally, a **guard retaining device (XCSPA or XCSTA)** is available as an accessory.

With interlocking and locking of actuator by solenoid

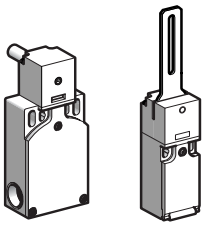
Plastic safety interlock switches case for use on machines **with high inertia** or with a controlled opening of the protective guard.
The locking of the moving guard can either be on de-energisation or energisation of the solenoid.
A special tool enables manual unlocking of the guard in the event of an interlocking circuit malfunction, and also provides extra safety for maintenance personnel likely to be working on the machine.

Safety detection solutions

Lever or spindle operated switches, safety limit switches and coded magnetic systems

Rotary lever and spindle operated switches for hinged guards

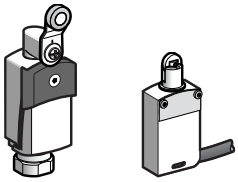
With head for rotary movement (lever or spindle)



Plastic case guard switches with straight or elbowed operating lever or spindle operator.
Specifically designed for small industrial machines fitted with small sized **hinged doors, covers or protective guards**.
They protect the operator by immediately stopping the dangerous movement of the machine as soon as the rotary lever or spindle displacement reaches an angle of 5°.

Safety limit switches

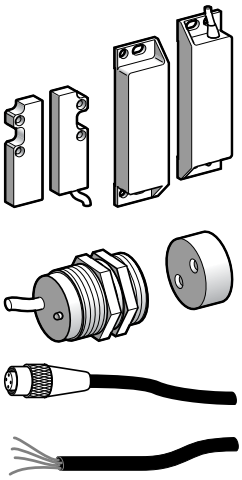
With head for linear movement (plunger) or rotary movement (lever)



Metal or plastic case limit switches.
For use on machines with low inertia and also on machines with high inertia, when used in conjunction with actuator operated guard switches, for monitoring access doors and/or guards. When used on their own, they are always installed in “positive mode” or combined in pairs, with one switch being in “positive mode” and the other in “negative mode”.

Coded magnetic switches

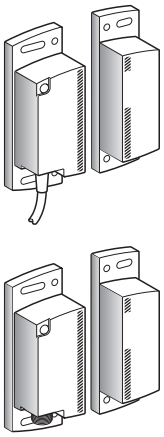
With an associated coded magnet



Plastic case guard switches for use on machines with low inertia.
Specifically designed for industrial machines fitted with **doors, covers or guards with imprecise guiding**.
They are ideally suited for machines subjected to frequent washing or liquid spray.
They protect the operator by immediately stopping any dangerous movement, as soon as the distance between the switch and its magnet is greater than 8 or 5 mm, depending on the switch model.

Coded magnetic systems

With dedicated transmitter

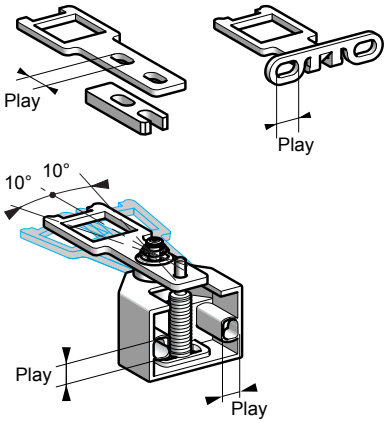


These self-contained SIL 2/category 3, PL=d or SIL 3/ category 4, PL=e systems protect the operator by immediately stopping any dangerous movement, as soon as the distance between the transmitter and the receiver exceeds 10 mm.
Plastic case system for use on machines with low inertia.
Specifically designed for industrial machines fitted with one or more doors, covers or guards with imprecise guiding.
They are ideally suited for machines subjected to frequent washing or liquid spray and that are not necessarily equipped with an enclosure or control cabinet.

Safety detection solutions
Metal case key operated switches

Key actuators

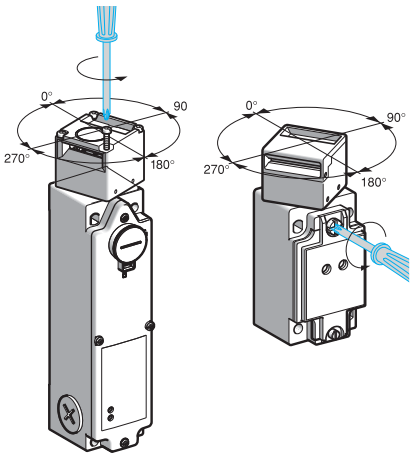
The key actuators are common to all metal and plastic safety interlock switches case types XCSLF and XCSLE



Their oblong fixing holes enable simple adjustment when mounting on moving guards.
A pivoting actuator (both horizontally and vertically) is available when using safety interlock switches in conjunction with hinged guards or guards with imprecise guiding.
Straight actuators are supplied with an adaptor shank for simple replacement of an **XCSL** safety interlock switch by an **XCS** switch, without the need to drill additional fixing holes for the switch or the key actuator.

Turret head

All metal safety interlock switches case are fitted with a square turret head which can be rotated through 360° in 90° steps

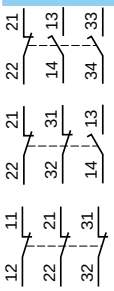


8 directions of actuation are possible for the actuator:
- 4 in the horizontal plane
- 4 from above the switch (4 alternative positions of the actuator slot, depending on the orientation of the head).

When loosening the fixing screw for re-orientation of the operating head, the head itself remains attached to the body and the contact states remain unchanged.

Safety contacts

Metal safety interlock switches case incorporate a **3-pole contact block** with positive opening operation, which is actuated by insertion or withdrawal of the actuator attached to the guard.



The withdrawal of the key actuator opens the NC safety contact(s), even in the event of the contact sticking or welding.
The 3-pole contact block enables redundant safety circuits to be established (for example: NC + NC or NC + NO) and also, to provide signalling (for example: PLC, illuminated beacon, etc.).

LED indicators

An orange LED (optional for key operated switches type XCSA, XCSB and XCSC, standard for safety interlock switches type XCSLF and XCSLE) **indicates the position of the machine guard**:

LED illuminated: actuator not inserted in head of switch, NC contact(s) open, guard open.

LED not illuminated: actuator inserted in head of switch, NC contact(s) closed, guard closed.

A green LED (incorporated on safety interlock switches type XCSLF and XCSLE) **indicates the locking of the machine guard**:

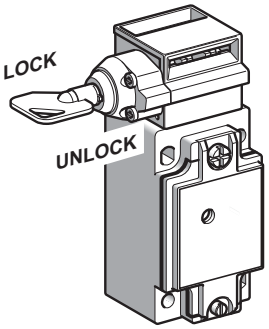
LED not illuminated: actuator not inserted in head of switch.
The machine cannot be operated.

LED illuminated: actuator inserted in head of switch **and actuator locked**. The machine is either ready for starting, running or decelerating to a standstill.

***Note**: LED wiring must be done according to schematics indicated in the instruction sheet or in the catalogue pages.*

Manual locking/unlocking by pushbutton or key operated lock on XCSB and XCSC

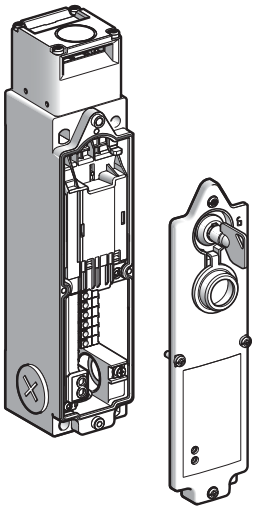
The pushbutton or key operated lock fitted to key operated switches type XCSB and XCSC allows manual locking/unlocking of the machine guard



Their use is not necessary for the normal operation of the guard switch.
For ease of access, the pushbutton or lock may be mounted on the right or the left of the key operated switch head.
For key operated switches type XCSC, when the machine guard is locked (key in position “LOCK”), the resistance to forcible withdrawal of the actuator fitted to the guard is **150 daN**.
The key is removable from the locking device in the “LOCK” position.

Locking/unlocking by solenoid on XCSLF

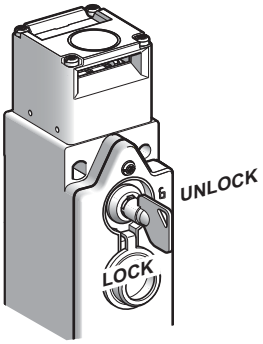
Safety interlock switches type XCSLF incorporate a solenoid for locking/ unlocking of the machine guard



With the machine guard closed and locked, the resistance to forcible withdrawal of the actuator fitted to the guard is **Fzh 2300 N** according to the verification principle GS-ET19 (Fzh=Fmax/1.3).
In addition to the 3-pole contacts, positively operated by the actuator fitted to the guard, safety interlock switches XCSLF incorporate **NC + NO** or **2 NC** or **1 NC + 2 NO** or **2 NC + 1NO** or **3NC contact blocks mechanically linked to the solenoid**.
The NC contact(s) are for use in the safety circuit of the machine and the NO contact for signalling the status of the solenoid.

Key operated lock on XCSLF

Safety interlock switches type XCSLF are fitted with a key operated lock allowing the unlocking of the machine guard whilst being held in the lock position by the solenoid (for use by authorised personnel only)

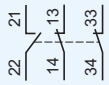
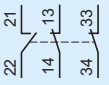
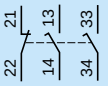
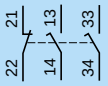
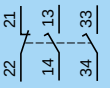
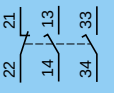
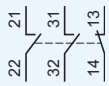
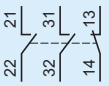
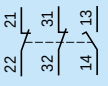
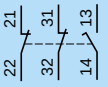
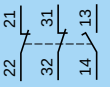
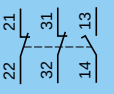
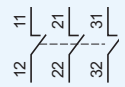
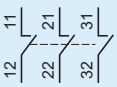
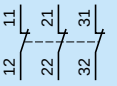
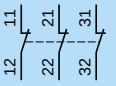
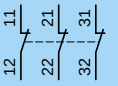
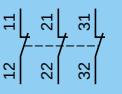
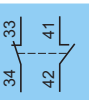
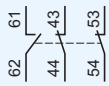
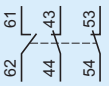
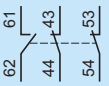
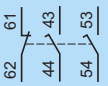
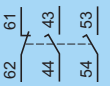
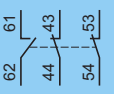
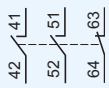
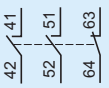
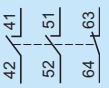
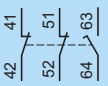
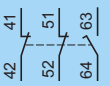
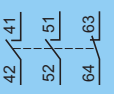
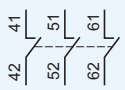
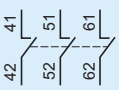
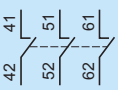
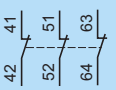
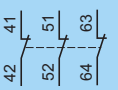
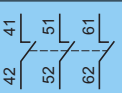


The manual unlocking of the guard using the key operated lock is useful in the following cases:
- whilst the machine is undergoing maintenance (with the key turned to the “UNLOCK” position and then removed, the level of protection is higher in preventing an accidental machine start. The safety for maintenance personnel is thus improved):
- in the event of a power failure
- in the event of an interlocking circuit malfunction (interlocked condition maintained: positive safety).

The electrical supply providing the unlocking via the solenoid always takes priority over manual unlocking using the key operated lock.
The lock fitted to standard safety interlock switches has key withdrawal from the “LOCK” and “UNLOCK” positions.

Safety detection solutions
Metal case key operated switches

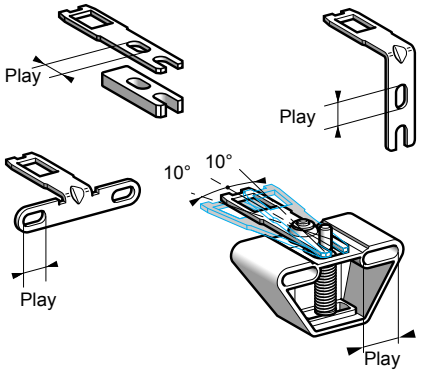
Example of operation for an XCSLF key operated switch with locking on de-energisation of solenoid

Machine status	Stopped, de-energised	Stopped, energised	Stopped, ready to start	Running	Stopping sequence	Stopped, energised
Guard position	Open	Open	Closed	Closed	Closed	Closed
Guard status	Free	Free	Free	Locked	Locked	Free
Solenoid status	"O" (de-energised)	"1" (energised)	"1" (energised)	"O" (de-energised)	"O" (de-energised)	"1" (energised)
2-pole contact state for XCSLF25●●●						
2-pole contact state for XCSLF27●●●						
3-pole contact state for XCSLF35●●●						
3-pole contact state for XCSLF37●●●						
3-pole contact state for XCSLF38●●●						
Functions	Machine at rest.	Machine cannot be operated.	Guard closed, actuator can be locked. It will be locked as soon as the start instruction is given.	Start instruction given, the machine is running.	Stop instruction given, the machine stops gradually (deceleration then complete stop of motor).	Machine has stopped. The guard can be opened.
Solenoid contact states						
2-pole contact state for XCSLF●●25●●●						
2-pole contact state for XCSLF●●27●●●						
3-pole contact state for XCSLF●●35●●●						
3-pole contact state for XCSLF●●37●●●						
3-pole contact state for XCSLF●●38●●●						
Orange LED						
Green LED						
Safety circuit of the machine	Open	Open	Open	Closed	Closed	Open

Safety detection solutions
Plastic case key operated switches

Key actuators

The key actuators are common to all plastic case key operated switches (except for XCSLE, see page 15)



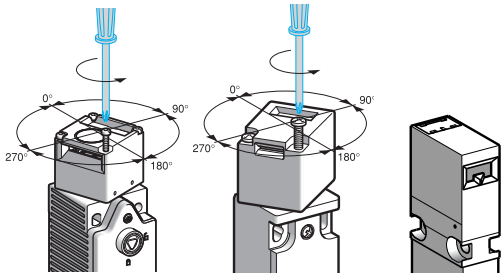
Their oblong fixing holes enable simple adjustment when mounting on moving guards.

A pivoting actuator (both horizontally and vertically) is available when using guard switches in conjunction with hinged guards or guards with imprecise guiding.

Straight actuators are supplied with an adaptor shank for simple replacement of an **XCK P** key operated switch by an **XCSPA** switch, or an **XCK T** key operated switch by an **XCSTA** switch, without the need to drill additional fixing holes for the switch or the actuator.

Turret head

Guard switches XCSPA, XCSTA and XCSLE are fitted with a square turret head which can be rotated through 360° in 90° steps. Guard switches XCSMP have a fixed head



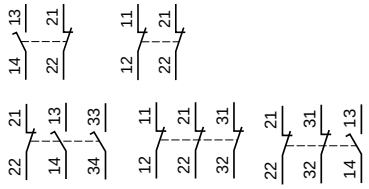
8 directions of actuation are possible for the actuator:
4 in the horizontal plane (1 for **XCSMP**),
4 from above the switch (1 for **XCSMP**),
(4 alternative positions of the actuator slot, depending on the orientation of the head).

When loosening the 2 fixing screws or the 4 fixing screws (**XCSLE**) for re-orientation of the operating head, the head itself remains attached to the body and the contact states remain unchanged (**XCSPA**, **XCSTA**).

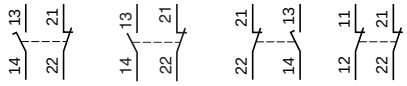
Safety contacts

The key operated switches incorporate either a 2-pole contact block (XCSMP, XCSPA and XCSLE) or a 3-pole contact block (XCSMP, XCSPA and XCSTA and XCSLE), with positive opening operation, which is actuated by insertion or withdrawal of the key actuator attached to the guard

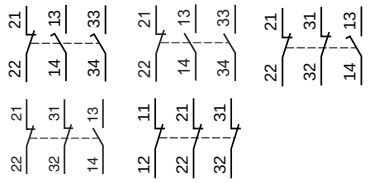
XCSLE



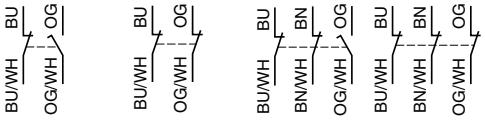
or **XCSPA**



or **XCSPA, XCSTA**



or **XCSMP**

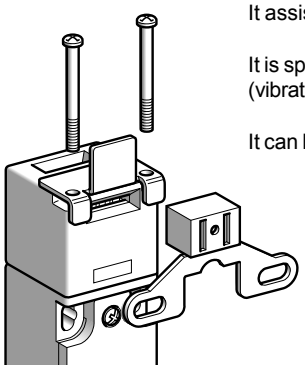


In addition, safety interlock switches type XCSLE incorporate 1 NC or 2 NC contacts (with positive opening operation) actuated by the solenoid.
The NC contact(s) are for use in the safety circuit of the machine. The withdrawal of the key actuator opens the NC safety contact(s), even in the event of the contact sticking or welding.
The two-pole **2 NC** or three-pole **2 NC + 1 NO** or **3 NC** (XCSTA/ XCSMP, XCSPA and XCSLE only) contact block enables up to PL = d, category 3 control circuit to be established conforming to EN/ISO 13849-1, by using both NC safety contacts in redundancy, or up to PL = b, category 1 control circuit by using one NC contact in the safety circuit and the NO other contact for signalling (for example: PLC, illuminated beacon, etc.).

Safety detection solutions
Plastic case key operated switches

Guard retaining device

The guard retaining device XCSZ21 can be used with all plastic key operated switches case type XCSPA and XCSTA that are used in conjunction with either the wide (XCSZ12) or pivoting (XCSZ13) actuator



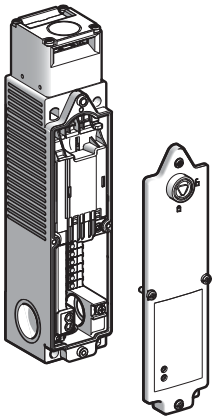
It assists in holding the guard closed by providing an extra retaining force of 5 daN.

It is specially suited for use with light machines operating in arduous conditions (vibration, mechanical shock, guard not vertical, risk of guard rebound on closing, etc.).

It can be used for horizontal actuator actuation directions as well as those from above.

Locking/unlocking by solenoid on XCSLE

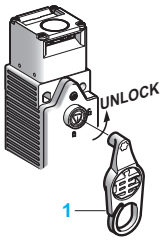
Safety interlock switches type XCSLE incorporate a solenoid for locking/unlocking of the machine guard



With the machine guard closed and locked, the resistance to forcible withdrawal of the actuator fitted to the guard is **Fzh 1100 N** according to the verification principle GS-ET 19 (Fzh =Fmax/1.3) with F max = 1400N. In addition to the 2-pole or 3-pole contact block, positively operated by the actuator fitted to the guard, the switches incorporate **1 or 2 NC contacts mechanically linked to the solenoid**.
The NC contact(s) are for use in the safety circuit of the machine.

Unlocking by special tool for XCSLE

Safety interlock switches type XCSLE are supplied with a special tool 1 that enables unlocking of the machine guard whilst being held in the locked position by the solenoid (for use by authorised personnel only)

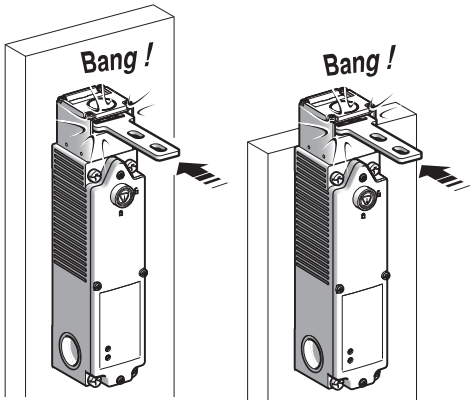


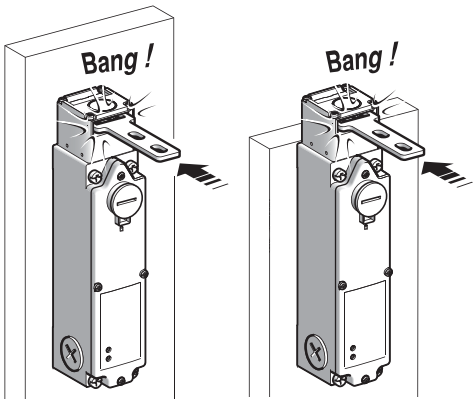
The manual unlocking of the guard using the tool 1 is useful in the following cases:
- whilst the machine is undergoing maintenance (with the tool turned to the “UNLOCK” position and then removed, the level of protection is higher in preventing an accidental machine start. The safety for maintenance personnel is thus improved),
- in the event of a power failure,
- in the event of an interlocking circuit malfunction (interlocked condition maintained: positive safety). The electrical supply providing the unlocking via the solenoid always takes priority over manual unlocking using the special tool.

Resilience XCSLE / XCSLF

XCSLE against the partition: max = 1.2 J
XCSLE without partition: max = 4.9 J

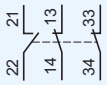
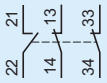
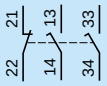
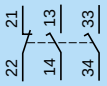
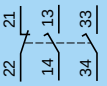
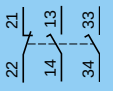
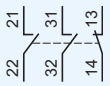
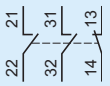
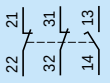
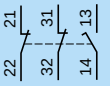
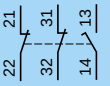
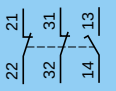
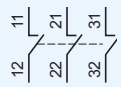
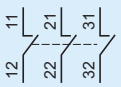
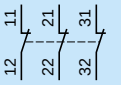
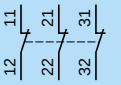
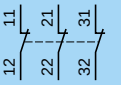
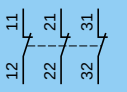
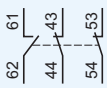
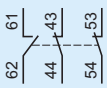
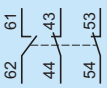
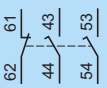
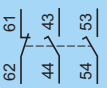
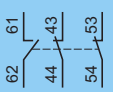
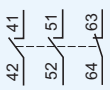
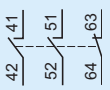
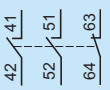
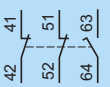
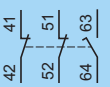
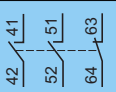
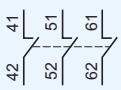
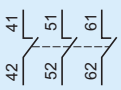
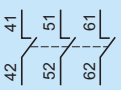
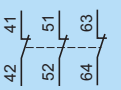
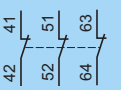
XCSLF against the partition: max = 9.6 J
XCSLE without partition: max = 6.4 J





Safety detection solutions
Plastic case key operated switches

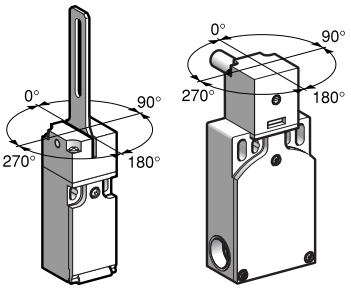
Example of operation for an XCSLE key operated switch with locking on de-energisation of solenoid

Machine status	Stopped, de-energised	Stopped, energised	Stopped, ready to start	Running	Stopping sequence	Stopped, energised
Guard position	Open	Open	Closed	Closed	Closed	Closed
Guard status	Free	Free	Free	Locked	Locked	Free
Solenoid status	"O" (de-energised)	"1" (energised)	"1" (energised)	"O" (de-energised)	"O" (de-energised)	"1" (energised)
2-pole contact state for XCSLE25●●●						
2-pole contact state for XCSLE27●●●						
3-pole contact state for XCSLE35●●●						
3-pole contact state for XCSLE37●●●						
3-pole contact state for XCSLE38●●●						
Functions	Machine at rest.	Machine cannot be operated.	Guard closed, actuator can be locked. It will be locked as soon as the start instruction is given.	Start instruction given, the machine is running.	Stop instruction given, the machine stops gradually (deceleration then complete stop of motor).	Machine has stopped. The guard can be opened.
Solenoid contact states						
2-pole contact state for XCSLE●●25●●●						
2-pole contact state for XCSLE●●27●●●						
3-pole contact state for XCSLE●●35●●●						
3-pole contact state for XCSLE●●37●●●						
3-pole contact state for XCSLE●●38●●●						
Orange LED						
Green LED						
Safety circuit of the machine	Open	Open	Open	Closed	Closed	Open

Safety detection solutions
Rotary lever and spindle operated safety switches

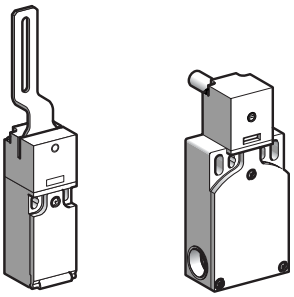
Presentation

Turret head



Safety switches for hinged covers or guards, featuring a hinged lever or spindle operator, incorporate a turret head that can be rotated through 360° in 90° steps.
Two additional self-locking screws are included with each switch for positive fixing of the head.

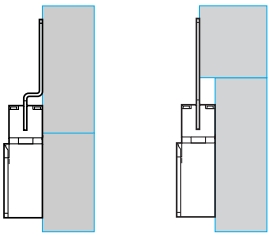
2 types of body



XCSPL *XCSTR*

■ Plastic case, narrow, with 1 cable entry for **XCSPL** and **XCSPR**.
■ Plastic case, wide, with 2 cable entries for **XCSTL** and **XCSTR**.

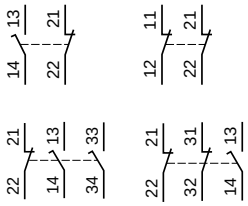
2 types of operating lever, 2 spindle lengths



■ **Levers**
Straight or elbowed (flush with rear of switch), making the lever switches suitable for use with all types of hinged guards, whether:
- flush with the machine framework (use a switch with an elbowed flush lever),
- overhanging in relation to the machine framework (use a switch with a straight lever).

3 alternative operating lever positions allow the switches to be used with guards that open to the left, centre or right.
■ **Spindle operators**
2 spindle lengths: 30 or 80 mm.

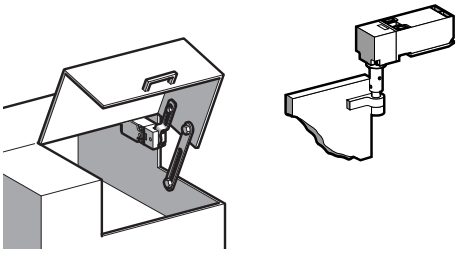
Safety contacts



Safety switches **XCSPL** and **XCSPR** incorporate a 2-pole or 3-pole contact block, with positive opening operation. The contact arrangements can be: NC + NO break before make, 2 NC, 1 NC + 2 NO break before make or 2 NC + 1 NO break before make.
Safety switches **XCSTL** and **XCSTR** incorporate a 3-pole contact block, with positive opening operation. The contact arrangements can be:
1 NC + 2 NO break before make or 2 NC + 1 NO break before make. Opening of the NC safety contact(s) occurs when the operating lever or spindle is displaced by an angle equal to or greater than 5°.

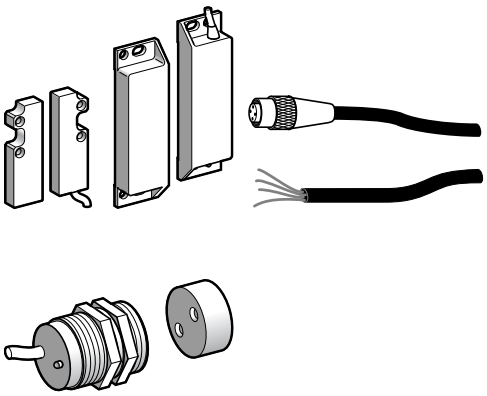
Applications

These safety switches provide a solution for monitoring **hinged protective guards** with small opening radius on machines with low inertia (no rundown time).
They are specially suitable for existing machines which need to be brought in-line with the latest standards and directives since they can be used in conjunction with existing covers, including those whose mounting is somewhat imprecise.
Mounting of the safety switch improves the machine operator's level of safety by limiting the opening of the protective guard and reducing the risk of touching any moving parts before they have come to a stop.



Presentation

Coded magnetic switches



3 types of case

- PBT plastic body.
- Compact rectangular, **XCSDMC**
- Standard rectangular, **XCSDMP**
- Cylindrical Ø 30, **XCSDMR**
- Pre-cabled, length 2 m, 5 m or 10 m.
- Connector on flying lead connection:
  - M8: DMC
  - M12: DMP, DMR

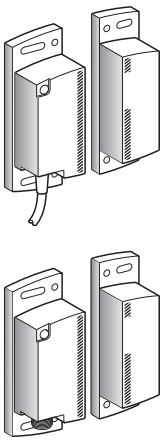
Contacts

Coded magnetic switches are fitted with 2-pole (**XCSDMC/XCSDMR/XCSDMP**) or 3-pole (**XCSDMP**) Reed type contacts and are available with or without a "guard closed" LED indicator.
The NC and NO contacts change state as soon as the magnet is at a distance from the sensor of approximately 8 mm for types **XCSDMP** and **XCSDMR** and approximately 5 mm for type **XCSDMC**

Connection

When used in safety circuits, the Reed technology contacts must always be used in conjunction with a Preventa safety module.

Coded magnetic systems with dedicated transmitter



1 type of case

- PBT plastic body.
- Self-contained range: SIL2/PL =d, category 3 **XCSDM3** and SIL3/PL =e, category 4 **XCSDM4**.
- Pre-cabled, length 2 m, 5 m or 10 m.
- Flying lead with M12 connector.

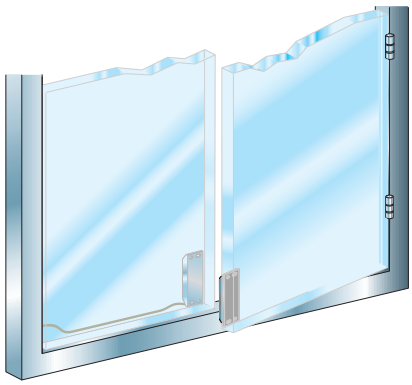
Technology

Coded "Hall effect" detection.
PNP safety outputs
Integrated self-monitoring using micro-processors.
Detection distance from 0 to 10 mm obtained on approach of dedicated transmitter **XCSDMT**.

Functions

- Dynamic EDM (External Device Monitoring) only for **XCSDM4**.
- Fault and short-circuit detection.
- Output diagnostics (non safety related) only for **XCSDM4**.
- LED indicator.
- Possible chaining of up to a maximum of 32 systems for **XCSDM3** only.

Applications

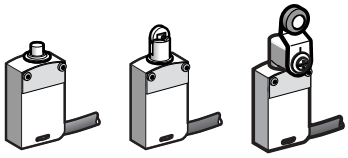


These switches provide a solution for monitoring moveable machine guards fitted to machines with quick rundown times.
They are particularly suitable for guards without accurate guidance and for use in difficult environments (dust, liquids, etc.).
Installing self-contained coded magnetic systems provides an optimum solution (no control system required).
They enable:
- monitoring of one or several guards (opening, closing) on small machines,
- savings in space and the elimination of enclosures and/or control cabinets.

Presentation

Safety limit switches XCSM

With head for linear movement (plunger) or rotary movement (lever)



- Narrow metal case **XCSM**.
- With protective plate, preventing both access to the fixing screws or adjustment of the head by non authorised personnel.
- Torx fixing screws.
- A removable cable entry to facilitate wiring.

Contacts

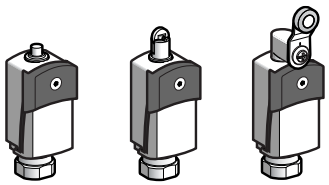
XCSM3 limit switches are fitted with 3-pole contacts and **XCSM4** switches are fitted with 4-pole contacts.
4 versions of complete switches are available incorporating these contacts:
- metal end plunger,
- roller plunger,
- thermoplastic roller lever,
- diameter 19 mm steel roller lever.

Connection

Pre-cabled switches, either 7 x 0.5 mm² or 9 x 0.34 mm².

Safety limit switches XCSD and XCSP

With head for linear movement (plunger) or rotary movement (lever)



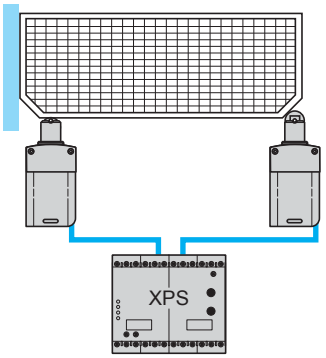
- Compact metal case **XCSD** and plastic case **XCSP**.
- With protective plate, preventing both access to the fixing screws or adjustment of the head by non authorised personnel.
- Torx fixing screws.
- A removable cable entry to facilitate wiring.

Contacts

XCSP3●●●● and **XCSD3●●●●** limit switches are fitted with 3-pole contacts.
4 versions of complete switches are available incorporating these contacts:
- metal end plunger,
- roller plunger,
- thermoplastic roller lever,
- diameter 19 mm steel roller lever.

Applications

These switches provide a solution for monitoring covers, guards or grilles on machines with low inertia (quick rundown time), either in conjunction with key operated switches or not.
When used on their own, they are always installed in “positive mode” or combined in pairs, with one switch being in “positive mode” and the other in “negative mode”, and can, when connected to Preventa safety modules, achieve a PL=e, category 4/SIL 3 system.

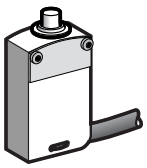


Safety detection solutions
Limit switches
Miniature design, metal, type XCSM

XCSM
pre-cabled

With head for linear movement (plunger). Fixing by the body

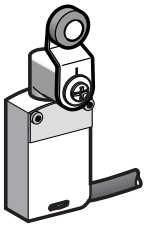
520576



Page 26

With head for rotary movement (lever). Fixing by the body

520577



Page 26

Safety detection solutions
Limit switches
Miniature design, metal, type XCSM

Environment characteristics

Conformity to standards	Products	EN/IEC 60947-5-1, UL 508, CSA C22-2 n° 14
	Machine assemblies	EN/IEC 60204-1, EN/ISO 14119
Product certifications		UL, CSA
Maximum safety level *(1)*		PL=e, category 4 conforming to EN/ISO 13849-1 and SIL CL3 conforming to EN/IEC 62061
Reliability data B_{10d}		50 000 000 (value given for a service life of 20 years, limited by mechanical or contact wear)
Protective treatment		Standard version: "TC"
Ambient air temperature		For operation: - 25...+ 70 °C For storage: - 40…+ 70 °C
Vibration resistance		XCSM snap action: 5 gn. XCSM slow break: 25 gn (10…500 Hz) conforming to EN/IEC 60068-2-6
Shock resistance		25 gn (18 ms) conforming to EN/IEC 60068-2-27
Electric shock protection		Class I conforming to IEC 6140
Degree of protection		**IP 66, IP 67 and IP 68** *(1)* **conforming to EN/IEC 60529; IK 06 conforming to EN 50102**
Materials		Body: Zamak. Head: Zamak. Protective plate: steel, secured by 5-lobe torque safety screw.
Repeat accuracy		0.05 mm on the tripping points, with 1 million operating cycles for head with end plunger

Contact block characteristics

Rated operational characteristics	**~ AC-15; B300 (Ue = 240 V, Ie = 1.5 A)** **⎓ DC-13; R300 (Ue = 250 V, Ie = 0.1 A), conforming to EN/IEC 60947-5-1 Appendix A**
Rated insulation voltage	Ui = 400 V degree of pollution 3 conforming to EN/IEC 60947-5-1 Ui = 300 V conforming to UL 508, CSA C22-2 n° 14
Rated impulse withstand voltage	U imp = 4 kV conforming to EN/IEC 60947-1, EN/IEC 60664
Positive operation (depending on model)	NC contacts with positive opening operation conforming to IEN/IEC 60947-5-1 Appendix K
Resistance across terminals	≤ 25 mΩ conforming to EN/IEC 60255-7 category 3
Short-circuit protection	6 A cartridge fuse type gG (gl)
Minimum actuation speed	Snap action contact: 0.01 m/minute, Break before make, slow break contact: 6 m/minute

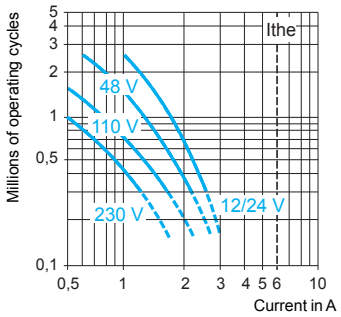
(1) Using an appropriate and correctly connected control system.

Electrical durability

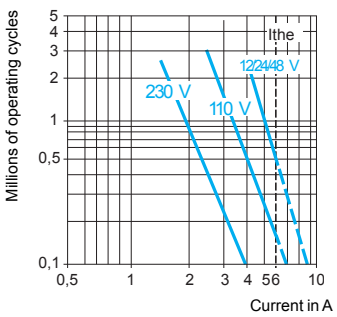
- Conforming to EN/IEC 60947-5-1 Appendix C
- Utilisation categories AC-15 and DC-13
- Maximum operating rate: 3600 operating cycles/hour
- Load factor: 0.5

AC supply
50/60 Hz ~
⎍ inductive circuit

XCSM snap action
(2 NC + 1 NO, 2 NC + 2 NO contact)



XCSM slow break
(2 NC + 1 NO contact)



DC supply ⎓

Power broken in W for
5 million operating cycles

Voltage	V	24	48	120
⎍	W	3	2	1

Power broken in W for
5 million operating cycles

Voltage	V	24	48	120
⎍	W	4	3	3

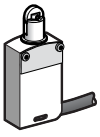
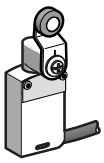
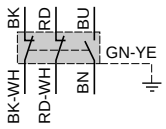
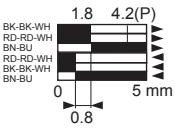
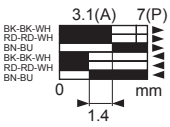
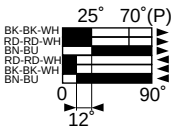
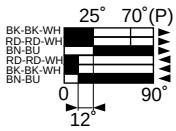
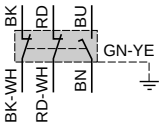
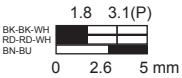
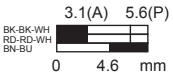
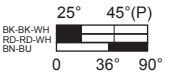
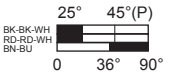
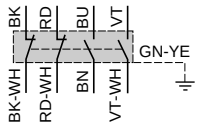
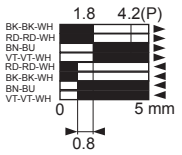
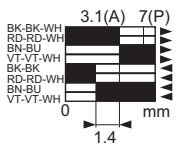
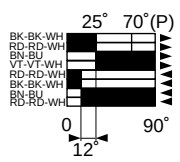
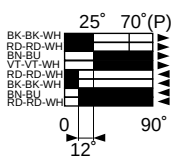
(1) Protection against prolonged immersion: the test conditions are subject to agreement between the manufacturer and the user.

Safety detection solutions

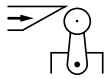
Safety limit switches

Miniature design, metal, type XCSM

Pre-cabled

Type of head	Plunger (fixing by the body)		Rotary (fixing by the body)	
				
Type of operator	Metal end plunger	Roller plunger	Thermoplastic roller lever	Steel roller lever
References				
 **3-pole 2 NC + 1 NO snap action contact**	**XCSM3910L1** 	**XCSM3902L1** 	**XCSM3915L1** 	**XCSM3916L1** 
 **3-pole 2 NC + 1 NO break before make, slow break contact**	**XCSM3710L1** 	**XCSM3702L1** 	**XCSM3715L1** 	**XCSM3716L1** 
 **4-pole 2 NC + 2 NO snap action contact**	**XCSM4110L1** 	**XCSM4102L1** 	**XCSM4115L1** 	**XCSM4116L1** 
Weight (kg)	0.165	0.170	0.205	0.210
Contact operation	■ *closed* □ *open*		*(A) = cam displacement* *(P) = positive opening point* ⊖ *NC contact with opening positive operation*	

Complementary characteristics not shown under general characteristics (page 25)

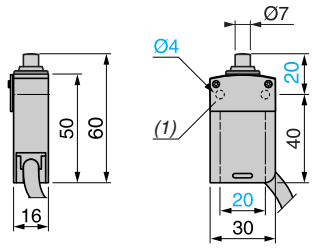
Switch actuation		On end	By 30° cam	
Type of actuation				
Maximum actuation speed		0.5 m/s	0.5 m/s	1.5 m/s
Mechanical durability		10 million operating cycles		
Minimum force or torque	Tripping	8.5 N	7 N	0.5 N.m
	Positive opening	42.5 N	35 N	0.1 N.m
Cabling	3-pole contacts	PvR pre-cabled, 7 x 0.5 mm², length 1 m *(1)*		
	4-pole contacts	PvR pre-cabled, 9 x 0.34 mm², length 1 m *(1)*		

(1) For a 2 m long cable, replace L1 with L2.
For a 5 m long cable, replace L1 with L5.

Safety detection solutions
Safety limit switches
Miniature design, metal, type XCSM
Pre-cabled

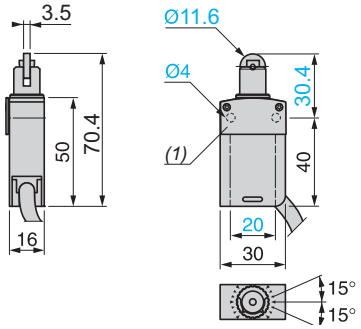
Dimensions

XCSM●●10L1

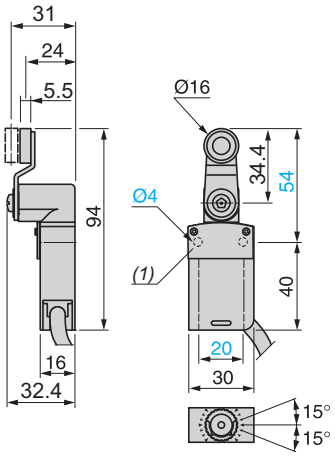


(1) Protective plate fixed by 5-lobe torque safety screws.

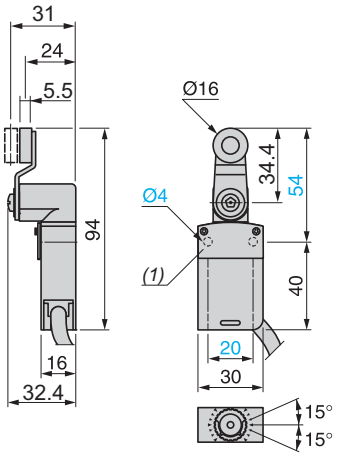
XCSM●●02L1



XCSM●●15L1



XCSM●●16L1

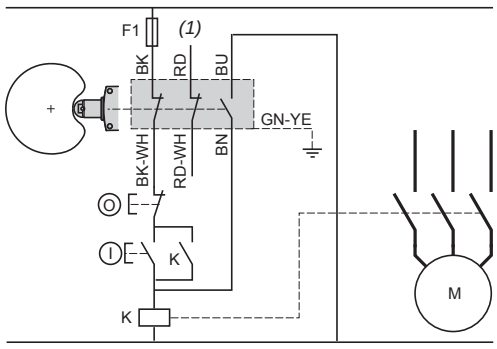


(1) Protective plate fixed by 5-lobe torque safety screws.

Connections

Wiring up to PL = b, category 1 conforming to EN/ISO 13849-1

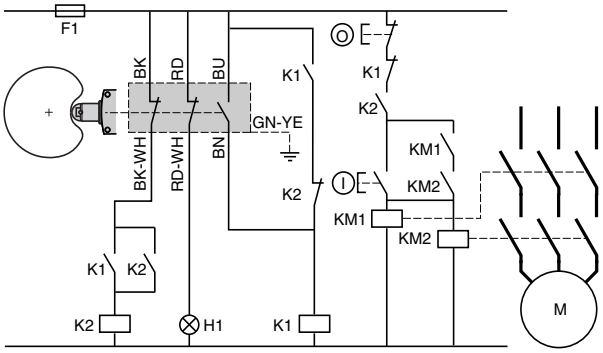
Example with 3-pole 2 NC + 1 NO contact and protection fuse to prevent shunting of the N/C contacts, either by cable damage or by tampering.



(1) Signalling contact

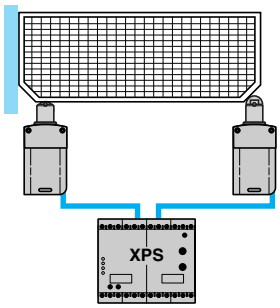
Wiring up to PL = d, category 3 conforming to EN/ISO 13849-1

Example with 3-pole 2 NC + 1 NO contact with mixed redundancy of the contacts and the associated control relyas. Opening and closing of the guard necessary to activate K1.



H1: “guard closed” indicator light

Example of guard monitoring using 2 switches and 1 safety module (PL=e, category 4 conforming to EN/ISO 13849-1)
Operation in positive and negative (combined) mode

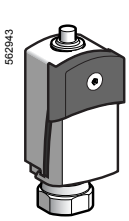


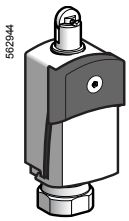
Safety detection solutions
Limit switches
Compact design, metal, type XCSD
Compact design, plastic, type XCSP

■ XCSD, XCSP
with 1 cable entry
Conforming to standard EN 50047

□ With head for linear movement (plunger)

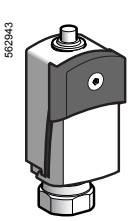
XCSD

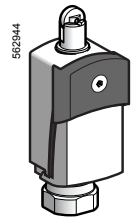




Page 30

XCSP

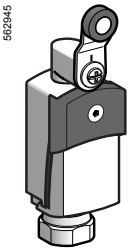


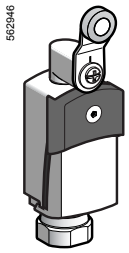


Page 32

□ With head for rotary movement (lever)

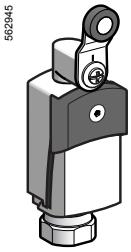
XCSD

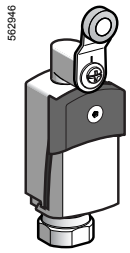




Page 30

XCSP





Page 32

Safety detection solutions
Limit switches
Compact design, metal, type XCSD
Compact design, plastic, type XCSP

Environment characteristics

Conformity to standards	Products	EN/IEC 60947-5-1, UL 508, CSA C22-2 n° 14
	Machine assemblies	EN/IEC 60204-1, EN/ISO 14119
Product certifications		UL, CSA
Maximum safety level *(1)*		PL=e, category 4 conforming to EN/ISO 13849-1 and SIL CL3 conforming to EN/IEC 62061
Reliability data B_{10d}		50 000 000 (value given for a service life of 20 years, limited by mechanical or contact wear)
Protective treatment	Standard version	"TC"
Ambient air temperature	For operation	- 25…+ 70 °C
	For storage	- 40…+ 70 °C
Vibration resistance	Conforming to EN/IEC 60068-2-6	25 gn (10…500 Hz)
Shock resistance	Conforming to EN/IEC 60068-2-27	50 gn (11 ms)
Electric shock protection		Class I conforming to IEC 61140 for **XCSD**
		Class II conforming to IEC 61140 for **XCSP**
Degree of protection	Conforming to EN/IEC 60529	**IP 66 and IP 67**
	Conforming to EN 50102	**IK 06 for XCSD** **IK 04 for XCSP**
Repeat accuracy		0.1 mm on the tripping points, with 1 million operating cycles for head with end plunger
Cable entry	Depending on model	Tapped entry for 13.5 cable gland, tapped ISO M20 x 1.5 or tapped 1/2" NPT
Materials		**XCSD**: Zamak bodies and heads, **XCSP**: plastic bodies, Zamak heads Plastic protective cover, secured by 5-lobe torque safety screw

Contact block characteristics

Rated operational characteristics		∼ AC-15; B300 (Ue = 240 V, Ie = 1.5 A); Ithe = 6 A ⎓ DC-13; R300 (Ue = 250 V, Ie = 0.1 A), conforming to EN/IEC 60947-5-1 Appendix A
Rated insulation voltage		Ui = 400 V degree of pollution 3 conforming to IEN/IEC 60947-1 Ui = 300 V conforming to UL 508, CSA C22-2 n° 14
Rated impulse withstand voltage		U imp = 4 kV conforming to EN/IEC 60947-1, EN/IEC 60664
Positive operation (depending on model)		NC contacts with positive opening operation conforming to IEN/IEC 60947-5-1 Appendix K
Resistance across terminals		≤ 25 mΩ conforming to EN/IEC 60255-7 category 3
Short-circuit protection		6 A cartridge fuse type gG (gI)
Connection (screw clamp terminals)		Clamping capacity, min: 1 x 0.34 mm², max: 1 x 1 mm² or 2 x 0.75 mm²
Minimum actuation speed (for head with end plunger)	Snap action	0.01 m/minute
	Slow break	6 m/minute

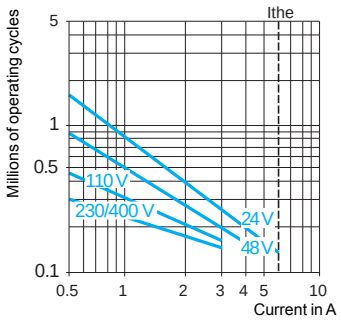
(1) Using an appropriate and correctly connected control system.

Electrical durability

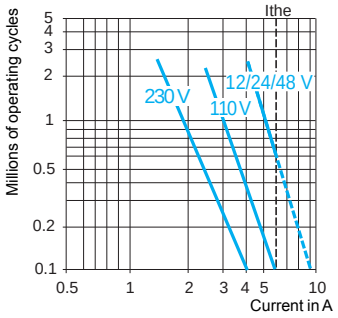
- Conforming to EN/IEC 60947-5-1 Appendix C
- Utilisation categories AC-15 and DC-13
- Maximum operating rate: 3600 operating cycles/hour
- Load factor: 0.5

AC supply
50/60 Hz ∼
⎓ inductive circuit

Snap action contacts



Slow break contacts



DC supply ⎓

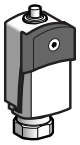
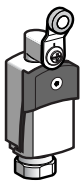
Power broken in W for 5 million operating cycles.

Voltage	V	24	48	120
⎓	W	3	2	1

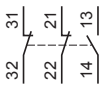
Power broken in W for 5 million operating cycles.

Voltage	V	24	48	120
⎓	W	4	3	2

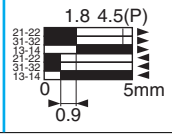
Safety detection solutions
Limit switches
Compact design, metal, type XCSD
Complete switches with 1 cable entry

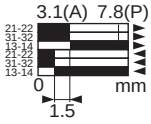
Type of head	Plunger		Rotary	
				
Type of operator	Metal end plunger	Steel roller plunger	Thermoplastic roller lever	Steel roller lever
References of complete switches with 3-pole 2 NC + 1 NO snap action contact				
With ISO M20 x 1.5 cable entry				
	XCSD3910P20 ⊖	**XCSD3902P20** ⊖	**XCSD3918P20** ⊖	**XCSD3919P20** ⊖
With Pg 13.5 cable entry				
	XCSD3910G13 ⊖	**XCSD3902G13** ⊖	**XCSD3918G13** ⊖	**XCSD3919G13** ⊖
With 1/2" NPT cable entry				
	XCSD3910N12 ⊖	**XCSD3902N12** ⊖	**XCSD3918N12** ⊖	**XCSD3919N12** ⊖
Weight (kg)	0.215	0.220	0.255	0.255

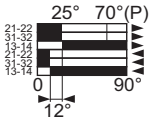
Contact function diagrams

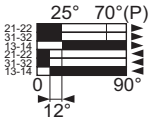


3-pole 2 NC + 1 NO snap action





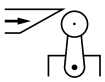




Contact operation

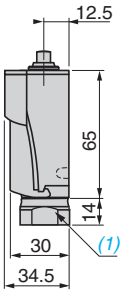
■ *closed* — *(A) = cam displacement*
□ *open* — *(P) = positive opening point*
⊖ *NC contact with positive opening operation*

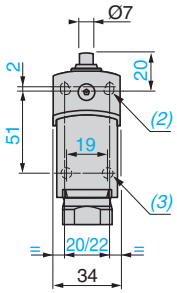
Characteristics

Switch actuation		On end	By 30° cam	
Type of actuation				
Maximum actuation speed		0.5 m/s		1.5 m/s
Mechanical durability (in millions of operating cycles)		15	10	
Minimum force or torque	For tripping	15 N	12 N	0.1 N.m
	For positive opening	45 N	36 N	0.25 N.m
Cable entry		1 entry tapped M20 x 1.5 mm for ISO cable gland, clamping capacity 7 to 13 mm 1 entry tapped Pg 13.5 for cable gland, clamping capacity 9 to 12 mm 1 entry tapped for 1/2" NPT (USAS B2-1) conduit		

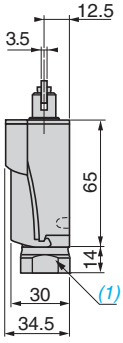
Dimensions

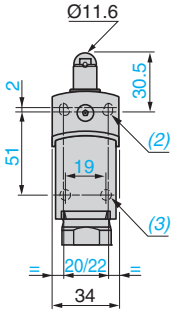
XCSD3●10●●●

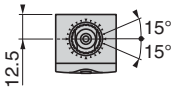




XCSD3●02●●●

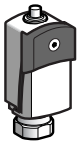
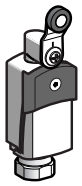
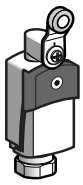




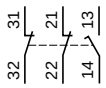


(1) Tapped entry for ISO M20 x 1.5 or Pg 13.5 cable gland or tapped 1/2" NPT.
(2) 2 elongated holes Ø 4.3 x 6.3 mm on 22 mm centres, 2 holes Ø 4.3 on 20 mm centres.
(3) 2 x Ø 3 holes for support studs, depth 4 mm.

Safety detection solutions
Limit switches
Compact design, metal, type XCSD
Complete switches with 1 cable entry

Type of head	Plunger		Rotary	
				
Type of operator	Metal end plunger	Steel roller plunger	Thermoplastic roller lever	Steel roller lever
References of complete switches with 3-pole 2 NC + 1 NO break before make, slow break contact				
With ISO M20 x 1.5 cable entry				
	XCSD3710P20 ⊖	**XCSD3702P20** ⊖	**XCSD3718P20** ⊖	**XCSD3719P20** ⊖
With Pg 13.5 cable entry				
	XCSD3710G13 ⊖	**XCSD3702G13** ⊖	**XCSD3718G13** ⊖	**XCSD3719G13** ⊖
With 1/2" NPT cable entry				
	XCSD3710N12 ⊖	**XCSD3702N12** ⊖	**XCSD3718N12** ⊖	**XCSD3719N12** ⊖
Weight (kg)	0.215	0.220	0.255	0.255

Contact function diagrams



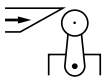
3-pole 2 NC + 1 NO
break before make, slow break

	1.8 3.2(P) 21-22 / 31-32 / 13-14 0 3 5mm	3.1(A) 5.6(P) 21-22 / 31-32 / 13-14 0 5.2 mm	25° 70°(P) 21-22 / 31-32 / 13-14 0 42° 90°	25° 70°(P) 21-22 / 31-32 / 13-14 0 42° 90°

Contact operation

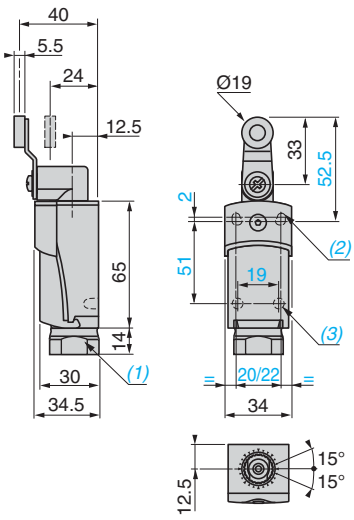
■ *closed* — *(A) = cam displacement*
□ *open* — *(P) = positive opening point*
⊖ *NC contact with positive opening operation*

Characteristics

Switch actuation		On end	By 30° cam	
Type of actuation				
Maximum actuation speed		0.5 m/s		1.5 m/s
Mechanical durability (in millions of operating cycles)		15	10	
Minimum force or torque	For tripping	15 N	12 N	0.1 N.m
	For positive opening	45 N	36 N	0.25 N.m
Cable entry		1 entry tapped M20 x 1.5 mm for ISO cable gland, clamping capacity 7 to 13 mm 1 entry tapped Pg 13.5 for cable gland, clamping capacity 9 to 12 mm 1 entry tapped for 1/2" NPT (USAS B2-1) conduit		

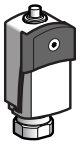
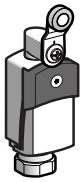
Dimensions

XCSD3●18●●●, XCSD3●19●●●

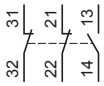


(1) Tapped entry for ISO M20 x 1.5 or Pg 13.5 cable gland or tapped 1/2" NPT.
(2) 2 elongated holes Ø 4.3 x 6.3 mm on 22 mm centres, 2 holes Ø 4.3 on 20 mm centres.
(3) 2 x Ø 3 holes for support studs, depth 4 mm.

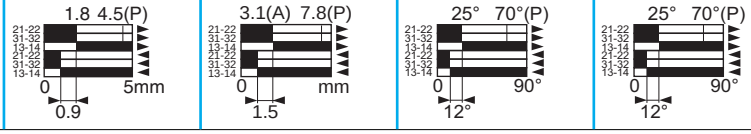
Safety detection solutions
Limit switches
Compact design, plastic, type XCSP
Complete switches with 1 cable entry

Type of head	Plunger		Rotary	
				
Type of operator	Metal end plunger	Steel roller plunger	Thermoplastic roller lever	Steel roller lever
References of complete switches with 3-pole 2 NC + 1 NO snap action contact				
With ISO M20 x 1.5 cable entry				
	XCSP3910P20 ⊖	**XCSP3902P20** ⊖	**XCSP3918P20** ⊖	**XCSP3919P20** ⊖
With Pg 13.5 cable entry				
	XCSP3910G13 ⊖	**XCSP3902G13** ⊖	**XCSP3918G13** ⊖	**XCSP3919G13** ⊖
With 1/2" NPT cable entry				
	XCSP3910N12 ⊖	**XCSP3902N12** ⊖	**XCSP3918N12** ⊖	**XCSP3919N12** ⊖
Weight (kg)	0.215	0.220	0.255	0.255

Contact function diagrams



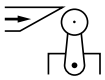
3-pole 2 NC + 1 NO snap action



Contact operation

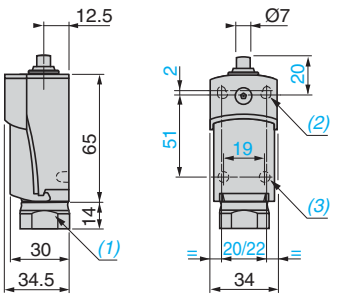
closed
open
(A) = cam displacement
(P) = positive opening point
⊖ NC contact with positive opening operation

Characteristics

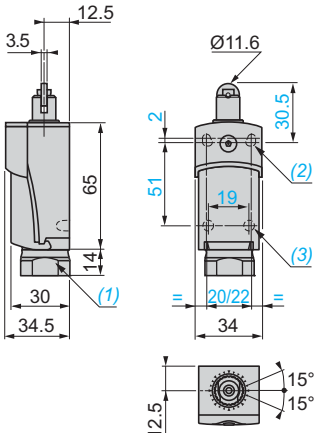
Switch actuation		On end	By 30° cam	
Type of actuation				
Maximum actuation speed		0.5 m/s		1.5 m/s
Mechanical durability (in millions of operating cycles)		15	10	
Minimum force or torque	For tripping	15 N	12 N	0.1 N.m
	For positive opening	45 N	36 N	0.25 N.m
Cable entry		1 entry tapped M20 x 1.5 mm for ISO cable gland, clamping capacity 7 to 13 mm 1 entry tapped Pg 13.5 for cable gland, clamping capacity 9 to 12 mm 1 entry tapped for 1/2" NPT (USAS B2-1) conduit		

Dimensions

XCSP3●10●●●

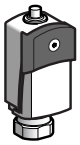
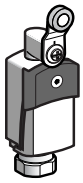


XCSP3●02●●●

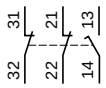


(1) Tapped entry for ISO M20 x 1.5 or Pg 13.5 cable gland or tapped 1/2" NPT.
(2) 2 elongated holes Ø 4.3 x 6.3 mm on 22 mm centres, 2 holes Ø 4.3 on 20 mm centres.
(3) 2 x Ø 3 holes for support studs, depth 4 mm.

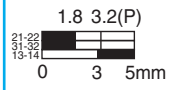
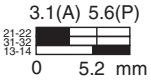
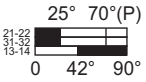
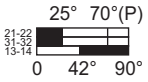
Safety detection solutions
Limit switches
Compact design, plastic, type XCSP
Complete switches with 1 cable entry

Type of head	Plunger		Rotary	
				
Type of operator	Metal end plunger	Steel roller plunger	Thermoplastic roller lever	Steel roller lever
References of complete switches with 3-pole 2 NC + 1 NO break before make, slow break contact				
With ISO M20 x 1.5 cable entry				
	XCSP3710P20 ⊖	**XCSP3702P20** ⊖	**XCSP3718P20** ⊖	**XCSP3719P20** ⊖
With Pg 13.5 cable entry				
	XCSP3710G13 ⊖	**XCSP3702G13** ⊖	**XCSP3718G13** ⊖	**XCSP3719G13** ⊖
With 1/2" NPT cable entry				
	XCSP3710N12 ⊖	**XCSP3702N12** ⊖	**XCSP3718N12** ⊖	**XCSP3719N12** ⊖
Weight (kg)	0.215	0.220	0.255	0.255

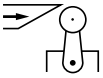
Contact function diagrams



3-pole 2 NC + 1 NO
break before make, slow break

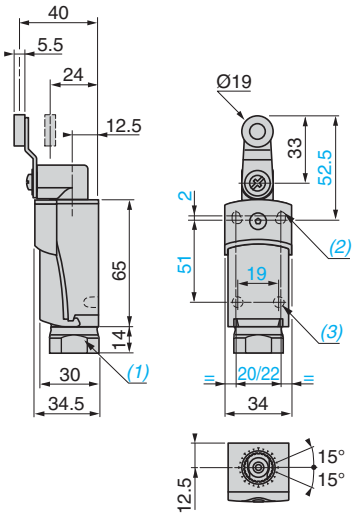
				
Contact operation	*closed* *open* ⊖ *NC contact with positive opening operation*	*(A) = cam displacement* *(P) = positive opening point*		

Characteristics

Switch actuation		On end	By 30° cam	
Type of actuation				
Maximum actuation speed		0.5 m/s		1.5 m/s
Mechanical durability (in millions of operating cycles)		15	10	
Minimum force or torque	For tripping	15 N	12 N	0.1 N.m
	For positive opening	45 N	36 N	0.25 N.m
Cable entry		1 entry tapped M20 x 1.5 mm for ISO cable gland, clamping capacity 7 to 13 mm 1 entry tapped Pg 13.5 for cable gland, clamping capacity 9 to 12 mm 1 entry tapped for 1/2" NPT (USAS B2-1) conduit		

Dimensions

XCSP3●18●●●, XCSP3●19●●●



(1) Tapped entry for ISO M20 x 1.5 or Pg 13.5 cable gland or tapped 1/2" NPT.
(2) 2 elongated holes Ø 4.3 x 6.3 mm on 22 mm centres, 2 holes Ø 4.3 on 20 mm centres.
(3) 2 x Ø 3 holes for support studs, depth 4 mm.

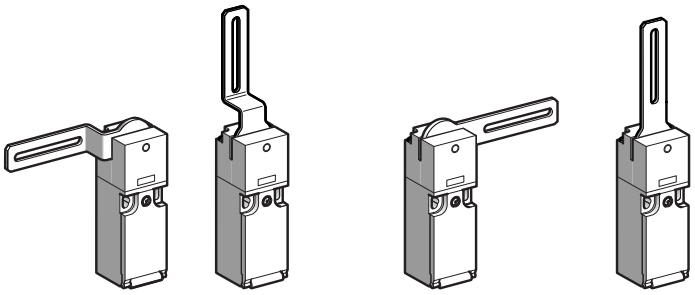
Safety detection solutions

Lever or spindle operated switches

Plastic, double insulated, turret head,
types XCSPL, XCSTL, XCSPR and XCSTR

XCSPL with 1 cable entry

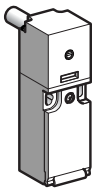
With rotary operating head, with elbowed lever (flush with rear of switch) or straight lever, for hinged covers and guards



Page 36

XCSPR with 1 cable entry

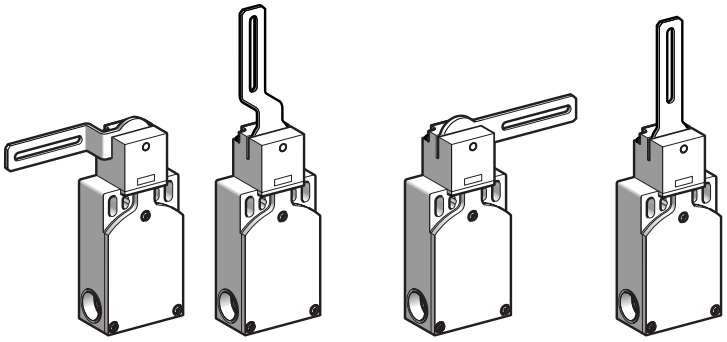
With rotary operating head, with spindle operator, for hinged covers and guards



Page 36

XCSTL with 2 cable entries

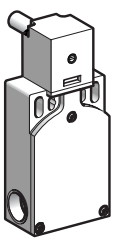
With rotary operating head, with elbowed lever (flush with rear of switch) or straight lever, for hinged covers and guards



Page 36

XCSTR with 2 cable entries

With rotary operating head, with spindle operator, for hinged covers and guards



Page 36

Safety detection solutions

Lever or spindle operated switches

Plastic, double insulated, turret head, types XCSPL, XCSTL, XCSPR and XCSTR

Environment characteristics

Conformity to standards	Products	EN/IEC 60947-5-1, EN/IEC 60947-5-4, UL 508, CSA C22-2 n° 14
	Machine assemblies	EN/IEC 60204-1, EN/ISO 14119
Product certifications		UL, CSA, BG
Maximum safety level *(1)*		PL=e, category 4 conforming to EN/ISO 13849-1 and SIL CL3 conforming to EN/IEC 62061
Reliability data B_{10d}		5 000 000 (value given for a service life of 20 years, limited by mechanical or contact wear)
Protective treatment		Standard version: "TC" and "TH"
Ambient air temperature	For operation	- 25…+ 70 °C
	For storage	- 40…+ 70 °C
Vibration resistance		50 gn (10…500 Hz) conforming to EN/IEC 60068-2-6
Shock resistance		50 gn (duration 11 ms) conforming to EN/IEC 60068-2-27
Electric shock protection		Class 2 conforming to EN/IEC 60536
Degree of protection		**IP 67 conforming to EN/IEC 60529**
Cable entry		**XCSP●**: 1 entry tapped M16 x 1.5 for ISO cable gland (clamping capacity 4.5 to 10 mm) or for n° 11 (Pg 11) cable gland conforming to NF C 68-300 (DIN Pg 11) (clamping capacity 7 to 10 mm) or tapped for 1/2" NPT (USAS B2-1) conduit. **XCST●**: 2 entries tapped M16 x 1.5 for ISO cable gland (clamping capacity 4.5 to 10 mm) or for n° 11 (Pg 11) cable gland conforming to NF C 68-300 (DIN Pg 11) (clamping capacity 7 to 10 mm) or for 1/2" NPT conduit using adaptor DE9RA1012 in one of the n° 11 tapped entries and a blanking plug in the other.
Materials		Polyamide PA66 fibreglass impregnated case. Stainless steel lever and fixings

Contact block characteristics

Rated operational characteristics	2 and 3 contact versions slow break	**XCSPL, XCSTL, XCSPR and XCSTR**: ∼ AC-15, A300: Ue = 240 V, Ie = 3 A or Ue = 120 V, Ie = 6 A All models: ⎓ DC-13, Q300: Ue = 250 V, Ie = 0.27 A or Ue = 125 V, Ie = 0.55 A conforming to IEC/EN 60947-5-1
Rated insulation voltage	2 and 3 contact versions	**XCSPL, XCSTL, XCSPR, XCSTR**: Ui = 500 V conforming to IEC/EN 60947-1 Ui = 300 V conforming to UL 508, CSA C22-2 n° 14
	3 contact version	**XCSPL, XCSPR**: Ui = 400 V degree of pollution 3 conforming to EN/IEC 60947-1 Ui = 300 V conforming to UL 508, CSA C22-2 n° 14
Rated impulse withstand voltage	2 and 3 contact versions	**XCSPL, XCSTL, XCSPR, XCSTR**: Uimp = 6 kV conforming to EN/IEC 60947-5-1
	3 contact version	**XCSPL, XCSPR**: Uimp = 4 kV conforming to EN/IEC 60947-5-4
Positive operation		NC contacts with positive opening operation conforming to EN/IEC 60947-5-1, Section 3
Resistance across terminals		≤ 30 mΩ conforming to EN/IEC 60947-5-4
Short-circuit protection	2 and 3 contact versions	**XCSPL, XCSTL, XCSPR, XCSTR**: 10 A cartridge fuse type gG (gl)
	3 contact version	**XCSPL, XCSPR**: 6 A cartridge fuse type gG (gl)
Connection	2 contact version	**XCSPL, XCSTL, XCSPR, XCSTR**: Clamping capacity, min: 1 x 0.5 mm^2, max: 2 x 1.5 mm^2 with or without cable end
	3 contact version	**XCSPL, XCSPR**: Clamping capacity, min: 1 x 0.34 mm^2, max: 1 x 1 mm^2 or 2 x 0.75 mm^2
Minimum actuation speed	3 contact version	0.01 m/second

Complementary characteristics

Tripping angle	5°
Mechanical durability	1 million operating cycles
Minimum torque	For tripping: 0.1 N.m, for positive opening: 0.25 N.m (XCSPL and XCSPR). 0.45 N.m (XCSTL and XCSTR)

(1) Using an appropriate and correctly connected control system.

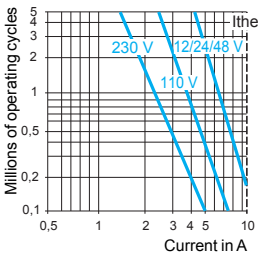
Electrical durability

Conforming to EN/IEC 60947-5-1 Appendix C.
Utilisation categories AC-15 and DC-13.
Load factor: 0.5

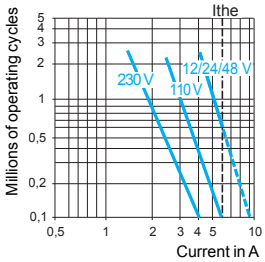
Maximum operating rate: 3600 operating cycles/hour.

AC supply
50/60 Hz ∼
inductive circuit

2 and 3 slow break contact versions



3 slow break contact version (XCSPL/PR)



DC supply ⎓

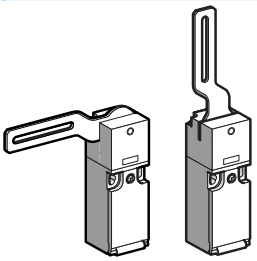
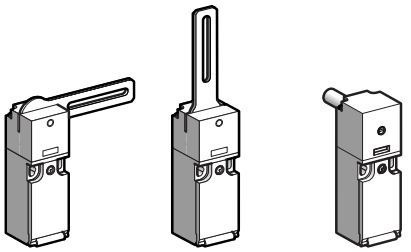
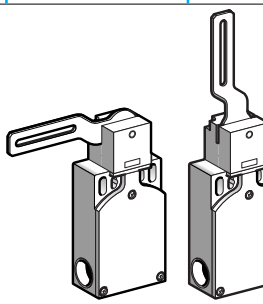
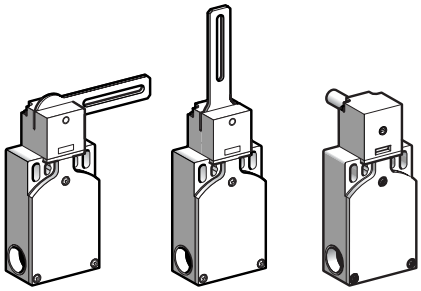
Power broken in W for 1 million operating cycles

Voltage	V	24	48	120
∼	W	13	9	7

Safety detection solutions

Lever or spindle operated switches

Plastic, double insulated, turret head *(1)*,
types XCSPL, XCSTL, XCSPR and XCSTR
1 or 2 cable entries

Type	Elbowed lever (flush with rear of switch)			Straight lever		Spindle
						
Operator	To left	Centred	To right	To right OR to left	Centred	Length 30 mm *(2)*
References of complete switches (⊖ NC contact with positive opening operation) with 1 cable entry tapped ISO M16 x 1.5						
2-pole **1 NC + 1 NO** break before make, slow break	**XCSPL592** ⊖	**XCSPL582** ⊖	**XCSPL572** ⊖	**XCSPL562** ⊖	**XCSPL552** ⊖	**XCSPR552** ⊖
2-pole **2 NC** slow break	**XCSPL792** ⊖	**XCSPL782** ⊖	**XCSPL772** ⊖	**XCSPL762** ⊖	**XCSPL752** ⊖	**XCSPR752** ⊖
3-pole **1 NC + 2 NO** break before make, slow break	–	–	–	**XCSPL862** ⊖	–	**XCSPR852** ⊖
3-pole **2 NC + 1NO** break before make, slow break	–	**XCSPL982** ⊖	–	**XCSPL962** ⊖	–	**XCSPR952** ⊖
Weight (kg)	0.095	0.095	0.095	0.095	0.095	0.105
						
Operator	To left	Centred	To right	To right OR to left	Centred	Length 30 mm *(2)*
References of complete switches (⊖ NC contact with positive opening operation) with 2 cable entries tapped ISO M16 x 1.5						
3-pole **1 NC + 2 NO** break before make, slow break	**XCSTL592** ⊖	**XCSTL582** ⊖	**XCSTL572** ⊖	**XCSTL562** ⊖	**XCSTL552** ⊖	**XCSTR552** ⊖
3-pole **2 NC + 1 NO** break before make, slow break	**XCSTL792** ⊖	**XCSTL782** ⊖	**XCSTL772** ⊖	**XCSTL762** ⊖	**XCSTL752** ⊖	**XCSTR752** ⊖
3-pole **3 NC** slow break	**XCSTL892** ⊖	**XCSTL882** ⊖	**XCSTL872** ⊖	**XCSTL862** ⊖	**XCSTL852** ⊖	**XCSTR852** ⊖
Weight (kg)	0.145	0.145	0.145	0.145	0.145	0.155

References of complete switches with 1 or 2 cable entries tapped n° 11 (Pg 11)

To order a complete switch with 1 or 2 Pg 11 cable entries, replace the last number in the reference (2) by **1.**
Example: XCSTL592 becomes **XCSTL591**.

References of complete switches with 1 or 2 cable entries for 1/2" NPT conduit

To order a complete type **XCSPL●●●** or **XCSPR ●●●** switch with 1 cable entry for 1/2" NPT conduit, replace the last number in the reference (2) by **3.**
Example: XCSPL592 becomes **XCSPL593**.
For a complete switch type **XCSTL** or **XCSTR** with 2 entries for 1/2" NPT conduit, use adaptor DE9RA1012.


DE9RA1012

Description	Sold in lots of 10	Unit reference	Weight kg
1/2" NPT conduit adaptor	10	**DE9RA1012**	0.050

(1) Head adjustable in 90° steps throughout 360°. Switches supplied with 2 additional self-locking screws for positive fixing of the head.
*(2) For switches with 80 mm spindle: replace the 2nd number in the reference (5) by **6**. Example: **XCSPR561**. The weight increases by 0.032 kg.*
Other versions: please consult our Customer Care Centre.

Safety detection solutions

Lever or spindle operated switches

Plastic, double insulated, turret head,
types XCSPL, XCSTL, XCSPR and XCSTR
1 or 2 cable entries

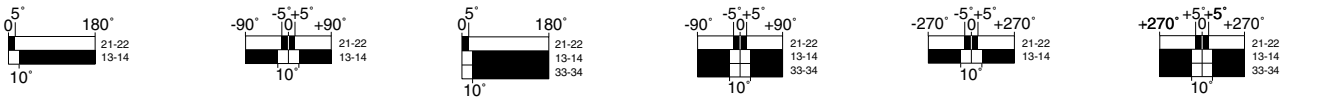
Setting-up

Operator displacement

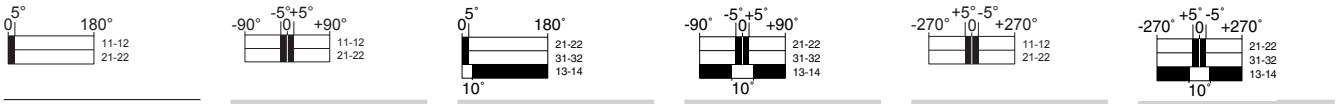
XCSPL•9•, PL•7•, PL•6• | **XCSPL•8•, PL•5•** | **XCSTL•9•, TL•7•, TL•6•** | **XCSTL•8•, TL•5•** | **XCSPR•5•** | **XCSTR•5•**

Functional diagrams

XCSPL59•, PL57•, PL56• | **XCSPL58•, PL55•** | **XCSTL56•** | **XCSTL58•, TL55•** | **XCSPR55•** | **XCSTR55•**



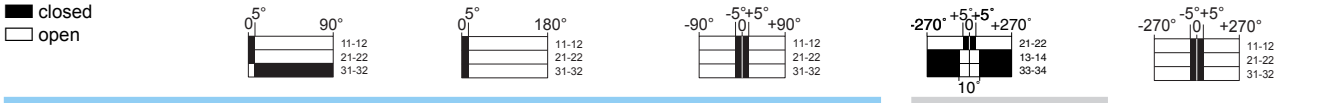
XCSPL79•, PL77•, PL76• | **XCSPL78•, PL75•** | **XCSTL79•, TL77•, TL76•** | **XCSTL78•, TL75•** | **XCSPR75•** | **XCSTR75•**



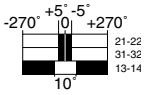
Contact operation

closed
open

XCSPL98• | **XCSTL87•, TL86•** | **XCSTL88•, TL85•** | **XCSPR85•** | **XCSTR85•**

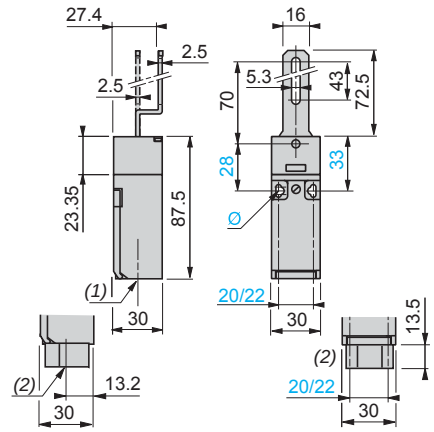


XCSPR95•



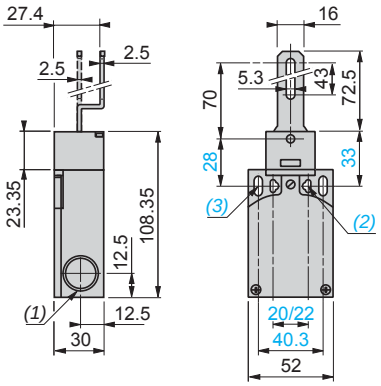
Dimensions

XCSPL•••



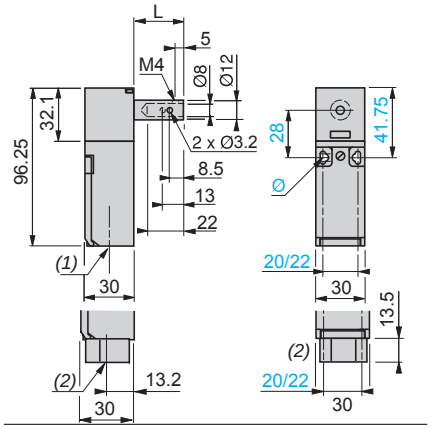
(1) 1 entry tapped ISO M16 x 1.5 or Pg 11
(2) 1 entry tapped for 1/2" NPT conduit
Ø: 2 elongated holes Ø 4.3 x 8.3 on 22 centres, 2 holes Ø 4.3 on 20 centres

XCSTL•••



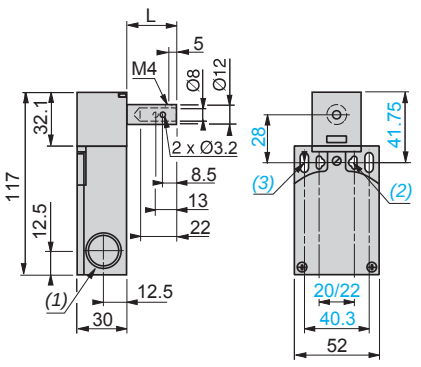
(1) 2 entries tapped for n° 11 cable gland
(2) 2 elongated holes Ø 4.3 x 8.3 on 22 centres, 2 holes Ø 4.3 on 20 centres
(3) 2 elongated holes Ø 5.3 x 13.3

XCSPR•••



(1) 1 entry tapped for n° 11 cable gland
(2) 1 entry tapped for 1/2" NPT conduit
Ø: 2 elongated holes Ø 4.3 x 8.3 on 22 centres, 2 holes Ø 4.3 on 20 centres
L = 30 (XCSPR•5•) or 80 (XCSPR•6•)

XCSTR•••

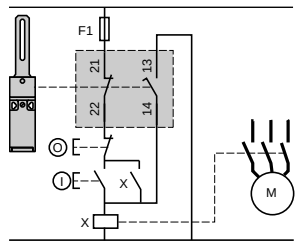


(1) 2 entries tapped ISO M16 x 1.5 or tapped for n° 11 (Pg 11) cable gland
(2) 2 elongated holes Ø 4.3 x 8.3 on 22 centres, 2 holes Ø 4.3 on 20 centres
(3) 2 elongated holes Ø 5.3 x 13.3
L = 30 (XCSTR•5•) or 80 (XCSTR•6•)

Schemes

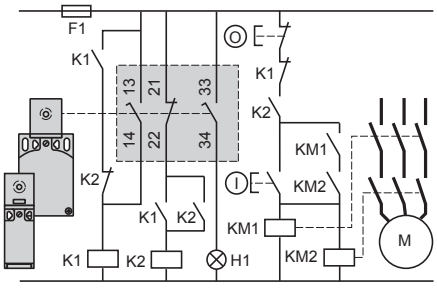
Wiring up to PL=b, category 1 conforming to EN/ISO 13849-1

Example with cable short-circuit protection fuse



Wiring up to PL=d, category 3 conforming to EN/ISO 13849-1

Example with 3-pole 1 NC + 2 NO contact with mixed redundancy of the contacts and the associated control relays



To activate K1, the lever or spindle must be rotated when the supply is switched on.
H1: "lever or spindle displaced from initial position" indicator. When used in conjunction with an XPS module and another safety switch, the rotary lever or spindle operated switch can provide locking protection to PL=d, category 3 or PL=e, category 4 conforming to EN/ISO 13849-1.

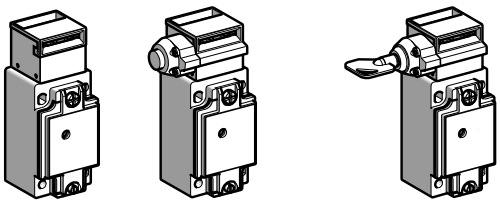
Safety detection solutions

Key operated switches

Metal, turret head, types XCSA, XCSB and XCSC
Plastic, double insulated, turret head,
types XCSMP or XCSPA and XCSTA

Metal, types XCSA, XCSB, XCSC

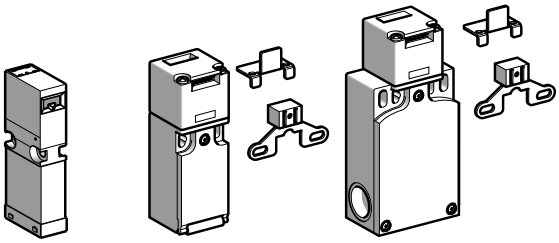
Key operated switches with or without locking of the actuator



Page 48

Plastic, types XCSMP, XCSPA XCSTA

Key operated switches with or without locking of the actuator



Page 40

Environment characteristics

Key operated switch type		XCSA, XCSB, XCSC (metal)	XCSMP, XCSPA, XCSTA (plastic)
Conformity to standards	Products	EN/IEC 60947-5-1, UL 508, CSA C22-2 n° 14	
	Machine assemblies	EN/IEC 60204-1, EN/ISO 14119	
Product certifications		UL, CSA	UL, CSA (cULus for **XCSMP**)
Maximum safety level *(1)*		PL=e, category 4 conforming to EN/ISO 13849-1 and SIL CL3 conforming to EN/IEC 62061	
Reliability data B_{10d}		5 000 000 (value given for a service life of 20 years, limited by mechanical or contact wear)	
Protective treatment		Standard version: "TC"	
Ambient air temperature	For operation	- 25…+ 70 °C	
	For storage	- 40…+ 70 °C (- 25…+ 80 °C for **XCSMP**)	
Vibration resistance		5 gn (10…500 Hz) conforming to EN/IEC 60068-2-6 (6 gn (10…55 Hz) for **XCSMP**)	
Shock resistance		10 gn (duration 11 ms) conforming to EN/IEC 60068-2-27 (50 gn (duration 11 ms) for **XCSMP**)	
Electric shock protection		Class 1 conforming to EN/IEC 60536	Class 2 conforming to EN/IEC 60536
Degree of protection		**IP 67 conforming to EN/IEC 60529 and EN/IEC 60947-5-1** *(2)*	
Cable entry		1 entry tapped ISO M20 x 1.5 (clamping capacity 7 to 13 mm) or tapped for n° 13 (Pg 13.5) cable gland conforming to NFC 68-300 (clamping capacity 9 to 12 mm) or for 1/2" NPT (USAS B2-1) conduit	1 entry (**XCSPA**) or 2 entries (**XCSTA**) tapped for ISO M16 x 1.5 cable gland (clamping capacity 4.5 to 10 mm) or for n° 11 (Pg 11) cable gland, or tapped 1/2" NPT, or for 1/2" NPT (USAS B2-1) conduit using metal adaptor DE9RA1012) for **XCSTA** (other entry fitted with blanking plug).
Connecting cable		–	Pre-cabled, either 4 x 0.5 mm^2 or 6 x 0.5 mm^2 (**XCSMP**)
Materials		XCSA/B/C Zamak case	XCSMP/PA/TA Polyamide PA66 fibreglass impregnated case
		Actuators (all types): steel XC60, surface treated	

(1) Using an appropriate and correctly connected control system.

(2) Live parts of these switches are protected against the penetration of dust and water. However, when installing take all necessary precautions to prevent the penetration of solid bodies, or liquids with a high dust content, into the actuator aperture. Not recommended for use in saline atmospheres.

Safety detection solutions

Key operated switches

Metal, turret head, types XCSA, XCS and XCSC
Plastic, double insulated, turret head,
types XCSMP or XCSPA and XCSTA

Contact block characteristics

Rated operational characteristics		2 and 3 contact, slow break	**XCSA**, **XCSB**, **XCSC**, **XCSTA**, **XCSPA**: ∼ AC-15, A300: Ue = 240 V, Ie = 3 A or Ue = 120 V, Ie = 6 A **XCSMP**: ∼ AC-15, C300: Ue = 240 V, Ie = 0.75 A or Ue = 120 V, Ie = 1.5 A All models: ⎓ DC-13, Q300: Ue = 250 V, Ie = 0.27 A or Ue = 125 V, Ie = 0.55 A conforming to EN/IEC 60947-5-1
		2 contact, snap action	**XCSPA**: ∼ AC-15, A300: Ue = 240 V, Ie = 3 A; Ithe = 10 A ⎓ DC-13, Q300: Ue = 250 V, Ie = 0.27 A or Ue = 125 V, Ie = 0.55 A conforming to EN/IEC 60947-5-1
		3 contact, snap action	**XCSPA**: ∼ AC-15, B300: Ue = 240 V, Ie = 1.5 A; Ithe = 6 A ⎓ DC-13, R300: Ue = 250 V, Ie = 0.1 A or Ue = 125 V, Ie = 0.55 A conforming to EN/IEC 60947-5-1
Conventional thermal current in enclosure			**XCSA**, **XCSB**, **XCSC**, **XCSPA** (2 & 3 slow break contact and 2 snap action contact versions) **XCSPA** (3 snap action contact version): Ithe = 6 A **XCSMP**: Ithe = 2.5 A
Rated insulation voltage		2 and 3 contact	3 contact (**XCSA, XCSB, XCSC, XCSTA**), 2 contact (**XCSPA**), 2 and 3 contact (**XCSMP**): Ui = 500 V conforming to EN/IEC 60947-1; Ui = 300 V conforming to UL 508, CSA C22-2 n° 14
		3 contact	**XCSPA**: Ui = 400 V degree of pollution 3 conforming to EN/IEC 60947-1 Ui = 300 V conforming to UL 508, CSA C22-2 n° 14
Rated impulse withstand voltage		2 and 3 contact	3 contact (**XCSA, XCSB, XCSC, XCSTA**), 2 contact (**XCSPA**), 2 and 3 contact (**XCSMP**): Uimp = 6 kV conforming to EN/IEC 60947-5-1
		3 contact	**XCSPA**: Uimp = 4 kV conforming to EN/IEC 60947-5-4
Positive operation			NC contacts with positive opening operation conforming to EN/IEC 60947-5-1, Section 3
Resistance across terminals			≤ 30 mΩ conforming to EN/IEC 60947-5-4
Short-circuit protection		2 and 3 contact	3 contact (**XCSA**, **XCSB**, **XCSC**, **XCSTA**), 2 contact (**XCSPA**), 2 and 3 contact (**XCSMP**): 10 A cartridge fuse type gG (gl)
		3 contact	**XCSPA**: 6 A cartridge fuse type gG (gl)
Connection	Pre-cabled		4 x 0.5 mm² or 6 x 0.5 mm² (**XCSMP**). PVC
	Screw clamp terminals	2 contact, snap action	**XCSPA**, **XCSTA**: Clamping capacity, min: 1 x 0.34 mm², max: 2 x 1.5 mm²
		2 and 3 contact	**3 contact (XCSA, XCSB, XCSC, XCSTA)**, 2 contact **(XCSPA)**: Clamping capacity, min: 1 x 0.5 mm², max: 2 x 1.5 mm² with or without cable end
		3 contact	**XCSPA**: clamping capacity, min: 1 x 0.34 mm², max: 1 x 1 mm² or 2 x 0.75 mm²

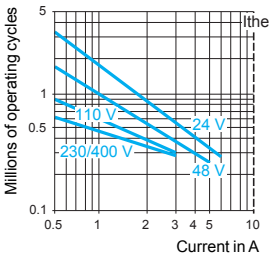
Electrical durability

Conforming to EN/IEC 60947-5-1 Appendix C.
Utilisation categories AC-15 and DC-13.
Maximum operating rate: 3600 operating cycles/hour.
Load factor: 0.5

Only applicable to **XCSMP**: Conforming to EN/IEC 60947-5-1 Appendix C.
Utilisation categories AC-15 and DC-13.
Maximum operating rate: 900 operating cycles/hour.

AC supply
50/60 Hz ∼
⎓⎓ inductive circuit

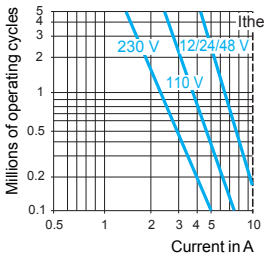
2 snap action contact version



DC supply ⎓
Power broken in W for 5 million operating cycles.

Voltage	V	24	48	120
⎓⎓	W	10	7	4

3 contact version XCSA/B/C/TA and 2 slow break contact version

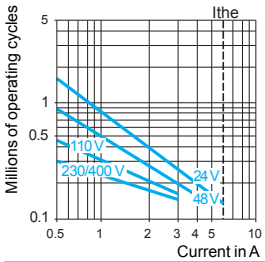


Voltage	V	24	48	120
⎓⎓	W	13	9	7

For XE2S P●151 on ∼ or ⎓, NC and NO contacts simultaneously loaded to the values shown with reverse polarity.

AC supply
50/60 Hz ∼
⎓⎓ inductive circuit

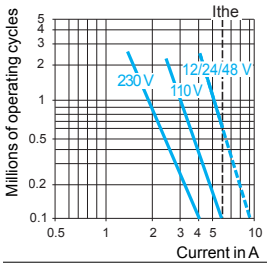
3 snap action contact version XCSPA



DC supply ⎓
Power broken in W for 5 million operating cycles.

Voltage	V	24	48	120
⎓⎓	W	3	2	1

3 slow break contact version XCSPA



Voltage	V	24	48	120
⎓⎓	W	4	3	2

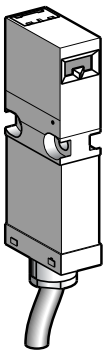
Safety detection solutions

Key operated switches

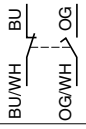
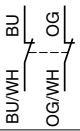
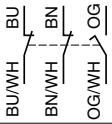
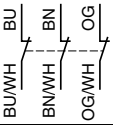
Plastic, fixed head, type XCSMP

Pre-cabled, length 2 m, 5 m or 10 m

Type of switch	Without locking of actuator



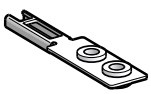
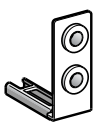
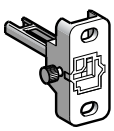
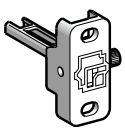
References of switches without actuator (⊖ NC contact with positive opening operation) *(1) (3)*

2-pole 1 NC + 1 NO **break before make, slow break** *(2)*		**XCSMP59L●** ⊖
2-pole 2 NC **slow break** *(2)*		**XCSMP79L●** ⊖
3-pole 2 NC + 1 NO **break before make, slow break** *(2)*		**XCSMP70L●** ⊖
3-pole 3 NC **slow break** *(2)*		**XCSMP80L●** ⊖
Weight (kg)	0.110	

Complementary characteristics not shown under general characteristics (page 38)

Actuation speed	Maximum: 1.5 m/s, minimum: 0.05 m/s
Resistance to forcible withdrawal of actuator	8 N
Mechanical durability	**> 1 million operating cycles**
Pre-cabled connection	4 x 0.5 mm² or 6 x 0.5 mm²
Maximum operating rate	For maximum durability: 1200 operating cycles per hour
Minimum force for extraction of actuator	≥ 8 N

References of actuators

Description	Straight actuator	Right-angled actuator	Pivoting actuator For right-hand door	Pivoting actuator For left-hand door
				
For guard switches XCSMP	**XCSZ81**	**XCSZ84**	**XCSZ83**	**XCSZ85**
Weight (kg)	0.015	0.025	0.085	0.085

Separate components

Description	Unit reference	Weight kg
Blanking plugs for operating head slot (Sold in lots of 10)	**XCSZ29**	0.005

(1) Blanking plug for operating head slot included with switch.

(2) Schematic diagrams shown represent the contact states whilst the actuator is inserted in the head of the switch.

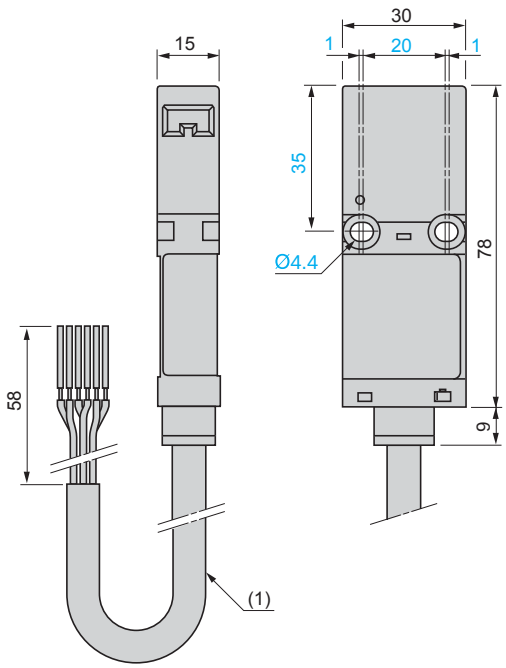
(3) Basic reference, to be completed: replace the dot by 2 for a 2 m long cable, by 5 for a 5 m long cable or by 10 for a 10 m long cable.
*Example: **XCSMP59L●** becomes **XCSMP59L10** for a switch with a 10 m long cable.*

Dimensions: page 41 Setting-up: page 42 Schemes: page 43

Safety detection solutions
Key operated switches
Plastic, fixed head, type XCSMP
Pre-cabled, length 2 m, 5 m or 10 m

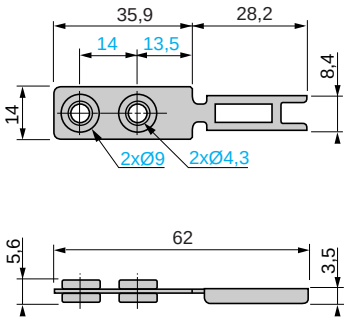
Dimensions

XCSMP

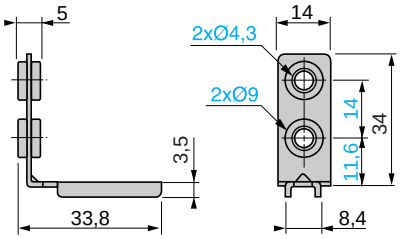


(1) Ø 7.6, length 2, 5 or 10 m.

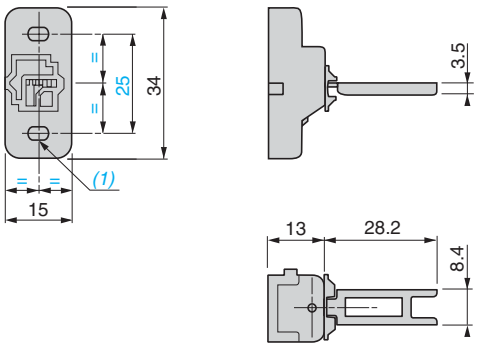
XCSZ81



XCSZ84

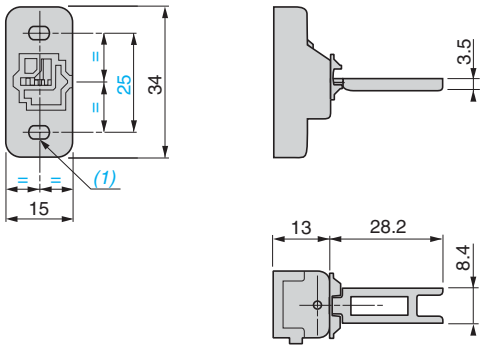


XCSZ83



(1) 2 elongated holes Ø 4.2 x 6.

XCSZ85



(1) 2 elongated holes Ø 4.2 x 6.

Safety detection solutions

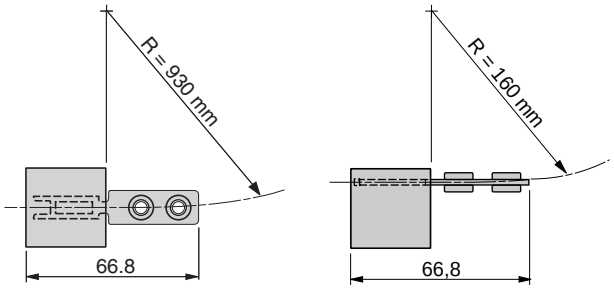
Key operated switches

Plastic, fixed head, type XCSMP

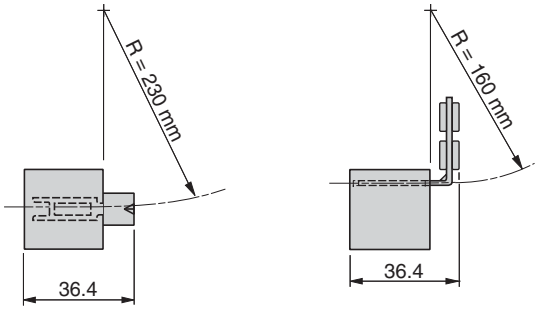
Pre-cabled, length 2 m, 5 m or 10 m

Operating radius required for actuator

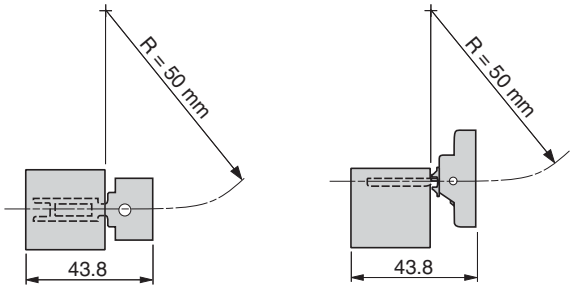
XCSZ81



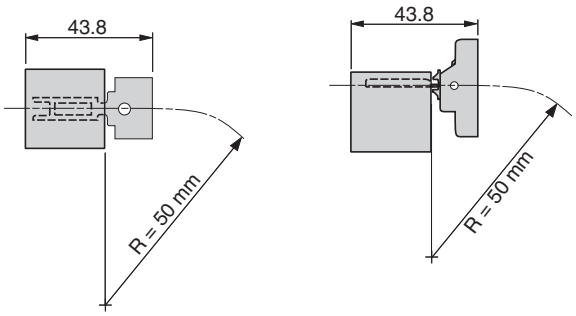
XCSZ84



XCSZ83

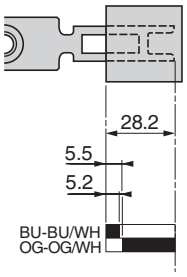


XCSZ85

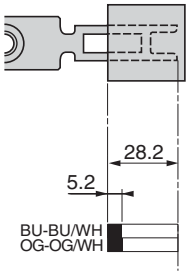


Functional diagrams

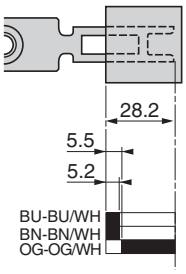
XCSMP59●



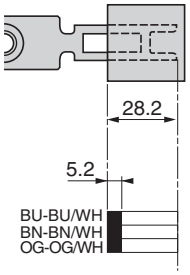
XCSMP79●



XCSMP70●



XCSMP80●



Contact operation

closed

open

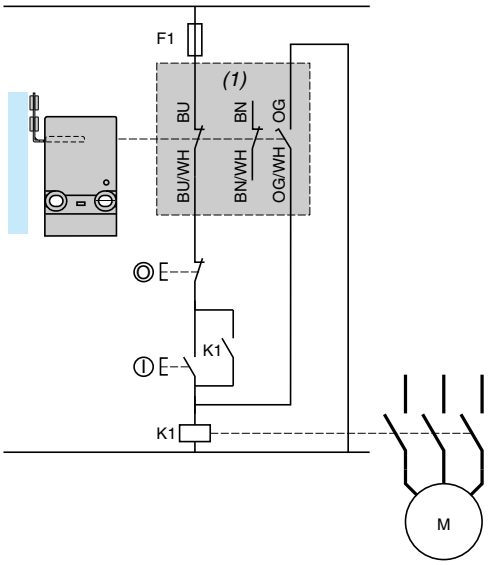
References: page 40 | Characteristics: page 40 | Dimensions: page 41 | Schemes: page 43

Safety detection solutions
Key operated switches
Plastic, fixed head, type XCSMP
Pre-cabled, length 2 m, 5 m or 10 m

Schemes Note: These schemes are given as examples only, the designer must refer to the relevant safety standards for guidance.

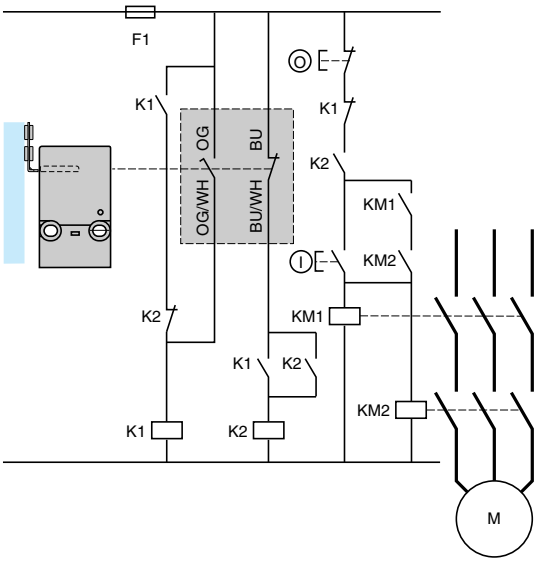
Wiring up to PL=b, category 1 conforming to EN/SO 13849-1

Example with 3-pole 2 NC + 1 NO contact and protection fuse to prevent shunting of the NC contact, either by cable damage or by tampering.



Wiring up to PL=d, category 3 conforming to EN/ISO 13849-1

Example with 2-pole 1 NC + 1 NO contact with mixed redundancy of the contacts and the associated control relays.
To activate K1, it is necessary to remove and re-insert the actuator when the supply is switched on.



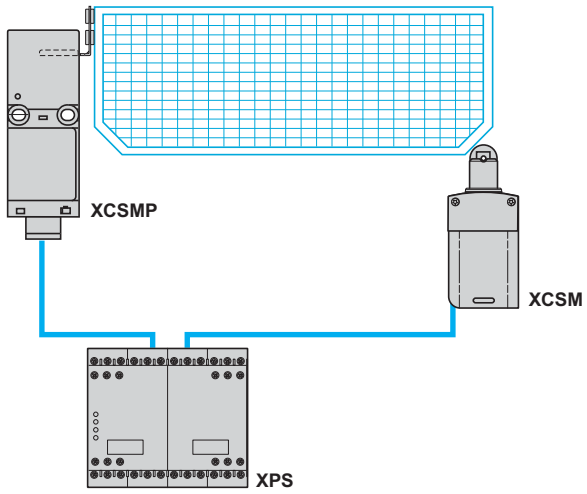
(1) Signalling contact

Wiring to PL=e, category 4 conforming to EN/ISO 13849-1 and SIL CL3 conforming to EN/IEC 62061. Wiring method used in conjunction with Preventa safety module.

(The guard switch should be used in conjunction with a safety limit switch to give electrical/mechanical redundancy).

Method for machines with quick rundown time (low inertia)

Locking or interlocking device based on the principle of redundancy and self-monitoring.
The safety modules ensure these functions.

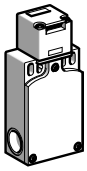


Locking of actuator and operation in positive mode associated with a safety module.

Safety detection solutions

Key operated switches

Plastic, turret head *(1)*, types XCSPA and XCSTA
1 or 2 cable entries

Type of switch		Without locking of actuator			
					
References of switches without actuator (⊖ NC contact with positive opening operation) with 1 or 2 cable entries tapped ISO M16 x 1.5					
2-pole 1 NC + 1 NO *(2)* break before make, slow break		**XCSPA592**	⊖	–	
2-pole 1 NC + 1 NO *(2)* snap action		**XCSPA192**	⊖		
2-pole 1 NO + 1 NC *(2)* make before break, slow break		**XCSPA692**	⊖	–	
2-pole 2 NC *(2)* slow break		**XCSPA792**	⊖	–	
2-pole 2 NC *(2)* snap action		**XCSPA292**	⊖		
3-pole 1 NC + 2 NO *(2)* break before make, slow break		**XCSPA892**	⊖	**XCSTA592**	⊖
3-pole 1 NC + 2 NO *(2)* snap action		**XCSPA392**	⊖	–	
3-pole 2 NC + 1 NO *(2)* break before make, slow break		**XCSPA992**	⊖	**XCSTA792**	⊖
3-pole 2 NC + 1 NO *(2)* snap action		**XCSPA492**	⊖	–	
3-pole 3 NC *(2)* slow break		–		**XCSTA892**	⊖
Weight (kg)		0.110		0.160	

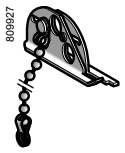
References of switches without actuator (⊖ NC contact with positive opening operation) with 1 or 2 cable entries tapped Pg 11 or 1/2" NPT

To order a switch with 1 or 2 cable entries for n° 11 (Pg 11) cable gland (clamping capacity 7 to 10 mm), replace the last number (2) by **1** in the selected reference. Example: XCSPA592 becomes **XCSPA591.**
To order a switch with 1 or 2 cable entries for 1/2" NPT conduit (one n° 11 tapped entry fitted with metal adaptor DE9RA1012), replace the last number (2) by 3 in the selected reference. Example: XCA TA592 becomes **XCSTA593**.

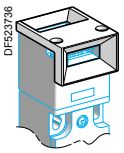
Complementary characteristics not shown under general characteristics (page 38)

Actuation speed	Maximum: 0.5 m/s, minimum: 0.01 m/s
Resistance to forcible withdrawal of actuator	**XCSPA, XCSTA:** 10 N (50 N using actuators **XCSZ12** or **XCSZ13** together with guard retaining device **XCSZ21**)
Mechanical durability	**XCSPA, XCSTA: > 1 million operating cycles**
Maximum operating rate	For maximum durability: 600 operating cycles per hour
Minimum force for positive opening	≥ 15 N
Cable entry	**XCSPA:** 1 entry tapped M16 x 1.5 for ISO cable gland. **XCSTA:** 2 entries tapped M16 x 1.5 for ISO cable gland.
Materials	Body and head: polyamide PA66, fibreglass impregnated

References of accessories



XCSZ91



XCSZ200

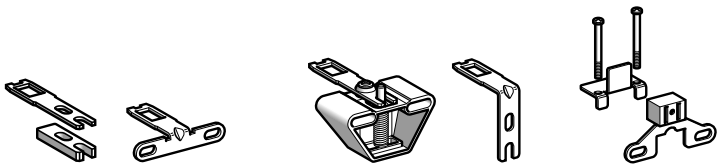
Description	For use with	Unit reference	Weight kg
Blanking plugs for operating head slot (Sold in lots of 10)	XCSPA, XCSTA	**XCSZ28**	0.050
Padlocking device to prevent insertion of actuator, for up to 3 padlocks (padlocks not included)	XCSPA, XCSTA	**XCSZ91**	0.053
Actuator centring device *(3)* (Fixing screws included)	XCSPA, XCSTA	**XCSZ200**	0.022

(1) Head adjustable in 90° steps throughout 360°. Blanking plug for operating head slot included with switch.
(2) Schematic diagrams shown represent the contact states whilst the actuator is inserted in the head of the switch.
(3) Do not use with XCSZ91.

Other versions: please consult our Customer Care Centre.

Safety detection solutions
Key operated switches
Plastic, turret head, types XCSPA and XCSTA
1 or 2 cable entries

References of actuators and guard retaining device

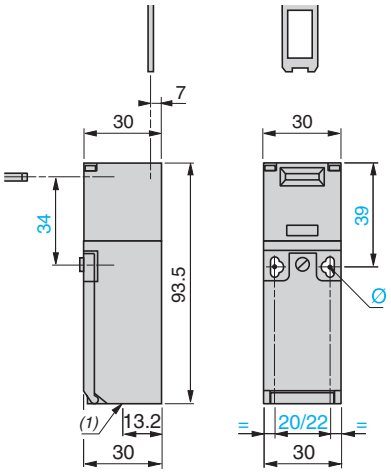


Description	Straight actuator	Actuator with wide fixing *(1)*		Pivoting actuator	Right-angled actuator	Guard retaining device *(2)*
For key operated switches XCSPA, TA	**XCSZ11**	**XCSZ12**	**XCSZ15**	**XCSZ13**	**XCSZ14**	**XCSZ21**
Weight (kg)	0.015	0.015	0.012	0.085	0.025	0.080

(1) 2 actuator lengths, XCSZ12: L = 40 mm, XCSZ15: L = 29 mm.
(2) Only for use with key operated switches XCSPA and XCSTA (without actuator centring device XCSZ200) used in conjunction with actuators XCSZ12, XCSZ13 or XCSZ15.

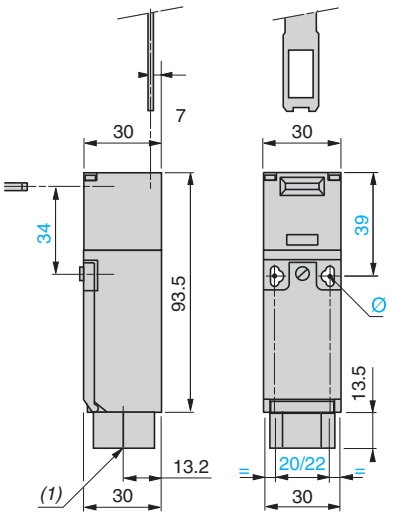
Dimensions

XCSPA●91, XCSPA●92



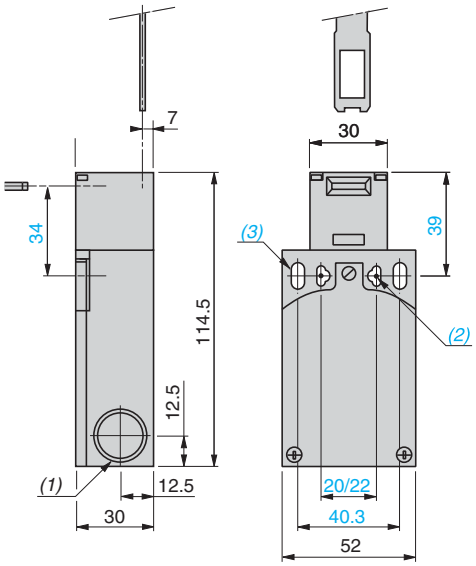
(1) 1 tapped entry for cable gland
Ø: 2 elongated holes Ø 4.3 x 8.3 on 22 centres, 2 holes Ø 4.3 on 20 centres

XCSPA●93



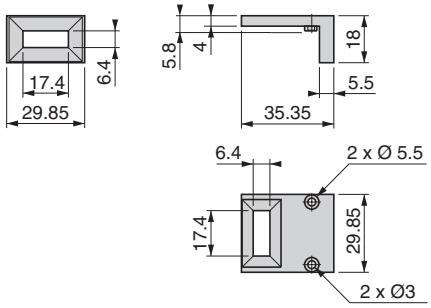
(1) 1 tapped entry tapped for 1/2" NPT conduit
Ø: 2 elongated holes Ø 4.3 x 8.3 on 22 centres, 2 holes Ø 4.3 on 20 centres

XCSTA●9●

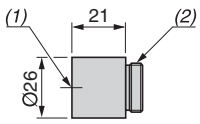


(1) 2 tapped entries for cable gland or 1/2" NPT conduit adaptor
(2) 2 elongated holes Ø 4.3 x 8.3 on 22 centres, 2 holes Ø 4.3 on 20 centres
(3) 2 elongated holes Ø 5.3 x 13.3

Actuator centring device XCSZ200

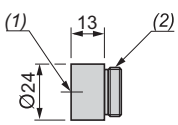


1/2" NPT conduit adaptor
DE9RA1012



(1) Tapped entry for 1/2" NPT conduit
(2) Pg 11 threaded shank

M16 x 1.5 adaptor
DE9RA1016

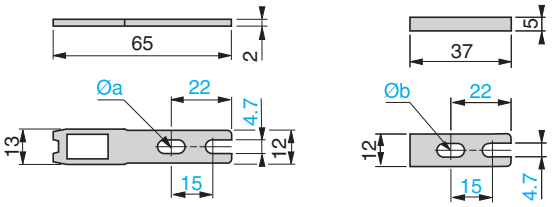


(1) M16 x 1.5 tapped entry
(2) Pg 11 threaded shank

References: page 44
Schemes: page 47

Dimensions (continued)

XCSZ11

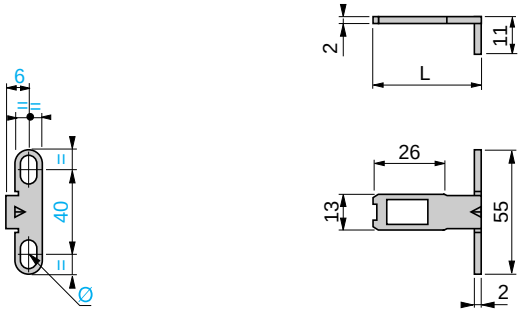


(1) Adaptor (included with actuator XCSZ11) for replacing, without drilling additional fixing hole, a key operated switch XCK T with actuator XCK Y01 by a key operated switch XCSTA with actuator XCSZ11.

Ø a: 2 elongated holes Ø 4.7 x 10

Ø b: 1 elongated hole for M4 or M4.5 screw

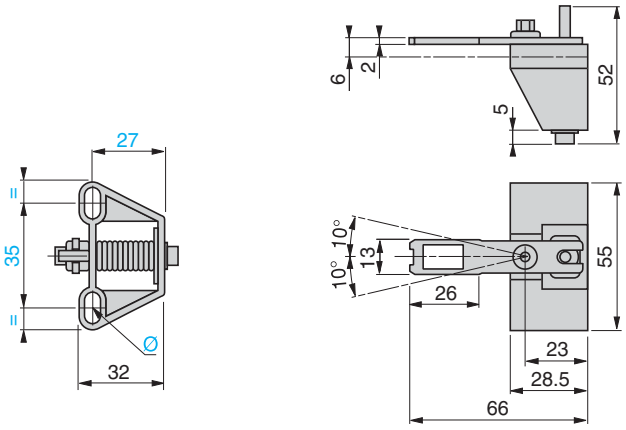
XCSZ12, XCSZ15



Ø: 2 elongated holes Ø 4.7 x 10

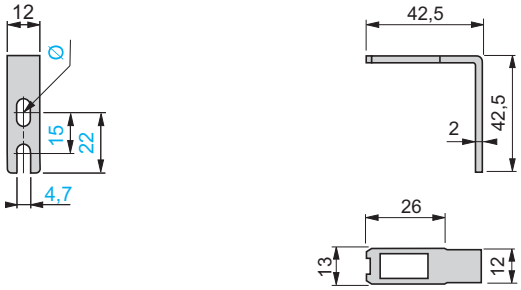
L = 40 mm (XCSZ12) or 29 mm (XCSZ15)

XCSZ13



Ø: 2 elongated holes Ø 4.7 x 10

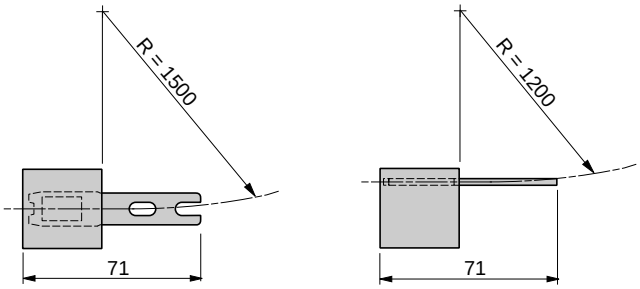
XCSZ14



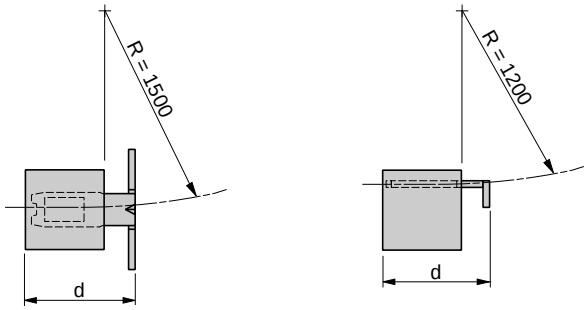
Ø: 1 elongated hole Ø 4.7 x 10

Operating radius required for actuator

XCSZ11

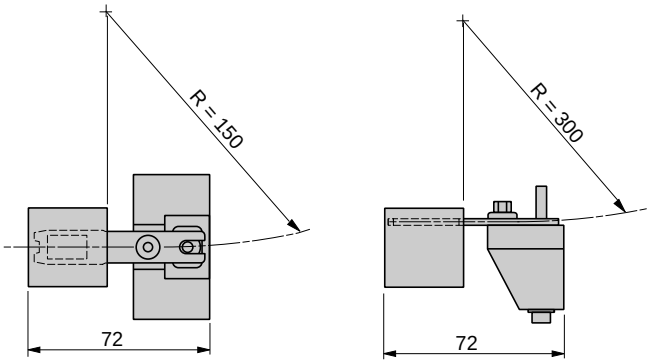


XCSZ12, XCSZ15

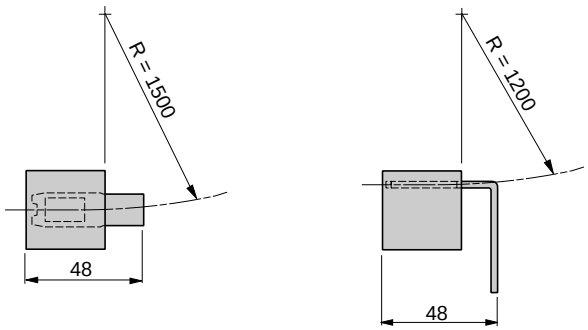


d = 46 mm (XCSZ12) or 35 mm (XCSZ15)

XCSZ13



XCSZ14



R = minimum radius

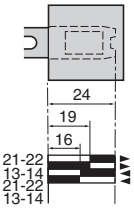
References:
page 44

Schemes:
page 47

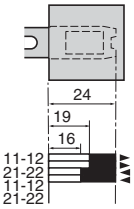
Safety detection solutions
Key operated switches
Plastic, turret head, types XCSPA and XCSTA
1 or 2 cable entries

Setting-up
Functional diagrams

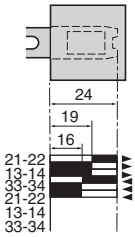
XCSPA1●●



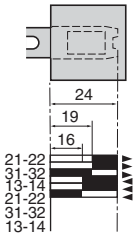
XCSPA2●●



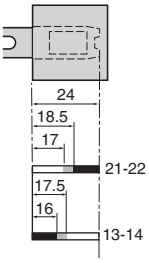
XCSPA3●●



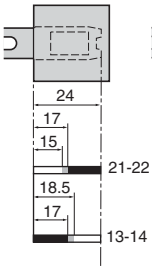
XCSPA4●●



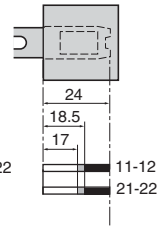
XCSPA5●●, XCSTE5●●●



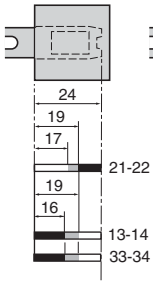
XCSPA6●●, XCSTE6●●●



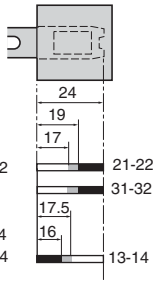
XCSPA7●●, XCSTE7●●●



XCSTA5●●, XCSPA8●●



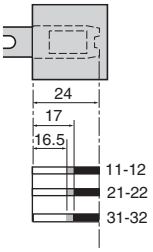
XCSTA7●●, XCSPA9●●



Contact operation
Closed Open Unstable

Setting-up
Functional diagrams

XCSTA8●●

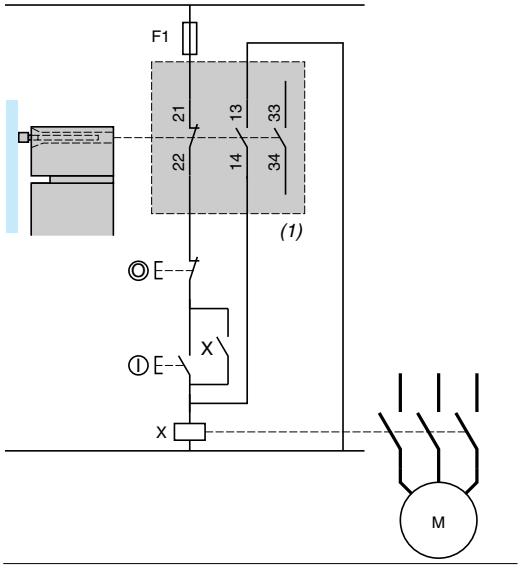


Contact operation
Closed
Open
Unstable

Schemes
Note: These schemes are given as examples only, the designer must refer to the relevant safety standards for guidance.

Wiring to PL=b, category 1 conforming to EN/ISO 13849-1

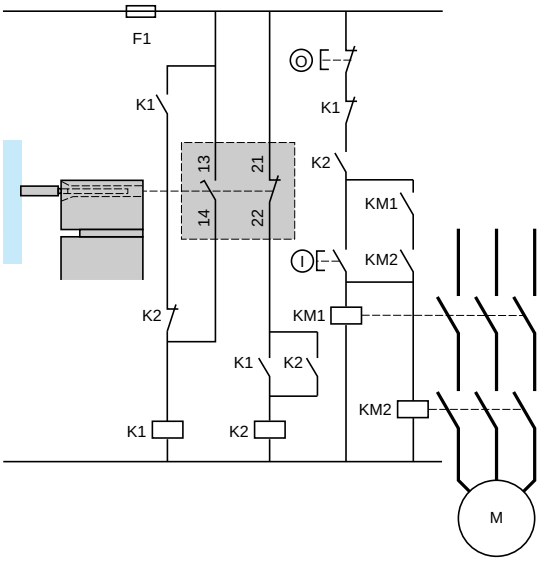
Example with 3-pole 1 NC + 2 NO contact and protection fuse to prevent shunting of the NC contact, either by cable damage or by tampering.



(1) Signalling contact.

Wiring to PL=d, category 3 conforming to EN/ISO 13849-1

Example with 2-pole 1 NC + 1 NO contact with mixed redundancy of the contacts and the associated control relays. To activate K1, it is necessary to remove and re-insert the actuator when the supply is switched on.

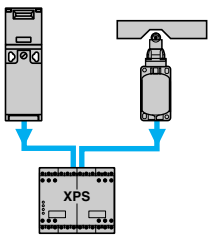


Wiring to PL=e, category 4 conforming to EN/ISO 13849-1 and SIL CL3 conforming to EN/IEC 62061
Wiring method used in conjunction with safety module

(The key operated switch should be used in conjunction with a safety limit switch to give electrical/mechanical redundancy)

Method for machines with quick rundown time (low inertia)

Locking or interlocking device based on the principle of redundancy and self-monitoring.
The safety modules ensure these functions.

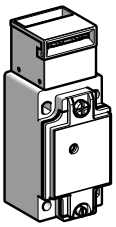
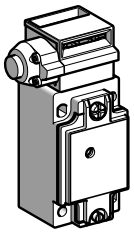
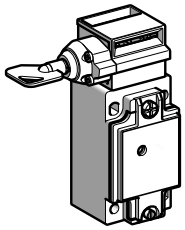
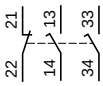
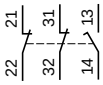
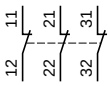


Locking of actuator and operation in positive mode associated with a safety module.

Safety detection solutions

Key operated switches

Metal, turret head *(1)*, types XCSA, XCSB and XCSC
1 cable entry

Type of switch	Without locking of actuator			With locking of actuator, manual unlocking *(2)*					
									
LED indication on opening of NC contacts	Without	1 orange LED 24/48 V ≂	1 orange LED 110/ 240 V ∿	Without	1 orange LED 24/ 48 V ≂	1 orange LED 110/ 240 V ∿	Without	1 orange LED 24/48 V ≂	1 orange LED 110/ 240 V ∿
References of switches without actuator (⊖ NC contact with positive opening operation) with 1 cable entry tapped ISO M20 x 1.5									
3-pole 1 NC + 2 NO break before make, slow break *(3)* 	**XCSA502** ⊖	**XCSA512** ⊖	**XCSA522** ⊖	**XCSB502** ⊖	**XCSB512** ⊖	**XCSB522** ⊖	**XCSC502** ⊖	**XCSC512** ⊖	**XCSC522** ⊖
3-pole 2 NC + 1 NO break before make, slow break *(3)* 	**XCSA702** ⊖	**XCSA712** ⊖	**XCSA722** ⊖	**XCSB702** ⊖	**XCSB712** ⊖	**XCSB722** ⊖	**XCSC702** ⊖	**XCSC712** ⊖	**XCSC722** ⊖
3-pole 3 NC slow break *(3)* 	**XCSA802** ⊖	–	–	**XCSB802** ⊖	–	–	**XCSC802** ⊖	–	–
Weight (kg)	0.440	0.440	0.440	0.475	0.475	0.475	0.480	0.480	0.480

References of switches without actuator (⊖ NC contact with positive opening operation) with 1 cable entry tapped Pg 13.5

To order a switch with a Pg 13.5 cable entry, replace the last number (2) by **1** in the selected reference.
Example: XCSA502 becomes **XCSA501**.

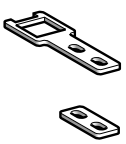
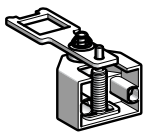
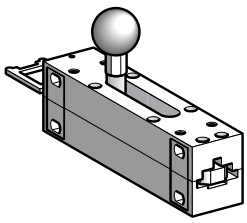
References of switches without actuator (⊖ NC contact with positive opening operation) with 1 cable entry tapped 1/2" NPT

To order a switch with a 1/2" NPT cable entry, replace the last number (2) by **3** in the selected reference.
Example: XCSA502 becomes **XCSA503**.

Complementary characteristics not shown under general characteristics (page 38)

Actuation speed	Maximum: 0.5 m/s, minimum: 0.01 m/s
Resistance to forcible withdrawal of actuator	**XCSB** and **XCSC**: 1500 N
Mechanical durability	**XCSA: > 1 million operating cycles** **XCSB and XCSC: 0.6 million operating cycles**
Maximum operating rate	For maximum durability: 600 operating cycles per hour
Minimum force for extraction of actuator	≥ 20 N
Cable entry	**XCSA**, **XCSB**, **XCSC**: 1 cable entry Entry tapped ISO M20 x 1.5, clamping capacity 7 to 13 mm
Materials	Body: Zamak. Head: Zamak. Safety screws: 5-lobe torque. Protective plate: steel.

References of actuators

				
Description	Straight actuator	Actuator with wide fixing	Pivoting actuator	Latch for sliding doors
For key operated switches XCSA, B, C, E	**XCSZ01**	**XCSZ02**	**XCSZ03**	**XCSZ05**
Weight (kg)	0.020	0.020	0.095	0.600

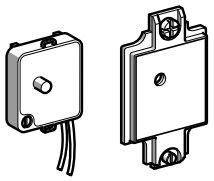
(1) Head adjustable in 90° steps throughout 360°. Blanking plug for operating head slot included with switch.
(2) Unlocking by pushbutton for XCSB●●● and by key operated lock for XCSC●●● (2 keys included with switch).
(3) Schematic diagrams shown represent the contact states whilst the actuator is inserted in the head of the switch.

Other versions: please consult our Customer Care Centre.

Dimensions: page 49
Schemes: page 51

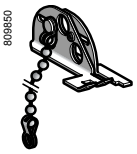
Safety detection solutions
Key operated switches
Metal, turret head, types XCSA, XCSB and XCSC
1 cable entry

Separate components



XCSZ3●

Description	For use with	Supply voltage	Reference	Weight kg
1 orange LED indicator module with cover, seal and 2 fixing screws	XCSA XCSB XCSC	∿ or 24/48 V ⎓	**XCSZ31**	0.040
		110/240 V ∿	**XCSZ32**	0.040



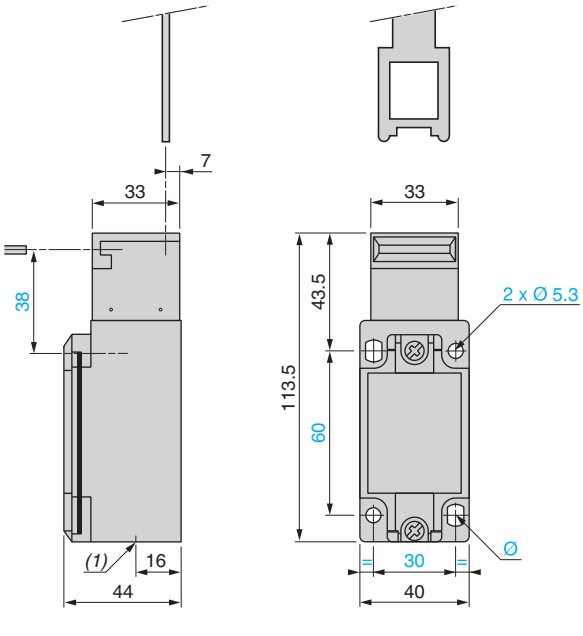
XCSZ90

Description	For use with	Unit reference	Weight kg
Blanking plugs for operating head slot (Sold in lots of 10)	XCSA, XCSB, XCSC	**XCSZ27**	0.050
Keys for interlock "forced opening" device (Sold in lots of 10)	XCSB, XCSC	**XCSZ25**	0.100
Padlocking device to prevent prevent insertion of actuator, for up to 3 padlocks (padlocks not included)	XCSA, XCSB, XCSC	**XCSZ90**	0.055

Dimensions

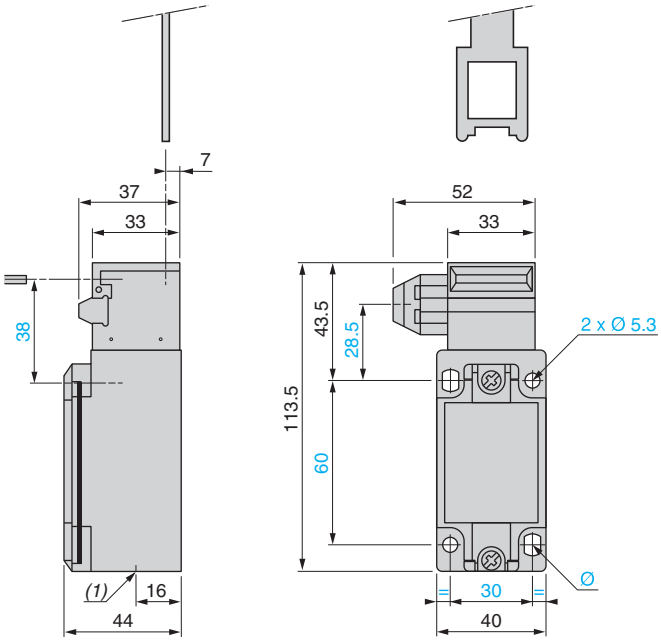
Key operated switches

XCSA●●●



(1) 1 tapped entry for cable gland
Ø: 2 elongated holes Ø 5.3 x 7.3

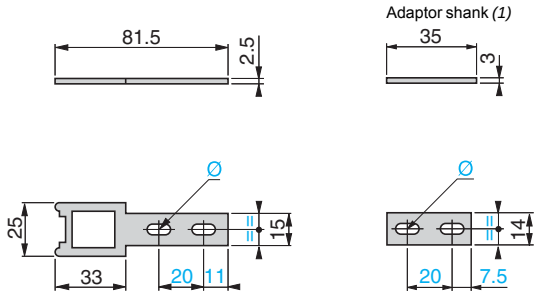
XCSB●●●, XCSC●●●



(1) 1 tapped entry for cable gland
Ø: 2 elongated holes Ø 5.3 x 7.3

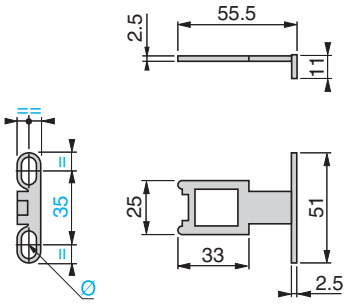
Actuators

XCSZ01



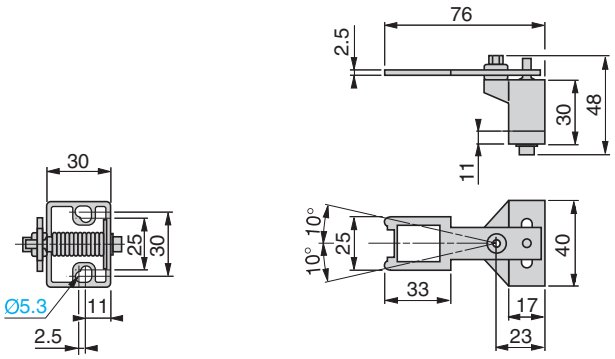
(1) Adaptor (included with actuator XCSZ01) for replacing, without drilling additional fixing hole, a guard switch XCK J with actuator ZCK Y07 by a guard switch XCSA, B, C or E with actuator XCSZ01.

XCSZ02



Ø: 2 elongated holes Ø 5.3 x 10

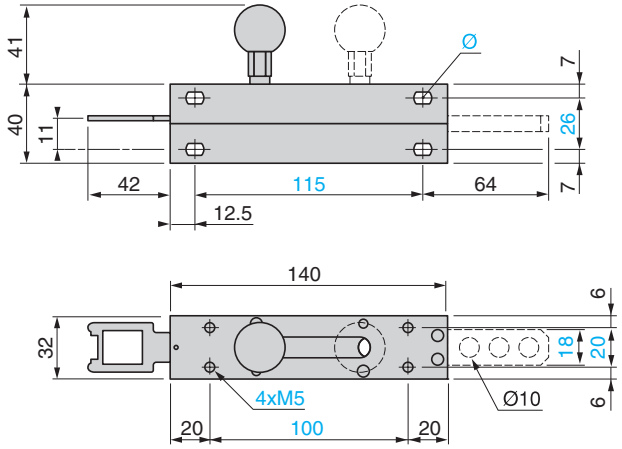
XCSZ03



Fixing axis % related to actuator.

Ø: 2 elongated holes Ø 5.3 x 10

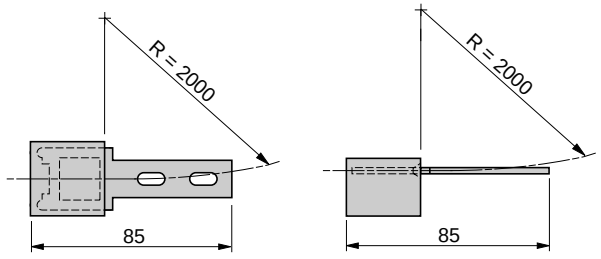
XCSZ05



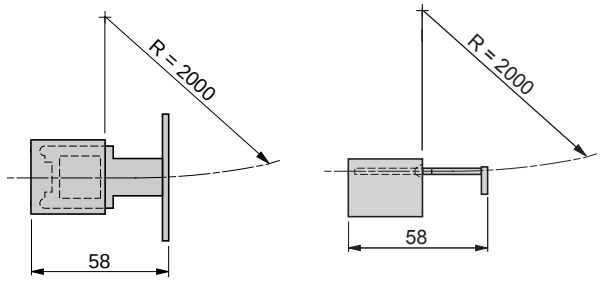
Ø: 4 elongated holes Ø 5.3 x 7.3

Operating radius required for actuator

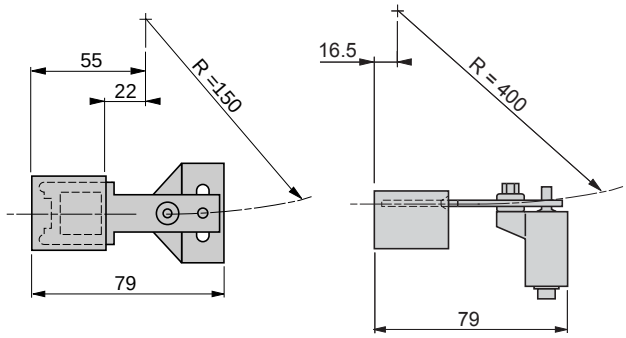
XCSZ01



XCSZ02



XCSZ03



R = minimum radius

References:
page 48

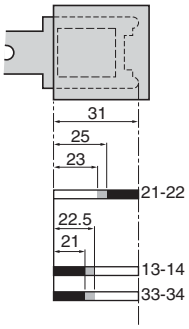
Schemes:
page 51

Safety detection solutions
Key operated switches
Metal, turret head, types XCSA, XCSB and XCSC
1 cable entry

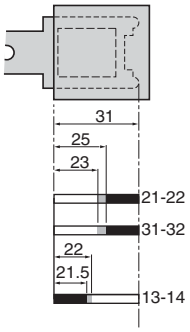
Setting-up

Functional diagrams

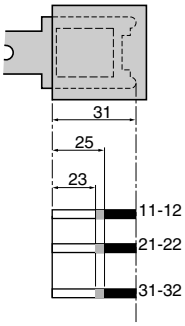
XCS•5•••



XCS•7•••



XCS•8•••

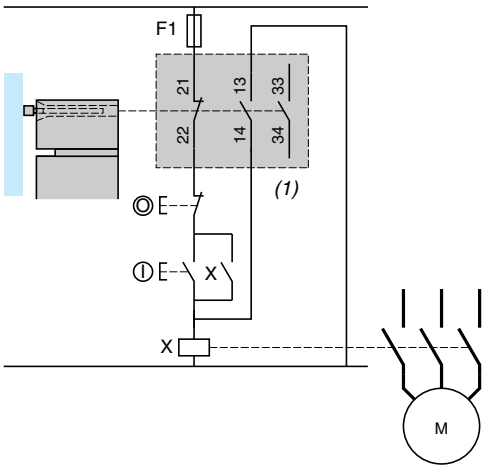


Contact operation

Schemes
Note: These schemes are given as examples only, the designer must refer to the relevant safety standards for guidance.

Wiring up to PL=b, category 1 conforming to EN/SO 13849-1

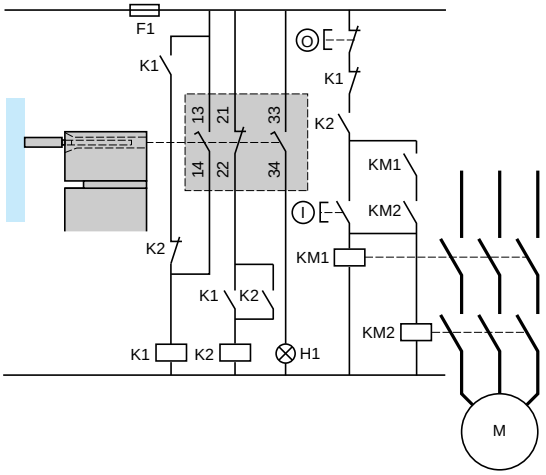
Example with 3-pole 1 NC + 2 NO contact and protection fuse to prevent shunting of the NC contact, either by cable damage or by tampering.



(1) Signalling contact

Wiring up to PL=d, category 3 conforming to EN/ISO 13849-1

Example with 3-pole 1 NC + 2 NO contact with mixed redundancy of the contacts and the associated control relays. To activate K1, it is necessary to remove and re-insert the actuator when the supply is switched on.

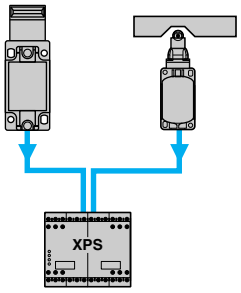


H1: “actuator not inserted” indicator

Wiring to PL=e, category 4 conforming to EN/ISO 13849-1 and SIL CL3 conforming to EN/IEC 62061. Wiring method used in conjunction with Preventa safety module.
(The key operated switch should be used in conjunction with a safety limit switch to give electrical/mechanical redundancy).

Method for machines with quick rundown time (low inertia)

Locking device based on the principle of redundancy and self-monitoring.
The safety modules ensure these functions.



Locking of actuator and operation in positive mode associated with a safety module.

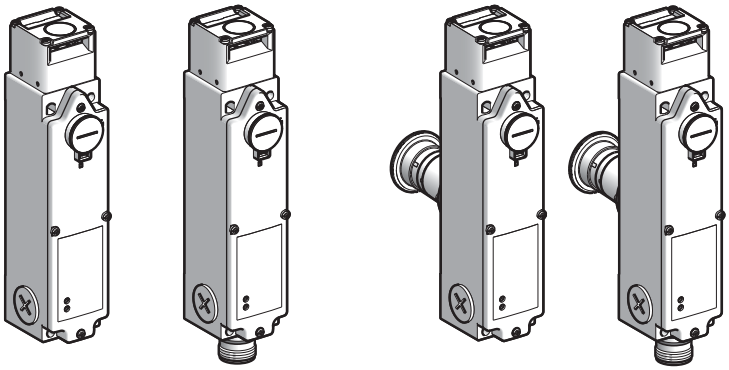
Safety detection solutions

Safety interlock switches
by actuator, with solenoid, turret head
Metal, type XCSLF
Plastic, type XCSLE

Metal, type XCSLF

Safety interlock switches operating by actuator

With emergency release mushroom head pushbutton

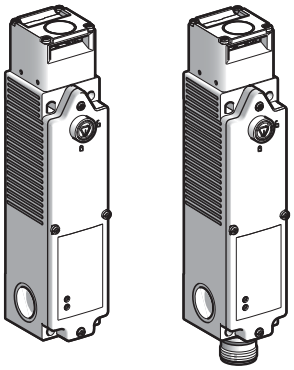


Pages 54 and 55

Pages 56 and 57

Plastic, type XCSLE

Safety interlock switches operating by actuator



Pages 58 and 59

Environment characteristics

Guard switch type		XCSLF (metal)	XCSLE (plastic)
Conformity to standards	Products	EN/IEC 60947-5-1, EN/ISO 13849-1, EN/IEC 62061, UL 508, CSA C22-2 n° 14	
	Machine assemblies	EN/IEC 60204-1, EN/ISO 14119, EN/ISO 12100	
Product certifications		UL *(1)*, CSA, TÜV (pending)	
Maximum safety level *(2)*		PL=e, category 4 conforming to EN/ISO 13849-1 and SIL CL3 conforming to EN/IEC 62061	
Reliability data B_{10d}		5 500 000 (value given for a service life of 20 years, limited by mechanical or contact wear)	
Protective treatment		Standard version: “TC”	
Ambient air temperature	For operation	- 25 ...+ 60 °C	
	For storage	- 40…+ 70 °C	
Vibration resistance		5 gn (10…500 Hz) conforming to EN/IEC 60068-2-6	
Shock resistance		10 gn (duration 11 ms) conforming to EN/IEC 60068-2-27	
Electric shock protection		Class I conforming to EN/IEC 60536	Class II conforming to EN/IEC 60536
Degree of protection		IP 66 and IP 67 (IP 66 for XCSLF●●●●4●● and for XCSLF●●●●6●●) conforming to EN/IEC 60529 and EN/IEC 60947-5-1 *(3)*	
Connection		3 cable entries tapped M20 x 1.5 for ISO cable gland. Clamping capacity 7 to 13 mm or entries tapped for 1/2” NPT (USAS B2-1) conduit or 1 M23 connector output, 15 + 1 PE or 18 +1 PE 24 V ⎓ versions.	
Material		Zamak case	Polyamide case
		Actuators (all types): steel XC60, surface treated	

(1) The safety function on this device has not been tested by the UL.
(2) Using an appropriate and correctly connected control system.
(3) Live parts of these switches are protected against the penetration of dust and water. However, when installing take all necessary precautions to prevent the penetration of solid bodies, or liquids with a high dust content, into the actuator aperture. Not recommended for use in saline atmospheres.

Safety detection solutions

Safety interlock switches
by actuator, with solenoid, turret head
Metal, type XCSLF
Plastic, type XCSLE

Contact block characteristics

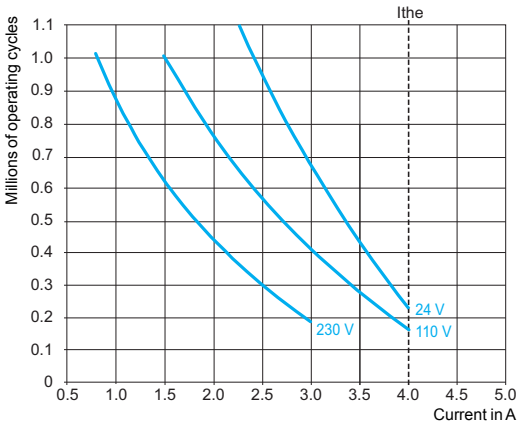
Rated operational characteristics	AC-15 ∿, C300: Ue = 240 V, Ie = 0.75 A DC-13 ⎓, R300: Ue = 250 V, Ie = 0.1 A conforming to EN/IEC 60947-5-1
Conventional thermal current in enclosure	Ithe = 4 A (sum of the thermal currents = < 15 A)
Rated insulation voltage	Ui = 250 V degree of pollution 3 conforming to EN/IEC 60947-1 Ui = 300 V conforming to UL 508, CSA C22-2 no. 14
Rated impulse withstand voltage	Uimp = 4 kV conforming to EN/IEC 60947-1
Positive operation	Contacts with positive opening operation conforming to EN/IEC 60947-5-1
Minimum switching current	10 mA at 20 V
Minimum switching voltage	17 V
Short-circuit protection	4 A cartridge fuse gG (gl) or 6 A fast-blow fuse fuse
Connection	Clamping capacity to spring terminals: 2 x 0.5 mm² stripped flexible cables, 13 mm long 1 x 1.5 mm² flexible or rigid cable

Additional characteristics

Actuation speed	Maximum: 0.5 m/s, minimum: 0.01 m/s
Resistance to forcible withdrawal of actuator	**XCSLF**: F max = 3000 N **XCSLE**: F max = 1400 N
Shock resistance	**XCSLE**: 1.2 J max. or 4.9 J depending on installation (see page 19) **XCSLF**: 6.4 J max. or 9.6 J (see page 19)
Mechanical durability	**XCSLF** and **XCSLE:** > 1 million operating cycles Emergency release mushroom head pushbutton on **XCSLF**: 30,000 operating cycles
Maximum operating rate	For maximum durability: 600 operating cycles per hour
Minimum force for extraction of actuator (not locked)	≥ 20 N

Electrical durability
conforming to EN/IEC 60947-5-1
Appendix C
Utilization categories AC-15 and DC-13
Maximum operating rate:
3600 operating cycles/hour
Load factor: 0.5

AC supply
50/60 Hz ∿
⎓ inductive circuit



DC supply ⎓

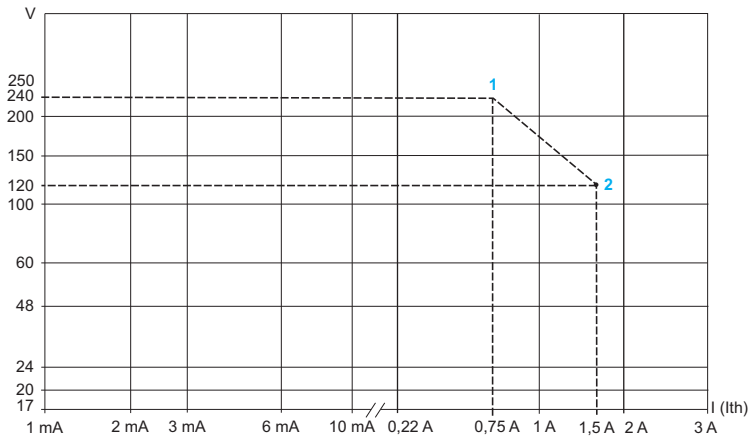
Power broken for 1 million operating cycles

Voltage	**V**	**24**	**48**	**120**
⎓	**W**	16	28	38

Switching capacity
conforming to EN/IEC 60947-5-1
Appendix C
Utilization categories AC-15 and DC-13

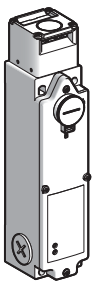
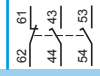
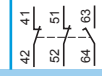
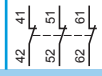
Switching capacity 1:
C300 240 V 0.75 A
R300 250 V 0.1 A

Switching capacity 2:
C300 120 V 1.5 A
R300 125 V 0.22 A



Safety detection solutions

Safety interlock switches
by actuator, with solenoid, turret head *(1)*
With 3 cable entries
Metal, type XCSLF

Type of switch		Locking on de-energization and unlocking on energization of solenoid *(2)*				
						
LED indication		Orange LED: “guard open” indication Green LED:“guard closed and locked” indication				
Power supply for the solenoid and the LEDs		24 V ⎓ or ∿ (50/60 Hz on ∿)				
Type of contact on solenoid		1 NC + 1 NO break before make 	2 NC simultaneous 	1 NC + 2 NO break before make 	2 NC + 1 NO break before make 	3 NC simultaneous 
References of switches without actuator (⊖ NC contact with positive opening operation) with 3 cable entries tapped ISO M20 x 1.5						
2-pole contact **1 NC + 1 NO** break before make, slow break *(3)*		**XCSLF2525312** ⊖	–	–	–	–
2-pole contact **2 NC** simultaneous, slow break *(3)*		**XCSLF2725312** ⊖	**XCSLF2727312** ⊖	–	–	–
3-pole contact **1 NC + 2 NO** break before make, slow break *(3)*		–	–	**XCSLF3535312** ⊖	–	–
3-pole contact **2 NC + 1 NO** break before make, slow break *(3)*		–	–	–	**XCSLF3737312** ⊖	–
3-pole contact **3 NC** simultaneous, slow break *(3)*		–	–	–	–	**XCSLF3838312** ⊖
Weight (kg)		1.100	1.100	1.100	1.100	1.100

Solenoid and LED characteristics

Load factor		100 %
Rated operational voltage *(4)*		24 V ⎓ or ∿ or 120 V ∿ or 230 V ∿
Voltage limits	Conforming to EN/IEC 60947-1	- 15 %, + 10 % of the rated operational voltage (including ripple on ⎓)
Consumption		< 5.4 W at 20 °C and max. voltage

References of complete switches with solenoid supply voltage of 120 V or 230 V

To order a switch with a solenoid voltage of 110/120 V ∿, replace the 6th number in the selected reference with **3**.
Example: XCSLF3535312 becomes **XCSLF3535332**.
To order a switch with a solenoid voltage of 220/240 V ∿, replace the 6th number in the selected reference with **4**.
Example: XCSLF3535312 becomes **XCSLF3535342**.

References of switches with locking on energization and unlocking on de-energization

To order a guard switch with locking on energization and unlocking on de-energization of the solenoid, replace the 5th number in the selected reference with **5**.
Example: XCSLF3535312 becomes **XCSLF3535512**.

References of complete switches with 3 cable entries tapped for 1/2” NPT conduit

To order a switch with 3 1/2” NPT cable entries, replace the last number in the reference with **3**.
Example: XCSLF3535312 becomes **XCSLF3535313.**

References of actuators and separate parts

See page 60.

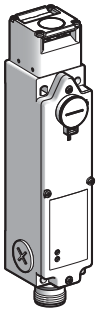
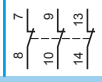
(1) Head adjustable in 90° steps throughout 360°. Blanking plug for operating head slot included with switch.
(2) A key operated lock (2 keys included with switch) enables forced opening of the interlocking mechanism, by authorized personnel, allowing withdrawal of the actuator and subsequent opening of the NC safety contacts.
(3) Schematic diagrams shown represent the contact states whilst the actuator is inserted in the head of the switch.
(4) Common power supply for the solenoid and the LEDs.

Other versions: consult our Customer Care Centre.

Presentation: page 52 | Characteristics: page 53 | Dimensions: page 63 | Schemes: page 66

Safety detection solutions

Safety interlock switches
by actuator, with solenoid, turret head *(1)*
Connector output
Metal, type XCSLF

Type of switch	Locking on de-energization and unlocking on energization of solenoid *(2)*				
					
LED indication	Orange LED: “guard open” indication Green LED: “guard closed and locked” signalling				
Power supply for the solenoid and the LEDs	24 V ⎓ or ∿ (50/60 Hz on ∿)				
Type of contact on solenoid	1 NC + 1 NO break before make 	2 NC 	1 NC + 2 NO break before make 	2 NC + 1 NO break before make 	3 NC simultaneous 
References of switches without actuator (⊖ NC contact with positive opening operation), 16-pin (4 contacts) or 19-pin (6 contacts) M23 connector output					
2-pole contact **1 NC + 1 NO** break before make, slow break *(3)* 	**XCSLF252531M2** ⊖	–	–	–	–
2-pole contact **2 NC** simultaneous, slow break *(3)* 	**XCSLF272531M2** ⊖	**XCSLF272731M2** ⊖	–	–	–
3-pole contact **1 NC + 2 NO** break before make, slow break *(3)* 	–	–	**XCSLF353531M3** ⊖	–	–
3-pole contact **2 NC + 1 NO** break before make, slow break *(3)* 	–	–	–	**XCSLF373731M3** ⊖	–
3-pole contact **3 NC** simultaneous, slow break *(3)* 	–	–	–	–	**XCSLF383831M3** ⊖
Weight (kg)	1.100	1.100	1.100	1.100	1.100

Solenoid and LED characteristics

Load factor		100 %
Rated operational voltage *(4)*		24 V ⎓ or ∿
Voltage limits	Conforming to EN/IEC 60947-1	- 15 %, + 10 % of the rated operational voltage (including ripple on ⎓)
Consumption		< 5.4 W at 20 °C and max. voltage

References of switches with locking on energization and unlocking on de-energization

To order a guard switch with locking on energization and unlocking on de-energization of the solenoid, replace the 5th number in the selected reference with **5**.
Example: XCSLF272731M2 or XCSLF353531M3 becomes **XCSLF272751M2** or **XCSLF353551M3**.

References of actuators and separate parts

See page 60.

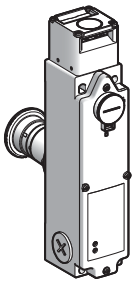
(1) Head adjustable in 90° steps throughout 360°. Blanking plug for operating head slot included with switch.
(2) A key operated lock (two keys included with switch) enables forced opening of the interlocking mechanism, by authorized personnel, allowing withdrawal of the actuator and subsequent opening of the NC safety contacts.
(3) Schematic diagrams shown represent the contact states whilst the actuator is inserted in the head of the switch.
(4) Common power supply for the solenoid and the LEDs.

Note: Due to existing cable connections and to ensure your personal safety, safety screws have been used in front of the product to prevent unauthorized access.

Other versions: consult our Customer Care Centre.

Safety detection solutions

Safety interlock switches
by actuator, with solenoid, turret head *(1)*
With 3 cable entries
Metal, type XCSLF

Type of switch	**Locking on de-energization and unlocking on energization of solenoid *(2)* or in emergency by mushroom head pushbutton *(3)***	
		
LED indication	Orange LED: “guard open” indication Green LED: “guard closed and locked” indication	
Power supply for the solenoid and the LEDs	24 V ⎓ or ∿ (50/60 Hz on ∿)	
Type of contact on solenoid	1 NC + 2 NO break before make 	2 NC + 1 NO break before make 

References of switches without actuator (⊖ NC contact with positive opening operation) with trigger action mushroom head pushbutton, diameter 40 mm, “turn to release” reset, with 3 entries tapped ISO M20 x 1.5

3-pole contact **1 NC + 2 NO** break before make, slow break *(4)*		**XCSLF3535412** ⊖	–
3-pole contact **2 NC + 1 NO** break before make, slow break *(4)*		–	**XCSLF3737412** ⊖
Weight (kg)		1.220	1.220

Solenoid and LED characteristics

Load factor		100 %
Rated operational voltage *(5)*		24 V ⎓ or ∿ or 120 V ∿ or 230 V ∿
Voltage limits	Conforming to EN/IEC 60947-1	- 15 %, + 10 % of the rated operational voltage (including ripple on ⎓)
Consumption		< 5.4 W at 20 °C and max. voltage

References of switches with trigger action mushroom head pushbutton, diameter 40 mm, key no. 455 reset

To order a switch with trigger action mushroom head pushbutton, key no. 455 release, diameter 40 mm at the rear of the product, replace the 5th number in the selected reference with **6**.
Example: XCSLF3535412 becomes **XCSLF3535612.**

References of complete switches with solenoid supply voltage of 120 V or 230 V

To order a switch with a solenoid voltage of 110/120 V ∿, replace the 6th number in the selected reference with **3**.
To order a switch with a solenoid voltage of 220/240 V ∿, replace the 6th number in the selected reference with **4**.

References of complete switches with 3 cable entries tapped for 1/2” NPT conduit

To order a switch with 3 1/2” NPT cable entries, replace the last number in the reference with **3**.
Example: XCSLF3737412 becomes **XCSLF3737413**.

References of actuators and separate parts

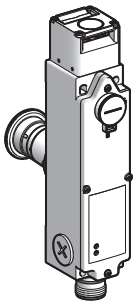
See page 60.

(1) Head adjustable in 90° steps throughout 360°. Blanking plug for operating head slot included with switch.
(2) A key operated lock (2 keys included with switch) enables forced opening of the interlocking mechanism, by authorized personnel, allowing withdrawal of the actuator and subsequent opening of the NC safety contacts.
(3) Trigger action, diameter 40 mm, “turn to release” or “key no. 455” reset type.
(4) Schematic diagrams shown represent the contact states whilst the actuator is inserted in the head of the switch.
(5) Common power supply for the solenoid and the LEDs.

Other versions: consult our Customer Care Centre.

Safety detection solutions

Safety interlock switches
by actuator, with solenoid, turret head *(1)*
Connector output
Metal, type XCSLF

Type of switch	**Locking on de-energization and unlocking on energization of solenoid *(2)* or in emergency by mushroom head pushbutton *(3)***	
		
LED indication	Orange LED: “guard open” indication Green LED: “guard closed and locked” indication	
Power supply for the solenoid and the LEDs	24 V ⎓ or ∿ (50/60 Hz on ∿)	
Type of contact on solenoid	1 NC + 2 NO break before make 	2 NC + 1 NO break before make 

References of switches without actuator (⊖ NC contact with positive opening operation) with trigger action mushroom head pushbutton, diameter 40 mm, “turn to release” reset, 19-pin M23 connector output (6 contacts)

3-pole contact **1 NC + 2 NO** break before make, slow break *(4)* 	**XCSLF353541M3** ⊖	–
3-pole contact **2 NC + 1 NO** break before make, slow break *(4)* 	–	**XCSLF353541M3** ⊖
Weight (kg)	1.220	1.220

Solenoid and LED characteristics

Load factor		100 %
Rated operational voltage *(5)*		24 V ⎓ or ∿
Voltage limits	Conforming to EN/IEC 60947-1	- 15 %, + 10 % of the rated operational voltage (including ripple on ⎓)
Consumption		< 5.4 W at 20 °C and max. voltage

References of switches with trigger action mushroom head pushbutton, diameter 40 mm, key no. 455 reset

To order a switch with trigger action mushroom head pushbutton, unlocked by key no. 455, diameter 40 mm at the rear of the product, replace the 5th number in the selected reference with **6**.
Example: XCSLF353541M3 becomes **XCSLF353561M3**

References of actuators and separate parts

See page 60.

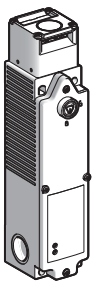
(1) Head adjustable in 90° steps throughout 360°. Blanking plug for operating head slot included with switch.
(2) A key-operated lock (two keys included with switch) enables forced opening of the interlocking mechanism, by authorized personnel, allowing withdrawal of the actuator and subsequent opening of the NC safety contacts.
(3) Trigger action, diameter 40 mm, “turn to release” or “key no. 455” reset type.
(4) Schematic diagrams shown represent the contact states whilst the actuator is inserted in the head of the switch.
(5) Common power supply for the solenoid and the LEDs.

Note: Due to existing cable connections and to ensure your personal safety, safety screws have been used in front of the product to prevent unauthorized access.

Other versions: consult our Customer Care Centre.

Safety detection solutions

Safety interlock switches
by actuator, with solenoid, turret head *(1)*
With 3 cable entries, double insulated
Plastic, type XCSLE

Type of switch	Locking on de-energization and unlocking on energization of solenoid *(2)*				
					
LED indication	Orange LED: “guard open” indication Green LED: “guard closed and locked” indication				
Power supply for the solenoid and the LEDs	24 V ⎓ or ∿ (50/60 Hz on ∿)				
Type of contact on solenoid	1 NO + 1 NC break before make 	2 NC simultaneous 	1 NC + 2 NO break before make 	2 NC + 1 NO break before make 	3 NC simultaneous 
References of switches without actuator (⊖ NC contact with positive opening operation) with 3 cable entries tapped ISO M20 x 1.5					
2-pole contact **1 NC + 1 NO** break before make, slow break *(3)* 	**XCSLE2525312** ⊖	–	–	–	–
2-pole contact **2 NC** simultaneous, slow break *(3)* 	–	**XCSLE2727312** ⊖	–	–	–
3-pole contact **1 NC + 2 NO** break before make, slow break *(3)* 	–	–	**XCSLE3535312** ⊖	–	–
3-pole contact **2 NC + 1 NO** break before make, slow break *(3)* 	–	–	–	**XCSLE3737312** ⊖	–
3-pole contact **3 NC** simultaneous, slow break *(3)* 	–	–	–	–	**XCSLE3838312** ⊖
Weight (kg)	0.530	0.530	0.530	0.530	0.530

Solenoid and LED characteristics

Load factor		100 %
Rated operational voltage *(4)*		24 V ⎓ or ∿ or 120 V ∿ or 230 V ∿
Voltage limits	Conforming to EN/IEC 60947-1	- 15 %, + 10 % of the rated operational voltage (including ripple on ⎓)
Consumption		< 5.4 W at 20 °C and max. voltage

References of complete switches with solenoid supply voltage of 120 V or 230 V

To order a switch with a solenoid voltage of 110/120 V ∿, replace the 6th number in the selected reference with **3**.
Example: XCSLE2525312 becomes **XCSLE2525332**.
To order a switch with a solenoid voltage of 220/240 V ∿, replace the 6th number in the selected reference with **4**.
Example: XCSLE2525312 becomes **XCSLE2525342**.

References of switches with locking on energization and unlocking on de-energization

To order a guard switch with locking on energization and unlocking on de-energization of the solenoid, replace the 5th number in the selected reference with **5**.
Example: XCSLE2525312 becomes **XCSLE2525512**

References of complete switches with three cable entries tapped for 1/2” NPT conduit

To order a switch with 1/2” NPT cable entries, replace the last number in the reference with **3**.
Example: XCSLE2727312 becomes **XCSLE2727313.**

References of actuators and separate parts

See page 60.

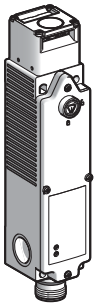
(1) Head adjustable in 90° steps throughout 360°. Blanking plug for operating head slot included with switch.
(2) A special tool included with the guard switch enables forced opening of the interlocking mechanism, by authorized personnel, allowing withdrawal of the actuator and subsequent opening of the NC safety contacts.
(3) Schematic diagrams shown represent the contact states whilst the actuator is inserted in the head of the switch.
(4) Common power supply for the solenoid and the LEDs.

Other versions: consult our Customer Care Centre.

Presentation: page 52 | Characteristics: page 53 | Dimensions: page 63 | Schemes: page 66

Safety detection solutions

Safety interlock switches
by actuator, with solenoid, turret head *(1)*
Connector output, double insulated
Plastic, type XCSLE

Type of switch	**Locking on de-energization and unlocking on energization of solenoid** *(2)*				
					
LED indication	Orange LED: “guard open” indication Green LED: “guard closed and locked” indication				
Power supply for the solenoid and the LEDs	24 V ⎓ or ∿ (50/60 Hz on ∿)				
Type of contact on solenoid	1 NO + 1 NC break before make 	2 NC simultaneous 	1 NC + 2 NO break before make 	2 NC + 1 NO break before make 	3 NC simultaneous 
References of switches without actuator (⊖ NC contact with positive opening operation), 16-pin (4 contacts) or 19-pin (6 contacts) M23 connector output					
2-pole contact **1 NC + 1 NO** break before make, slow break *(3)* 	**XCSLE252531M2** ⊖	–	–	–	–
2-pole contact **2 NC** simultaneous, slow break *(3)* 	–	**XCSLE272731M2** ⊖	–	–	–
3-pole contact **1 NC + 2 NO** break before make, slow break *(3)* 	–	–	**XCSLE353531M3** ⊖	–	–
3-pole contact **2 NC + 1 NO** break before make, slow break *(3)* 	–	–	–	**XCSLE373731M3** ⊖	–
3-pole contact **3 NC** simultaneous, slow break *(3)* 	–	–	–	–	**XCSLE383831M3** ⊖
Weight (kg)	0.530	0.530	0.530	0.530	0.530

Solenoid and LED characteristics

Load factor		100 %
Rated operational voltage *(4)*		24 V ⎓ or ∿
Voltage limits	Conforming to EN/IEC 60947-1	- 15 %, + 10 % of the rated operational voltage (including ripple on ⎓)
Consumption		< 5.4 W at 20 °C and max. voltage

References of switches with locking on energization and unlocking on de-energization

To order a guard switch with locking on energization and unlocking on de-energization of the solenoid, replace the 5th number in the selected reference with **5**.
Example: XCSLE252531M2 becomes **XCSLE252551M2** and XCSLE353531M3 becomes **XCSLE353551M3**.

References of actuators and separate parts

See page 60.

(1) Head adjustable in 90° steps throughout 360°. Blanking plug for operating head slot included with switch.
(2) A special tool included with the guard switch enables forced opening of the interlocking mechanism, by authorized personnel, allowing withdrawal of the actuator and subsequent opening of the NC safety contacts.
(3) Schematic diagrams shown represent the contact states whilst the actuator is inserted in the head of the switch.
(4) Common power supply for the solenoid and the LEDs.

Note : Due to existing cable connections and to ensure your personal safety, safety screws have been used in front of the product to prevent unauthorized access.

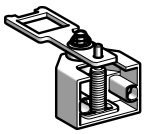
Other versions: consult our Customer Care Centre.

Safety detection solutions

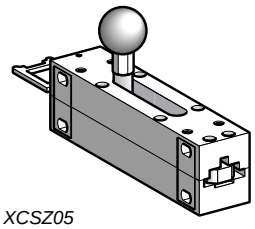
Safety interlock switches
by actuator, with solenoid, turret head
Metal, type XCSLF and plastic, type XCSLE
Accessories

XCSZ01

XCSZ02



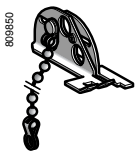
XCSZ03



XCSZ05

Actuator references

Description	Used for	Unit reference	Weight kg
Straight actuator	XCSLF, XCSLE	**XCSZ01**	0.020
Actuator with wide fixing	XCSLF, XCSLE	**XCSZ02**	0.020
Pivoting actuator	XCSLF, XCSLE	**XCSZ03**	0.095
Latch for sliding doors	XCSLF, XCSLE	**XCSZ05**	0.600



809850

XCSZ90

Separate parts

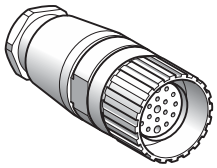
Description	Used for	Unit reference	Weight kg
Blanking plugs for operating head slot (Sold in lots of 10)	XCSLF, XCSLE	**XCSZ30**	0.050
Keys for interlock "forced opening" device (Sold in lots of 10)	XCSLF	**XCSZ25**	0.100
Padlocking device to prevent insertion of actuator, for up to 3 padlocks (padlocks not included)	XCSLF, XCSLE	**XCSZ90**	0.055
Tool for forced opening of interlocking device (Sold in lots of 10)	XCSLE	**XCSZ100**	0.050
Cover safety kit consisting of: ■ 4 x 5-lobe torque screws ■ 1 magnetic screwdriver bit	XCSLF	**XCSZ210**	0.020
	XCSLE	**XCSZ211**	0.020

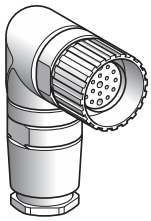
M23 connectors

Characteristics

Type of connection	Screw threaded (metal clamping ring)
Degree of protection	IP 65 (with clamping ring correctly tightened)
Ambient air temperature	- 25…+ 110 °C
Connection	To solder terminals. Maximum conductor c.s.a.: 1 mm² Cable gland: no. 13 metal (Pg 13.5) Clamping capacity: 9 to 12 mm
LED signalling	–
Nominal voltage	60 V ∼, 75 V ⎓
Nominal current	7.5 A
Insulation resistance	> 10^{12} Ω
Contact resistance	≤ 5 mΩ

References

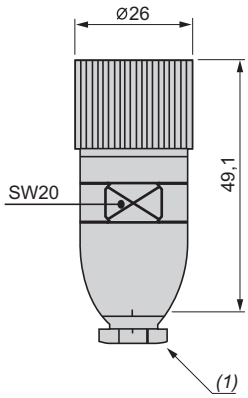




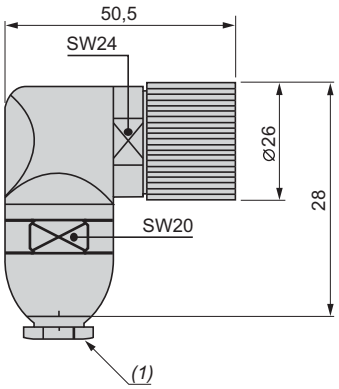
Type of connector	Number of contacts	Cable connection	Type	Reference	Weight kg
Female, M23	16	To solder terminals	Straight	**XZCC23FDM160S**	0.080
			Elbowed	**XZCC23FCM160S**	0.150
	19	To solder terminals	Straight	**XZCC23FDM190S**	0.080
			Elbowed	**XZCC23FCM190S**	0.150

Dimensions

XZCC23FDM160S and **XZCC23FDM190S**



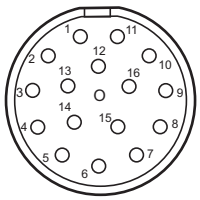
XZCC23FCM160S and **XZCC23FCM190S**



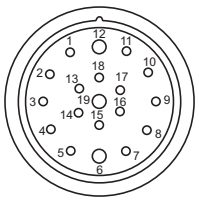
(1) No. 13 metal cable gland.

Connections

XZCC23F●M160S



XZCC23F●M190S



Connector adaptors

Characteristics

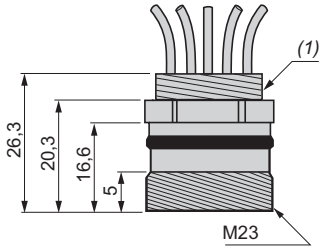
Type of connection		Screw threaded
Degree of protection		IP 67
Ambient air temperature		- 25…+ 80 °C
Connection		Via 100 mm long wires
	Conductor c.s.a.	**XZCE03M2316M**: 16 x 0.28 mm² **XZCE03M2319M**: 19 x 0.28 mm²
LED signalling		–
Max. voltage		36 V ∼ ⎓
Nominal current		4 A
Insulation resistance		> 10^9 Ω
Contact resistance		≤ 5 m Ω

References

Adaptor type	Number of contacts	Size of tapped hole	Number of wires	Reference	Weight kg
M23, male Metal body	5	M20 x 1.5	16	**XZCE03M2316M**	0.100
			19	**XZCE03M2319M**	0.100

Dimensions

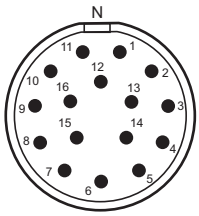
XZCE20M231●M



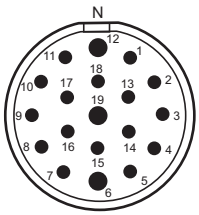
(1) M20 x 1.5

Connections

XZCE20M2316M



XZCE20M2319M

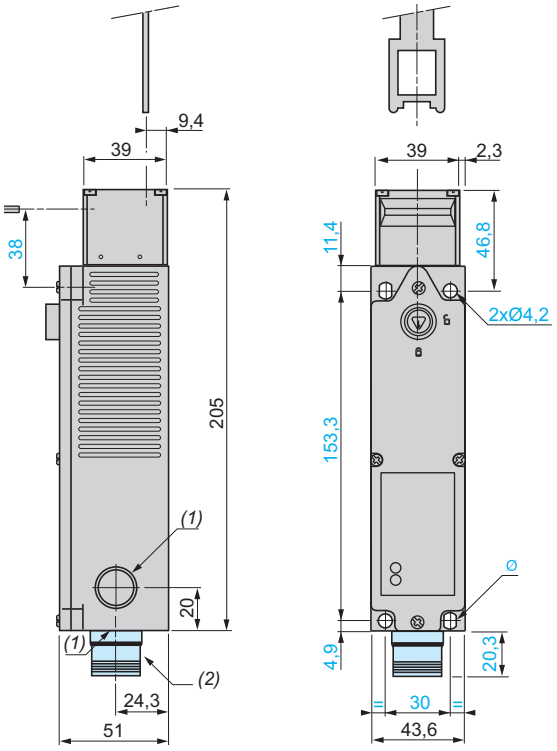


Safety detection solutions
Safety interlock switches
by actuator, with solenoid, turret head
Metal, type XCSLF
Plastic, type XCSLE

Dimensions

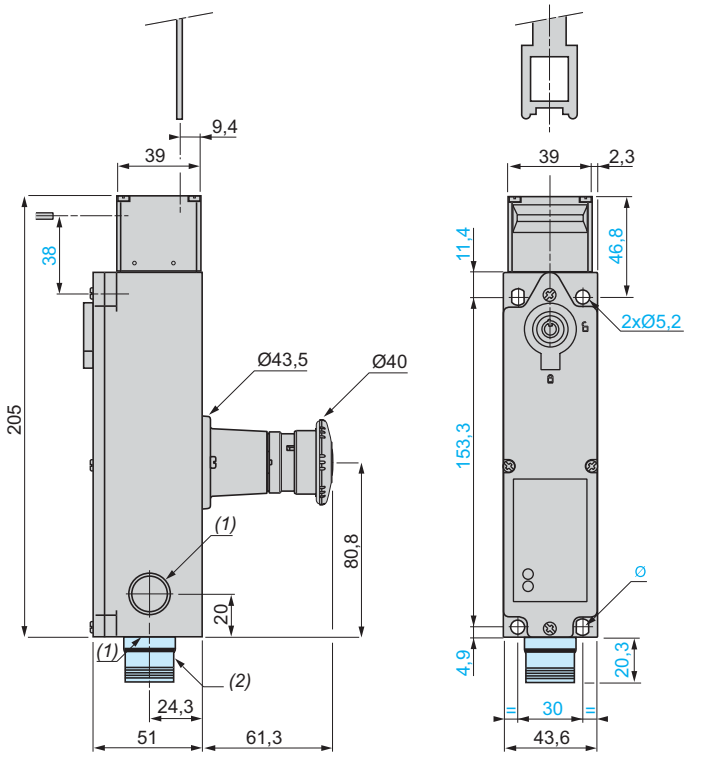
Metal safety interlock switches

XCSLF●●●●●●●



Ø: 2 elongated holes Ø 7 x 5.2

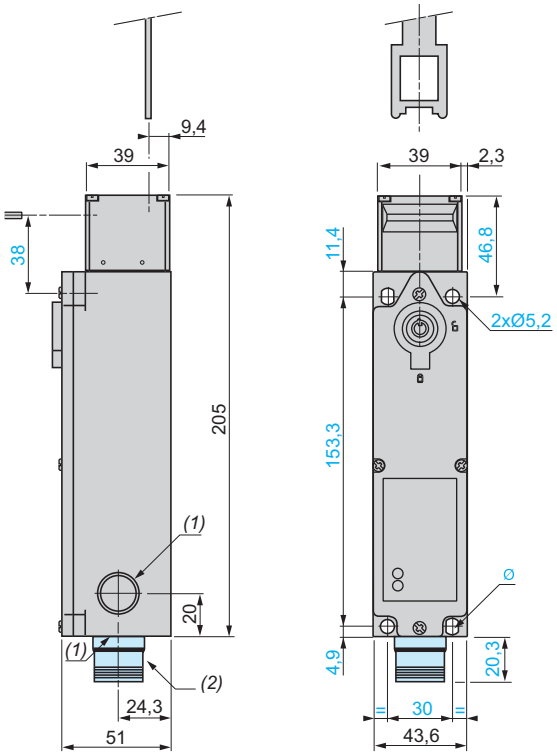
XCSLF●●●●●●●, with emergency release mushroom head pushbutton



Ø: 2 elongated holes Ø 7 x 5.2

Plastic safety interlock switches

XCSLE●●●●●●●



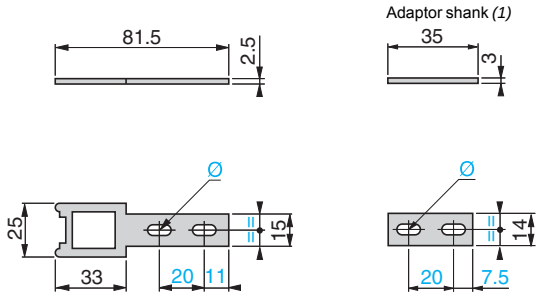
Ø: 2 elongated holes Ø 6.2 x 4.2

(1) 3 tapped entries for cable gland.
(2) Version with M23 connector.

Safety detection solutions
Safety interlock switches
by actuator, with solenoid, turret head
Metal, type XCSLF
Plastic, type XCSLE

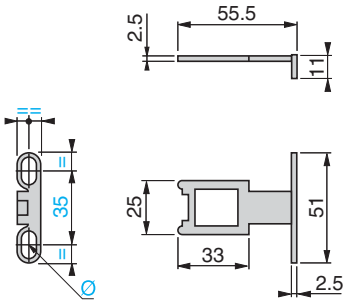
Dimensions (continued)

XCSZ01



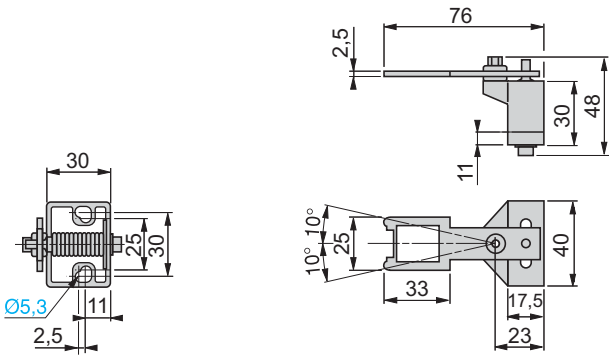
(1) Adaptor (included with actuator XCSZ01) for replacing, without drilling an additional fixing hole, a guard switch XCKJ or XCSL with actuator ZCKY07 with a guard switch XCSLF with actuator XCSZ01.

XCSZ02



Ø: 2 elongated holes Ø 5.3 x 10

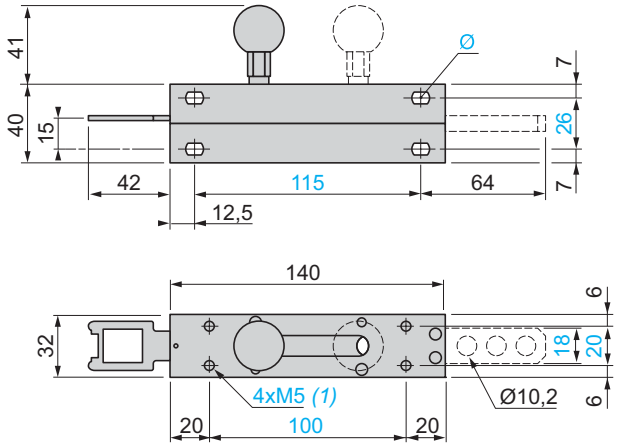
XCSZ03



Fixing axis % related to actuator.

Ø: 2 elongated holes Ø 5.3 x 10

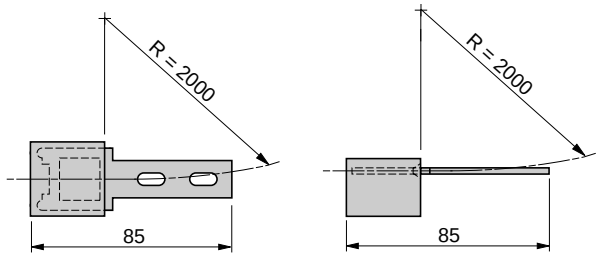
XCSZ05



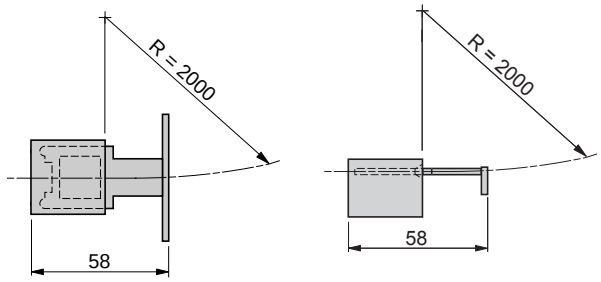
(1) Depth: 10
Ø: 4 elongated holes Ø 5.2 x 8

Actuation radius

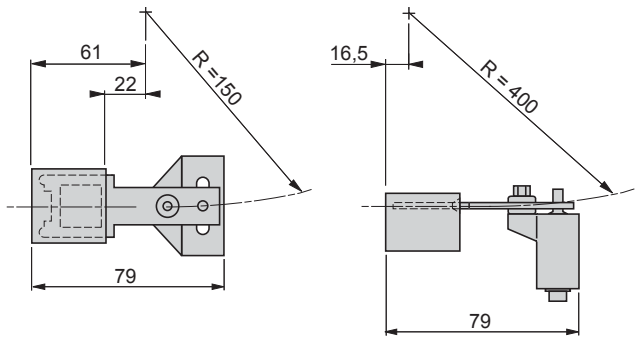
XCSZ01



XCSZ02



XCSZ03



R = minimum radius

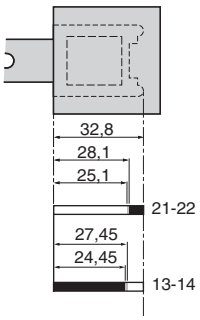
Safety detection solutions

Safety interlock switches
by actuator, with solenoid, turret head
Metal, type XCSLF
Plastic, type XCSLE

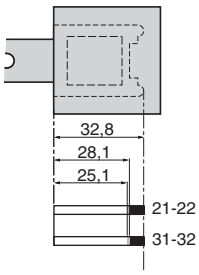
Operation

Functional diagrams

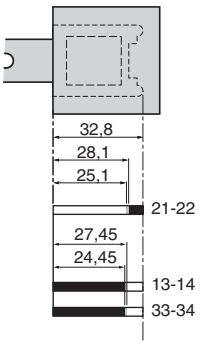
XCSLF/LE25●●●



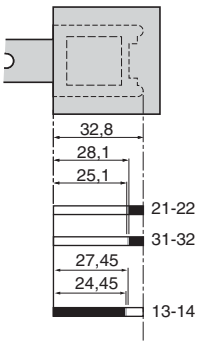
XCSLF/LE27●●●



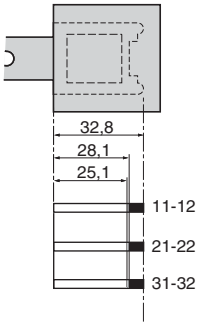
XCSLF/LE35●●●



XCSLF/LE37●●●



XCSLF/LE38●●●



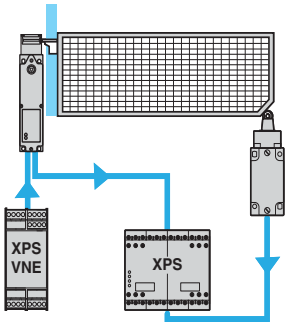
Contact operation

Closed Open Unstable

Connections

Wiring to PL=e, category 4 conforming to EN/ISO 13849-1 and SIL CL3 conforming to EN/IEC 62061. Wiring method used in conjunction with Preventa safety module (the safety interlock switch should be used in conjunction with a safety limit switch to achieve electrical/mechanical redundancy).

Method for machines with long rundown time (high inertia)



Interlocking device for actuator fitted on guard and zero speed detection.

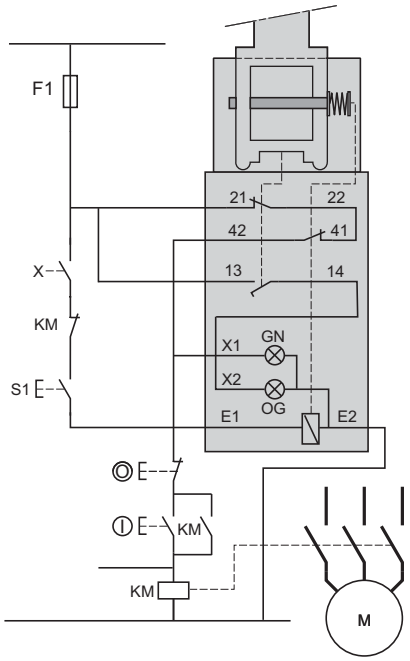
Safety detection solutions

Safety interlock switches
by actuator, with solenoid, turret head
Metal, type XCSLF
Plastic, type XCSLE

Wiring up to PL=b, category 1 conforming to EN/ISO 13849-1
Wiring example with protection fuse to prevent shunting of the NC contact, either by cable damage or by tampering.

1 NC + 1 NO locking on de-energization and 1 NC + 1 NO auxiliary contacts

XCSLF/LE25253●●

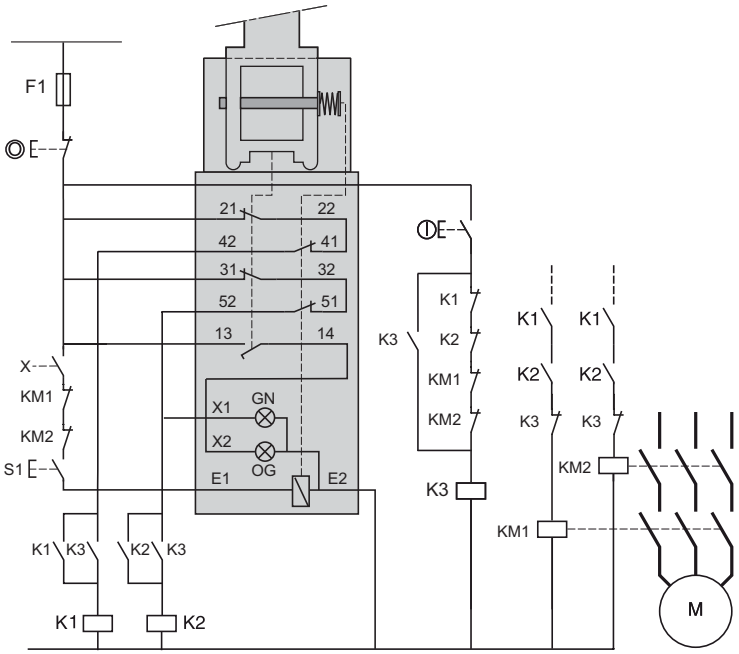


E1-E2: Solenoid supply
13-14: Safety contact, available for redundancy
13-X2/E2: LED (orange): actuator withdrawn
41-X1/E2: LED (green): actuator inserted and locked
22-41 : Safety pre-wiring obligatory
S1: Manual release button
X: Unlocking signal

Wiring up to PL=d, category 3 conforming to EN/ISO 13849-1
Wiring example with redundancy for the guard switch contacts, without monitoring or redundancy in the power circuit.

2 NC + 1 NO locking on de-energization and 2 NC + 1 NO auxiliary contacts

XCSLF/LE37373●●



E1-E2: Solenoid supply
21-22 and 31-32: Safety contacts, available for redundancy
13-X2/E2: LED (orange): actuator withdrawn
51-X1/E2: LED (green): actuator inserted and locked
22-41 and 32-51: Safety pre-wiring obligatory
S1: Manual release button
X: Zero speed or unlocking signal

Safety detection solutions

Safety interlock switches

by actuator, with solenoid, turret head

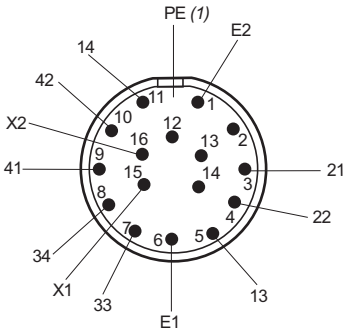
Metal, type XCSLF

Plastic, type XCSLE

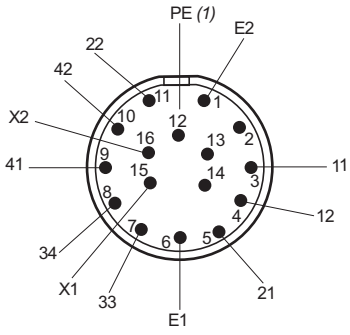
Connection by M23 connectors

16-pin M23 connectors

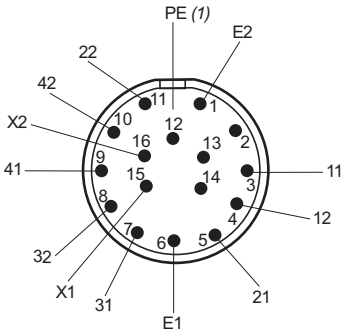
XCSLF/LE2525●●



XCSLF/LE2725●●

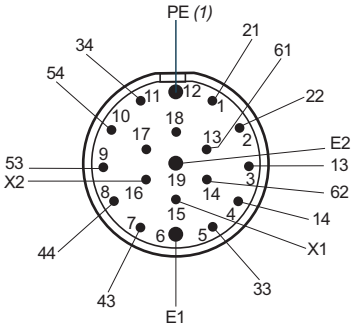


XCSLF/LE2727●●

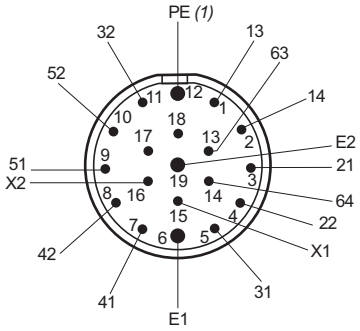


19-pin M23 connectors

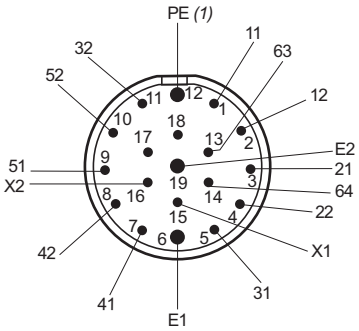
XCSLF/LE3535●●



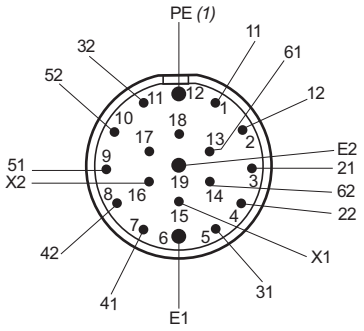
XCSLF/LE3737●●



XCSLF/LE3837●●



XCSLF/LE3838●●



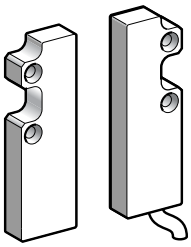
(1) PE connection for XCSLF only.

Safety detection solutions
Coded magnetic switches
Plastic

XCSDMC

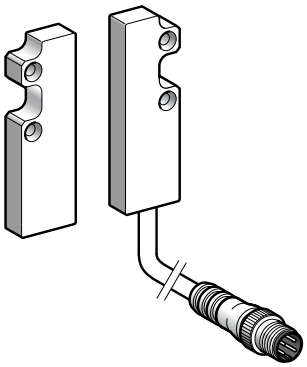
Rectangular, compact: 51 x 16 x 7

Pre-cabled connection



Page 70

Connector on flying lead connection

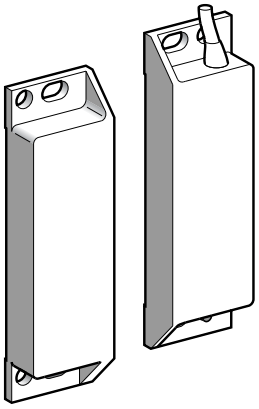


Page 71

XCSDMP

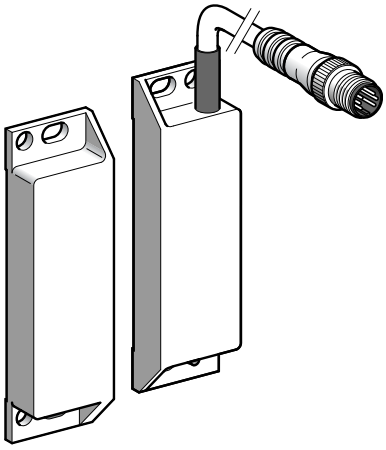
Rectangular, standard: 88 x 25 x 13

Pre-cabled connection



Page 70

Connector on flying lead connection

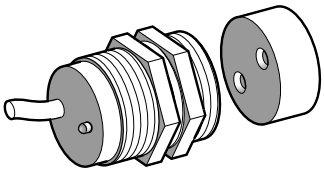


Page 71

XCSDMR

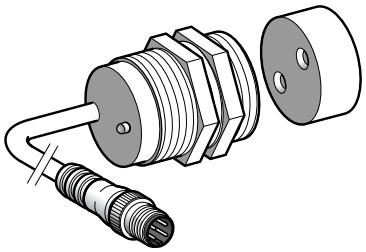
Cylindrical, diameter: 30, length: 38.5

Pre-cabled connection



Page 70

Connector on flying lead connection



Page 71

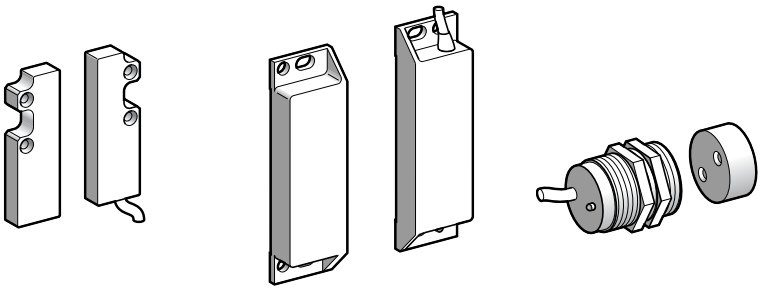
Safety detection solutions
Coded magnetic switches
Plastic

Environment				
Conformity to standards		Products		EN/IEC 60947-5-1, UL 508, CSA C22-2 n° 14
		Machine assemblies		EN/IEC 60204-1, EN/ISO 14119
Product certifications				UL, CSA, BG
Maximum safety level *(1)*				PL=e, category 4 conforming to EN/ISO 13849-1 and SIL 3 conforming to EN/IEC 61508
Reliability data B_{10d}				50 000 000 (value given for a service life of 20 years, limited by mechanical or contact wear)
Protective treatment				Standard version: "TH"
Ambient air temperature		For operation	**°C**	- 25…+ 85
		For storage	**°C**	- 40…+ 85
Vibration resistance				10 gn (10…150 Hz) conforming to EN/IEC 60068-2-6
Shock resistance				30 gn (11 ms) conforming to EN/IEC 60068-2-7
Sensitivity to magnetic fields			**mT**	≥ 0.3
Electric shock protection				Class II conforming to EN/IEC 60536
Degree of protection		Conforming to IEC 60529		IP 66 and IP 67 for coded magnetic switches with pre-cabled connection IP 67 for coded magnetic switches with connector on flying lead connection
Materials				Thermoplastic case (PBT) PVC cable (ROHS)
Contact block characteristics				
Rated operational characteristics				Ue: 24 V ⎓, Ie: 100 mA max.
Rated insulation voltage (Ui)				Ui: 100 V ⎓
Rated impulse withstand voltage (U imp)			**kV**	2.5 conforming to EN/IEC 60947-5-1
Resistance across terminals		Contact with LED	Ω	57
		Contact without LED	Ω	10
Protection (not using safety module)				External cartridge fuse: 500 mA gG (gI)
Connection	XCSDMC	2 contact model		Pre-cabled, 4 x 0.25 mm², length: 2, 5 or 10 m depending on model or M8 connector on 0.15 m flying lead
	XCSDMP	2 contact model		Pre-cabled, 4 x 0.25 mm², length: 2, 5 or 10 m depending on model or M12 connector on 0.15 m flying lead
		3 contact model		Pre-cabled, 6 x 0.25 mm², length: 2, 5 or 10 m depending on model or M12 connector on 0.15 m flying lead
	XCSDMR	2 contact model		Pre-cabled, 4 x 0.25 mm², length: 2, 5 or 10 m depending on model or M12 connector on 0.15 m flying lead
Contact material				Rhodium
Electrical durability				1.2 million operating cycles
Maximum switching voltage			**V**	100 ⎓
Switching capacity		Contact with LED	**mA**	5…100
		Contact without LED	**mA**	0.1…100
Insulation resistance			**MΩ**	1000
Maximum breaking capacity		Contact with LED	**VA**	3
		Contact without LED	**VA**	10
Maximum switching frequency			**Hz**	150

(1) Using an appropriate and correctly connected control system.

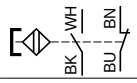
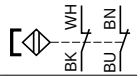
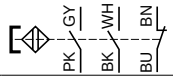
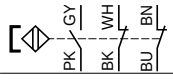
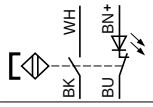
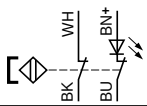
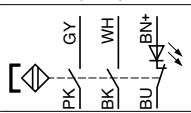
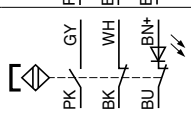
Safety detection solutions
Coded magnetic switches
Plastic, pre-cabled

Type	Rectangular		Cylindrical
	Compact 51 x 16 x 7	Standard 88 x 25 x 13	Diameter 30 Length 38.5



References of switches *(1)* ⚠ must be used in conjunction with safety modules XPS (see page 76)

Contact states shown are with the magnet positioned in front of the switch

2-pole 1 NC + 1 NO (staggered)		**XCSDMC5902**	**XCSDMP5902**	**XCSDMR5902**
2-pole 2 NC *(2)* (staggered)		**XCSDMC7902**	**XCSDMP7902**	**XCSDMR7902**
3-pole 1 NC + 2 NO (1 NO staggered)		–	**XCSDMP5002**	–
3-pole 2 NC + 1 NO *(2)* (1 NC staggered)		–	**XCSDMP7002**	–
2-pole 1 NC + 1 NO (staggered)		**XCSDMC5912**	**XCSDMP5912**	**XCSDMR5912**
2-pole 2 NC *(2)* (staggered)		**XCSDMC7912**	–	**XCSDMR7912**
3-pole 1 NC + 2 NO (1 NO staggered)		–	**XCSDMP5012**	–
3-pole 2 NC + 1 NO *(2)* (1 NC staggered)		–	**XCSDMP7012**	–
Weight (kg)		0.101	0.180	0.146

(1) Magnetic switch + coded magnet (XCSZC●●●●).
Switch pre-cabled with 2 m long cable. For other cable lengths, replace the last number of the reference (2) by 5 for a 5 m long cable or by 10 for a 10 m long cable.
*Example: rectangular, compact switch with 1 NC + 1 NO contacts and 10 m cable becomes **XCSDMC59010**.*
(2) Only to be wired in conjunction with an XPSAF module (see page 77).

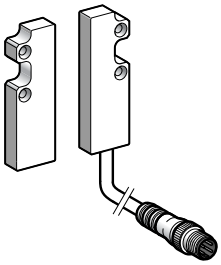
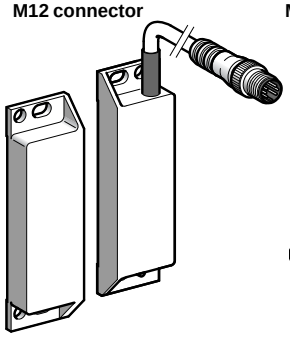
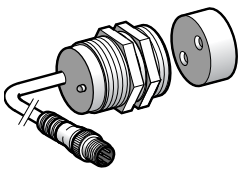
Complementary characteristics not shown under general characteristics (page 69)

Operating zone	Sao: 5 mm Sar: 15 mm	Sao: 8 mm Sar: 20 mm	Sao: 8 mm Sar: 20 mm
Approach directions	3 directions	3 directions	1 direction

Accessories (page 72)

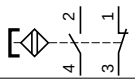
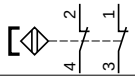
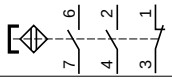
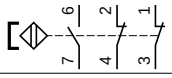
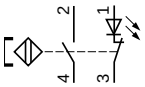
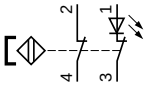
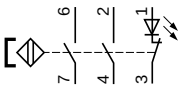
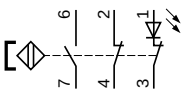
Dimensions:
page 74

Safety detection solutions
Coded magnetic switches
Plastic, connector on flying lead

Type	Rectangular		Cylindrical
	Compact 51 x 16 x 7	Standard 88 x 25 x 13	Diameter 30 Length 38.5
	M8 connector	**M12 connector**	**M12 connector**
			

References of switches *(1)* ⚠ must be used in conjunction with safety modules XPS (see page 76)

Contact states shown are with the magnet positioned in front of the switch

2-pole 1 NC + 1 NO (staggered)		**XCSDMC590L01M8**	**XCSDMP590L01M12**	**XCSDMR590L01M12**
2-pole 2 NC *(2)* (staggered)		**XCSDMC790L01M8**	**XCSDMP790L01M12**	**XCSDMR790L01M12**
3-pole 1 NC + 2 NO (1 NO staggered)		–	**XCSDMP500L01M12**	–
3-pole 2 NC + 1 NO *(2)* (1 NC staggered)		–	**XCSDMP700L01M12**	–
2-pole 1 NC + 1 NO (staggered)		**XCSDMC591L01M8**	**XCSDMP591L01M12**	**XCSDMR591L01M12**
2-pole 2 NC *(2)* (staggered)		**XCSDMC791L01M8**	**XCSDMP791L01M12**	**XCSDMR791L01M12**
3-pole 1 NC + 2 NO (NO staggered)		–	**XCSDMP501L01M12**	–
3-pole 2 NC + 1 NO *(2)* (NC staggered)		–	**XCSDMP701L01M12**	–
Weight (kg)		0.101	0.180	0.146

(1) Magnetic switch + coded magnet (XCSZC●●●●).
(2) Only to be wired in conjunction with an XPSAF module (see page 77).

Complementary characteristics not shown under general characteristics (page 69)

Operating zone	Sao: 5 mm Sar: 15 mm	Sao: 8 mm Sar: 20 mm	Sao: 8 mm Sar: 20 mm
Approach directions	3 directions	3 directions	1 direction

Accessories (page 72)

Dimensions:
page 74

Safety detection solutions
Coded magnetic switches
Accessories

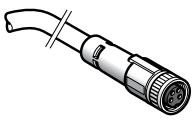
Accessories

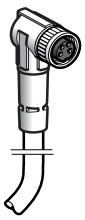
Accessories for coded magnetic switches	XCSDMC●●●2 XCSDMC●●●L	XCSDMP●●●2 XCSDMP●●●L	XCSDMR●●●2 XCSDMR●●●L
Fixing clamp	–		**XSZB130**
Weight (kg)	–		0.080
Additional coded magnet	**XCSZC1**	**XCSZP1**	**XCSZR1**
Weight (kg)	0.009	0.050	0.018
Non-magnetic shims	**XCSZCC** (lot of 2)	**XCSZCP** (lot of 2)	**XCSZCR**
Weight (kg)	0.008	0.012	0.002

Pre-wired female connectors for connector version switches
Pre-wired connector characteristics

Pre-wired connector type		XZCP0941L●, XZCP1041L●	XZCP29P11L●	XZCP1141L●, XZCP1241L●
Type of connection		Screw threaded (metal clamping ring)	Screw threaded (metal clamping ring)	Screw threaded (metal clamping ring)
Number of contacts		4	8	4
Degree of protection		IP 67 (with clamping ring correctly tightened)		
Ambient air temperature	Static	- 35…+ 90 °C	- 35…+ 90 °C	- 35…+ 90 °C
	Dynamic	- 5…+ 90 °C	- 5…+ 90 °C	- 5…+ 90 °C
Cabling		Ø 5.2 mm cable, wire c.s.a.: 4 x 0.34 mm²	Ø 5.2 mm cable, wire c.s.a.: 8 x 0.25 mm²	Ø 5.2 mm cable, wire c.s.a.: 4 x 0.34 mm²
LED signalling		–	–	–
Nominal voltage		60 V ∼, 75 V ⎓	30 V ∼, 36 V ⎓	250 V ∼, 300 V ⎓
Nominal current		4 A	2 A	4 A
Insulation resistance		> 10^9 Ω	> 10^9 Ω	> 10^9 Ω
Contact resistance		⩽ 5 mΩ	⩽ 5 mΩ	⩽ 5 mΩ

References of pre-wired connectors

503627

XZCP0941L●

503626

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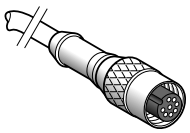
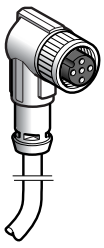
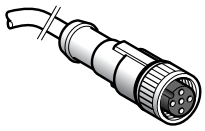

XZCP29P11L●

503630

XZCP1241L●

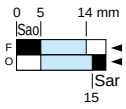
583352

XZCP1141L●

Type of connector	Number of pins	For use with	Type	Cable length m	Reference	Weight kg
Female, M8	4	XCSDMC●●●L	Straight	2	**XZCP0941L2**	0.080
				5	**XZCP0941L5**	0.180
				10	**XZCP0941L10**	0.360
			Elbowed	2	**XZCP1041L2**	0.080
				5	**XZCP1041L5**	0.180
				10	**XZCP1041L10**	0.360
Female, M12	8	XCSDMP●●●L	Straight	2	**XZCP29P11L2**	0.100
				5	**XZCP29P11L5**	0.290
				10	**XZCP29P11L10**	0.470
Female, M12	4	XCSDMR●●●L/ XCSDMP●●●L	Straight	2	**XZCP1141L2**	0.090
				5	**XZCP1141L5**	0.190
				10	**XZCP1141L10**	0.370
			Elbowed	2	**XZCP1241L2**	0.090
				5	**XZCP1241L5**	0.190
				10	**XZCP1241L10**	0.370

Dimensions: page 75

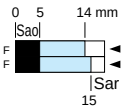
Function diagrams with magnet present (pre-cabled version)

XCSDMC59●●



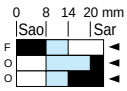
Colour
(NC): BN/BU
(NO): BK/WH

XCSDMC79●●



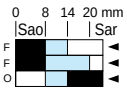
Colour
(NC): BN/BU
(NC): BK/WH

XCSDMP50●●



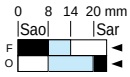
Colour
(NC): BN/BU
(NO): BK/WH
(NO): GY/PK

XCSDMP70●●



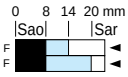
Colour
(NC): BN/BU
(NC): BK/WH
(NO): GY/PK

XCSDMR59●●/XCSDMP59●●



Colour
(NC): BN/BU
(NO): BK/WH

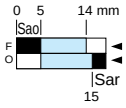
XCSDMR79●●/CS DMP79●●



Colour
(NC): BN/BU
(NC): BK/WH

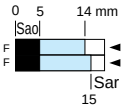
Function diagrams with magnet present (connector on flying lead version)

XCSDMC59●●



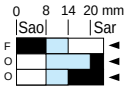
Pin
(NC): 1/3
(NO): 4/2

XCSDMC79●●



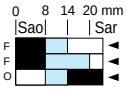
Pin
(NC): 1/3
(NC): 4/2

XCSDMP50●●



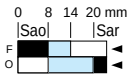
Pin
(NC): 1/3
(NO): 4/2
(NO: 6/7

XCSDMP70●●



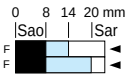
Pin
(NC): 1/3
(NC): 4/2
(NO): 6/7

XCSDMR59●●/XCSDMP59●●



Pin
(NC): 1/3
(NO): 4/2

XCSDMR79●●/CS DMP79●●



Pin
(NC): 1/3
(NC): 4/2

Contact closed

Contact open

Contact unstable

Sao: assured operating distance.
Sar: assured tripping distance.
Conforming to EN/IEC 60947-5-3

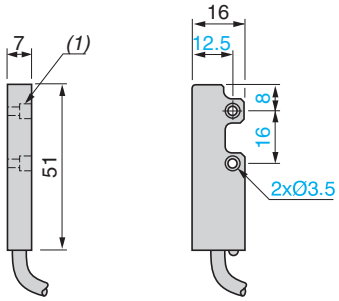
References:
page 70

Safety detection solutions
Coded magnetic switches
Plastic

Coded magnetic switches

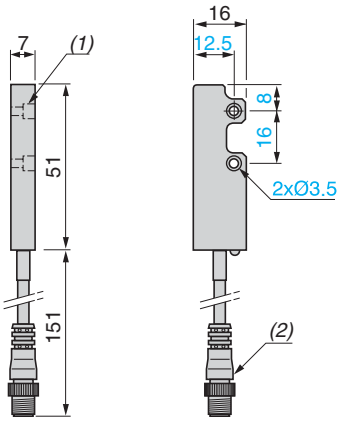
XCSDMC

Pre-cabled connection



(1) Counterbored: Ø 6 x 3.5 mm.

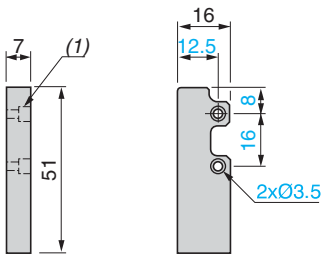
Connector on flying lead connection



(1) Counterbored: Ø 6 x 3.5 mm.
(2) M8 4-pin connector.

Coded magnet for XCSDMC

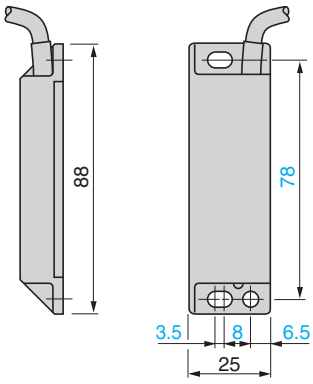
XCSZC1



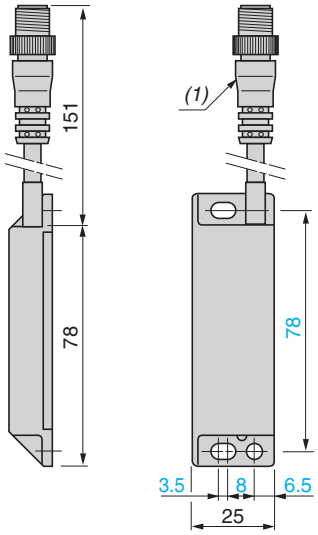
(1) Counterbored: Ø 6 x 3.5 mm.

XCSDMP

Pre-cabled connection



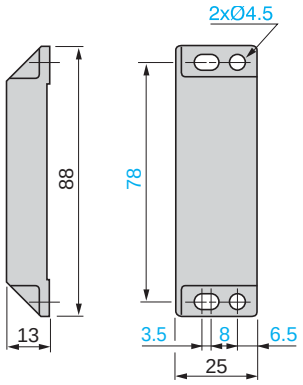
Connector on flying lead connection



(1) M12 4 or 6-pin connector.

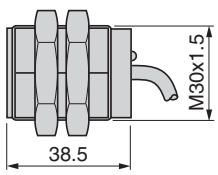
Coded magnet for XCSDMP

XCSZP1

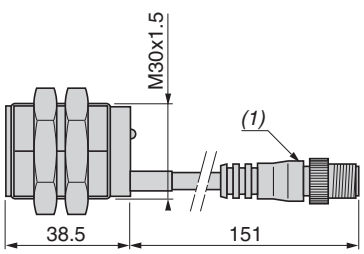


XCSDMR

Pre-cabled connection



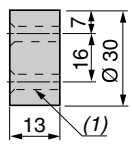
Connector on flying lead connection



(1) M12 4-pin connector.

Coded magnet for XCSDMR

XCSZR1

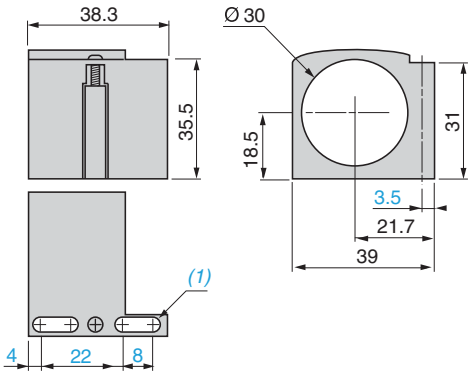


(1) 2 x Ø 4.3, countersunk: Ø 7.5 at 45°.

References:
page 70

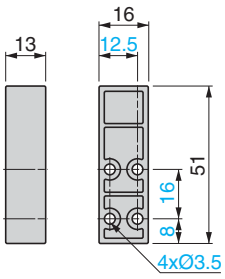
Accessories

Fixing clamp
XSZB130

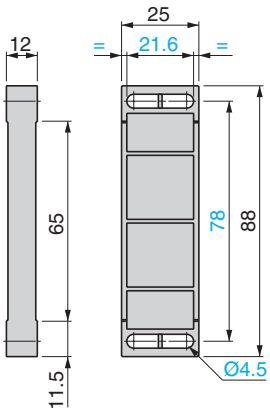


(1) 2 elongated holes Ø 4 x 8

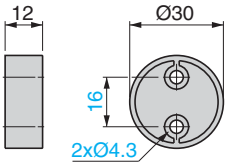
Non-magnetic shims
XCSZCC



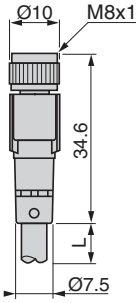
XCSZCP



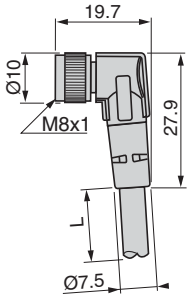
XCSZCR



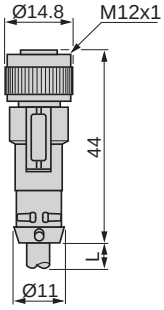
Pre-wired connectors
XZCP0941L●



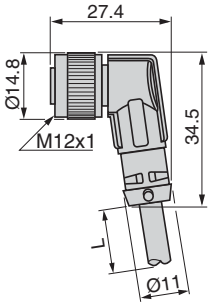
XZCP1041L●



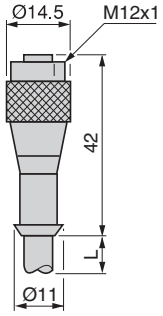
XZCP1141L●



XZCP1241L●

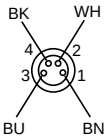


XZCP29P11L●

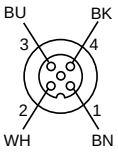


Schemes

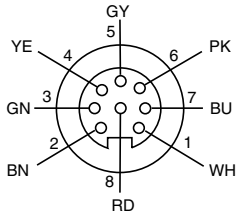
M8 pre-wired connector
XZCP0941L●



M12 pre-wired connector
XZCP1141L●, XZCP1241L●

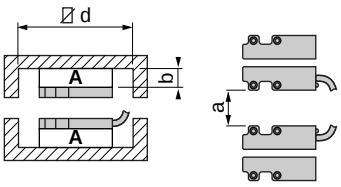


XZCP29P11L●

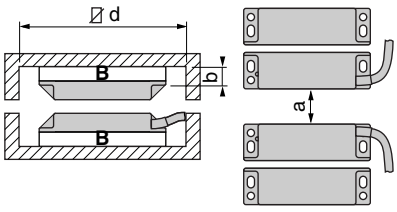


Mounting

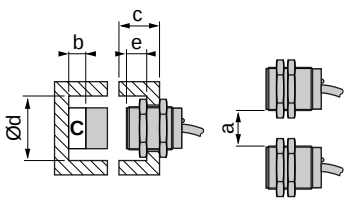
XCSDMC



XCSDMP



XCSDMR



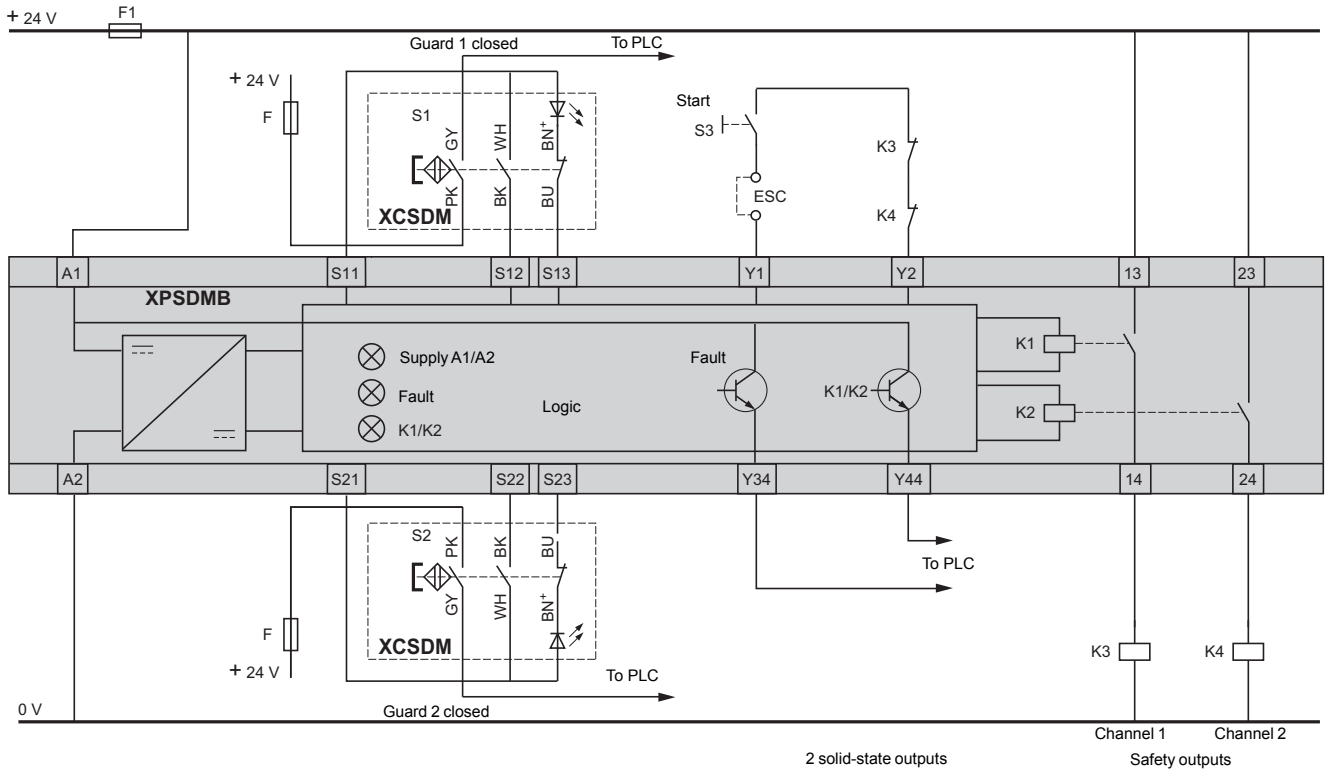
XCS	a	b	c	d	e
DMC	40	13 min.	–	81 x 55	–
DMP	100	10 min.	–	118 x 55	–
DMR	40	12 min.	> 10	Ø 45	20
		–	> 10	Ø 45	13
		12 min.	< 10	–	20
		–	< 10	–	17

Non-magnetic shims	
A	XCSZCC
B	XCSZCP
C	XCSZCR

Safety detection solutions
Coded magnetic switches
Plastic, pre-cabled

XCSDMP5●●● with XPSDMB

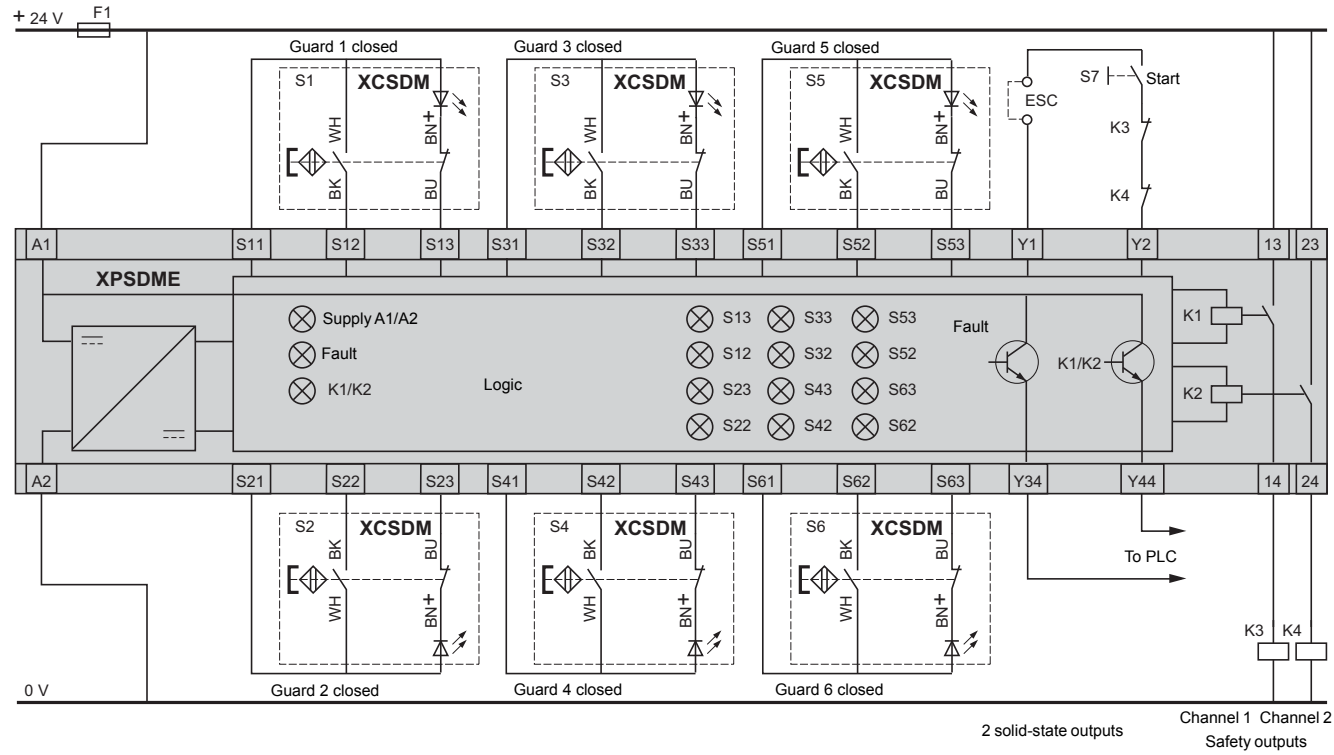
Wiring to PL=e, category 4 conforming to EN/ISO 13849-1 and SIL 3 conforming to EN/IEC 61508. Example with 3-pole 1 NC + 2 NO (1 NO staggered) contact.



ESC: External start conditions.

XCSDMC5●●●, XCSDMP5●●●, XCSDMR5●●● with XPSDME

Wiring to PL=e, category 4 conforming to EN/ISO 13849-1 and SIL 3 conforming to EN/IEC 61508. Example with 2-pole 1 NC + 1 NO (staggered) contact.



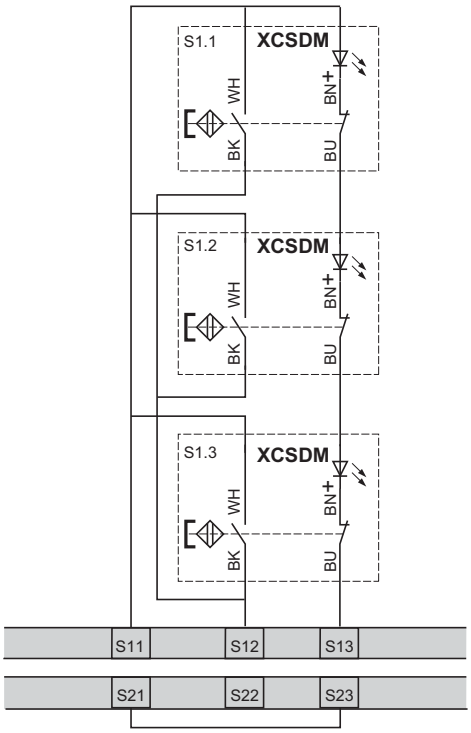
ESC: External start conditions.

References:
page 70

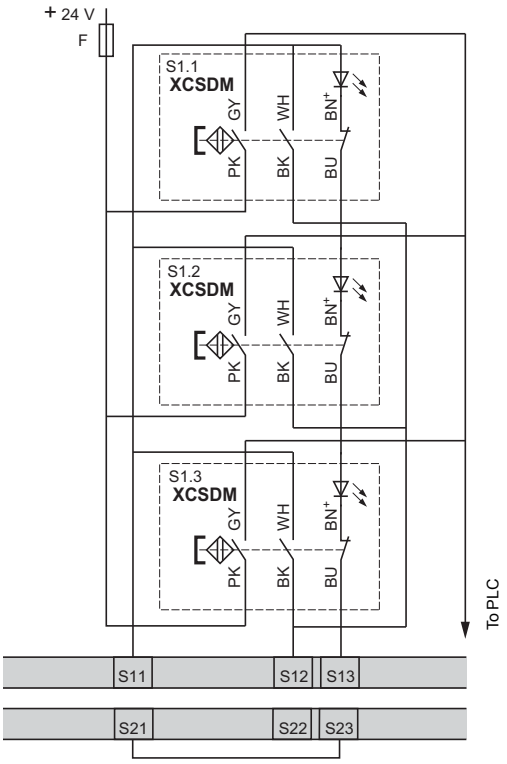
Connection of up to 3 magnetic switches, with an LED on one input, with XPSDM● *(1)*

Wiring up to PL=d, category 3 conforming to EN/ISO 13849-1 and SIL 2 conforming to EN/IEC 61508

Example with 2-pole 1 NC + 1 NO contact



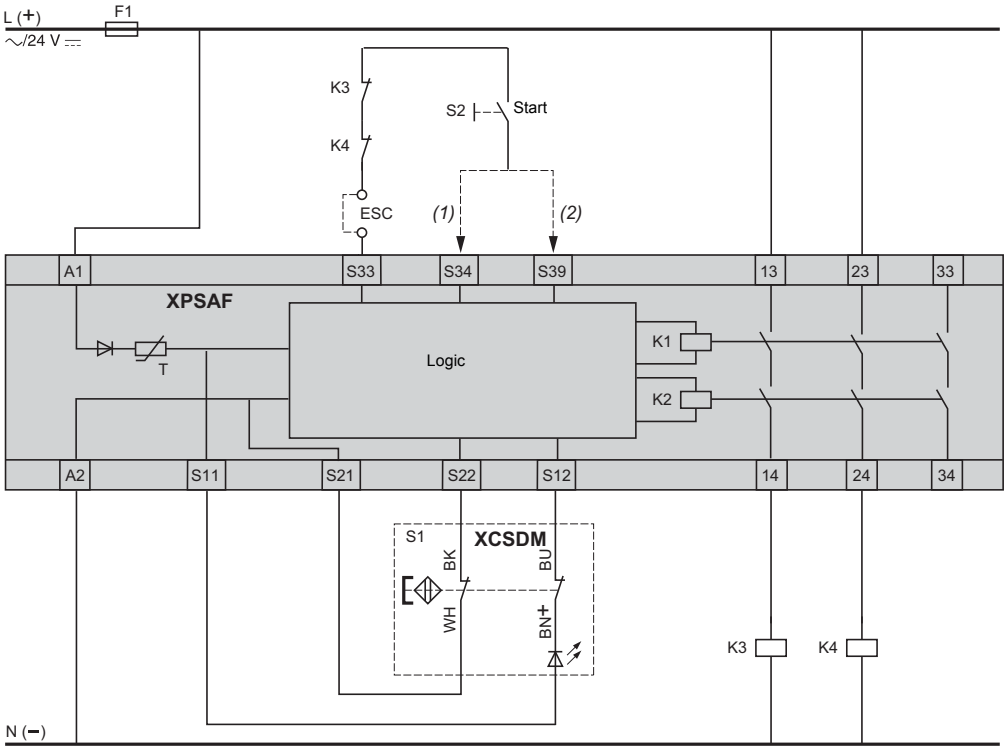
Example with 3-pole 1 NC + 2 NO contact



(1) Input: S11, S12, S13 or S21, S22, S23.

XCSDM●7●●● with XPSAF

Wiring up to PL=e, category 4 conforming to EN/ISO 13849-1 and SIL 3 conforming to EN/IEC 61508. Example with 2-pole 2 NC contact

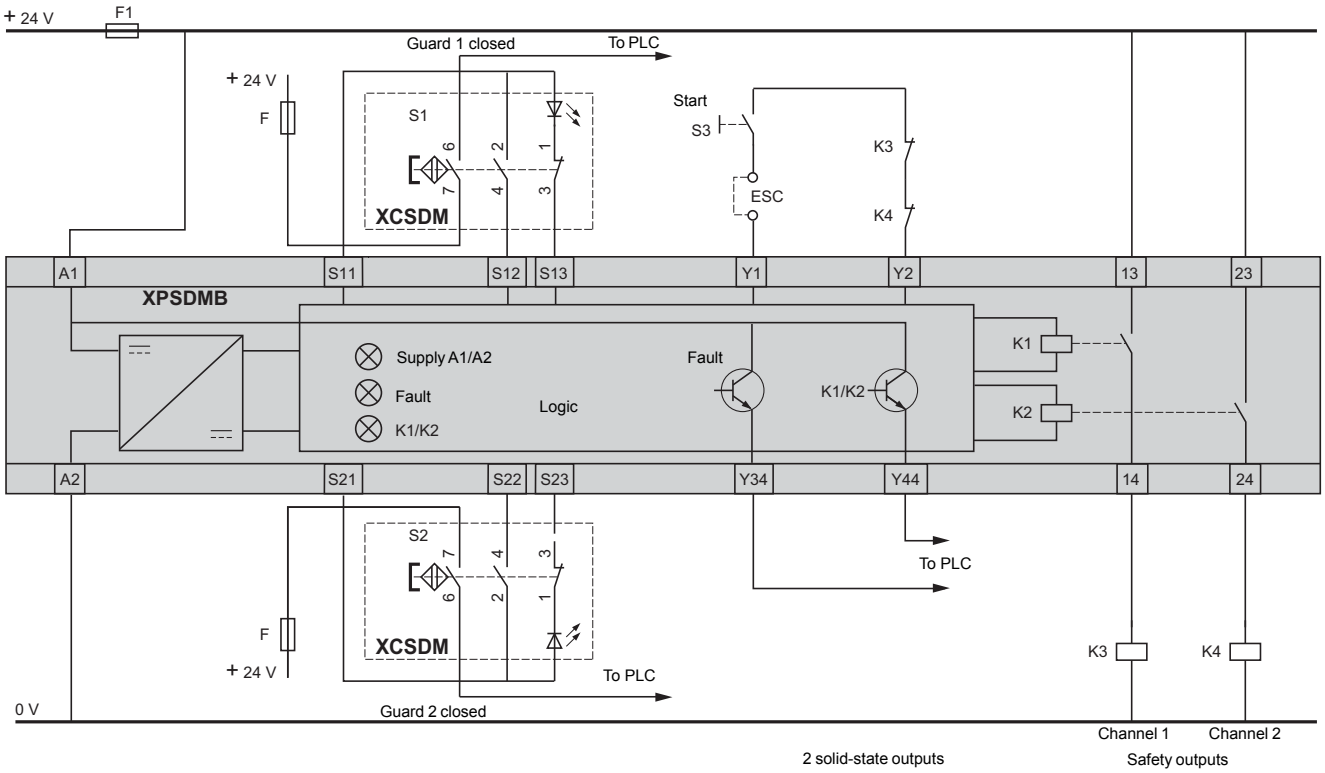


(1) With start button monitoring.
(2) Without start button monitoring.
ESC: External start conditions.

Safety detection solutions
Coded magnetic switches
Plastic, connector on flying lead

XCSDMP5●●● with XPSDMB

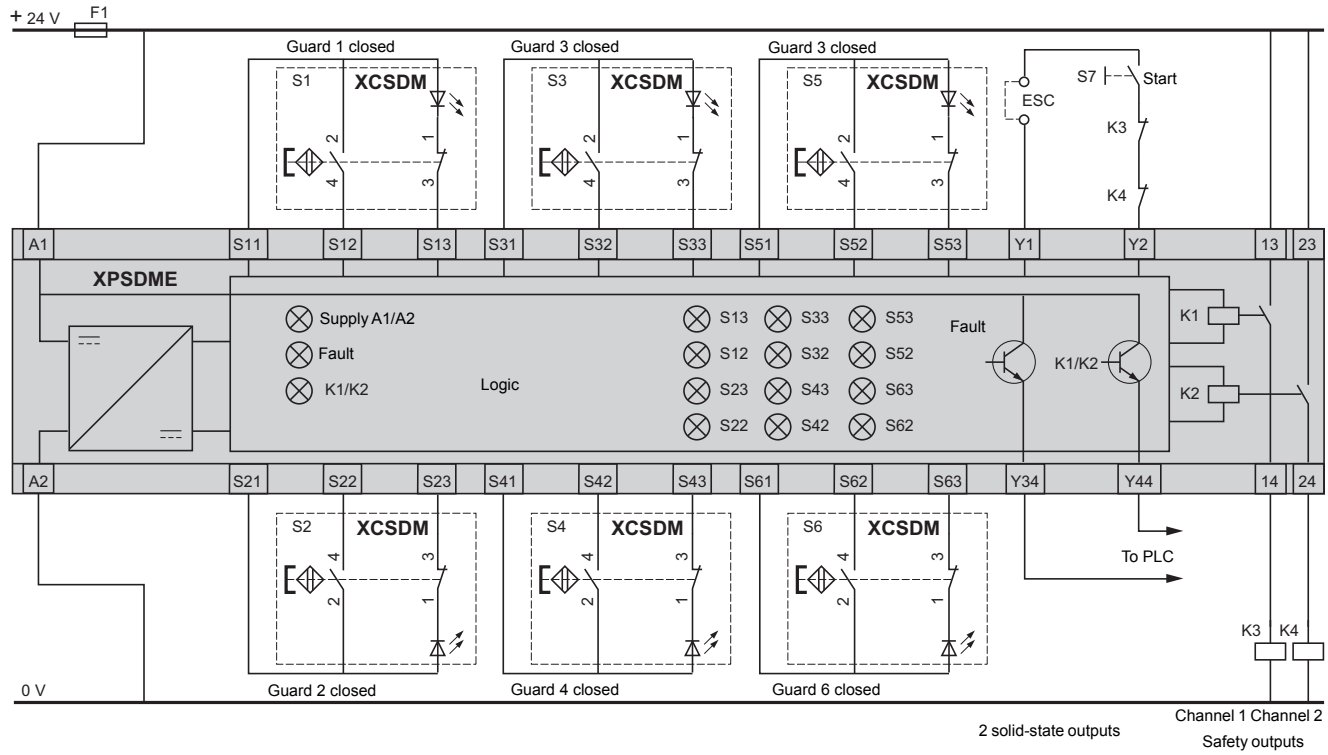
Wiring to PL=e, category 4 conforming to EN/ISO 13849-1 and SIL 3 conforming to EN/IEC 61508. Example with 3-pole 1 NC + 2 NO (1 NO staggered) contact.



ESC: External start conditions.

XCSDMC5●●●, XCSDMP5●●●, XCSDMR5●●● with XPSDME

Wiring to PL=e, category 4 conforming to EN/ISO 13849-1 and SIL 3 conforming to EN/IEC 61508. Example with 2-pole 1 NC + 1 NO (staggered) contact.



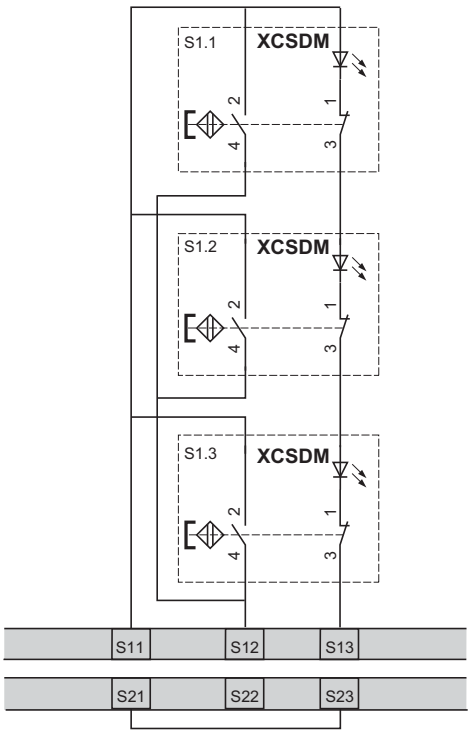
ESC: External start conditions.

References:
page 70

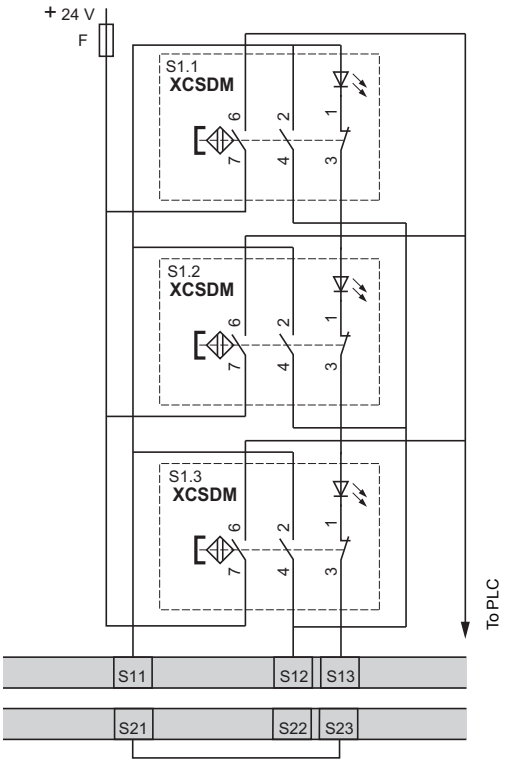
Connection of up to 3 magnetic switches, with an LED on one input, with XPSDM● *(1)*

Wiring to PL=d, category 3 conforming to EN/ISO 13849-1 and SIL 2 conforming to EN/IEC 61508

Example with 2-pole 1 NC + 1 NO contact



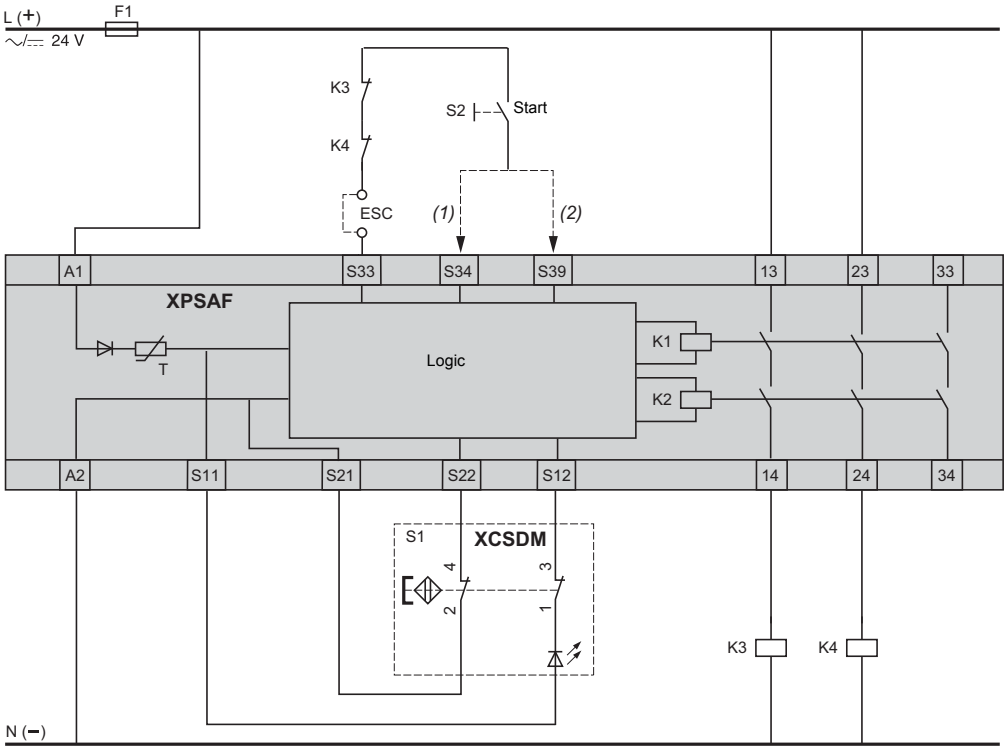
Example with 3-pole 1 NC + 2 NO contact



(1) Input: S11, S12, S13 or S21, S22, S23.

XCSDM●7●●● with XPSAF

Wiring to PL=e, category 4 conforming to EN/ISO 13849-1 and SIL 3 conforming to EN/IEC 61508. Example with 2-pole 2 NC contact



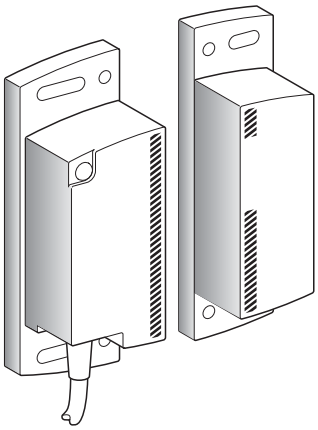
(1) With start button monitoring.
(2) Without start button monitoring.
ESC: External start conditions.

Safety detection solutions
Coded magnetic systems

Coded magnetic system
Pre-cabled connection

SIL 2/PL=d, category 3 and SIL 3/PL=e, category 4

XCSDM3791●●/XCSDM4801●●

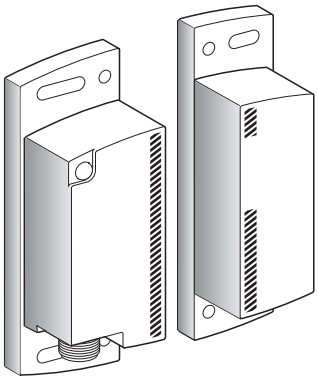


Page 82

Coded magnetic system
M12 connector connection

SIL 2/PL=d, category 3 and SIL 3/PL=e, category 4

XCSDM3791M12/XCSDM4801M12



Page 83

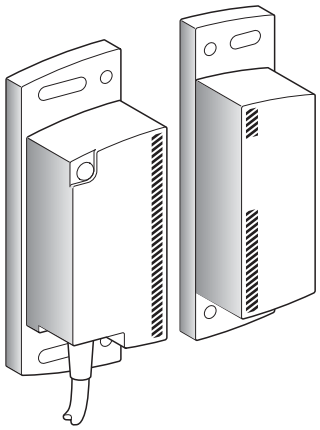
Safety detection solutions
Coded magnetic systems

Coded magnetic system type			SIL 2/PL= d, category 3 XCSDM3	SIL 3/PL=e, category 4 XCSDM4
Environment				
Conformity to standards			EN/IEC 60947-5-1; EN/IEC 60947-5-2; EN/IEC 60947-5-3 EN/ISO 14119	
Product certifications			CE, UL, CSA, TÜV	
Maximum safety level *(1)*			SIL 2 conforming to EN/IEC 61508,PL=d, category 3 conforming to EN/ISO 13849-1	SIL 3 conforming to EN/IEC 61508, PL=e, category 4 conforming to EN/ISO 13849-1
Reliability data			$MTTF_d$ = 182 years PFH = $3.94E^{-9}$/PFD = $1.15E^{-5}$ SFF = 92.5 %/HFT = 1	
Ambient air temperature	For operation	**°C**	- 25...+ 70 °C	
	For storage	**°C**	- 40...+ 85 °C	
Vibration resistance	Conforming to EN/IEC 60068-2-6		10 gn (10…500 Hz)	
Shock resistance	Conforming to EN/IEC 60068-2-7		30 gn, 11 ms	
Sensitivity to magnetic fields		**mT**	≤ 0.5	
Electric shock protection	Conforming to EN/IEC 61140		Class III	
Degree of protection	Conforming to EN/IEC 60529		Pre-cabled version: IP 66, IP 67 Connector version: IP 67	
	Conforming to DIN 40050		Pre-cabled version: IP 69K	
Materials			Thermoplastic case (PBT); PVC cable	
Characteristics				
Rated operational characteristics			Ub: 24 V ⎓ + 10 % - 20 %	
Rated insulation voltage (Ui)			Ui: 36 V ⎓	
Rated impulse withstand voltage (U imp)	Conforming to EN/IEC 60947-5-1	kV	2.5	
Integrated output protection			Overload and short-circuit protection	
Connection	Conforming to EN/IEC 60947-5-2-A3 and EN/IEC 61076		Pre-cabled, 6 x 0.25 mm², length: 2, 5 or 10 m depending on model or M12 connector (A coding)	Pre-cabled, 8 x 0.25 mm², length: 2, 5 or 10 m depending on model or M12 connector (A coding)
Cable diameter		**mm**	6.1 +/-0.3	
Cable resistance		**mΩ/m**	90	
Safety outputs OSSD (Output Signal Switching Devices)			2 PNP type (NO) solid-state outputs, 1.5 A (2 A up to 60 °C) 24 V ⎓ (short-circuit protected)	
Alarm output			–	1 solid-state output, 0.5 A, 24 V ⎓, PNP
Signalling			LED (green/red/orange)	
Maximum switching frequency		**Hz**	3	
Activation delay		**ms**	100	
Discordance time		**s**	2	
HFT (Hardware Fault Tolerance)			1	
			Test interval: 12 months	
Tightening torque		**Nm**	1.8 max.	
Chaining in series			32 maximum with 2 m long cable	–
Functions				
Functions			- LED status signalling	- Auto/Manual start via “Start”input - Monitoring of external switching devices (EDM: External Device Monitoring) - Display of operating modes (LED) - Monitoring of the function (open or closed) as well as the response time of the power components.

(1) Using an appropriate and correctly connected control system.

Safety detection solutions
Coded magnetic systems
Plastic, solid-state PNP type output

Type	Magnetic system with dedicated transmitter
	Pre-cabled connection



References

Description	Type of connection	SIL 2/PL=d, category 3	SIL 3/PL=e, category 4	Weight kg
Coded magnetic system with dedicated transmitter *(1)*	Pre-cabled L = 2 m	**XCSDM379102**	**XCSDM480102**	0.320
	Pre-cabled, L = 5 m	**XCSDM379105**	**XCSDM480105**	0.480
	Pre-cabled, L = 10 m	**XCSDM379110**	**XCSDM480110**	0.745

(1) Self-contained system not requiring the use of a safety module or non-magnetic shim.

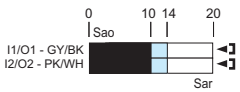
Detection characteristics

Assured operating distance	Sao: 10 mm
Assured tripping distance	Sar: 20 mm
Approach directions	9
Approach speed	0.01 m/s min.

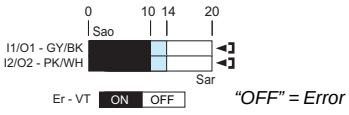
Output status (pre-cabled connection)

Output states shown are with the dedicated transmitter positioned in front of the receiver.

XCSDM3791●●



XCSDM4801●●

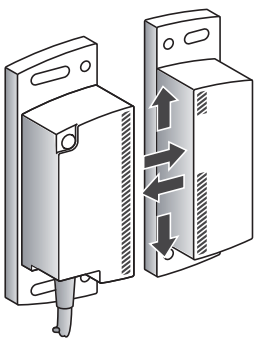


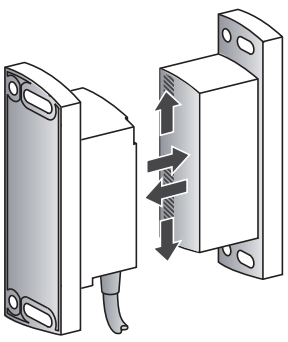
"OFF" = Error

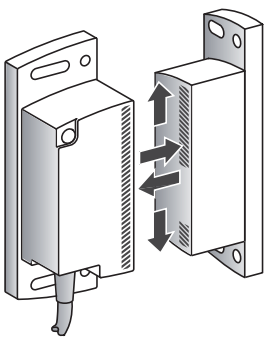
Output closed
Output open
Transitional state

Sao: Assured operating distance
Sar: Assured tripping distance
Conforming to EN/IEC 60947-5-3

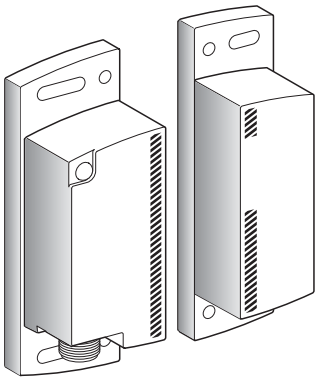
Approach directions







Type	Magnetic system with dedicated transmitter
	M12 connector connection



References

Description	Type of connection	SIL 2/PL=d, category 3	SIL 3/PL=e, category 4	Weight kg
Magnetic system with dedicated transmitter *(1)*	**M12 connector**	**XCSDM3791M12**	**XCSDM4801M12**	0.215

(1) Self-contained system not requiring the use of a safety module or non-magnetic shim.

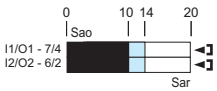
Detection characteristics

Assured operating distance	Sao: 10 mm
Assured tripping distance	Sar: 20 mm
Approach directions	9
Approach speed	0.01 m/s min.

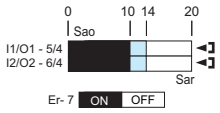
Output status (M12 connector connection)

Output states shown are with the dedicated transmitter positioned in front of the receiver

XCSDM3791M12



XCSDM4801M12



"OFF" = Error

Output closed
Output open
Transitional state

Sao: Assured operating distance
Sar: Assured tripping distance
Conforming to EN/IEC 60947-5-3

Accessories

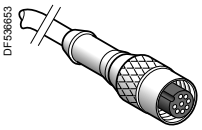
Description	For use with	Reference	Weight kg
Replacement dedicated transmitter	XCSDM3/4●●●02/05/10 XCSDM3/4●●●M12	**XCSDMT**	0.100
Arc suppressor (pair)	XCSDM3/4●●●02/05/10 XCSDM3/4●●●M12	**XUSLZ500**	0.020

Pre-wired female connectors for connector version coded magnetic systems

Pre-wired connector characteristics

Pre-wired connector type			**XZCP29P12L●**
Type of connection			Screw threaded (metal clamping ring)
Number of contacts			8
Degree of protection			IP 67 (with clamping ring correctly tightened)
Ambient air temperature	Operation	**°C**	- 25...+ 70
	Storage	**°C**	- 40…+ 85
Cabling	Conforming to EN/IEC 60947-5-2		PUR cable, Ø 6.1 mm wire c.s.a.: 8 x 0.25 mm^2
LED signalling			–
Nominal current		**A**	2
Insulation resistance		Ω	> 10^9
Contact resistance		**mΩ**	⩽ 5

References of pre-wired connectors



XZCP29P12L●

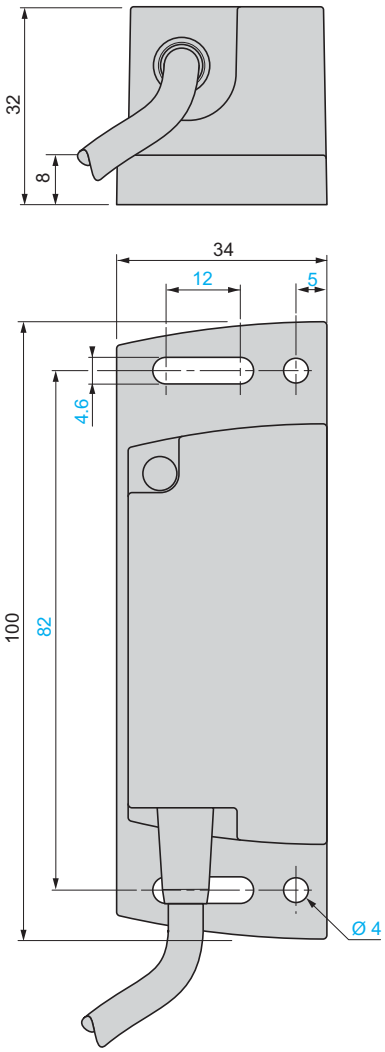
Type of connector	Number of pins	For use with	Type	Cable length m	Reference	Weight kg
Female, M12 (A coding)	8	XCSDM3/4●●●02 XCSDM3/4●●●05 XCSDM3/4●●●10	Straight	2	**XZCP29P12L2**	0.100
				5	**XZCP29P12L5**	0.290
				10	**XZCP29P12L10**	0.470

Safety detection solutions
Coded magnetic systems
Plastic

Coded magnetic systems

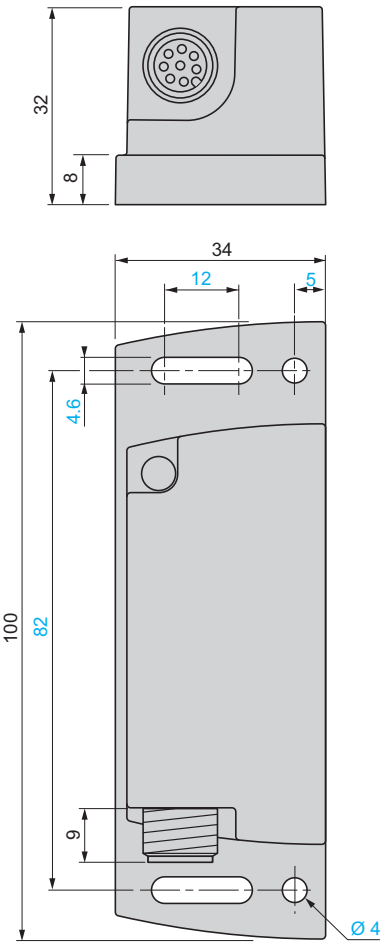
Pre-cabled connection

XCSDM3/4●●●02/05/10



M12 connector (A coding) connection

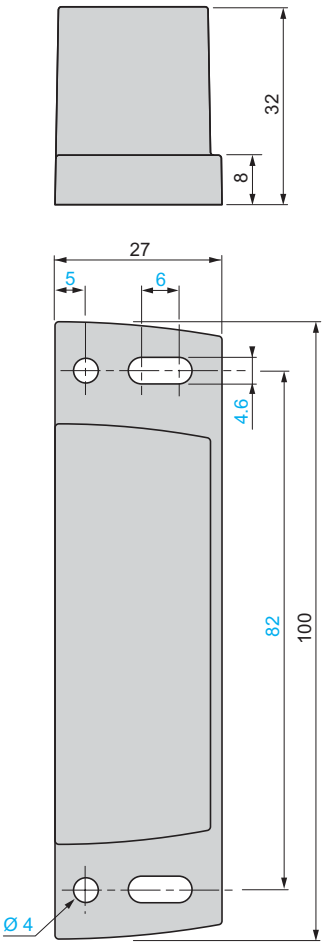
XCSDM3/4●●●M12



Accessory

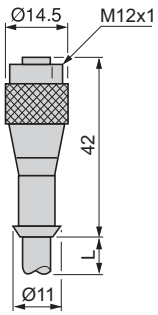
Replacement dedicated transmitter

XCSDMT



Pre-wired connectors

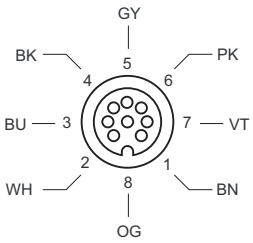
XZCP29P12L●



Connection

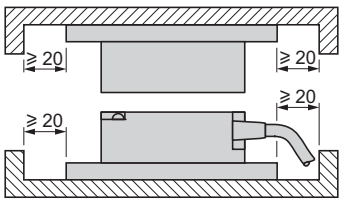
M12 pre-wired female connector

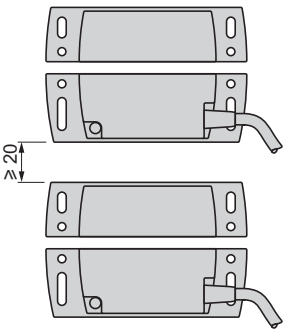
XZCP29P12L●

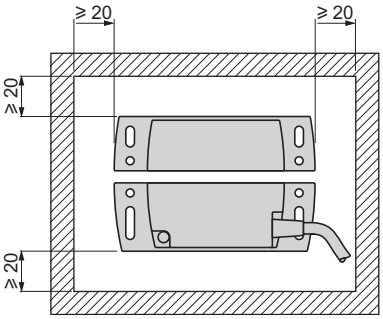


Mounting

XCSDM3/DM4







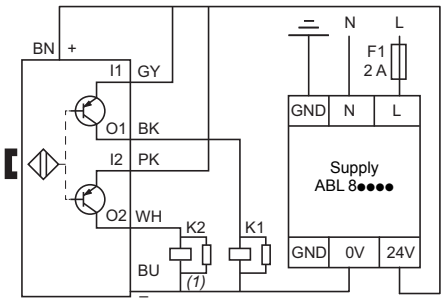
Safety detection solutions
Coded magnetic systems

Schemes

Category 3 (this scheme can achieve SIL 2/PL=d, category 3)

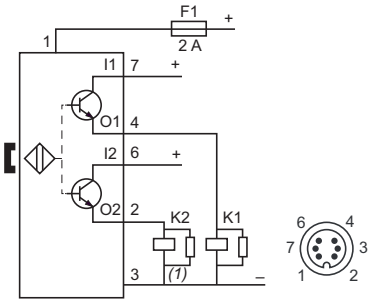
Pre-cabled connection

XCSDM3791●●



M12 connector (A coding) connection

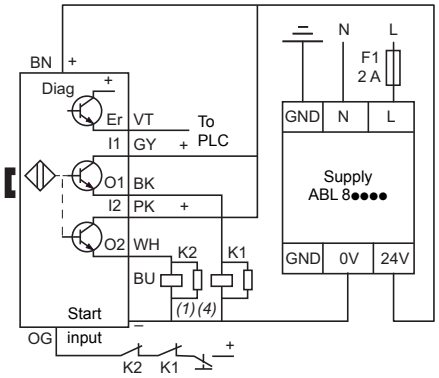
XCSDM3791M12



SIL 3/PL=e, category 4

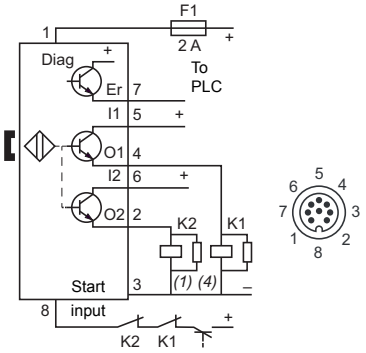
Pre-cabled connection

XCSDM4801●●



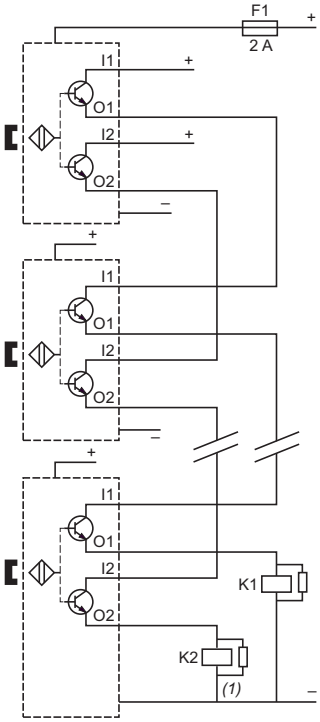
M12 connector (A coding) connection

XCSDM4801M12



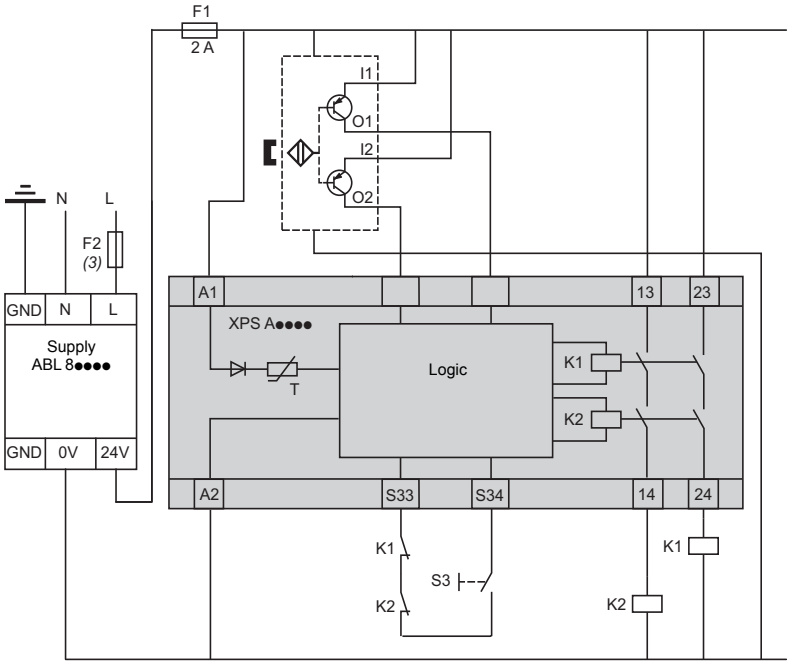
Chaining coded magnetic systems *(2)*

XCSDM3791●●



Wiring to SIL 3/PL=e, category 4 with Preventa module

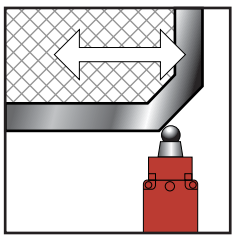
Example: XCSDM3●●●●● + XPSAFL5130



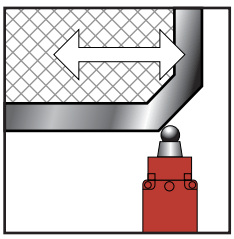
(1) The K1 and K2 coils must be protected with arc suppressors.
(2) Maximum chaining: 32 maximum with 2 m long cable.
(3) 2 A max.
(4) Mechanically linked contacts.

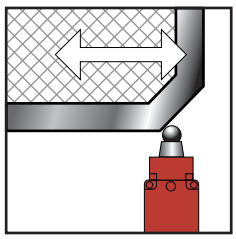
Safety automation solutions
Preventa safety modules

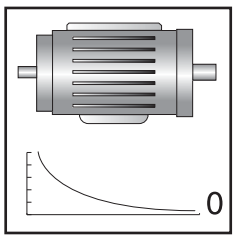
Applications

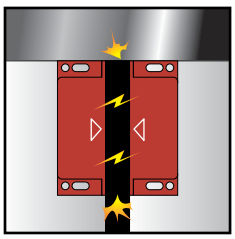


Modules	**For Emergency stop and switch monitoring**		
			
Maximum achievable safety level	PL e/Category 4 conforming to EN/ISO 13849-1, SILCL 3 conforming to EN/IEC 62061		
Conformity to standards	EN/IEC 60204-1, EN 1088/ISO 14119, EN/ISO 13850, EN/IEC 60947-1, EN/IEC 60947-5-1		
Product certifications	UL, CSA, TÜV	UL, CSA, BG	UL, CSA, TÜV
Number of circuits			
Safety	3		
Additional	1 solid-state output for signalling to PLC	1 relay output for signalling to PLC	–
Display	2 LEDs		3 LEDs
Supply voltage	∿ and 24 V ⎓ 48 V ∿ 115 V ∿ 230 V ∿	∿ and 24 V ⎓	
Synchronisation time between inputs	Unlimited		
Input channel voltage			
24 V/48 V version	∿ and 24 V ⎓/48 V ∿	24 V ⎓	24 V ⎓/–
24 V/48 V or 110 V/120 V/230 V version	115 V ∿/230 V –	– –	
Module type	**XPSAC**	**XPSAXE**	**XPSAF**
Pages	91		93









For Emergency stop, switch, sensing mat/edges or solid-state output safety light curtain monitoring	For Emergency stop, switch or solid-state output safety light curtain monitoring	For zero speed detection of AC or DC motors which produce a remanent voltage in their windings due to residual magnetism	For coded magnetic switch monitoring	
			For 2 max.	For 6 max.

PL e/Category 4 conforming to EN/ISO 13849-1, SILCL 3 conforming to EN/IEC 62061		PL d/Category 3 conforming to EN/ISO 13849-1, SILCL 2 conforming to EN/IEC 62061	PL e/Category 4 conforming to EN/ISO 13849-1 SILCL 3 conforming to EN/IEC 62061	
EN/IEC 60204-1, EN 1088/ISO 14119, EN/ISO 13850, EN/IEC 60947-1, EN/IEC 60947-5-1		EN/IEC 60204-1, EN/IEC 60947-1, EN/IEC 60947-5-1	EN/IEC 60204-1, EN 1088/ISO 14119, EN/IEC 60947-1, EN/IEC 60947-5-1, EN/IEC 60947-5-3	
UL, CSA, TÜV				
3	7	2		
1 relay + 4 solid-state outputs for signalling to PLC	2 relay + 4 solid-state outputs for signalling to PLC	2 solid-state outputs for signalling to PLC		
4 LEDs			3 LEDs	15 LEDs
∼ and 24 V ⎓ 48 V ∼ 110 V ∼ and 24 V ⎓ 120 V ∼ and 24 V ⎓ 230 V ∼ and 24 V ⎓	∼ and 24 V ⎓ 115 V ∼ and 24 V ⎓ 230 V ∼ and 24 V ⎓	24 V ⎓ 115 V ∼ 230 V ∼	24 V ⎓	
Unlimited or 2 s, 4 s (depending on wiring)	Unlimited	–		
24 V ⎓/–		–		
– 24 V ⎓/24 V/24 V	24 V ∼/24 V –	– –		

XPSAK	XPSAR	XPSVNE	XPSDMB	XPSDME
95	97	99	101	

Safety automation solutions

Preventa safety modules types XPSAC, XPSAXE

For Emergency stop and switch monitoring

Operating principle

Safety modules XPSAC and XPSAXE are used for monitoring Emergency stop circuits conforming to standards EN/ISO 13850 and EN/IEC 60204-1 and also meet the safety requirements for the electrical monitoring of switches in protection devices conforming to standard EN 1088/ISO 14119. They provide protection for both the machine operator and the machine by immediately stopping the dangerous movement on receipt of a stop instruction from the operator, or on detection of a fault in the safety circuit itself.
To aid diagnostics, the modules have LEDs which provide information on the monitoring circuit status.

The XPSAC module has 3 safety outputs and a solid-state output for signalling to the PLC.
The XPSAXE module has 3 safety outputs and a relay output for signalling to the PLC.

Characteristics

Module type			**XPSAC, XPSAC●●●●P**	**XPSAXE●●●●P, XPSAXE●●●●C**
Maximum achievable safety level			PL e/Category 4 conforming to EN/ISO 13849-1, SILCL 3 conforming to EN/IEC 62061	PL e/Category 4 conforming to EN/ISO 13849-1 SILCL 3 conforming to EN/IEC 62061
Reliability data	Mean Time To dangerous Failure ($MTTF_d$)	**Years**	210.4	457
	Diagnostic Coverage (DC)	**%**	> 99	> 99
	Probability of dangerous Failure per Hour (PFH_d)	**1/h**	3.56×10^{-9}	3×10^{-8}
Conformity to standards			EN/IEC 60204-1, EN 1088/ISO 14119, EN/ISO 13850, EN/IEC 60947-1, EN/IEC 60947-5-1	EN/IEC 60204-1, EN 1088/ISO 14119, EN/ISO 13850, EN/IEC 60947-1, EN/IEC 60947-5-1
Product certifications			UL, CSA, TÜV	UL, CSA, BG
Supply	Voltage	**V**	∿ and 24 ⎓, 48 ∿, 115 ∿, 230 ∿	∿ and 24 ⎓
	Voltage limits		- 20…+ 10 % (24 V ∿) - 20…+ 20 % (24 V ⎓) - 15…+ 10 % (48 V ∿) - 15…+ 15 % (115 V) - 15…+ 10 % (230 V)	- 15…+ 10 %
	Frequency	**Hz**	50/60	50/60
Consumption		**W**	< 1.2 (24 V ⎓)	–
		VA	< 2.5 (24 V ∿) < 6 (48 V ∿) < 7 (115 V ∿) < 6 (230 V ∿)	< 4
Start button monitoring			No	No
Control unit voltage (at nominal supply voltage)			Identical to supply voltage	
	24 V version	**V**	24 ∿ (approx. 90 mA), 24 ⎓ (approx. 40 mA)	24 ⎓
	48 V version	**V**	48 ∿ (approx. 100 mA)	–
	115 V version	**V**	115 ∿ (approx. 60 mA)	–
	230 V version	**V**	230 ∿ (approx. 25 mA)	–
Outputs	Voltage reference		Volt-free	Volt-free
	Number and type of safety circuits		3 NO (13-14, 23-24, 33-34)	3 NO (13-14, 23-24, 33-34)
	Number and type of additional circuits		1 solid-state	1 NC relay (41-42)
	Breaking capacity in AC-15	**VA**	C300: inrush 1800, maintained 180	B300
	Breaking capacity in DC-13		24 V/2 A L/R = 50 ms	24 V/1.5 A L/R = 50 ms
	Max. thermal current (Ithe)	**A**	6	8
	Max. total thermal current	**A**	10.5	–
	Output fuse protection, using fuses conforming to IEC/EN 60947-5-1, DIN VDE 0660 part 200	**A**	4 gG (gl) or 6 fast acting	6 gG
	Minimum current	**mA**	10	10
	Minimum voltage	**V**	17	17
Electrical durability			Please refer to our catalogue “Safety functions and solutions using Preventa”.	
Response time on input opening		**ms**	< 100	< 80
Rated insulation voltage (Ui)		**V**	300 (degree of pollution 2 conforming to IEC/EN 60947-5-1, DIN VDE 0110 parts 1 & 2)	
Rated impulse withstand voltage (Uimp)		**kV**	3 (overvoltage category III, conforming to IEC/EN 60947-5-1, DIN VDE 0110 parts 1 & 2)	4 (overvoltage category III, conforming to IEC/EN 60947-5-1, DIN VDE 0110 parts 1 & 2)
LED display			2	2
Operating temperature		**°C**	- 10…+ 55	- 25…+ 55
Storage temperature		**°C**	- 25…+ 85	- 25…+ 75
Degree of protection conforming to IEC/EN 60529	Terminals		IP 20	IP 20
	Enclosure		IP 40	IP 40

Safety automation solutions

Preventa safety modules types XPSAC, XPSAXE

For Emergency stop and switch monitoring

Characteristics

Module type			XPSAC	XPSAC●●●●P	XPSAXE●●●●P	XPSAXE●●●●C
Connection	Type	Terminals	Captive screw clamp terminals	Captive screw clamp terminals	Captive screw clamp terminals	Spring terminals
		Terminal block	Integrated in module	Removable from module	Removable from module	Removable from module
	1-wire connection	Without cable end	Solid or flexible cable: 0.14…2.5 mm²	Solid or flexible cable: 0.2…2.5 mm²		
		With cable end	Without bezel, flexible cable: 0.25…2.5 mm²			
			With bezel, flexible cable: 0.25…1.5 mm²	With bezel, flexible cable: 0.25…2.5 mm²	With bezel, flexible cable: 0.25…1.5 mm²	With bezel, flexible cable: 0.25…2.5 mm²
	2-wire connection	Without cable end	Solid or flexible cable: 0.14…0.75 mm²	Solid cable: 0.2…1 mm², flexible cable: 0.2…1.5 mm²	Solid or flexible cable: 0.2…1 mm²	–
		With cable end	Without bezel, flexible cable: 0.25…1 mm²			–
			Double, with bezel, flexible cable: 0.5…1.5 mm²			Double, with bezel, flexible cable: 0.5…1 mm²

References

XPSAC●●●●

XPSAC●●●●P

XPSAXE5120P

XPSAXE5120C

Description	Connection	Number of instantaneous opening safety circuits	Additional out	Supply	Reference	Weight kg
Safety modules for Emergency stop and switch monitoring	Captive screw clamp terminals Terminal block integrated in module	3	1 solid-state	∼ and 24 V ⎓	**XPSAC5121**	0.160
				48 V ∼	**XPSAC1321**	0.210
				115 V ∼	**XPSAC3421**	0.210
				230 V ∼	**XPSAC3721**	0.210
	Captive screw clamp terminals Terminal block removable from module	3	1 solid-state	∼ and 24 V ⎓	**XPSAC5121P**	0.160
				48 V ∼	**XPSAC1321P**	0.210
				115 V ∼	**XPSAC3421P**	0.210
				230 V ∼	**XPSAC3721P**	0.210
			1 relay	∼ and 24 V ⎓	**XPSAXE5120P**	0.229
	Spring terminals Terminal block removable from module	3	1 relay	∼ and 24 V ⎓	**XPSAXE5120C**	0.229

Safety automation solutions
Preventa safety modules type XPSAF
For Emergency stop and switch monitoring

Operating principle

Safety modules XPSAF meet the requirements of Performance Level PL e/Category 4 conforming to standard EN/ISO 13849-1.

They are used for:
■ Monitoring Emergency stop circuits conforming to standards EN/ISO 13850 and EN/IEC 60204-1.
■ Electrical monitoring of switches activated by protection devices conforming to standard EN 1088.
Housed in a compact enclosure, the modules have 3 safety outputs.
Preventa safety modules XPSAF●●●●P incorporate removable terminal blocks, thus optimising machine maintenance.
To aid diagnostics, the modules have 3 LEDs on the front face which provide information on the monitoring circuit status.
The Start button monitoring function is configurable depending on the wiring.

Characteristics

Module type				**XPSAF5130**	**XPSAF5130P**
Maximum achievable safety level				PL e/Category 4 conforming to EN/ISO 13849-1, SILCL 3 conforming to EN/IEC 62061	
Reliability data	Mean Time To dangerous Failure ($MTTF_d$)		**Years**	243	
	Diagnostic Coverage (DC)		**%**	> 99	
	Probability of dangerous Failure per Hour (PFH_d)		**1/h**	4.62×10^{-9}	
Conformity to standards				EN/IEC 60204-1, EN 1088/ISO 14119, EN/IEC 60947-5-1, EN/IEC 60947-1, EN/ISO 13850	
Product certifications				UL, CSA, TÜV	
Supply	Voltage		**V**	∼ and 24 ⎓	
	Voltage limits			- 15…+ 10 %	
	Frequency		**Hz**	50/60	
Consumption			**VA**	≤ 5	
Module inputs fuse protection				Internal, electronic	
Start button monitoring				Yes/No (configurable by terminal connections)	
Control unit voltage and current				24 V ⎓/30 mA approx. (at nominal supply voltage)	
Maximum wiring resistance RL			Ω	90	
Synchronisation time between inputs A and B				Unlimited	
Outputs	Voltage reference			Volt-free	
	Number and type of safety circuits			3 NO (13-14, 23-24, 33-34)	
	Breaking capacity in AC-15		**VA**	C300: inrush 1800, maintained 180	
	Breaking capacity in DC-13			24 V/1.5 A - L/R = 50 ms	
	Max. thermal current (Ithe)		**A**	6	
	Max. total thermal current		**A**	18	
	Output fuse protection		**A**	4 gG or 6 fast acting, conforming to IEC/EN 60947-5-1, DIN VDE 0660 part 200	
	Minimum current		**mA**	10	
	Minimum voltage		**V**	17	
Electrical durability				Please refer to our catalogue “Safety functions and solutions using Preventa”.	
Response time on input opening			**ms**	≤ 40	
Rated insulation voltage (Ui)			**V**	300 (degree of pollution 2 conforming to IEC/EN 60947-5-1, DIN VDE 0110 parts 1 & 2)	
Rated impulse withstand voltage (Uimp)			**kV**	4 (overvoltage category III, conforming to IEC/EN 60947-5-1, DIN VDE 0110 parts 1 & 2)	
LED display				3	
Operating temperature			**°C**	- 10…+ 55	
Storage temperature			**°C**	- 25…+ 85	
Degree of protection conforming to IEC/EN 60529		Terminals		IP 20	
		Enclosure		IP 40	
Connections	Type	Terminals		Captive screw clamp terminals	Captive screw clamp terminals
		Terminal block		Integrated in module	Removable from module
	1-wire connection	Without cable end		Solid or flexible cable: 0.14…2.5 mm^2	Solid or flexible cable: 0.2…2.5 mm^2
		With cable end		Without bezel, flexible cable: 0.25…2.5 mm^2	
		With cable end		With bezel, flexible cable: 0.25…1.5 mm^2	With bezel, flexible cable: 0.25…2.5 mm^2
	2-wire connection	Without cable end		Solid or flexible cable: 0.14…0.75 mm^2	Solid cable: 0.2…1 mm^2, flexible cable: 0.2…1.5 mm^2
		With cable end		Without bezel, flexible cable: 0.25…1 mm^2	
		With cable end		Double, with bezel, flexible cable: 0.5…1.5 mm^2	Double, with bezel, flexible cable: 0.5…1.5 mm^2

Safety automation solutions

Preventa safety modules type XPSAF

For Emergency stop and switch monitoring

References

XPSAF5130

Description	Type of terminal block connection	Number of safety circuits	Supply	Reference	Weight kg
Safety modules for Emergency stop and switch monitoring	Integrated in module	3	∿ and 24 V ⎓	**XPSAF5130**	0.250
	Removable from module	3	∿ and 24 V ⎓	**XPSAF5130P**	0.250

Safety automation solutions

Preventa safety modules type XPSAK

For Emergency stop, switch, sensing mat/edges or safety light curtain monitoring

Operating principle

Safety modules XPSAK meet the requirements of Performance Level PL e/Category 4 conforming to standard EN/ISO 13849-1.
They are used for:
■ Monitoring Emergency stop circuits conforming to standards EN/ISO 13850 and EN 60204-1.
■ Electrical monitoring of switches activated by protection devices, with optional selection of synchronisation time between signals.
■ Monitoring 4-wire sensing mats or edges.
■ Monitoring type 4 light curtains conforming to EN/IEC 61496-1 which have solid-state safety outputs with test function (light curtains XUSL).
Housed in a compact enclosure, the modules have 3 safety outputs, a relay signalling output and 4 solid-state signalling outputs for signalling to the process PLC.

Preventa safety modules XPSAK●●●●P incorporate removable terminal blocks, thus optimising machine maintenance.
To aid diagnostics, the modules have 4 LEDs on the front face which provide information on the monitoring circuit status.
The Start button monitoring function is configurable depending on the wiring.

Characteristics

Module type				XPSAK3●1144	XPSAK3●1144P
Maximum achievable safety level				PL e/Category 4 conforming to EN/ISO 13849-1, SILCL 3 conforming to EN/IEC 62061	
Reliability data	Mean Time To dangerous Failure ($MTTF_d$)		**Years**	154.5	
	Diagnostic Coverage (DC)		**%**	> 99	
	Probability of dangerous Failure per Hour (PFH_d)		**1/h**	7.39×10^{-9}	
Conformity to standards				EN/IEC 60204-1, EN 1088/ISO 14119, EN/ISO 13850, EN/IEC 60947-1, EN/IEC 60947-5-1	
Product certifications				UL, CSA, TÜV	
Supply	Voltage		**V**	∿ and 24 ⎓, 48 ∿, 110 ∿ and 24 ⎓, 120 ∿ and 24 ⎓, 230 ∿ and 24 ⎓	
	Voltage limits			- 15…+ 10 %	
	Frequency		**Hz**	50/60	
Consumption	24 V version		**VA**	≤ 5	
	110/120/230 V versions			≤ 6	
Module inputs fuse protection				Internal, electronic	
Start button monitoring				Yes/No (configurable by terminal connections)	
Control unit voltage and current between terminals S21-S22, S31-S32				24 V ⎓/30 mA approx. (at nominal supply voltage)	
Maximum wiring resistance RL between terminals S21-S22, S31-S32			Ω	28	
Synchronisation time between inputs A and B (terminals S21-S22, S31-S32)			**s**	Automatic start: 2 or 4 depending on wiring Manual start (start button between S33 and S34): unlimited	
Outputs	Voltage reference			Volt-free	
	Number and type of safety circuits			3 NO (13-14, 23-24, 33-34)	
	Number and type of additional circuits			1 NC (41-42) + 4 solid-state	
	Breaking capacity in AC-15		**VA**	C300: inrush 1800, maintained 180	
	Breaking capacity in DC-13			24 V/1.5 A - L/R = 50 ms	
	Breaking capacity of solid-state outputs			24 V/20 mA, 48 V/10 mA	
	Max. thermal current (Ithe)		**A**	6	
	Max. total thermal current		**A**	18	
	Output fuse protection		**A**	4 gG or 6 fast acting, conforming to IEC/EN 60947-5-1, DIN VDE 0660 part 200	
	Minimum current		**mA**	10	
	Minimum voltage		**V**	17	
Electrical durability				Please refer to our catalogue “Safety functions and solutions using Preventa”.	
Response time on input opening			**ms**	≤ 40	
Rated insulation voltage (Ui)			**V**	300 (degree of pollution 2 conforming to IEC/EN 60947-5-1, DIN VDE 0110 parts 1 & 2)	
Rated impulse withstand voltage (Uimp)			**kV**	4 (overvoltage category III, conforming to IEC/EN 60947-5-1, DIN VDE 0110 parts 1 & 2)	
LED display				4	
Operating temperature			**°C**	- 10…+ 55	
Storage temperature			**°C**	- 25…+ 85	
Degree of protection	Conforming to IEC 60529	Terminals		IP 20	
		Enclosure		IP 40	

Safety automation solutions

Preventa safety modules type XPSAK

For Emergency stop, switch, sensing mat/edges or safety light curtain monitoring

Characteristics (continued)

Module type				XPSAK3●1144	XPSAK3●1144P
Connections	Type	Terminals		Captive screw clamp terminals	Captive screw clamp terminals
		Terminal block		Integrated in module	Removable from module
	1-wire connection	Without cable end		Solid or flexible cable: 0.14…2.5 mm^2	Solid or flexible cable: 0.2…2.5 mm^2
		With cable end		Without bezel, flexible cable: 0.25…2.5 mm^2	
		With cable end		With bezel, flexible cable: 0.25…1.5 mm^2	With bezel, flexible cable: 0.25…2.5 mm^2
	2-wire connection	Without cable end		Solid or flexible cable: 0.14…0.75 mm^2	Solid cable: 0.2…1 mm^2, flexible cable: 0.2…1.5 mm^2
		With cable end		Without bezel, flexible cable: 0.25…1 mm^2	
		With cable end		Double, with bezel, flexible cable: 0.5…1.5 mm^2	

References

XPSAK3●1144

Description	Type of terminal block connection	Number of safety circuits	Outputs: Additional / Solid-state for PLC	Supply	Reference	Weight kg
Safety modules for Emergency stop, switch, sensing mat/edges or safety light curtain monitoring	Integrated in module	3	1 / 4	24 V ∿ 24 V ⎓	**XPSAK311144**	0.300
				110 V ∿ 24 V ⎓	**XPSAK361144**	0.400
				120 V ∿ 24 V ⎓	**XPSAK351144**	0.400
				230 V ∿ 24 V ⎓	**XPSAK371144**	0.400
	Removable from module	3	1 / 4	24 V ∿ 24 V ⎓	**XPSAK311144P**	0.300
				48 V ∿	**XPSAK331144P**	0.300
				110 V ∿ 24 V ⎓	**XPSAK361144P**	0.400
				120 V ∿ 24 V ⎓	**XPSAK351144P**	0.400
				230 V ∿ 24 V ⎓	**XPSAK371144P**	0.400

Safety automation solutions

Preventa safety modules type XPSAR

For Emergency stop, switch or safety light curtain monitoring

Operating principle

Safety modules XPSAR meet the requirements of Performance Level PL e/ Category 4 conforming to standard EN/ISO 13849-1 and are designed for the following safety applications:

■ Monitoring Emergency stop circuits conforming to EN/ISO 13850 and EN/IEC 60204-1.

■ Electrical monitoring of switches activated by protection devices conforming to standard EN 1088/ISO 14119.

■ Monitoring type 4 light curtains conforming to EN/IEC 61496-1 that have solid-state safety outputs with test function (light curtains XUSL).

In addition to 7 safety outputs, modules XPSAR incorporate 2 relay signalling outputs and 4 solid-state signalling outputs for signalling to the process PLC.

Safety modules XPSAR●●●●●●P incorporate removable terminal blocks, thus optimising machine maintenance.

To aid diagnostics, the modules have 4 LEDs on the front face which provide information on the monitoring circuit status.

The Start button monitoring function is configurable depending on the wiring.

Characteristics

Module type				XPSAR3●1144	XPSAR3●1144P
Maximum achievable safety level				PL e/Category 4 conforming to EN/ISO 13849-1, SILCL 3 conforming to EN/IEC 62061	
Reliability data	Mean Time To dangerous Failure ($MTTF_d$)		**Years**	277.8	
	Diagnostic Coverage (DC)		**%**	> 99	
	Probability of dangerous Failure per Hour (PFH_d)		**1/h**	2.22×10^{-9}	
Conformity to standards				EN/IEC 60204-1, EN 1088/ISO 14119, EN/ISO 13850, EN/IEC 60947-1, EN/IEC 60947-5-1	
Product certifications				UL, CSA, TÜV	
Supply	Voltage		**V**	∿ and 24 ⎓, 115 ∿, 230 ∿	
	Voltage limits	24 V ⎓	**%**	- 15…+ 10	
		24 V ∿	**%**	- 15…+ 10	
		115 V ∿	**%**	- 15…+ 15	
		230 V ∿	**%**	- 15…+ 10	
	Frequency		**Hz**	50/60	
Consumption				24 V ⎓ version: < 4 W, 24 V ∿ version: < 7 VA, 115/230 V version: < 9 VA	
Module inputs fuse protection				Internal, electronic	
Start button monitoring				Yes/No (configurable by terminal connections)	
Control unit voltage and current (between terminals S11-S52 and S21-S22). 24 V, 115 V and 230 V version			**V**	24 ⎓ (20 mA approx.) (at nominal supply voltage)	
Maximum wiring resistance RL (between terminals S11-S52 and S21-S22)			Ω	50	
Synchronisation time between inputs A and B Automatic start, terminals S33, S34 linked			**ms**	100	
Safety outputs	Voltage reference			Volt-free	
	Number and type of safety circuits			7 NO (13-14/23-24/33-34/43-44/53-54/63-64/73-74)	
	Number and type of additional outputs			4 solid-state (Y31-Y32, Y31-Y64, Y31-Y74, Y31-Y35)	
	Number and type of auxiliary contacts			2 NC (81-82/91-92)	
	Breaking capacity in AC-15		**VA**	B300 (inrush: 3600, maintained: 360)	
	Breaking capacity in DC-13			24 V/2 A, L/R = 50 ms	
	Breaking capacity of solid-state outputs			24 V/20mA	
	Max. thermal current (Ithe)		**A**	10	
	Max. total thermal current		**A**	40	
	Output fuse protection		**A**	6 gG or 10 fast acting, conforming to EN/IEC 60947-5-1, DIN VDE0660 part 200	
	Minimum current		**mA**	170	
	Minimum voltage		**V**	17	
Electrical durability				Please refer to our catalogue “Safety functions and solutions using Preventa”.	
Response time on input opening			**ms**	< 20	
Rated insulation voltage (Ui)			**V**	300 (degree of pollution 2 conforming to IEC/EN 60947-5-1, DIN VDE 0110 parts 1 & 2)	
Rated impulse withstand voltage (Uimp)			**kV**	4 (overvoltage category III, conforming to IEC/EN 60947-5-1, DIN VDE 0110 parts 1 & 2)	
LED display				4	
Operating temperature			**°C**	- 10…+ 55	
Storage temperature			**°C**	- 25…+ 85	
Degree of protection conforming to IEC 60529				Terminals: IP 20, enclosure: IP 40	

Safety automation solutions

Preventa safety modules type XPSAR

For Emergency stop, switch or safety light curtain monitoring

Characteristics (continued)

Module type				XPSAR3●1144	XPSAR3●1144P
Connection	Type	Terminals		Captive screw clamp terminals	Captive screw clamp terminals
		Terminal block		Integrated in module	Removable from module
	1-wire connection	Without cable end		Solid or flexible cable: 0.14…2.5 mm²	Solid or flexible cable: 0.2…2.5 mm²
		With cable end		Without bezel, flexible cable: 0.25…2.5 mm²	
		With cable end		With bezel, flexible cable: 0.25…1.5 mm²	With bezel, flexible cable: 0.25…2.5 mm²
	2-wire connection	Without cable end		Solid or flexible cable: 0.14…0.75 mm²	Solid cable: 0.2…1 mm², flexible cable: 0.2…1.5 mm²
		With cable end		Without bezel, flexible cable: 0.25…1 mm²	
		With cable end		Double, with bezel, flexible cable: 0.5…1.5 mm²	

References

XPSAR3●1144

Description	Type of terminal block connection	Number of safety circuits	Additional outputs/ solid-state outputs to PLC	Supply	Reference	Weight
				V		kg
Safety modules for Emergency stop, switch or safety light curtain monitoring	Integrated in module	7	2 / 4	24 ∿ 24 ⎓	**XPSAR311144**	0.300
				115 ∿ 24 ⎓	**XPSAR351144**	0.400
				230 ∿ 24 ⎓	**XPSAR371144**	0.400
	Removable from module	7	2 / 4	24 ∿ 24 ⎓	**XPSAR311144P**	0.300
				115 ∿ 24 ⎓	**XPSAR351144P**	0.400
				230 ∿ 24 ⎓	**XPSAR371144P**	0.400

Safety automation solutions
Preventa safety modules type XPSVNE
For zero speed detection

Operating principle

Preventa safety modules XPSVNE for zero speed detection are used to detect the stop condition of electric motors. Their most common applications include: providing the unlock signal for electrically interlocked sliding or removable machine guards, controlling rotation direction signals for reversing motors and engaging locking brakes after a motor has come to a standstill.

As electric motors run down, a remanent voltage is produced in the windings of the motor due to residual magnetism. This voltage is proportional to the speed of the motor and, therefore, decreases as the motor comes to a standstill.
This remanent voltage is measured in a redundant manner so as to detect the stop condition of the motor. The cabling between the motor windings and the inputs of the XPSVNE module is also monitored to prevent a cabling breakage or fault being seen as a stopped motor.
A transformer should not be used to connect the motor to terminals Z1, Z2 and Z3 since there is no monitoring of the connection with the motor winding via the resistance monitoring.

Modules XPSVNE are suitable for detecting the stop condition of all types of AC or DC motor driven machines which, when the motor runs down, produce a remanent voltage in the windings due to residual magnetism. These machines can be controlled by electronic devices, such as variable speed drives or DC injection brakes.
The input filters for standard XPSVNE modules are designed for a frequency of up to 60 Hz.
For motors operating at a frequency higher than 60 Hz, which therefore produce a high frequency remanent voltage, special modules XPSVNE●●●●HS should be used.

Modules XPSVNE have 2 potentiometers mounted on the front face of the module which allow independent adjustment of the switching threshold for each input circuit. This allows adjustment for different types of motors and application requirements.

To aid diagnostics, modules XPSVNE have 4 LEDs and 2 solid-state outputs to provide information on the status of the zero speed detection circuit.

Characteristics

Module type			XPSVNE
Maximum achievable safety level			PL d/Category 3 conforming to EN/ISO 13849-1, SILCL 2 conforming to EN/IEC 62061
Reliability data	Mean Time To dangerous Failure ($MTTF_d$)	**Years**	124.1
	Diagnostic Coverage (DC)	**%**	> 99
	Probability of dangerous Failure per Hour (PFH_d)	**1/h**	9.26×10^{-9}
Conformity to standards			EN/IEC 60204-1, EN/IEC 60947-1, EN/IEC 60947-5-1
Product certifications			UL, CSA, TÜV
Supply	Voltage	**V**	24 ⎓ 115 ∿ 230 ∿
	Voltage limits		- 15…+ 10 % (24 V ⎓) - 15…+ 15 % (115 V ∿) - 15…+ 10 % (230 V ∿)
	Frequency	**Hz**	50/60 (115 V, 230 V)
Consumption		**W**	≤ 3.5 (24 V ⎓)
		VA	≤ 7.5 (115 V ∿), ≤ 7 (230 V ∿)
Frequency of motor power supply		**Hz**	≤ 60 Hz (XPSVN●●42), > 60 Hz (XPSVN●●42HS)
Inputs	Maximum voltage between terminals Z1 - Z2 - Z3	**V**	500 rms
	Detection threshold	**V**	0.01 - 0.1 (adjustable)

Safety automation solutions
Preventa safety modules type XPSVNE
For zero speed detection

Characteristics (continued)

Module type				XPSVNE
Outputs	Voltage reference			Volt-free
	Number and type of safety circuits			1 NO (13-14), 1 NC (21-22)
	Number and type of additional circuits			2 solid-state
	Breaking capacity in AC-15			C300 (inrush: 1800 VA/maintained: 180 VA)
	Breaking capacity in DC-13			24 V/1.5 A - L/R = 50 ms (contact 13-14) 24 V/1.2 A - L/R = 50 ms (contact 21-22)
	Breaking capacity of solid-state outputs			24 V/20 mA, 48 V/10 mA
	Max. thermal current (Ithe)		**A**	2.5
	Output fuse protection		**A**	4 gG, conforming to IEC/EN 60947-5-1, DIN VDE 0660 part 200
	Minimum current (volt-free contact)		**mA**	10 *(1)*
	Minimum voltage (volt-free contact)		**V**	17 *(1)*
Electrical durability				Please refer to our catalogue “Safety functions and solutions using Preventa”.
Rated insulation voltage (Ui)			**V**	300 (degree of pollution 2 conforming to IEC/EN 60947-5-1, DIN VDE 0110 parts 1 & 2)
Rated impulse withstand voltage (Uimp)			**kV**	4 (overvoltage category III, conforming to IEC/EN 60947-5-1, DIN VDE 0110 parts 1 & 2)
LED display				4
Operating temperature			**°C**	- 10…+ 55
Storage temperature			**°C**	- 25…+ 85
Degree of protection Conforming to EN/IEC 60529		Terminals		IP 20
		Enclosure		IP 40
Connection	Type	Terminals		Captive screw clamp
		Terminal block		Removable from module
	1-wire connection	Without cable end		Solid or flexible cable: 0.2…2.5 mm^2
		With cable end		Without bezel, solid or flexible cable: 0.25…2.5 mm^2
				With bezel, solid or flexible cable: 0.25…2.5 mm^2
	2-wire connection	Without cable end		Solid cable: 0.2…1 mm^2, flexible cable: 0.2…1.5 mm^2
		With cable end		Without bezel, flexible cable: 0.25…1 mm^2
				With bezel, flexible cable: 0.5…1.5 mm^2

(1) The module is also capable of switching low power loads (17 V/10 mA) provided that the contact has not been used for switching high power loads (possible contamination or wear of the gold layer on the contact tips).

References

XPSVNE●●●●●

Description	Number of safety circuits	Solid-state outputs for PLC	Supply	Frequency of motor power supply	Reference	Weight kg
Safety modules for zero speed detection	2	2	24 V ⎓	≤ 60 Hz	**XPSVNE1142P**	0.500
				> 60 Hz	**XPSVNE1142HSP**	0.500
			115 V ∿	≤ 60 Hz	**XPSVNE3442P**	0.600
				> 60 Hz	**XPSVNE3442HSP**	0.600
			230 V ∿	≤ 60 Hz	**XPSVNE3742P**	0.600
				> 60 Hz	**XPSVNE3742HSP**	0.600

Safety automation solutions

Preventa safety modules types XPSDMB, XPSDME

For coded magnetic switch monitoring

Operating principle

Safety modules XPSDMB and XPSDME are specifically designed for monitoring coded magnetic safety switches. They incorporate two safety outputs and two solid-state outputs for signalling to the process PLC. Conforming to Performance Level PL e/Category 4 conforming to EN/ISO 13849-1, modules XPSDMB can monitor two independent sensors and modules XPSDME can monitor up to six independent sensors.

To monitor a higher number of magnetic switches using these safety modules, the magnetic switches can be connected in series parallel, while meeting the requirements of Performance Level PL d/Category 3 conforming to standard EN/ISO 13849-1.

Safety modules XPSDM●●●●●P incorporate removable terminal blocks, thus optimising machine maintenance.
To aid diagnostics, the modules have LEDs on the front face which provide information on the monitoring circuit status.

Characteristics

Module type				**XPSDMB1132**	**XPSDMB1132P**	**XPSDME1132**	**XPSDME1132P**
Maximum achievable safety level				PL e/Category 4 conforming to EN/ISO 13849-1, SILCL 3 conforming to EN/IEC 62061			
Reliability data	Mean Time To dangerous Failure ($MTTF_d$)		**Years**	83.1		82.4	
	Diagnostic Coverage (DC)		**%**	> 99		> 99	
	Probability of dangerous Failure per Hour (PFH_d)		**1/h**	3.92×10^{-9}		3.97×10^{-9}	
Conformity to standards				EN/IEC 60204-1, EN 1088/ISO 14119, EN/IEC 60947-1, EN/IEC 60947-5-1, EN/IEC 60947-5-3			
Product certifications				UL, CSA, TÜV			
Supply (Ue) conforming to IEC 60038	Voltage		**V**	24 ⎓			
	Voltage limits	24 V ⎓		- 20…+ 20 %			
Consumption			**W**	< 2.5		< 3.5	
Module inputs fuse protection				Internal, electronic			
Maximum wiring resistance RL between the module and the coded magnetic switches			Ω	100			
Control unit voltage and current				28 V/8 mA			
Synchronisation time between magnetic switch inputs			**s**	< 0.5			
Safety outputs	Voltage reference			Volt-free			
	Number and type of safety circuits			2 NO			
	Number and type of solid-state outputs			2			
	Breaking capacity in AC-15		**VA**	C300: inrush 1800, maintained: 180			
	Breaking capacity in DC-13			24 V/1.5 A, L/R = 50 ms			
	Max. thermal current (Ithe)		**A**	6			
	Max. total thermal current		**A**	12			
	Output fuse protection		**A**	4 gG or 6 fast acting			
	Minimum current		**mA**	10			
	Minimum voltage		**V**	17			
Electrical durability				Please refer to our catalogue “Safety functions and solutions using Preventa”.			
Response time on input opening			**ms**	< 20			
Rated insulation voltage (Ui)			**V**	300 (degree of pollution 2 conforming to IEC/EN 60947-5-1, DIN VDE 0110 parts 1 & 2)			
Rated impulse withstand voltage (Uimp)			**kV**	4 (overvoltage category III, conforming to IEC/EN 60947-5-1, DIN VDE 0110 parts 1 & 2)			
LED display				3		15	
Ambient air temperature	For operation		**°C**	- 10…+ 55			
	For storage		**°C**	- 25…+ 85			
Degree of protection conforming to EN/IEC 60529				Terminals: IP 20, enclosure: IP 40			
Connection	Type	Terminals		Captive screw clamp terminals			
		Terminal block		Integrated in module	Removable from module	Integrated in module	Removable from module
	1-wire connection	Without cable end		Solid or flexible cable: 0.14…2.5 mm^2	Solid or flexible cable: 0.2…2.5 mm^2	Solid or flexible cable: 0.14…2.5 mm^2	Solid or flexible cable: 0.14…2.5 mm^2
		With cable end		Without bezel, flexible cable: 0.25…2.5 mm^2			
		With cable end		With bezel, flexible cable: 0.25…1.5 mm^2	With bezel, flexible cable: 0.25…2.5 mm^2	With bezel, flexible cable: 0.25…1.5 mm^2	With bezel, flexible cable: 0.25…2.5 mm^2
	2-wire connection	Without cable end		Solid or flexible cable: 0.14…0.75 mm^2	Solid cable: 0.2…1 mm^2, flexible cable: 0.2…1.5 mm^2	Solid or flexible cable: 0.14…0.75 mm^2	Solid cable: 0.2…1 mm^2, flexible cable: 0.2…1.5 mm^2
		With cable end		Without bezel, flexible cable: 0.25…1 mm^2			
		With cable end		With bezel, flexible cable: 0.5…1.5 mm^2			

Safety automation solutions

Preventa safety modules types XPSDMB, XPSDME

For coded magnetic switch monitoring

XPSDMB1132

XPSDME1132

References

Description	Type of terminal block connection	Number of safety circuits	Solid-state outputs for PLC	Supply	Reference	Weight
				V		kg
Safety module for monitoring 2 coded magnetic switches	Integrated in module	2 NO	2	24 ⎓	**XPSDMB1132**	0.250
Safety module for monitoring 6 coded magnetic switches	Integrated in module	2 NO	2	24 ⎓	**XPSDME1132**	0.300
Safety module for monitoring 2 coded magnetic switches	Removable from module	2 NO	2	24 ⎓	**XPSDMB1132P**	0.250
Safety module for monitoring 6 coded magnetic switches	Removable from module	2 NO	2	24 ⎓	**XPSDME1132P**	0.300

Product reference index

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