

#### **Overview**

The KEMET PEG226 is an electrolytic capacitor with an outstanding electrical performance. The device has a polarized all-welded design, tinned copper wire leads, and a negative pole connected to the case. The PEG226 winding is housed in a cylindrical aluminum can, with a high purity aluminum lid and a high quality rubber gasket. The low ESR is the result of a low resistive electrolyte/paper system and an all-welded design. Thanks to its mechanical robustness, the PEG226 is suitable for use in mobile and aircraft installations, with operation up to +150°C. KEMET's automotive grade capacitors meet the demanding Automotive Electronics Council's AEC-Q200 qualification requirements.

# Applications

The KEMET PEG226 is a new generation of high performance axial electrolytic capacitors. It is designed for automotive applications with extremely high demands.

#### **Benefits**

- · AEC-Q200 automotive qualified
- 2,000 hours at +150°C
- · Extremely high ripple current
- · Up to 28 ARMS ripple current, continuous load
- · High vibration resistance
- · Polarized all-welded design
- · Outstanding electrical performance

# Part Number System

PEG226	Н	F	415	0	М	<b>E</b> 1
Series	Rated Voltage (VDC)	Size Code	Capacitance Code (µF)	Version	Capacitance Tolerance	Packaging
Axial Aluminum Electrolytic	H = 25 K = 40 M = 63 N = 80	See Dimension Table	The last two digits represent significant figures. The first digit indicates the total number digits.	0 = Standard	Q = -10/+30% M = ±20%	E1 = Bulk





## **Performance Characteristics**

ltem	Performance Characteristics						
Capacitance Range	250 – 4,700 μF						
Rated Voltage	25 – 80 VDC						
Operating Temperature	-40 to +150°C						
Capacitance Tolerance	-10/+30%, (±20% select values) at 10	0 Hz/+20°C					
	D (mm)	Rated voltage, +125°C (hours)	Rated voltage, +150°C (hours)				
Operational Lifetime	16	6,300	1,500				
	18 and 20	8,400	2,000				
Shelf Life	5,000 hours at +105°C or 10 years at +40°C 0 VDC						
Laskana Ourrent	I = 0.003 CV + 4.0 (μA)						
Leakage Current	C = rated capacitance (μF), V = rated voltage (VDC). Voltage applied for 5 minutes at +20°C.						
	Procedure Requirem						
Vibration Test Specifications	1.5 mm displacement amplitude or 20 g maximum acceleration. Vibration applied for three 22-hour sessions at 10 – 2,000 Hz (capacitor clamped by body).No leakage of electrolyte o other visible damage. Deviati in capacitance from initial 						
Standards	IEC 60384-4 long life grade 40/125/56, AEC-Q200						

# **Compensation Factor of Ripple Current (RC) vs. Frequency**

Frequency	100 Hz	300 Hz	1 kHz	5 kHz	100 kHz
Coefficient	0.35	0.57	0.80	1.00	1.04

## **Test Method & Performance**

Endurance Life Test						
Conditions	Performance					
Temperature	+150°C					
Test Duration	1,500 hours (D = 16 mm)					
	2,000 hours (D = 18 and 20 mm)					
Ripple Current	Maximum ripple current specified in table					
Voltage	The sum of DC voltage and the peak AC voltage must not exceed the rated voltage of the capacitor					
Performance	The following specifications will be satisfied when the capacitor is tested at +20°C:					
Capacitance Change	Within 15% of the initial value					
Equivalent Series Resistance	Does not exceed 200% of the initial value					
Leakage Current	Does not exceed leakage current limit					

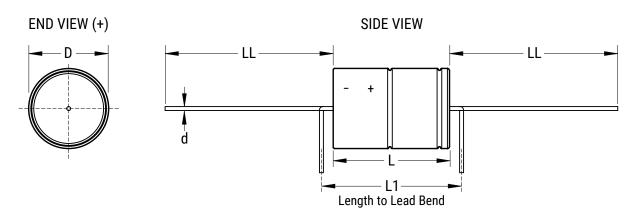
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# **Ordering Options Table**

Packaging Kind	Lead Length (mm)	Lead and Packaging Code						
S	Standard Packaging Option							
Bulk (box)	40 ±2	(E1)						

# **Dimensions – Millimeters**



Size		Approximate				
Code	D	L	L1	d	LL	Weight
oode	±0.5	±1	Minimum	±0.03	b ±2 Box	Grams
F	16	26.7	33	1.0	40	8
G	16	34.7	41	1.0	40	11
М	18	26.7	33	1.0	40	11
Ν	18	34.7	41	1.0	40	14
٧	18	38.7	45	1.0	40	16
Н	20	26.7	33	1.0	40	13
J	20	34.7	41	1.0	40	20
L	20	42.7	49	1.0	40	24
Note: L1 is KE	MET's recomme	ndation for minin	num distance bet	tween symmetric	cal lead bend. Av	ailable only for

customer specific part numbers. Lead bend dimensions must be specified and confirmed per article.

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### **Shelf Life**

The capacitance, ESR and impedance of a capacitor will not change significantly after extended storage periods, however, the leakage current will very slowly increase. KEMET products are particularly stable and allow a shelf life in excess of ten years at 40°C. See sectional specification under each product for specific data.

#### **Failure Rate**

Estimated field failure rate:  $\leq$  0.15 ppm (failures per year/produced number of capacitors per year). The expected failure rate for this capacitor range is based on field experience for capacitors with structural similarity.

#### **Environmental Compliance**

As an environmentally conscious company, KEMET is working continuously with improvements concerning the environmental effects of both our capacitors and their production. In Europe (RoHS Directive) and in some other geographical areas like China, legislation has been put in place to prevent the use of some hazardous materials, such as lead (Pb), in electronic equipment. All products in this catalog are produced to help our customers' obligations to guarantee their products and fulfill these legislative requirements. The only material of concern in our products has been lead (Pb), which has been removed from all designs to fulfill the requirement of containing less than 0.1% of lead in any homogeneous material. KEMET will closely follow any changes in legislation world wide and make any necessary changes in its products, whenever needed.

Some customer segments such as medical, military and automotive electronics may still require the use of lead in electrode coatings. To clarify the situation and distinguish products from each other, a special symbol is used on the packaging labels for RoHS compatible capacitors.

Due to customer requirements, there may appear additional markings such as lead-free (LF) or lead-free wires (LFW) on the label.



#### Table 1 – Ratings & Part Number Reference

	Rated			se Ripple Current					ESR Maximum			
VDC	Capacitance	Size	Size	Maximum		Rated	Maximum	ES	K Maxillulli		Part Number	
	100 Hz 20°C (µF)	Code	D x L (mm)	≥ 5 kHz 125°C (A)¹	≥ 5 kHz 140°C (A)¹	≥ 5 kHz 150°C (A)¹	≥ 5 kHz 125°C (A)	≥ 5 kHz 125°C (A)	100 Hz 20°C (mΩ)	Hz   100 kHz	5 – 100 kHz 125 – 150°C (mΩ)	
25	1500	F	16 x 27	16.8	10.6	4.7	5.9	7.4	72	36	12.7	PEG226HF4150ME1
25	2200	G	16 x 35	19.2	12.1	5.4	7.2	9.1	51	26	9.7	PEG226HG4220ME1
25	2000	М	18 x 27	18.8	11.9	5.3	6.5	8.3	53	26	11.0	PEG226HM4200QE1
25	3000	N	18 x 35	21.2	13.4	6.0	7.9	10.0	37	19	8.7	PEG226HN4300QE1
25	3400	V	18 x 39	22.0	13.9	6.2	8.3	10.5	33	17	8.1	PEG226HV4340QE1
25	2200	Н	20 x 27	22.2	14.0	6.3	7.1	9.1	50	25	10.6	PEG226HH4220QE1
25	3300	J	20 x 35	25.8	16.3	7.3	8.9	11.3	34	17	7.8	PEG226HJ4330QE1
25	4700	L	20 x 43	28.5	18.0	8.1	10.3	13.1	25	13	6.4	PEG226HL4470QE1
40	800	F	16 x 27	16.2	10.2	4.6	5.6	7.2	100	36	13.6	PEG226KF3800QE1
40	1200	G	16 x 35	18.6	11.8	5.3	7.0	8.8	69	26	10.3	PEG226KG4120QE1
40	1200	М	18 x 27	18.3	11.6	5.2	6.3	8.0	70	27	11.7	PEG226KM4120QE1
40	1800	N	18 x 35	20.5	13.0	5.8	7.6	9.6	49	20	9.3	PEG226KN4180QE1
40	2000	v	18 x 39	21.4	13.6	6.1	8.1	10.3	43	17	8.5	PEG226KV4200QE1
40	1500	н	20 x 27	22.8	14.4	6.5	7.3	9.3	57	22	10.0	PEG226KH41500E1
40	2200	J	20 x 35	25.7	16.2	7.3	8.9	11.2	41	17	7.9	PEG226KJ4220QE1
40	2700	L	20 x 43	27.9	17.6	7.9	10.1	12.8	32	13	6.7	PEG226KL42700E1
63	250	F	16 x 27	11.5	7.3	3.3	4.0	5.1	227	53	26.9	PEG226MF3250QE1
63	370	G	16 x 35	13.6	8.6	3.9	5.1	6.4	155	37	19.2	PEG226MG3370QE1
63	380	M	18 x 27	14.0	8.9	4.0	4.9	6.1	151	36	19.9	PEG226MM3380QE1
63	560	N	18 x 35	16.2	10.2	4.6	6.0	7.6	104	26	14.9	PEG226MN3560QE1
63	640	V	18 x 39	17.1	10.8	4.8	6.5	8.2	91	23	13.3	PEG226MV3640QE1
63	470	Ĥ	20 x 27	17.3	10.9	4.9	5.5	7.0	125	32	17.5	PEG226MH34700E1
63	680	J	20 x 35	20.0	12.7	5.7	6.9	8.7	87	23	13.0	PEG226MJ36800E1
63	900	Ĩ	20 x 43	22.2	14.0	6.3	8.1	10.2	67	18	10.6	PEG226ML39000E1
80	250	F	16 x 27	9.9	6.3	2.8	3.4	4.4	279	105	36.3	PEG226NF3250QE1
80	370	G	16 x 35	12.0	7.6	3.4	4.4	5.7	190	72	25.0	PEG226NG33700E1
80	380	M	18 x 27	12.0	7.0	3.4	4.3	5.5	187	72	26.3	PEG226NM33800E1
80	560	N	18 x 35	14.3	9.0	4.0	4.3 5.4	6.9	128	50	19.2	PEG226NN3560QE1
80	640	V	18 x 39	14.5	9.5	4.0	5.9	7.5	113	45	17.4	PEG226NV3640QE1
80	470	Ĥ	20 x 27	15.4	9.8	4.4	4.9	6.4	152	60	21.9	PEG226NH3470QE1
80	680	J	20 x 27	18.1	11.4	5.1	6.3	8.0	106	42	15.9	PEG226NJ3680QE1
80	900	1	20 x 33 20 x 43	20.3	11.4	5.7	7.4	9.4	81	32	12.7	PEG226NL3900QE1
VDC	Rated Capacitance	Size Code	Case Size	Ripple Current			ESR			Part Number		

<sup>1</sup> Capacitor-mounted with low thermal resistance path (heat-sink).

# **Packaging Quantities**

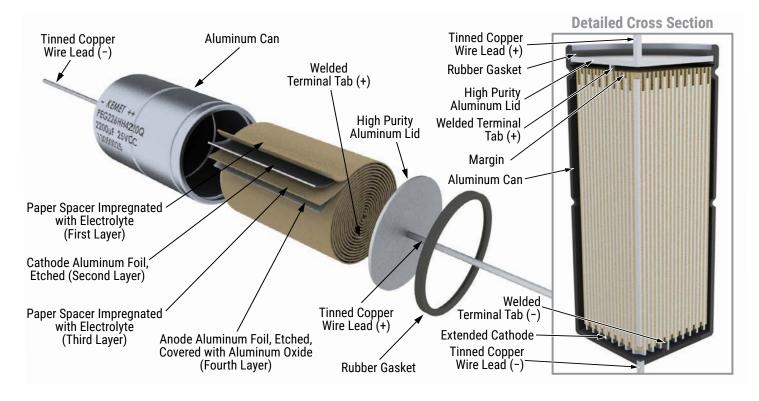
Size Code	Packaging Quantities				
Size Code	Bulk				
F	100				
G	75				
М	135 110				
N					
V	100				
Н	125				
J	100				
L	75				



### Marking



# Construction





### **Construction Data**

The manufacturing process begins with the anode foil being electrochemically etched to increase the surface area and then "formed" to produce the aluminum oxide layer. Both the anode and cathode foils are then interleaved with absorbent paper and wound into a cylinder. During the winding process, aluminum tabs are attached to each foil to provide the electrical contact.

The winding is assembled to the capacitor Al-can and to the Al-lid. The can is filled with electrolyte and the winding is impregnated during a vacuum treatment. The capacitor is sealed. Throughout the process, all materials inside the housing must be maintained at the highest purity and be compatible with the electrolyte.

Each capacitor is aged and tested before being packed. The purpose of aging is to repair any damage in the oxide layer and thus reduce the leakage current to a very low level. Aging is carried out at elevated temperature and is accomplished by applying voltage to the device while carefully controlling the supply current. The process takes between 2 and 20 hours, depending on voltage rating.

Damage to the oxide layer can occur due to a variety of reasons:

- · Slitting of the anode foil after forming
- Attaching the tabs to the anode foil
- Minor mechanical damage caused during winding

The following tests are applied for each individual capacitor.

Electrical:

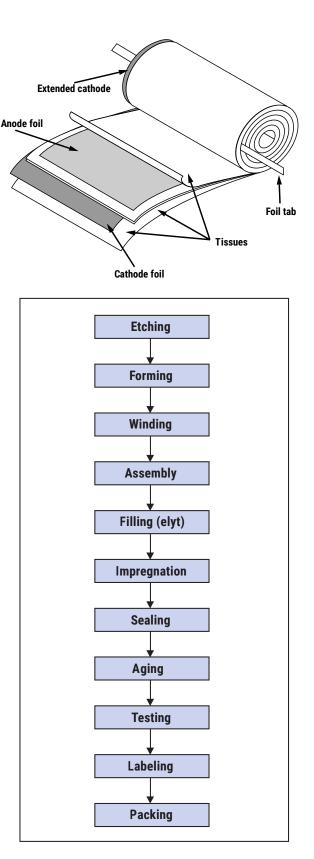
- Leakage current
- Capacitance
- ESR
- Tan Delta

Mechanical/Visual:

- · Pull strength test of wire terminals
- Print detail
- Box labels

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· Packaging, including packed quantity





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